

# **Installation and Maintenance Manual**

# IM 1125-14

Group: **Applied Air Systems** Part Number: **IM1125-14** Date: **March 2024** 

# Rebel<sup>®</sup> Commercial Packaged Rooftop Systems

Heating and Cooling Models DPS 003 – 028A R-410A Refrigerant MicroTech<sup>®</sup> Unit Controller Energy Recovery Wheel



Table of Contents

#### **TABLE OF CONTENTS**

| Introduction   |
|--|
| Mechanical Installation 4  |
| Steel Rail Installation 6  |
| Roof Curb Assembly and Installation 6                                    |
| Lifting Guidance   |
| Transit and Temporary Storage 13   |
| Damper Assemblies  |
| Installing Ductwork  |
| Electrical Installation 18   |
| Refrigeration System   |
| Piping System  |
| DPS Component Description  |
| DPS 016–028 Ton Component Description                                    |
| VFD Compressor Operation<br>(DPS 016–028 only)                           |
| Variable Speed Scroll Compressor   |
| Optional Modulating Hot Gas Reheat                                       |
| Modulating Hot Gas Reheat  |
| Optional Electric Heat   |
| Electric Heater Design 43  |
| Optional Gas Heat 44   |
| Daikin Applied Tubular Heater Series                                     |
| Gas Furnace Design   |
| Gas Heating Capacity Data 46   |
| Gas Controls Configuration / Setup 51                                    |
| VB1200/VB1285 Controls Setup53   |
| DPS 003–015 Sequence of Operation  |
| DPS 016–028 Sequence of Operation  |
| Start-Up Procedures  |
| Operating Procedures   |
| DPS 003–015 (only) Ignition Control Module for Staged Gas<br>Furnace     |
| DPS 003–015 (only) Ignition Control Module for Modulating Gas<br>Furnace |
| DPS 003–015 Gas Furnace Ignition and Control Troubleshooting 74          |
| VB 1200 Troubleshooting  |
| VB 1285 Troubleshooting 80   |
| DPS 016–028 Gas Furnace Ignition Troubleshooting                         |
| Maxitrol EXA Star Valve Over-Traveled State Calibration 82               |
| Optional Hot Water Heat 88   |
| Hot Water Heater Design 88   |
| Optional Energy Recovery Wheel 89  |
| System Description   |
| CORE <sup>®</sup> Construction   |
|  |

| Optional Outdoor Air Monitor                                    | . 93               |
|---|--------------------|
| Thermal Dispersion Airflow Measurement Technology               | . 93               |
| ECM Motor.  | . <mark>9</mark> 8 |
| Unit Options  | 100                |
| Wiring Diagrams   |                    |
| Sequence of Operation   |                    |
| Operating States  |                    |
| Mechanical Cooling  |                    |
| Economizer  |                    |
| Preparing the Unit for Start Up                                 |                    |
| Pre-Start of Unit   |                    |
| Spring Isolated Fans  |                    |
| Servicing Control Panel Components                              |                    |
| Power-Up  |                    |
| Fan Start-Up  |                    |
| Check, Test and Start Procedures                                |                    |
| Economizer Start-Up   |                    |
| Compressor Start-Up   |                    |
| Set Up for Optimum Control                                      |                    |
| Air Balancing   |                    |
| Energy Recovery Wheel.  |                    |
| Final Control Settings  |                    |
| Final Control Settings  |                    |
| Maintaining Control Parameter Records                           |                    |
| Maintenance   |                    |
| Performing Service Maintenance                                  |                    |
| Planned Maintenance.  |                    |
| Unit Storage  |                    |
| Periodic Service and Maintenance.                               |                    |
| Refrigerant Charge<br>Servicing Refrigerant Sensors or Switches |                    |
| Servicing Optional Electric Heater                              |                    |
| Servicing Optional Electric freater                             |                    |
| Phase Voltage Monitor (PVM)                                     |                    |
| Cleaning Option E Coated Coils.                                 |                    |
| Service and Warranty Procedures                                 |                    |
| Replacement Parts.  |                    |
| Scroll Compressor   |                    |
| In-Warranty Return Material Procedure                           |                    |
| Warranty Registration Form                                      |                    |
| Quality Assurance Survey Report                                 |                    |
| Appendix  |                    |
| MicroTech Unit Controller Menu Structure                        |                    |

©2024 Daikin Applied, Minneapolis, MN. All rights reserved throughout the world. This document contains the most current product information as of this printing. Daikin Applied Americas Inc. has the right to change the information, design, and construction of the product represented within the document without prior notice. For the most up-to-date product information, please go to www. DaikinApplied.com.
<sup>™</sup>® MicroTech, SiteLine, and Daikin Applied are trademarks or registered trademarks of Daikin Applied Americas Inc. The following

<sup>TM</sup>® MicroTech, SiteLine, and Daikin Applied are trademarks or registered trademarks of Daikin Applied Americas Inc. The following are trademarks or registered trademarks of their respective companies: BACnet from American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc.; Echelon, LonWorks, LonMark, and LonTalk from Echelon Corporation; Modbus from Schneider Electric; and Windows from Microsoft Corporation.

# Introduction

#### **General Information**

This manual provides general information about the "A" vintage Daikin Applied Rebel Commercial Packaged Rooftop Unit, model DPS. In addition to an overall description of the unit, it includes mechanical and electrical installation procedures, commissioning procedures, sequence of operation information, and maintenance instructions.

The MicroTech<sup>®</sup> rooftop unit controller is equipped on "A" vintage rooftop units. For a detailed description of the MicroTech components, input/output configurations, field wiring options and requirements, and service procedures, see IM <u>919</u>. For operation and information on using and programming the MicroTech unit controller, refer to the appropriate operation manual (see Table 1).

For a description of operation and information on using the keypad to view data and set parameters, refer to the appropriate program-specific operation manual (see Table 1).

#### Table 1: Program Specific Unit Operation Literature

| Rooftop unit control configuration   | Manual<br>bulletin number |
|--|---------------------------|
| Rebel Quick Start Guide  | <u>OM 1164</u>            |
| DPS Unit Controller Discharge<br>Air Control (VAV or CAV)<br>Space Comfort Control (SCC) | <u>OM 1141</u>            |
| Rooftop and Self Contained<br>Unit Controller Protocol                                   | ED 15112                  |
| MicroTech Unit Controller Installation<br>Manual   | <u>IM 919</u>             |

#### **Unit Nameplate**

The unit nameplate is located on the outside of the main control box door. It includes the unit model number, serial number, electrical characteristics, and refrigerant charge.

#### **Hazard Identification Information**

#### / DANGER

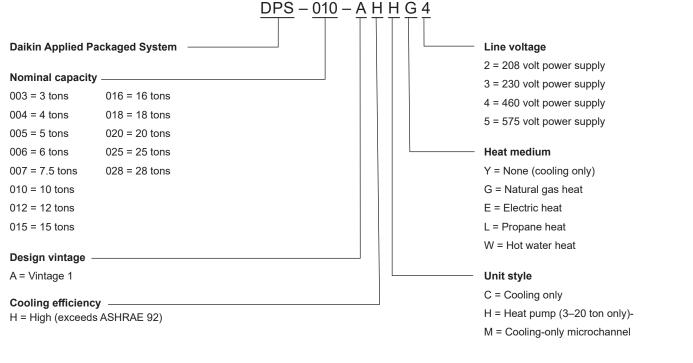
Danger indicates a hazardous situation, which will result in death or serious injury if not avoided.

#### WARNING

Warning indicates a potentially hazardous situations, which can result in property damage, personal injury, or death if not avoided.

#### 

Caution indicates a potentially hazardous situations, which can result in minor injury or equipment damage if not avoided.



# Nomenclature (DPS 003-028)

# Mechanical Installation

#### Installer Responsibilities

#### 

Sharp edges on sheet metal and fasteners can cause personal injury. This equipment must be installed, operated, and serviced only by an experienced installation company and fully trained personnel.

The installation of this equipment shall be in accordance with the regulations of authorities having jurisdiction and all applicable codes. It is the responsibility of the installer to determine and follow the applicable codes.

#### **Receiving Inspection**

When the equipment is received, all items should be carefully checked against the bill of lading to be sure all crates and cartons have been received. If the unit has become dirty during shipment (winter road chemicals are of particular concern), clean it when received.

All units should be carefully inspected for damage when received. Report all shipping damage to the carrier and file a claim. In most cases, equipment is shipped F.O.B. factory and claims for freight damage should be filed by the consignee.

Before unloading the unit, check the unit nameplate to make sure the voltage complies with the power supply available.

### Service Clearance

#### 

**Location.** Care should be taken for the installation location to minimize snow drifts on the outdoor coil.

Allow service clearances as approximately indicated in Figure 1. Also, Daikin Applied recommends providing a roof walkway to the rooftop unit as well as along each side of the unit that provides access to most controls and serviceable components.

Refer to NEC and local code for minimum clearances around the unit and control panel.

Reasons for clearance:

- Door swings all hinged access doors need space to freely swing to accommodate standard service, such as filter replacement.
- 2. Components pulls on the off chance a component such as an energy recovery wheel fails, space to the side of the unit to allow for full removal will be required.
- Condenser flow packaged equipment reject heat via proper airflow pulled across the condenser coil. If airflow is restricted, the unit may not operate properly.
- Air recirculation whether it is the building exhaust or gas burner flue, there is a required clearance to allow those undesired airstreams from approaching the outdoor intake.
- 5. Pertinent codes whether it is an electrical or other code, many municipalities dictate minimum clearances around powered devices.

#### **Ventilation Clearance**

Below are minimum ventilation clearance recommendations. The system designer must consider each application and provide adequate ventilation. If this is not done, the unit may not perform properly.

#### Unit(s) Surrounded by a Screen or a Fence:

- 1. The bottom of the screen or fence should be at least 1 ft. (305 mm) above the roof surface.
- 2. The distance between the unit and a screen or fence should be as described in Figure 1.
- 3. The distance between any two units within a screen or fence should be at least 120" (3048 mm).

#### Unit(s) Surrounded by Solid Walls:

- If there are walls on one or two adjacent sides of the unit, the walls may be any height. If there are walls on more than two adjacent sides of the unit, the walls should not be higher than the unit.
- 2. The distance between the unit and the wall should be at least 96" (2438 mm) on all sides of the unit.
- 3. The distance between any two units within the walls should be at least 120" (3048 mm).

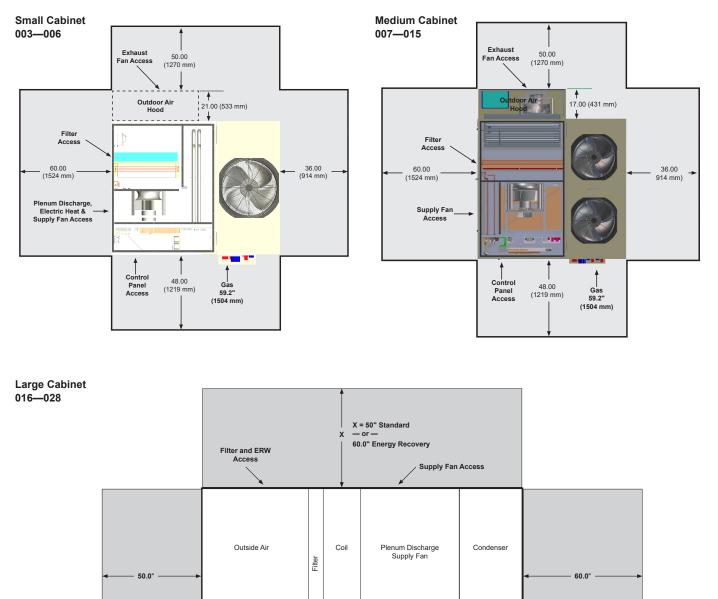
Do not locate outside air intakes near sources of contaminated air.

If the unit is installed where windy conditions are common, install wind screens around the unit, maintaining the clearances specified (see Figure 1). This is particularly important to maintain adequate head pressure control when mechanical cooling is required at low outdoor air temperatures.

#### **Overhead Clearance**

- Unit(s) surrounded by screens or solid walls must have no overhead obstructions over any part of the unit. For heat pump models overhead obstructions could allow the formation of dangerous icicles.
- 2. The area above the condenser must be unobstructed in all installations to allow vertical air discharge.
- 3. The following restrictions must be observed for overhead obstructions above the air handler section:
  - a. There must be no overhead obstructions above the furnace flue, or within 9" (229 mm) of the flue box.
  - b. Overhead obstructions must be no less than 96" (2438 mm) above the top of the unit.
  - c. There must be no overhead obstructions in the areas above the outside air and exhaust dampers that are farther than 24" (610 mm) from the side of the unit.

#### Figure 1: Service Clearances



Gas Heat

Compressor and Heat Access

80.0"

Control Panel

**Control Panel** 

Access

### **Steel Rail Installation**

Rebel units may be mounted directly on steel support beams. Verify that the structure has the ability to properly support the weight of the unit. Support must be around the entire perimeter of the air handling section with the base of the unit centered and completely supported.

Local installers have the discretion, if they wish, to support the condenser section or allow it to be cantilever-mounted on Rebels DPS 003 - 015. Rebel units DPS 016 - 028 must be supported for the entire base perimeter including the condenser section.

Daikin Applied does allow welding of the base of the unit directly to the structural steel supports.

## **Roof Curb Assembly and Installation**

#### WARNING

**Mold can cause personal injury.** Some materials such as gypsum wall board can promote mold growth when damp. Such materials must be protected from moisture that can enter units during maintenance or normal operation.

Locate the roof curb and unit on a portion of the roof that can support the weight of the unit. The unit must be supported to prevent bending or twisting of the machine.

If building construction allows sound and vibration into the occupied space, locate the unit over a non-critical area. It is the responsibility of the system designer to make adequate provisions for noise and vibration in the occupied space.

Install the curb and unit level to allow the condensate drain to flow properly and allow service access doors to open and close without binding.

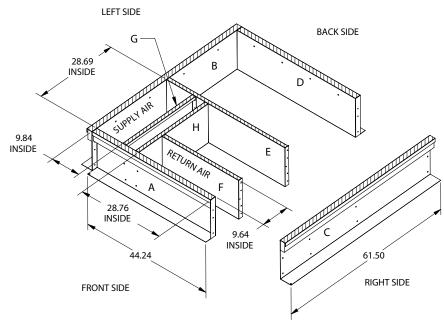
The gasketed top surface of the curb seals against the unit when it is set on the curb. These flanges must not support the total weight of the duct work. See Installing Ductwork on page 14 for details on duct connections. It is critical that the condensate drain side of the unit be no higher than the opposite side.

#### Assembly Instructions

Assembly of a typical roof curb is shown in Figure 2, Figure 3 on page 8 and Figure 4 on page 9.

- 1. Set curbing parts A thru G per dimensions shown over roof opening or on a level surface. Note location of supply air opening. Check alignment of all mating screw holes.
- 2. Screw curbing parts together using fasteners provided. Leave all screws loose until curb is checked to be square.
- 3. Square entire curbing assembly and securely tighten all screws.
- 4. Position curb assembly over roof openings. Curb must be level within 0.25 inches from side to side and 1.50 inches over its length. Check that top surface of curb is flat with no bowing or sagging.
- 5. Weld curb assembly in place. Caulk all seams watertight. Remove backing from 0.25 × 1.50 wide gasket and apply to surfaces shown by crosshatching.
- 6. Check that electrical connections are coordinated and installed in accordance with all applicable local and NEC codes.

#### Figure 2: Roof Curb Assembly (DPS 003-006)<sup>1</sup>

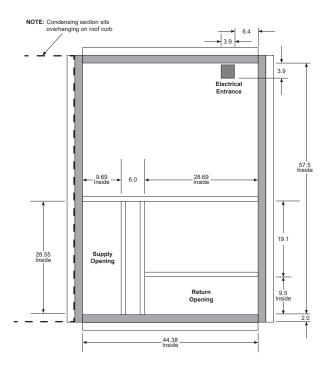


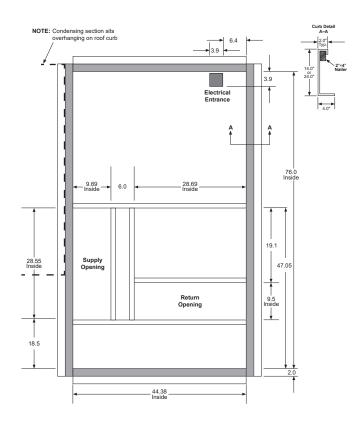
- **NOTE:** 1. Check submittal drawing for gas/water/electrical/supply/return air opening 2. Horizontal above the roof gas connection only

  - 3. All dimensions in inches

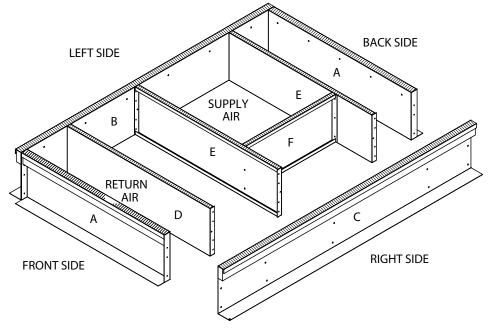
#### Standard Roof Curb – Small Cabinet

#### Roof Curb for ERW – Small Cabinet





#### Figure 3: Roof Curb Assembly (DPS 007–015)<sup>1</sup>

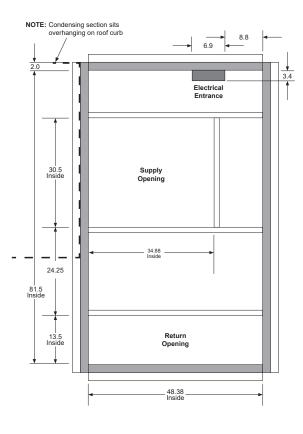


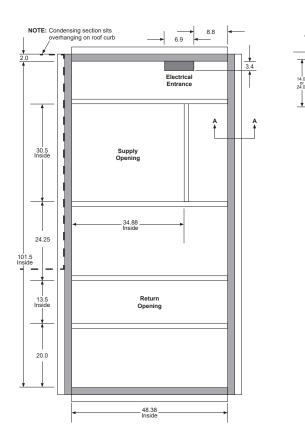
- **NOTE:** 1. Check submittal drawing for gas/water/electrical/supply/return air opening 2. Horizontal above the roof gas connection only

  - 3. All dimensions in inches

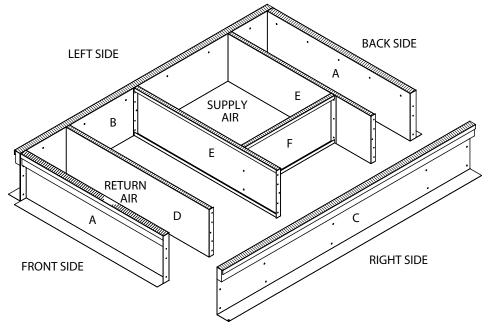
#### Standard Roof Curb - Medium Cabinet

#### Roof Curb for ERW – Medium Cabinet





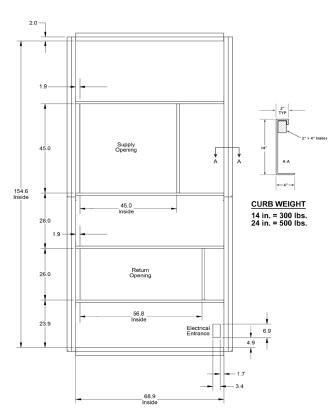
#### Figure 4: Roof Curb Assembly (DPS 016–028)<sup>1</sup>



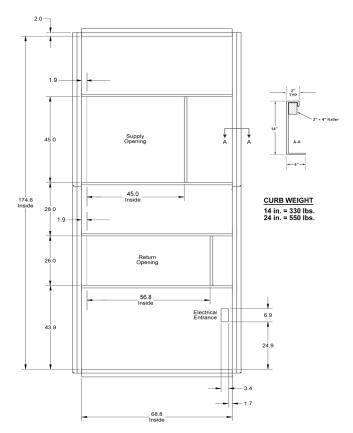
- **NOTE:** 1. Check submittal drawing for gas/water/electrical/supply/return air opening 2. Horizontal above the roof gas connection only

  - 3. All dimensions in inches

#### Standard Roof Curb – Large Cabinet



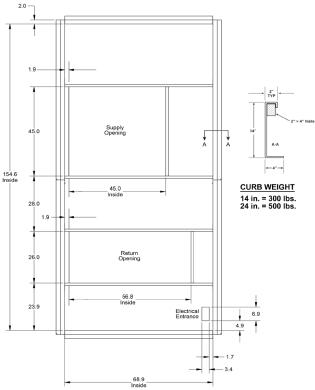
#### Roof Curb for ERW – Large Cabinet

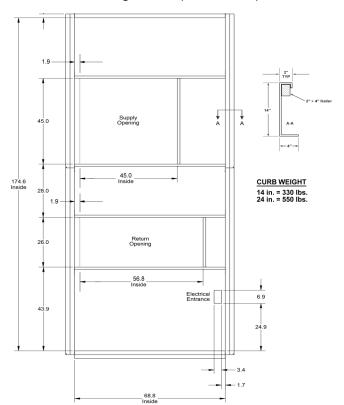


## DAIKIN

#### Figure 5: Roof Curb Assembly (DPS 007, 011, 015-021) with CORE ERV

#### CORE Roof Curb – Medium Cabinet (DPS 007 – 015)





CORE Roof Curb – Large Cabinet (DPS 016 – 028)

## Lifting Guidance

Daikin Applied equipment is designed to withstand the loads of the lifting and rigging process resulting from ASME Standard P30.1 - Planning for Load Handling Activities or equivalent. Lifting guidance is intended for installations of newly delivered equipment. If moving previously installed equipment for relocation or disposal, consideration should be given to unit condition. Equipment should also be drained as unit weight and center of gravity values do not reflect the addition of water for lifting.

#### \land DANGER

Improper rigging, lifting, or moving of a unit can result in unit damage, property damage, severe personal injury, or death. See the as-designed, certified dimensioned drawings included in the job submittal for the weights and center of gravity of the unit. If the drawings are not available, consult the local Daikin Applied sales office for assistance.

Installation is to be performed only by qualified personnel who are familliar with local codes and regulations, and experienced with this type of equipment. Lifting equipment and mechanisms must be determined by the Lifting Director per the current version of ASME Standard P30.1 or equivalent and must be suited for the load capacity. Daikin Applied is not a licensed nor certified rigging specialist. Therefore it is the customer's responsibility to consult a certified rigging contractor to rig, lift, and move components and subcomponents properly and safely as needed.

### 

Forklifts may not be used to lift or move Rebel Applied units as the method may result in unit damage.

### 

When around sharp edges, wear appropriate Personal Protective Equipment (PPE), such as gloves, protective clothing, foot wear, eye protection, etc. to prevent personal injury.

#### Lifting Brackets

Lifting bracket designs vary from product to product. Rules of engagement with the lifting brackets are the same regardless of the bracket type. For Rebel Applied units, a typical lifting bracket with 2" (51 mm) diameter holes found on the sides of the unit base are illustrated in Figure 6. See the as-designed certified drawings for specific lifting points on this product model.

Engagement with each bracket is to be as close to vertical as possible. The maximum allowable lift angle from the vertical is 30 degrees as shown in Figure 7. If the lift angle shifts beyond 30° from vertical on any of the lift points, the lift shall not proceed until a plan and rigging can be secured that will correct the angle of lift.

#### 📐 WARNING

The lifting angle must not go beyond 30 degrees from vertical or the unit can become unstable which may result in unit damage, property damage, severe personal injury, or death.

# Figure 6: Illustration of Lifting Bracket and Allowed Angle for Lifting

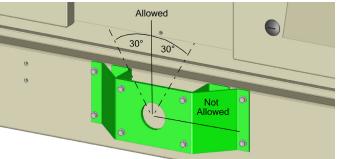


Figure 7: Illustration of Allowed Angle Label



#### Lifting Equipment

Lifting equipment is supplied by the user or their designate. This is typically selected around the unit certified information of the equipment to be lifted and the available lifting equipment planned to be at the site where the lift is to take place. It is the responsibility of the Lifting Director to follow a standard practice of lift planning and equipment selection, like that found in the ASME P30 series of standards. Lifting plan and equipment must ensure that the only contact with the unit is at that lifting brackets. Straps, chains or spreader bars that are likely to be used shall not come in contact with the unit.

#### 

Lifting mechanisms must not make contact with the unit beyond the lifting bracket. Extreme care must be used when rigging the unit to prevent damage to the control panels, unit handles, unit piping, and unit frame.

#### Lifting Points

Lifting points are predetermined by design. When lifting, all factory installed lifting brackets must be used. Figure 8 illustrates typical 4 point and 6 point lifting configurations. Unit must remain level throughout the entire lifting event. Level is defined as one end being no more than 0.25" per foot of unit length to the opposite end.

#### 

Be aware that the center of gravity may not necessarily be in the geometric center of the unit. No additional items can be added to a lift with the unit as it may affect the center of gravity and cause unit damage, property damage, severe personal injury, or death. Refer to as-designed, certified drawings for weight, center of gravity location and details specific to unit configuration.

Figure 8: Typical Lifting Point Locations (4 Points)

Figure 9: Typical Lifting Point Locations (6 Points)

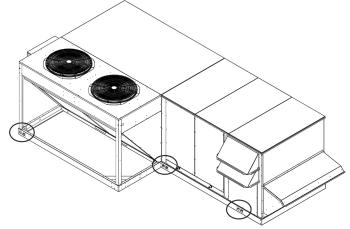
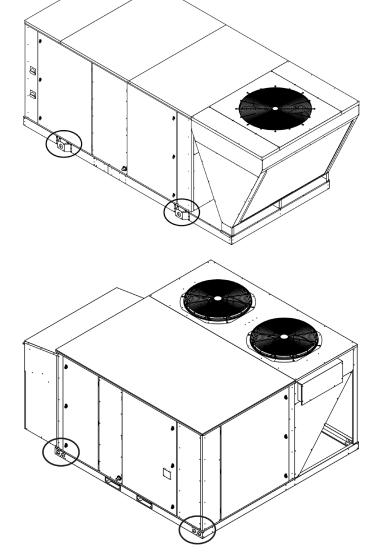


Figure 10: Typical Lifting Point Locations (8 Points)



## **Transit and Temporary Storage**

If the unit is stored for an intermediate period before installation or moved to a different location, take these additional precautions:

- 1. Support the unit well along the length of the base rail.
- 2. Level the unit (no twists or uneven ground surface).
- 3. Provide proper drainage around the unit to prevent flooding of the equipment.
- 4. Provide adequate protection from vandalism, mechanical contact, etc.
- 5. Securely close the doors and lock the handles.
- 6. If there are isolation dampers, make sure they are properly installed and fully closed to prevent the entry of animals and debris through the supply and return air openings.
- 7. Cover the supply and return air openings on units without isolation dampers.
- 8. Long term storage in humid environments may cause condensate corrosion on steel surfaces. Consider adding a desiccant material to alleviate corrosion concerns.

When the unit is being tied down for transit, the maximum allowable attachment angle from the vertical is 30 degrees in the opposite direction of lifting in Figure 7. Shimming of the unit under the lifting brackets or tie-down points must be used to ensure even contact along the length of the base rail.

## **Unit Piping - Condensate Drain Connection**

#### WARNING

Warning indicates potentially hazardous situations for PVC (Polyvinyl Chloride) and CPVC (Clorinated Polyvinyl Chloride) piping in chilled water systems. In the event the pipe is exposed to POE (Polyolester) oil used in the refrigerant system, the pipe can be chemically damaged and pipe failure can occur.

#### WARNING

Drain pans must be cleaned periodically. Material in uncleaned drain pans can cause disease. Cleaning should be performed by qualified personnel.

The unit is provided with a condensate drain connection, a 3/4" male NPT for 003–015 units and a 1" male NPT for 016–028 units. For proper drainage, level the unit and drain pan side to side and install a P-trap.

Figure 11 shows the layout of the condensate drain connection. The distance from the drain pan outlet to the horizontal run of the P-trap should be a distance of twice the static pressure in the drain pan.

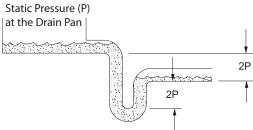
Example: If the static pressure as measured in the drain pan is 1.5", then the distance between the drain outlet and the horizontal run should be 3".

Draining condensate directly onto the roof may be acceptable; refer to local codes. Provide a small drip pad of stone, mortar, wood, or metal to protect the roof against possible damage.

If condensate is piped into the building drainage system, pitch the drain line away from the unit a minimum of 1/8" per foot. The drain line must penetrate the roof external to the unit. Refer to local codes for additional requirements. Sealed drain lines require venting to provide proper condensate flow.

Periodically clean to prevent microbial growth/algae buildup from plugging the drain and causing the drain pan to overflow. Clean drain pans to prevent the spread of disease. Cleaning should be performed by qualified personnel.

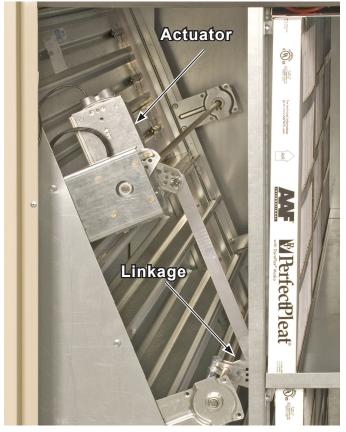
#### Figure 11: Condensate Drain Connection



### **Damper Assemblies**

The optional damper assemblies described in this section are ordered with factory-installed actuators and linkages. The following sections describe the operation and linkage adjustment of the factory option.

#### Figure 12: Damper Assembly



#### **Economizer Dampers**

As the single actuator modulates, the outside air dampers open, the return air dampers close, and the exhaust air exits the unit through the gravity relief dampers.

The economizer comes with manually adjustable linkage (Figure 12). The damper is set so that the crank-arm moves through a 90-degree angle to bring the economizer dampers from full open to full close. Mechanical stops are placed in the crank-arm mounting bracket. Do not remove stops. Driving the crank-arm past the stops results in damage to the linkage or damper.

#### Outdoor Air Dampers (0% to 30%)

These dampers are intended to remain at a fixed position during unit operation, providing fresh air quantities from 0 to 30% of the total system airflow, depending on the damper setting.

The damper position may be set at the unit controller keypad (refer to OM 1141 for further detail). During unit operation, the damper is driven to the position set at the unit controller. During the OFF cycle, the damper is automatically closed.

### **Cabinet Weather Protection**

#### / CAUTION

Transportation, rigging, or maintenance can damage the unit's weather seal. Periodically inspect the unit for leakage. Standing moisture can promote microbial growth, disease, or damage to the equipment and building.

This unit ships from the factory with fully gasketed access doors and cabinet caulking to provide weather resistant operation. After the unit is set in place, inspect all door gaskets for shipping damage and replace if necessary.

Protect the unit from overhead runoff from overhangs or other such structures.

### Installing Ductwork

#### WARNING

**Mold can cause personal injury.** Materials such as gypsum wall board can promote mold growth when damp. Such materials must be protected from moisture that can enter units during maintenance or normal operation.

On vertical-supply/vertical-return units, if a Daikin Applied roof curb is not used, the installing contractor should make an airtight connection by attaching field fabricated duct collars to the bottom surface of the unit's duct opening. Do not support the total weight of the duct work from the unit.

Use flexible connections between the unit and ductwork to avoid transmission of vibration from the unit to the structure.

To minimize losses and sound transmission, design duct work per ASHRAE and SMACNA recommendations.

Where return air ducts are not required, connect a sound absorbing T or L section to the unit return to reduce noise transmission to the occupied space.

Ductwork exposed to outdoor conditions must be built in accordance with ASHRAE and SMACNA recommendations and local building codes.

#### Table 2: AHRI CFM Ratings

| Unit Size | AHRI Rated CFM | Unit Size | AHRI Rated CFM |
|-----------|----------------|-----------|----------------|
| 3         | 1140           | 15        | 4690           |
| 4         | 1550           | 16        | 5300           |
| 5         | 1810           | 18        | 5920           |
| 6         | 2310           | 20        | 7315           |
| 7.5       | 2885           | 25        | 8180           |
| 10        | 3850           | 28        | 8200           |
| 12        | 4620           |           |                |

Large Rebel units, DPS 016A–DPS 028A, with horizontal gas heat cannot be directly connected to combustible materials.

#### Installing Duct Static Pressure Sensor Taps

For all VAV units, duct static pressure taps must be field installed and connected to the static pressure sensor 1 (SPS1) in the unit. Sensor SPS1 is standard on VAV units and is located in the main control panel.

Carefully locate and install the duct static pressure sensing tap. Improperly locating or installing the sensing tap causes unsatisfactory operation of the entire variable air volume system. Below are pressure tap location and installation recommendations. The installation must comply with local code requirements.

- Install a tee fitting with a leak-tight removable cap in each tube near the sensor fitting. This facilitates connecting a manometer or pressure gauge if testing is required.
- Use different colored tubing for the duct pressure (HI) and reference pressure (LO) taps, or tag the tubes. Daikin Applied recommends 3/16" ID tubing.
- 3. Locate the duct pressure (HI) tap approximately 2/3 down the longest run with adequate separation from turns or transitions to assure terminal box take-offs have adequate static pressure.
- Locate the duct tap in a nonturbulent flow area of the duct. Keep it several duct diameters away from take-off points, bends, neckdowns, attenuators, vanes, or other irregularities.
- 5. Use a static pressure tip (Dwyer A302 or equivalent) or the bare end of the plastic tubing for the duct tap. (If the duct is lined inside, use a static pressure tip device.)
- Install the duct tap so that it senses only static pressure (not velocity pressure). If a bare tube end is used, it must be smooth, square (not cut at an angle) and perpendicular to the airstream (see Figure 14).
- 7. Locate the reference pressure (LO) tap near the duct pressure tap within the building. If the tap is not connected to the sensor, unsatisfactory operation will result.
- Route the tubes through the curb and feed them into the unit through the knockout in the bottom of the control panel (see Figure 13). Connect the tubes to appropriate barbed fittings (on SPS1) in the control panel. (Fittings are sized to accept 3/16" ID tubing).

#### Figure 13: Typical Wiring Chase, Size 007–015 shown

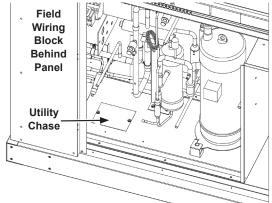
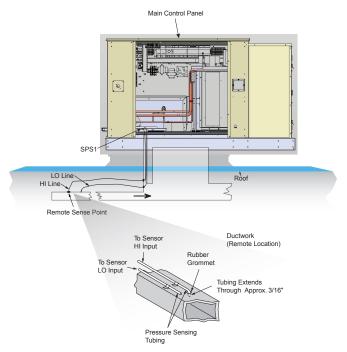


Figure 14: Duct Static Pressure Sensing Tubing Installation



#### Installing Building Static Pressure Sensor Taps

#### 

**Fragile sensor fittings.** If you must remove tubing from a pressure sensor fitting, use care. Do not use excessive force or wrench the tubing back and forth to remove as the fitting can break off and damage sensor.

If a unit has building static pressure control capability, you must field install and connect static pressure taps to the static pressure sensor SPS2 in the unit. This sensor is located at the bottom of the main control panel next to SPS1.

Carefully locate and install the two static pressure sensing taps. Improper location or installation of the sensor taps causes unsatisfactory operation. Below are pressure tap location and installation recommendations for both building envelope and lab, or "space within a space" pressure control applications. The installation must comply with local code requirements.

#### **Building Pressurization Applications**

- 1. Install a tee fitting with a leak-tight removable cap in each tube near the sensor fitting. This facilitates connecting a manometer or pressure gauge if testing is required.
- 2. Locate the building pressure (high) tap in the area that requires the closest control. Typically, this is a ground level floor that has doors to the outside.
- 3. Locate the building tap so it is not influenced by any source of moving air (velocity pressure). These sources may include air diffusers or outside doors.
- 4. Route the building tap tube through the curb and feed it into the unit through the knockout in the bottom of the control panel (refer to Figure 13). Connect the 3/16" ID tube to the (high) fitting for sensor SPS2.
- 5. Locate the reference pressure (low) tap on the roof. Keep it away from the condenser fans, walls, or anything else that may cause air turbulence. Mount it high enough above the roof so it is not affected by snow. Not connecting the reference tap to the sensor results in unsatisfactory operation.
- Use an outdoor static pressure tip (Dwyer A306 or equivalent) to minimize the adverse effects of wind. Place some type of screen over the sensor to keep out insects. Loosely packed cotton works well.
- Route the outdoor tap tube out of the main control panel through a small field-cut opening in the upright. Seal the penetration to prevent water from entering. Connect the 3/16" ID tube to the (low) fitting for sensor SPS2.

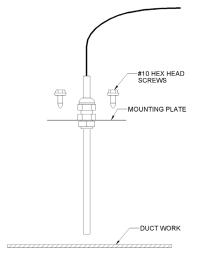
#### **Discharge Air Temperature Sensor**

The discharge air temperature sensor must be installed in the discharge air duct, downstream of the rooftop unit. Locate the sensor in a location that closely approximates the average duct temperature. To avoid the effects of radiation, the sensor should not be in the line-of-sight of a gas furnace or electric heater. Generally, locate sensor in the center of a duct wall, 5' - 10' from unit opening to allow for air mixing. Do not mount down stream of VAV boxes or other dampers.

Installation: Drill 7/8" diameter hole in duct, insert sensor probe and secure plate to duct with 2 - #10 screws. Be sure to apply gasket or silicone sealant to back of mounting plate prior to screwing plate to the duct to create an air-tight seal.

**NOTE:** If there is a stratification concern up to 4 sensors can be utilized with an averaging signal. Sensors must be wired in parallel.

#### Figure 15: Discharge Air Temperature Sensor Installation



#### **Pre-Construction**

The Rebel unit comes equipped with a MicroTech unit controller and can be used for sites that are still under construction. The following conditions must be met:

- 1. Ductwork has to be installed. The fan proving switch and furnace might not run correctly without the specified external static pressure.
- 2. Filters must be installed.
- 3. Follow furnace commissioning instructions found in the furnace section.
- 4. After substantial completion of the construction process the unit is to be thoroughly cleaned. Special attention should be paid to the indoor DX coil and the furnace. Filters should be changed.
- 5. Furnace operation, rate, and temperature rise should be re-verified. See instructions found in the furnace section.

#### Lab Pressurization Applications

- 1. Install a "T" fitting with a leak-tight removable cap in each tube near the sensor fitting. This facilitates connecting a manometer or pressure gauge if testing is required.
- 2. Use different colored tubing for the controlled space pressure (high) and reference pressure (low) taps or tag the tubes.
- 3. Regardless whether the controlled space is positive or negative with respect to its reference, locate the high pressure tap in the controlled space (the setpoint can be set between -0.2" and 0.2" wc).
- 4. Locate the reference pressure (low) tap in the area surrounding the controlled space. Not locating the reference tap to the sensor results in unsatisfactory operation.
- 5. Locate both taps so they are not influenced by any source of moving air (velocity pressure). These sources may include air diffusers or doors between the high and low pressure areas.
- 6. Route the building tap tube between the curb and the supply duct and feed it into the unit through the knockout in the bottom of the control panel.
- 7. Connect the tube to the (high) fitting for sensor SPS2.

# **Electrical Installation**

#### 

Hazardous voltage. Can cause severe injury or death.

Disconnect electric power before servicing equipment. More than one disconnect may be required to de-energize the unit.

#### <u> DANGER</u>

Overheating or failure of the gas supply to shut off can cause equipment damage, severe personal injury or death. Turn off the manual gas valve to the appliance before shutting off the electrical supply.

#### 

#### Provide proper line voltage and phase balance.

Improper line voltage or excessive phase imbalance constitutes product abuse. It can cause severe damage to the unit's electrical components.

#### 

Electrical shock hazard. Can cause severe injury or death. Connect only low voltage NEC Class II circuits to terminal block TB2.

#### Electrostatic Discharge (ESD)

# Disconnect Power to the Rebel Rooftop Unit prior to inspecting and/or repairing.

When inspecting/repairing Rebel Rooftop units the technician or building owner must take precautions to ground themselves to the unit. This will prevent them from damaging the circuit boards mounted inside the inverter box, VFD, and main control panel.

Electrostatic Discharge (ESD) can damage components in a manner that is not always readably detectable. A static potential can easily be generated on a person that reaches 25 kVolts. If this potential is discharged into one of the unit's circuit boards it can degrade part of the current carrying conductors inside.

In order to prevent ESD damage the technician and the unit must both be at the same electrical potential. The technician must ground themselves to the unit; this can be achieved by touching any galvanized (not painted) section of the unit. The unit's base rail and refrigerant piping are both reliable options as well as the control panel backpanel. The next step is to attach a grounded wrist or ankle strap to the copper tubing or backpanel. This grounding strap must have direct contact with the technician's skin. Once this has been done the technician is free to work on electrical components inside the unit.

#### All Units

Wiring must comply with all applicable codes and ordinances. The warranty is voided if wiring is not in accordance with these specifications.

According to the <u>National Electrical Code</u>, a disconnecting means shall be located within sight of and readily accessible from the air conditioning equipment. The unit can be ordered with an optional factory mounted disconnect switch. This switch is not fused unless ordered with a fuse. Power leads must be over-current protected at the point of distribution. The maximum rated overcurrent protection device (MROPD) value appears on the unit nameplate.

All units are provided with internal power wiring for single point power connection. The power block or an optional disconnect switch is located within the main control panel. Field power leads are brought into the unit through knockouts in the bottom of the main control panel (see Figure 13 and also Table 3). Refer to the unit nameplate to determine the number of power connections.

**NOTE:** Two wire entry points, refer to certified drawings for dimensions.

#### Table 3: DPS 003–015, Recommended Field Power Wiring

| Ampacity<br>(MCA) | Number of<br>Power Wires<br>Per Phase | Wire<br>Gauge | Insulation<br>Temperature<br>Rating (°C) |
|-------------------|---------------------------------------|---------------|--|
| 20                | 1                                     | 14            | 75                                       |
| 25                | 1                                     | 12            | 75                                       |
| 35                | 1                                     | 10            | 75                                       |
| 50                | 1                                     | 8             | 75                                       |
| 65                | 1                                     | 6             | 75                                       |
| 85                | 1                                     | 4             | 75                                       |
| 100               | 1                                     | 3             | 75                                       |
| 115               | 1                                     | 2             | 75                                       |
| 130               | 1                                     | 1             | 75                                       |
| 150               | 1                                     | Jan-00        | 75                                       |
| 175               | 1                                     | Feb-00        | 75                                       |
| 200               | 1                                     | Mar-00        | 75                                       |
| 230               | 1                                     | Apr-00        | 75                                       |
| 255               | 1                                     | 250           | 75                                       |
| 285               | 1                                     | 300           | 75                                       |
| 310               | 1                                     | 350           | 75                                       |
| 335               | 1                                     | 400           | 75                                       |
| 380               | 1                                     | 500           | 75                                       |
| 420               | 1                                     | 600           | 75                                       |

#### Table 4: DPS 016–028, Recommended Field Power Wiring

| MROPD | Wire Qty<br>per Pole | Wire Range of<br>Standard Lug | Anticipated<br>Wire Size |  |
|-------|----------------------|-------------------------------|--------------------------|--|
| 20    | 1                    | #18-8                         | (1) 10                   |  |
| 25    | 1                    | #18-8                         | (1) 8                    |  |
| 30    | 1                    | #18-8                         | (1) 8                    |  |
| 35    | 1                    | #14-4                         | (1) 6                    |  |
| 40    | 1                    | #14-4                         | (1) 6                    |  |
| 45    | 1                    | #14-4                         | (1) 6                    |  |
| 50    | 1                    | #14-4                         | (1) 6                    |  |
| 60    | 1                    | #14-4                         | (1) 4                    |  |
| 70    | 1                    | #14-2/0                       | (1) 3                    |  |
| 80    | 1                    | #14-2/0                       | (1) 3                    |  |
| 90    | 1                    | #14-2/0                       | (1) 2                    |  |
| 100   | 1                    | #14-2/0                       | (1) 2                    |  |
| 110   | 1                    | #4-300 mcm                    | (1) 1                    |  |
| 125   | 1                    | #4-300 mcm                    | (1) 1/0                  |  |
| 150   | 1                    | #4-300 mcm                    | (1) 2/0                  |  |
| 150   | 1                    | #4-350 mcm                    | (1) 2/0                  |  |
| 100   | 1                    | #14-1/0                       | (1) 2                    |  |
| 175   | 1                    | #4-300 mcm                    | (1) 3/0                  |  |
| 200   | 1                    | #4-300 mcm                    | (1) 4/0                  |  |
| 175   | 1                    | #14-2/0                       | (1) 3/0                  |  |
| 225   | 1                    | #2-600 mcm                    | (1) 250 mcm              |  |
| 225   | 2                    | #4-300 mcm                    | (2) 1                    |  |
| 225   | 1                    | #4-350 mcm                    | (1) 250 mcm              |  |
| 250   | 1                    | #2-600 mcm                    | (1) 300 mcm              |  |
| 250   | 2                    | #4-300 mcm                    | (2) 1/0                  |  |
| 250   | 1                    | #6-350 mcm                    | (1) 300 mcm              |  |
| 300   | 1                    | #2-600 mcm                    | (1) 400 mcm              |  |
| 300   | 1                    | #6-350 mcm                    | (1) 400 mcm              |  |
| 300   | 1                    | #6-350 mcm                    | (1) 400 mcm              |  |
| 300   | 1                    | #6-400 mcm                    | (1) 400 mcm              |  |
| 300   | 2                    | #4-300 mcm                    | (2) 2/0                  |  |
| 350   | 1                    | #2-600 mcm                    | (1) 600 mcm              |  |
| 350   | 1                    | #4-500 mcm                    | (1) 600 mcm              |  |
| 350   | 2                    | #4-300 mcm                    | (2) 3/0                  |  |
| 350   | 2                    | #6-2/0                        | (2) 3/0                  |  |
| 400   | 1                    | #2-600 mcm                    | (1) 700 mcm              |  |
| 400   | 1                    | #2-600 mcm                    | (1) 700 mcm              |  |
| 400   | 2                    | #4-300 mcm                    | (2) 4/0                  |  |
| 300   | 1                    | #250-500 mcm                  | (1) 400 mcm              |  |
| 400   | 2                    | #3/0-250 mcm                  | (2) 4/0                  |  |
| 500   | 2                    | #1/0-250 mcm                  | (2) 250 mcm              |  |
| 600   | 2                    | #4-350 mcm                    | (2) 400 mcm              |  |
| 600   | 2                    | #3/0-500 mcm                  | (2) 400 mcm              |  |

#### DANGER

Overheating or failure of the gas supply to shut off can cause equipment damage, severe personal injury or death. Turn off the manual gas valve to the appliance before shutting off the electrical supply.

#### 

Provide proper line voltage and phase balance.

Improper line voltage or excessive phase imbalance constitutes product abuse. Severe electrical component damage will occur.

#### 

Electrical shock hazard. Can cause severe injury or death. Connect only low voltage NEC Class II circuits to terminal block TB2.

The preferred entrance for power cables is through the bottom knockouts provided on the unit. If a side entrance is the only option, a hole may be drilled in the stationary upright.

The minimum circuit ampacity (MCA) is shown on the unit nameplate. Refer to Table 3 for the recommended number of power wires.

Copper wire is required for all conductors. Size wires in accordance with the ampacity tables in Article 310 of the <u>National Electrical Code</u> or other applicable code. If long wires are required, it may be necessary to increase the wire size to prevent excessive voltage drop. Wires should be sized for a maximum of 3% voltage drop. Supply voltage must not vary by more than 10% of nameplate. Phase voltage imbalance must not exceed 2%. (This can be calculated by finding the average voltage of the three legs. The leg with voltage deviating the farthest from the average value must not be more than 2% away.) Daikin Applied suggests contacting the local power company for correction of improper voltage or phase imbalance.

The power source to the unit must be a balanced 3-phase power supply, meaning that the voltage and impedance to the line is matched. Unbalanced voltage and/or current (such as provided with an "Open Delta" configuration), is likely to result in nuisance alarms, premature failure of components and it will void equipment warranty. **Daikin Applied does not recommend the use of Rebel units in facilities with corner grounded delta power.** 

A grounded conductor lug is provided in the control panel. Size the grounding conductor in accordance with Table 250-95 of the National Electrical Code or other applicable code.

In compliance with the National Electrical Code, a 120 V factory mounted service receptacle outlet is provided. This outlet must be powered by a field connected 15 A, 120 V power supply, unless unit power outlet was utilized. Leads are brought into the unit through the bottom of the main control panel.

#### **Field Control Wiring**

The Rebel rooftop units are available with the following field control connections:

- Space sensor.
- · Space sensor with setpoint adjustment.
- Fan operation output.
- VAV box output.
- Remote alarm output.
- External discharge air temperature reset.
- · Outdoor air damper minimum position adjustment.

Descriptions of these field connections are included in their respective manuals or in the Rebel quick start guide (OM 1164).

Start-up and service of this equipment must be performed by trained and experienced technicians. It is highly recommended that the initial start-up and future service be performed by Daikin Applied trained technicians who are familiar with working on live equipment. A representative of the owner or the operator of the equipment should be present during start-up to receive instructions in the operation, care and adjustment of the unit. Daikin Applied recommends proper use of personal protection equipment whenever starting and/or servicing a unit.

#### Before Start-Up

- Notify inspectors or representatives who may be required to be present during start-up of gas fuel equipment. These could include the gas utility company, city gas inspectors, heating inspectors, etc.
- 2. Review the equipment and service literature and become familiar with the location and purpose of the furnace controls. Determine where the gas and power can be turned off at the unit and before the unit.
- 3. Determine that power is connected to the unit and available.
- 4. Determine that the gas piping, meter, and service regulator have been installed, tested, and meet the equipment requirements.
- 5. Determine that proper instruments will be available for the start-up. A proper start-up requires the following:
  - a voltmeter
  - a manometer or gauges with ranges for both manifold pressure and inlet gas pressure.

#### Table 5: DPS 003–015 Electric Heat Data<sup>1</sup>

| KW | Voltage | Amps  |
|----|---------|-------|
|    | 208     | 16.7  |
| 6  | 240     | 14.4  |
| 0  | 480     | 7.2   |
|    | —       | —     |
|    | 208     | 33.3  |
| 12 | 240     | 28.9  |
| 12 | 480     | 14.4  |
|    | —       | —     |
|    | 208     | 50.0  |
| 18 | 240     | 43.3  |
| 10 | 480     | 21.7  |
|    | 600     | 17.3  |
|    | 208     | 83.3  |
| 30 | 240     | 72.2  |
| 30 | 480     | 36.1  |
|    | 600     | 28.9  |
|    | 208     | 99.9  |
| 36 | 240     | 86.6  |
| 30 | 480     | 43.3  |
|    | 600     | 34.6  |
|    | 208     | 149.9 |
| 54 | 240     | 129.9 |
| 94 | 480     | 65.0  |
|    | 600     | 52.0  |
|    | 208     | 199.9 |
| 72 | 240     | 173.2 |
| 12 | 480     | 86.6  |
|    | 600     | 69.3  |

NOTE: 1. Maximum temperature rise equals 60°F

| KW       | Voltage | Amps  |
|----------|---------|-------|
|          | 208     | 27.8  |
| 10       | 240     | 24.1  |
| 10       | 480     | 12.0  |
|          | 600     | 9.6   |
|          | 208     | 55.5  |
| 00       | 240     | 48.1  |
| 20       | 480     | 24.1  |
|          | 600     | 19.2  |
|          | 208     | 83.3  |
| 20       | 240     | 72.2  |
| 30       | 480     | 36.1  |
|          | 600     | 28.9  |
|          | 208     | 124.9 |
| 45       | 240     | 108.3 |
| 45       | 480     | 54.1  |
|          | 600     | 43.3  |
|          | 208     | 166.5 |
| <u> </u> | 240     | 144.3 |
| 60       | 480     | 72.2  |
|          | 600     | 57.7  |
|          | 208     | 199.9 |
| 72       | 240     | 173.2 |
| 12       | 480     | 86.6  |
|          | 600     | 69.3  |
|          | 208     | 249.8 |
| 00       | 240     | 216.5 |
| 90       | 480     | 108.3 |
|          | 600     | 86.6  |
|          | _       | _     |
| 120      | _       | _     |
| 120      | 480     | 144.3 |
|          | 600     | 115.5 |
|          | _       | _     |
| 150      | _       | _     |
| 150      | 480     | 180.4 |
|          | 600     | 144.3 |

NOTE: 1. Maximum temperature rise equals 60°F

#### Table 7: Amp Draw Data

| Unit         | Compressor RLA |        |          |          |      |      |        |           | Compressor LRA |     |       |         |     |              | Condenser Fan<br>FLA Each |      |     | an  |     |     |     |
|--------------|----------------|--------|----------|----------|------|------|--------|-----------|----------------|-----|-------|---------|-----|--------------|---------------------------|------|-----|-----|-----|-----|-----|
| Unit<br>Size | (              | Compre | ssor 1 - | Variable | е    | Co   | mpress | or 2 - Fi | xed            |     | Compr | essor 1 |     | Compressor 2 |                           |      |     |     |     |     |     |
| (Tons)       |                |        | Voltage  |          |      |      | Volt   | age       |                |     | Volt  | age     |     |              | Volt                      | tage |     | Qty | 208 | 230 | 460 |
|              | 208            | 230    | 460      | 575      | [%]  | 208  | 230    | 460       | 575            | 208 | 230   | 460     | 575 | 208          | 230                       | 460  | 575 |     |     |     |     |
| 3            | 7.7            | 7.0    | 3.5      | _        | 45%  | 0.0  | 0.0    | 0.0       | _              |     |       |         |     | 0.0          | 0.0                       | 0.0  | _   | 1   | 0.9 | 0.8 | 0.4 |
| 4            | 10.0           | 9.0    | 4.5      |          | 55%  | 0.0  | 0.0    | 0.0       | —              | ]   |       |         |     | 0.0          | 0.0                       | 0.0  | —   | 1   | 0.9 | 0.8 | 0.4 |
| 5            | 11.9           | 10.8   | 5.4      |          | 68%  | 0.0  | 0.0    | 0.0       | —              | ]   |       |         |     | 0.0          | 0.0                       | 0.0  | _   | 1   | 2.0 | 1.8 | 0.9 |
| 6            | 15.0           | 13.6   | 6.8      | _        | 89%  | 0.0  | 0.0    | 0.0       | —              | ]   | -     |         | 0.0 | 0.0          | 0.0                       | —    | 1   | 2.0 | 1.8 | 0.9 |     |
| 7.5          | 11.9           | 10.8   | 5.4      | _        | 68%  | 8.6  | 7.8    | 3.9       | —              | 1   |       |         |     | 67.5         | 73.7                      | 37.1 | _   | 2   | 2.0 | 1.8 | 0.9 |
| 10           | 10.0           | 9.0    | 4.5      | _        | 59%  | 17.5 | 15.8   | 7.9       | —              | 1   |       |         |     | 93.1         | 84.2                      | 42.1 | _   | 2   | 2.0 | 1.8 | 0.9 |
| 12           | 15.0           | 13.6   | 6.8      | _        | 89%  | 17.5 | 15.8   | 7.9       | —              | 1   | See   | Note    |     | 93.1         | 84.2                      | 42.1 | _   | 2   | 2.0 | 1.8 | 0.9 |
| 15           | 28.3           | 25.6   | 12.8     | _        | 100% | 17.5 | 15.8   | 7.9       | —              | 1   |       |         |     | 93.1         | 84.2                      | 42.1 | _   | 2   | 2.0 | 1.8 | 0.9 |
| 16           | 47.0           | 42.5   | 22.9     | 20.5     | —    | 0    | 0      | 0         | 0              | 1   |       |         |     |              |                           |      |     | 1   | 8.0 | 8.0 | 4.0 |
| 18           | 47.0           | 42.5   | 22.9     | 20.5     | —    | 0    | 0      | 0         | 0              | 1   |       |         |     |              |                           |      |     | 1   | 8.0 | 8.0 | 4.0 |
| 20           | 47.0           | 42.5   | 22.9     | 20.5     | _    | 0    | 0      | 0         | 0              | 1   |       |         |     |              | See                       | Note |     | 1   | 8.0 | 8.0 | 4.0 |
| 25           | 47.0           | 42.5   | 22.9     | 20.5     | _    | 39.1 | 35.4   | 18.6      | 15.4           |     |       |         |     |              |                           |      |     | 1   | 8.0 | 8.0 | 4.0 |
| 28           | 47.0           | 42.5   | 22.9     | 20.5     | _    | 39.1 | 35.4   | 18.6      | 15.4           |     |       |         |     |              |                           |      |     | 1   | 8.0 | 8.0 | 4.0 |

**NOTE:** The inverter compresor is controlled to have a soft start and an LRA <1.0

|             |      | Supply | Fan FLA |     | Exhaust | Fan FLA |     |     |
|-------------|------|--------|---------|-----|---------|---------|-----|-----|
| Horse Power |      | Volt   | age     |     |         | Volt    | age |     |
|             | 208  | 230    | 460     | kW  | 208     | 230     | 460 | kW  |
| 1.3         | 3.1  | 2.8    | 1.4     | 1.0 | 3.1     | 2.8     | 1.4 | 1.0 |
| 2.3         | 5    | 4.6    | 2.3     | 1.7 | 5       | 4.6     | 2.3 | 1.7 |
| 4           | 8.8  | 7.4    | 4.0     | 3.0 | 8.8     | 7.4     | 4.0 | 3.0 |
| 8           | 13.5 | 12.2   | 6.1     | 6.0 | —       | _       |     | _   |

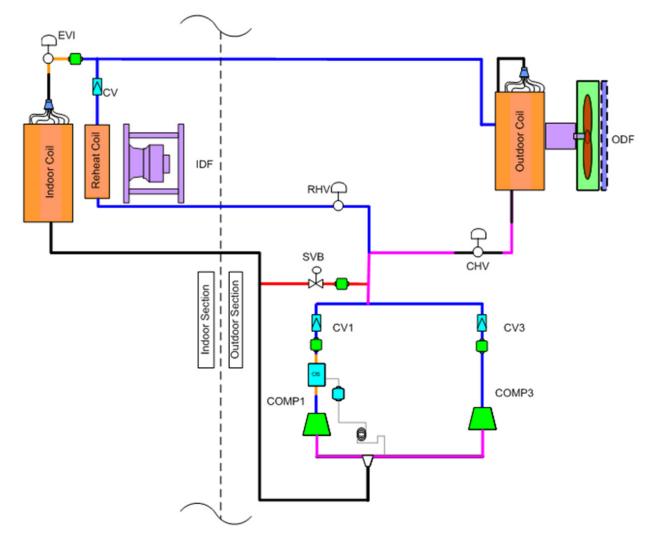
NOTE: 575V Amp Draws: Compressors and motors will be run off a 575 to 460V transformer. Motors will be nameplated at 460V. 575 voltage is for large cabinet only.

# **Refrigeration System**

## **Piping System**

The Rebel piping system varies significantly between the multiple possible configurations; heat pump, cooling only, and modulating hot gas reheat. In spite of this multiplicity there are some consistent characteristics. All units have a single circuit with a single or tandem compressor. All units use an electronic expansion valve (EVI) and a start-up by pass solenoid valve (SVB).

# Figure 16: Typical Refrigeration Circuit for Cooling Only Unit with Modulating Hot Gas Reheat (DPS 007–015 shown)



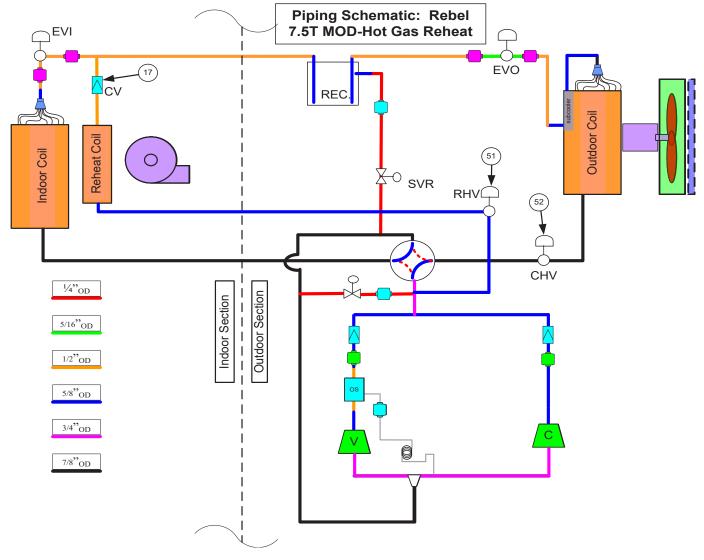


Figure 17: Typical Refrigeration Circuit for Heat Pump Unit with Modulating Hot Gas Reheat (DPS 007–015 shown)

| Item  | Description  |
|-------|--|
| EVI   | Indoor coil electronic<br>expansion valve                    |
| EVO   | Outdoor coil electronic expansion valve                      |
| CV    | Check Valve, size 03-15 only                                 |
| REC   | Refrigerant Receiver   |
| IDF   | Indoor fan   |
| ODF   | Outdoor fan  |
| COMP1 | Inverter compressor  |
| COMP3 | Fixed speed compressor<br>(7½ thru 15 and 25-28 ton<br>only) |
| SVB   | Bypass solenoid valve  |
| RHV   | Reheat step valve  |
| SVR   | Receiver solenoid valve                                      |
| CHV   | Condenser step valve   |
| OVI   | Outdoor electronic expansion valve                           |
| 4WV   | 4-way heat pump valve  |
| OS    | Oil separator, size 03-15 only                               |

## **DPS Component Description**

#### **Compressor Compartment**

Prior to start-up, verify all shipping brackets are removed and the compressor foot bolts are secured.

#### Figure 18: Piping Brackets



Figure 19: Compressor Brackets

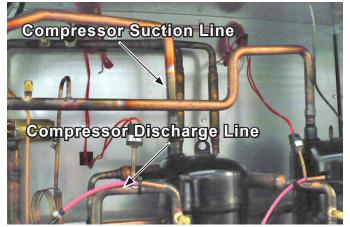


#### Variable Speed Compressor

A variable speed compressor (COMP1) is used on all DPS(H) 003–015. On small cabinet units (3–6 Tons) the variable speed compressor will be the only one present. On medium cabinet units (7–15 Tons) the variable speed compressor will be on the left. The discharge of the variable speed compressor is located on the side and the suction is located on the top.

These pipes can also be identified by recalling that suction lines will always be larger than discharge lines. The side discharge design is used to create a positively pressurized crank case that returns oil to the scroll set even during low turn down conditions.

#### Figure 20: Compressor Suction and Discharge on Medium Cabinet (7.5T) Heat Pump (DPH)



### Fixed Speed Compressor (DPS 007-015 only)

The fixed speed compressor (COMP3) is used on all medium cabinet (7–15 Ton) DPS units. This compressor will always be located on the right and like the variable speed has the suction line on the top of the dome entering the scrolls and a discharge exiting from the side of the shell.





#### Receiver

Only Rebel Heat Pump units will have a receiver. Different volumes of refrigerant are required inside the system during Mechanical Cooling (or defrost) and Mechanical Heating. This is the results of the charge in operating temperatures in Cooling and Heating Mode. The receiver stores the excess refrigerant upstream, in Cooling Mode, of the Indoor Expansion Valve (EVI). Three refrigerant lines connect to the receiver.

In cooling mode the refrigerant leaves (Cooling Mode) the receiver from the bottom connection on its way to the Indoor Expansion Valve (EVI). The refrigerant enters the receiver by the middle connection from the Outdoor Expansion Valve (EVO). The top connection is linked to the Receiver Solenoid Valve (SVR) and is used to bleed refrigerant vapor out of the top of the vessel during the change over from Mechanical Heating to Cooling Mode (or defrost).

In heating mode the refrigerant flow path will be reversed and will enter the receiver at the bottom connection on its way from EVI. The refrigerant will leave the receiver from the middle connection towards EVO. The top connection will always be a vapor bleed connected to SVR regardless of the units operating mode.

# Figure 22: Receiver on Medium Cabinet (7.5T) Heat Pump (DPH)



#### **Oil Separator**

All DPS(H) 003–015 and 016–020 heat pumps units will have an oil separator on the discharge line of the compressor. This device will remove oil from the compressor discharge gas and return it to the compressor suction line. The oil separator has three lines entering it. The connection on the side of the compressor is where the discharge gas enters. The hot gas continues on to the Outdoor Coil from the connection on the top of the separator. On the bottom is a small drain through which the oil returns after separation to the compressor suction. The refrigerant and oil path through the separator will not change depending on Heating or Cooling Mode.

#### Figure 23: Oil Separator



Figure 24: Secondary Oil Separator



#### Check Valve

All DPS 003–015 will have check valves on each of the compressor discharge lines. On medium cabinet units (7–15 Tons), two valves, one on each compressor, prevent recirculation of refrigerant during part load conditions. On small cabinet units (3–6 Tons) a single check valve prevents migration of refrigerant into the scrolls during off cycles.

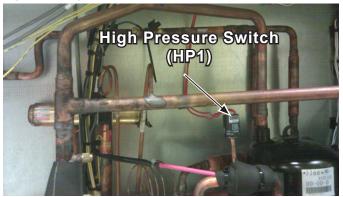
# Figure 25: Discharge Line Check Valves on Large Cabinet (7.5T) Heat Pump (DPH)



#### **High Pressure Switch**

All Rebel units will have a high pressure switch on each compressor. Medium cabinet units (7–15 Tons) will have an HP1 switch on the variable speed compressor (COMP1) and a HP3 on the fixed speed compressor (COMP3). These switches are normally closed devices that are brazed directly to the refrigerant piping. When the pressure at the switch exceeds 580 PSIG the switch will open. This opening will interrupt the control signal to the variable compressor drive or de-energize the contactor coil on the fixed speed compressor, both acts will shut down the compressors and generate an alarm at the MicroTech unit controller keypad.

#### Figure 26: High Pressure Switch



#### **Refrigerant Screen**

During manufacturing, service, and repair there is always the potential for debris to accidentally enter the sealed refrigeration system. Filter screens are positioned around the refrigerant circuit to prevent any possible debris from entering critical components; expansion valves, compressors, etc. These screens are not bi-direction and must be installed in a specific direction if replaced. Please be aware that these screens are not desiccant filters and provide no moisture protection for compromised systems.

#### Figure 27: Refrigerant Screen



#### Four-Way Valve

The Four-Way Valve (4WV) also known as a Reversing Valve is a component only used on Heat Pumps. This device is used to direct the discharge gas from the compressor into the indoor coil (Heating Mode) or outdoor coil (Cooing Mode). This device is defaulted to cooling and when de-energized will direct the discharge gas into the outdoor coil.

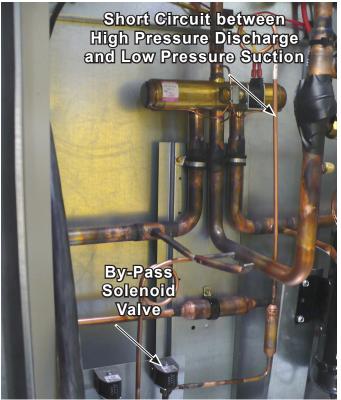
#### Figure 28: Four-Way Valve



#### **By-Pass Solenoid Valve**

The By-Pass Solenoid Valve (SVB) is used to "short-circuit" the high pressure compressor discharge to the low pressure suction side during start-up. This increases compressor longevity by minimizing starting torque and inrush current.

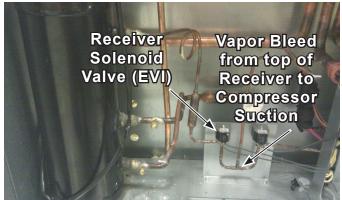
#### Figure 29: By-pass Solenoid Valve



#### **Receiver Solenoid Valve**

The Receiver Solenoid Valve (SVR) is used to "bleed off" refrigerant vapor from the top of the Receiver during pump down or the transition between mechanical heating and defrost. Cooling only units will not have this component, only Heat Pumps.

Figure 30: Receiver Solenoid Valve



#### Indoor Expansion Valve

The Indoor Expansion Valve (EVI) is a 12 VDC stepper motor driven valve, used in heating and cooling mode. In cooling mode EVI is used to expand the refrigerant entering the Indoor Coil, operating as an evaporator, in much the same way as a TXV on a conventional air conditioner. In heating mode the EVI can operate in two different modes, configurable at the keypad.

When configured for Standard during heating mode the EVI will modulate to fully open and remain in this position. When configured for heating mode the EVI will modulate to maintain the Subcooling Set-Point.

DPS 016–028 unit use only an EVI to control suction super heat.

# Indoor Refrigerant Temperature Sensor (IRT) Nalve (EVI)

#### Figure 31: Indoor Expansion Valve

### Outdoor Expansion Valve (DPS 003-015 only)

The Outdoor Expansion Valve (EVO) is a 12 VDC stepper motor driven valve, used in heating and cooling mode. Cooling only units will not have this component, only Heat Pumps. In heating mode the EVO is used to expand the refrigerant entering the Outdoor Coil, which is now and evaporator, in much the same way as a TXV on a conventional air conditioner. In Cooling Mode the EVO can operate in two different modes, configurable at the keypad. When configured for Standard during Cooling Mode the EVO will modulate to fully open and remain in this position. When configured for Cooling Mode the EVO will modulate to maintain the Subcooling Set-Point.

The outdoor expansion valve will regularly require an automated synchronization to maintain valve and motor alignment. Whenever the valve is commanded to either 0 or 100% the valves will automatically be over-driven closed or open by 10% of the maximum steps as defined by the motor, unless otherwise not recommended by manufacturer, then the process will only occur on 0% closed calls. In the event of a power interruption or indications of loss of synchronization, the MicroTech unit controller controller can force synchronization to correct operation.

#### **Suction Pressure Transducer**

The Suction Pressure Transducer (PTS) is a refrigerant pressure sensor that screws onto a Schrader fitting on the suction line of the compressor deck. On single compressor units (3–6T) this sensor is located on the suction line. On tandem, two compressor units (7–15T), the PTS is located upstream of the joint suction.

This sensor is used to ensure that the compressor does not leave the operating envelope and is used to regulate the super heat leaving the indoor coil and entering the compressor.

#### **Discharge Pressure Transducer**

The Discharge Pressure Transducer (PTD) is a refrigerant pressure sensor that screws onto a Schrader fitting on the discharge line of the compressor system. On single compressor units (3–6T) this sensor is located on the discharge line. On tandem, two compressor units (7–15T), the PTD is located down stream of the joint discharge.

This sensor is used to ensure that the compressor does not leave the operating envelope and is used to regulate the outdoor fan speed and maintain head pressure.

#### **Discharge Refrigerant Temperature**

All Rebel units will have a Discharge Refrigerant Temperature Sensor (DRT1 / DRT3) on the discharge line of each compressor. This sensor is attached the piping with a metal clip and wrapped in insulation. The purpose of this device is to increase compressor life by preventing it from running outside of the operating envelope.

#### **Suction Refrigerant Temperature**

All Rebel units will have a Suction Refrigerant Temperature Sensor (SRT). This sensor is located on the suction line. Unlike DRT1 or 3 there is only one SRT for tandem compressor units. This sensor is used to determine the suction super heat entering the compressor and is the control input for the EVI in cooling mode (EVO in heating mode).

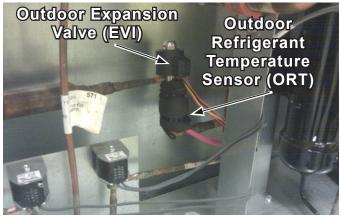
#### Indoor Refrigerant Temperature (DPS 003–015 only)

Only Rebel Heat Pump units will have an Indoor Refrigerant Temperature Sensor (IRT). This sensor is used in Heating Mode when htgEVImethod is set to control subcooling. This sensor is attached to the refrigerant piping downstream (Cooling Mode) of the Indoor Expansion Valve (EVI).

# Outdoor Refrigerant Temperature (DPS 003–015 only)

Only Rebel Heat Pumps units will have an Outdoor Refrigerant Temperature Sensor (ORT). This sensor is used in Cooling Mode when ClgEVOmethod is set to control subcooling. This sensor is attached to the refrigerant piping upstream (Cooling Mode) of the Outdoor Expansion Valve (EVO).

#### Figure 32: Outdoor Expansion Valve



#### **Defrost Temperature Sensor**

Only Rebel Heat Pump, DPH, units will have a Defrost Temperature Sensor (DFT). This sensor is used in Heating Mode and Defrost Mode to determine the amount of frost accumulated on the Outdoor Coil.

#### Heating

The unit's heating mode of operation is determined by the control temperature and the heating setpoint temperature. The unit enters the heating mode of operation by comparing the control temperature to the heating setpoint.

The control temperature can be either the return temperature or the space temperature.

The return temperature is typically used for VAV units and the space temperature is typically used for CAV units.

The unit goes into the heating mode of operation when the control temperature (return or space temperature) is below the heating setpoint by more than  $\frac{1}{2}$  the deadband.

For example, a standard air conditioning unit with supplemental gas, electric, or hot water heat with a heating setpoint of 68.0°F and a deadband of 1.0°F would enter heating mode if the control temperature reached 67.4°F. When this takes place, the heating mode of operation will begin and the 1st Stage of heating operation will start.

#### Heat Pump (DPS 003-015 only)

The heating mode of operations will be slightly different for heat pump units. It is the manufacturer's recommendation that all Rebel heat pump units be purchased with supplemental gas, electric, or hot water heat. When the control temperature drops below the heating setpoint by half the deadband the unit will energize the four way valve and initiate mechanical heating.

On heat pumps mechanical heating is the primary source of heat and will always be the unit's first attempt to meet the application's load. After start-up the variable compressor will ramp up to meet the DAT Setpoint. If the mechanical heating capacity at the ambient conditions is capable of meeting the building load the variable speed compressor will stabilize at some value. If the heat pump's capacity is insufficient at the ambient conditions the supplemental (gas, electric, hot water) heat will be enabled and gradually ramp/stage on to make up the capacity shortage. If the combined capacity of the heat pump's mechanical and supplemental heating is greater than the building load the supplemental supply will ramp/stage down. The unit will always seek to operate with mechanical heating as much as possible.

Periodically during heating operations the unit will need to enter defrost to remove frost build up from the outdoor coil. During defrost mechanical heating will be unavailable and the supplemental heat will ramp/stage up to meet the DAT set-point.

#### Defrost

Defrost is a temporary and infrequent period during normal heating operations on Rebel heat pumps. The purpose of defrost is to remove frost that has built up on the outdoor coil during mechanical heating. In heating mode the outdoor coil acts as an evaporator to "pull" heat out of the ambient air. As a result the surface temperature of the outdoor coil is below the ambient temperature and depending on conditions maybe below freezing. During prolonged mechanical heating while the surface temperature of the outdoor coil is below 32°F, dew point frost will form.

The defrost operation is similar to mechanical cooling. In defrost the four way valve will de-energize and the hot gas from the compressor will be forced into the outdoor coil, rejecting heating to the ambient, and melting any frost formed on the coil. To speed up the melting process during a defrost cycle the OA damper will close and the outdoor fan will de-energize. During this period the supplemental (gas, electric, hot water) heat will ramp/stage up to maintain the unit's DAT Setpoint.

Rebel heat pump unit's have demand based defrost control and will operate in defrost only as long as necessary to remove frost from the outdoor coil.

#### Charging

Rebel units have advanced charge management systems that obsolete many common techniques for determining over or under charged conditions. The charge management system means that super heat and subcooling values will float to achieve the peak real time energy efficiency possible at current operating conditions (building load and ambient temperature). Rebel units also use electronic expansion valves that can not be adjusted manually. Refrigerant should never be added or removed from the system based on the desire to achieve an arbitrary subcooling value. It will always be Daikin Applied's recommendation that unit's suspected of being over/under charged have all of their refrigerant removed, leak tested with nitrogen, and then re-charged based on the unit name plate.

#### Table 8: Refrigerant Charge

|           | Refrig. charge - cooling model |                          | Refrig. charge - heat pump model |                          |
|-----------|--------------------------------|--------------------------|----------------------------------|--------------------------|
| Unit size | Standard unit                  | Standard unit<br>w/MHGRH | Standard unit                    | Standard unit<br>w/MHGRH |
| 3         | 8.6                            | 11.3                     | 12.0                             | 14.4                     |
| 4         | 8.5                            | 11.3                     | 12.6                             | 15.0                     |
| 5         | 15.3                           | 18.2                     | 16.8                             | 19.7                     |
| 6         | 15.3                           | 18.2                     | 16.8                             | 19.7                     |
| 7.5       | 11.1                           | 17.8                     | 26.0                             | 31.2                     |
| 10        | 20.0                           | 25.8                     | 40.0                             | 45.8                     |
| 12        | 20.0                           | 25.8                     | 40.0                             | 45.8                     |
| 15        | 24.4                           | 30.2                     | 46.0                             | 51.8                     |
| 16        | 30.3                           | 30.7                     | 53.0                             | 53.4                     |
| 18        | 30.3                           | 30.7                     | 53.0                             | 53.4                     |
| 20        | 32.5                           | 32.9                     | 56.0                             | 56.4                     |
| 25        | 35.5                           | 35.9                     | Not Available                    |                          |
| 28        | 35.5                           | 35.9                     |                                  |                          |

## DPS 016–028 Ton Component Description

#### Variable Speed Compressor

A variable speed compressor (COMP1) is used on all DPS 016-028. On DPS 16–20 ton units, the variable speed compressor will be the only one present, and be on the right. The discharge of the variable speed compressor is located on the top and the suction is located on the side.

These pipes can also be identified by recalling that suction lines will always be larger than discharge lines. The side suction design is used to cool the motor with cold refrigerant.

# Figure 33: Compressor Suction and Discharge on DPS 025–028 units



#### Fixed Speed Compressor (DPS 025-028 only)

Like the variable speed compressor, it has the suction line on the side of the dome entering the scrolls and a discharge exiting from the top of the shell.

#### **High Pressure Switch**

All Rebel units will have a high pressure switch on each compressor. HP1 switch is on the variable speed compressor (COMP1) and HP3 is on the fixed speed compressor (COMP3). These switches are normally closed devices that are brazed directly to the refrigerant piping. When the pressure at the switch exceeds 580 PSIG the switch will open. This opening will interrupt the control signal to the variable compressor drive or de-energize the contactor coil on the fixed speed compressor, Both acts will shut down the compressors and generate an alarm at the MicroTech unit controller keypad.

#### Figure 34: High Pressure Switch



#### **Refrigerant Screen**

During manufacturing, service, and repair there is always the potential for debris to accidentally enter the sealed refrigeration system. Filter screens are positioned around the refrigerant circuit to prevent any possible debris from entering critical components; expansion valves, compressors, etc. These screens are not bi-direction and must be installed in a specific direction if replaced. Please be aware that these screens are not desiccant filters and provide no moisture protection for compromised systems.

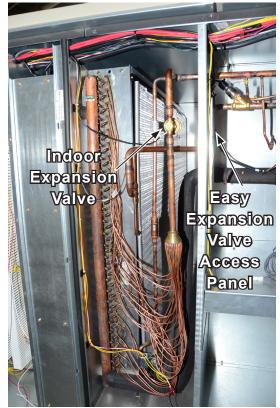
#### Figure 35: Refrigerant Screen



#### Indoor Expansion Valve

The Indoor Expansion Valve (EVI) is a 12 VDC stepper motor driven valve. In cooling mode EVI is used to control the superheat and expand the refrigerant entering the Indoor Coil, operating as an evaporator, in much the same way as a TXV on a conventional air conditioner.

#### Figure 36: Indoor Expansion Valve



#### Suction Pressure Transducer

The Suction Pressure Transducer (PTS) is a refrigerant pressure sensor that screws onto a Schrader fitting on the suction line of the compressor deck. On single compressor units (DPS 016–020) this sensor is located on the suction line. On tandem, two compressor units (DPS 025–028), the PTS is located upstream of the joint suction.

This sensor is used to ensure that the compressor does not leave the operating envelope and is used to regulate the super heat leaving the indoor coil and entering the compressor.

#### **Discharge Pressure Transducer**

The Discharge Pressure Transducer (PTD) is a refrigerant pressure sensor that screws onto a Schrader fitting on the discharge line of the compressor system. On single compressor units (DPS 016–020) this sensor is located on the discharge line. On tandem, two compressor units (DPS 025– 028), the PTD is located downstream of the joint discharge.

This sensor is used to ensure that the compressor does not leave the operating envelope and is used to regulate the outdoor fan speed and maintain head pressure.

#### **Discharge Refrigerant Temperature**

All Rebel units will have a Discharge Refrigerant Temperature Sensor (DRT1/DRT3) on the discharge line of each compressor. This sensor is attached the piping with a metal clip and wrapped in insulation. The purpose of this device is to increase compressor life by preventing it from running outside of the operating envelope.

#### **Suction Refrigerant Temperature**

All Rebel units will have a Suction Refrigerant Temperature Sensor (SRT). This sensor is located on the suction line. Unlike DRT1 or 3 there is only one SRT for tandem compressor units. This sensor is used to determine the suction super heat entering the compressor and is the control input for the EVI in cooling mode.

# VFD Compressor Operation (DPS 016–028 only)

VFD compressor modulation is controlled by a Mobus<sup>®</sup> signal from the unit controller. The minimum VFD compressor speed is 25 rps (1500 rpm) and the maximum VFD compressor speed is 100 rps (6000 rpm), but the minimum and maximum limits per unit may vary depending on operating conditions and unit model size.

The VFD compressor is a 4 pole motor design that operates off a frequency signal from the VFD between 50Hz and 200Hz. At start-up the VFD compressor has a 65 second initiation period where it will ramp to 50 rps for 10 seconds, aiding in oil circulation, then ramp back down to 25 rps for the remainder of the initiation period.

Crankcase heating for VFD Compressor is performed by the VFD via DC-holding current through the motor windings.

VFD compressor modulation is additionally monitored and adjusted in order to maintain operation within the approved compressor operating envelope.

#### VFD Modulation Range VFD Max RPS **DPS** Unit VFD and Fixed Model Comp(s) ON VFD Min RPS **VFD Comp Only** 1 Fixed ON VFDMax RPS VFD1Max RPS 016 25 rps NA 92 rps 018 NA 25 rps 100 rps 020 25 rps NA 100 rps 025 25 rps 78 rps 100 rps 028 25 rps 100 rps 100 rps

#### Table 9: VFD Compressor Modulation Ranges

### DPS Size 025 & 028, Two Compressor Units

If the VFD compressor were to become inoperative, the unit can continue to operate on the remaining fixed speed compressor until the unit can be serviced.

When the VFD compressor is at its maximum speed and more capacity is required, a fixed speed compressor is started while the VFD compressor is reduced to minimum speed at which point it resumes modulating to maintain the discharge temperature. When the VFD compressor is at its minimum speed and less capacity is required, a fixed speed compressor is turned OFF while the VFD compressor is increased to maximum speed at which point it resumes modulating to maintain discharge temperature.

#### VFD Compressor Control

Control of the VFD compressor is accomplished with a digital output enable signal and Modbus control signal.

#### General VFD Compressor Start Sequence

On a call for VFD compressor operation the VFD enable output is energized (ON) Modbus signal is set. During this 10 second initial period the VFD compressor's internal logic ramps the compressor to 50 rps to insure compressor startup oil lubrication. After 10 seconds the VFD compressor control signal begins modulation to maintain the cooling discharge set point.

#### Compressor Stage Up Transition (DPS 025 & 028 Only)

When the VFD compressor has been operating at maximum capacity for the cooling stage time period and there is a call for more cooling capacity the following transition sequence is followed when staging up.

During the fixed compressor stage UP sequence, the VFD compressor speed is reduced to its minimum, as a fixed speed compressor is turned on. Note that the VFD compressor speed range is extended for these staging points to assure smooth transition and to minimize capacity gaps. Typically, the VFD compressor is overdriven (higher speed than normal full load rating speed) before staging up the fixed compressor. The VFD is held at minimum speed for 30 seconds before normal modulation resumes.

#### Compressor Stage Down Transition (DPS 025 & 028 Only)

When the VFD compressor has been operating at minimum capacity for the cooling stage time period and there is a call for less capacity the following transition sequence is followed when staging down.

During the fixed speed compressor stage DOWN sequence, the VFD compressor speed is increased to maximum speed (which varies with unit size and number of operating fixed compressors) as the fixed speed compressor is turned off. Note that the VFD compressor speed range has been extended for these staging points to assure smooth transition and to minimize capacity gaps. Typically, the VFD compressor will be overdriven (higher speed than normal full load rating speed) when staging down the fixed compressor.

#### **Dehumidification Transition During Cooling State**

When dehumidification operation becomes active while the unit is in the Cooling operating state, the VFD compressor is ramped to its maximum capacity. If the VFD capacity at this point is already above 75% of its full modulation a fixed compressor is also turned on. The compressors are held at this capacity for 1 minute before normal modulation resumes, to maintain leaving coil temperature (LCT).

- VFD compressor will load up completely before starting any fixed speed compressors to achieve LCT of 45F (default) with the VFD compressor option. LCT may be set between 45°F to 52°F.
- If reheat signal is at 100% for 10 minutes and the unit is unable to raise the DAT to desired point, the controller will stage off the fixed compressor and modulate the VFD compressor speed to achieve the DAT set point.

#### **Oil Balance/Boost Operational Sequence**

When a low oil level is indicated in the VFD compressor sump, the unit switches to either an oil balance or oil boost state. The VFD compressor speed is increased during these modes to promote the return of refrigerant oil to the VFD compressor.

To avoid short cycling of the oil balance/boost sequence, no action is taken until a low oil indication has been present for 5 consecutive run minutes.

The unit determines whether to enter the oil balance or oil boost mode based on the running conditions when a low oil indication is experienced. The balance mode is only used when a VFD compressor is part of a tandem compressor set. The balance mode is usually entered first, and is utilized to move oil from the fixed speed compressor to the VFD compressor. If this mode fails to resolve the low oil indication issue, the unit will then go into the boost mode. The boost mode is utilized to return oil from the refrigerant system to the compressors. VFD compressors that are not part of a tandem compressor arrangement will skip the balance mode and only utilize the boost mode.

The balance mode will be entered if the VFD compressor is part of a tandem arrangement and there is a low oil indication with the fixed speed compressor is running. Oil balance mode will turn OFF the fixed speed compressor and the VFD compressor speed is increased to the oil boost speed. The VFD compressor will operate at this condition until the optical oil sensor verifies that oil is present for 3 uninterrupted minutes. If the oil balance mode fails to resolve the low oil condition, or the fixed speed compressor was not running when the low oil indication occurred, or the VFD compressor was not part of a tandemized compressor set, when the low oil indication occurred, the unit will enter boost mode

Upon entering oil boost mode, the VFD compressor speed is increased to the oil boost value shown in Table 20. If the VFD compressor is part of a tandem arrangement, the fixed speed compressor is started as well. The VFD compressor runs at this condition until the optical oil sensor verifies that oil is present for 3 continuous minutes. Unit Controller default is set for a 10 minute max boost.

During the oil balance/boost sequence the DAT temperature is overridden to allow the VFD compressor to continue operating until oil balance/boost sequence termination.

Oil balance/boost sequences and durations are logged in the unit controller.

If low oil indication does not clear, the VFD compressor will be shut down and oil level will be monitored for an additional 15 minutes. If low oil indication still does not clear within these 15 minutes, the VFD compressor will be locked out on alarm.

The low oil problem is also generated and the VFD compressor circuit is disabled if the oil boost sequence is initiated more than 24 times in a 24 hour period. If the oil balance/boost sequence successfully restores the VFD compressor oil level the fixed compressor stage is returned to its pre-oil balance/ boost condition and normal compressor sequencing and modulation resumes.

#### **VFD Compressor Protection Unloading Control**

There are several modulating control functions that adjust the speed control range of the VFD compressor to protect it from damage under abnormal operating conditions. The following functions are provided by the unit controller

- · High Pressure Unloading Control
- High Discharge Line Temperature Unloading Control
- High/Low Discharge Superheat Control
- Condenser Coil Splitter Valve Control (for Low Ambient Option)

#### High Pressure Unloading Control

#### Cooling mode:

The VFD compressor has an upper operating sat discharge pressure limit of 569 PSIG. If the discharge pressure exceeds 569 PSIG, or 540 PSIG while the inverter compressor is operating greater than 90Rps the compressor speed is reduced 1 rps every 10 seconds until the discharge pressure is at or below 540 psig.

If the discharge pressure does not drop below 579 PSIG with the VFD compressor operating at minimum speed (30 rps), the compressor is locked out on alarm.

In addition, when the VFD compressor is operating above a sat discharge pressure of 540 PSIG, the VFD compressor maximum speed is limited to 90 rps and the minimum speed is limited to 30 rps.

A high side pressure transducer is standard on the VFD circuit allowing the discharge pressure of the refrigerant circuit to be viewed at the unit controller display.

If the unit controller needs to reduce the compressor speed in order to limit discharge pressure, the action is recorded in unit controller event log section.

#### **Heating Mode:**

The VFD compressor has an upper operating sat discharge pressure limit of 480.8 PSIG. If the discharge pressure exceeds 480.8 PSIG, the compressor speed is reduced every 10 seconds until the discharge pressure is at or below 540 psig.

In addition, when the VFD compressor is operating above a sat discharge pressure of 496.5 PSIG, the VFD compressor control PI loop becomes inactive and the value is set to EffMinINVCap, and any standard compressor is shut off.

To re-enter unlimited compressor operation the PTD needs to be less than 426.7 PSIG.

If the PTD rises above 527.6 PSIG the compressor is disabled and put on standby.

#### High Discharge Line Temperature Unloading Control

A compressor discharge temperature sensor (Thermistor) is installed on the VFD compressor as standard. The temperature is used to measure discharge temperature and superheat levels at the VFD compressor discharge.

If the compressor discharge temp reaches 250°F, and remains at that temperature continuously for 15 seconds, a warning will be logged in the controller, and the VFD compressor speed is reduced by 10 rps and monitored for 15 additional seconds. The unit controller will continue to reduce the VFD compressor speed by 10-rps increments every 15 seconds until the discharge temp drops below 220°F. If the compressor exceeds 250°F continuously for 3 minutes or reaches 275°F the compressor enters a state of standby for restart. The Inverter compressor HiDLTStandbyTmr = 100 minutes.

The root cause may be connected to several issues (low charge, blocked condenser coil, condenser fan failure, malfunctioning TEV, etc.) and service is required.

The VFD compressor discharge Temp has an upper limit of 275°F. The VFD compressor will be shut down if discharge temp reaches 275°F.

#### Low/High Discharge Superheat

With the high side pressure transducer and discharge thermistor, the unit controller is capable of monitoring the variable speed compressor discharge superheat. This feature protects the VFD compressor against flood back, undercharged conditions, overcharged conditions, malfunctioning TEV, etc. Typical compressor superheat range is 20°F to 85°F. The discharge temperature of the VFD compressor can be viewed at the unit controller display.

#### Low Superheat

If the compressor discharge superheat falls below 20°F for 10 consecutive run minutes, the VFD compressor speed is increased by 10 rps increments up to a 60 rps operating speed. Superheat is monitored at each speed for 5 minutes and if superheat remains below 20°F, the VFD compressor speed is increased an additional 10 rps. When compressor discharge superheat level is at 20°F or above, the compressor speed is no longer increased. If speed correction resolves problem, the unit controller will have logged that a speed correction was needed for superheat in the event log. If increasing speed does not correct issue, the VFD compressor is locked out and an alarm is logged in the unit controller.

#### High Superheat

If the VFD compressor discharge superheat rises to 85°F for 15 consecutive minutes, the VFD compressor speed is reduced by 10 rps increments down to a 40 rps operating speed. Superheat is monitored at each speed for 10 minutes and if superheat remains above 85°F the VFD compressor speed is decreased an additional 10 rps. When compressor discharge superheat level is at 85°F or below, the compressor speed is no longer decreased. If speed correction resolves problem, the unit controller will have logged that a speed correction was needed for superheat in the event log. If decreasing speed does not correct issue, the VFD compressor is locked out and an alarm is logged in the unit controller.

#### Manual Control (with VFD Compressor)

For service and troubleshooting the unit controller has capability to allow the VFD compressor to be operated manually. Refer to the controller <u>OM-920</u> for more detail.

The basic manual operations include the following:

- · Start or Stop the VFD compressor
- Modulate VFD compressor from 0 100% speed
- Ability to energize condenser coil splitter solenoids (Only for low ambient option)
- · Ability to initiate or terminate oil boost sequence

If an electrical issue with the VFD compressor is suspected, the winding resistance can be checked at the motor terminals.

#### Table 10: VFD Compressor Winding Resistance

| Compressor Model | Voltage  | Winding Resistance<br>(Ohms) |  |  |
|------------------|----------|------------------------------|--|--|
|                  | 208-230V | 0.03                         |  |  |
| VZH-088B-X       | 460V     | 0.10                         |  |  |
|                  | 575V     | 0.10                         |  |  |
|                  | 208–230V | 0.02                         |  |  |
| VZH-117*         | 460V     | 0.08                         |  |  |
|                  | 575V     | 0.08                         |  |  |

\* Size 020 only

#### VFD Compressor Emergency Stop Control

If the VFD compressor enable output signal has been ON for 30 seconds and the controller fails to receive the VFD run verification input, VFD Compressor Emergency Stop Control is activated. When this function is active, VFD compressor enable output will be turned OFF for 5 seconds and then turned ON and ramp VFD compressor speed to 45Hz. If controller receives a VFD run verification input, a log event is set on VFD Emergency Stop Control. If controller fails to receive the VFD run verification input after 3 attempts in 30 minutes, the VFD compressor is locked out and the problem is logged.

Once active the VFD Compressor Emergency Stop Control function remains active until one of the conditions are met:

- VFD compressor enable output signal has been ON for 30 seconds and VFD compressor status Input is ON
- · VFD compressor is OFF

If the controller fails to receive the VFD run verification input after the VFD compressor enable output signal has been ON for 30 seconds, the circuit is shut OFF on VFD Compressor Emergency Stop Control alarm.

Whenever this protection function becomes active a VFD Compressor Emergency Stop Control event is recorded in the Event Log with date and time stamp. Whenever this protection function returns to normal a VFD Compressor Emergency Stop Control return to normal event is recorded in the Event Log with date and time stamp.

## Variable Speed Scroll Compressor

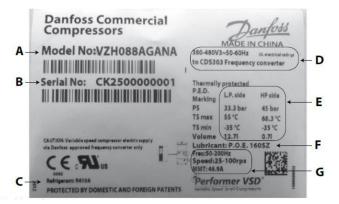
#### 

The compressor must only be used for its designed purpose(s) and within its scope of application (refer to the Operating Limits). Consult the Application Guidelines. Under all circumstances, the EN378 (or other applicable local safety regulations) requirements must be fulfilled.

Daikin Applied units with variable speed inverter compressor are engineered with fixed speed compressor in such a way that the unit delivers only the required energy to satisfy space conditions and provides you with exceptional energy savings. It improves comfort through precise temperature and humidity control. Variable speed compressor enhances energy efficiency and capable of providing unit capacity modulation down to 20% and reduces compressor cycling and wear on compressor.

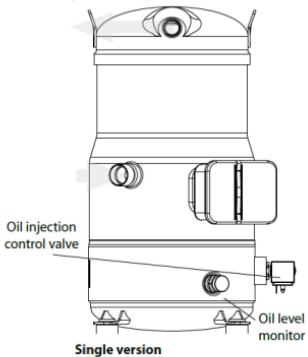
Daikin Applied rooftop units with variable speed Inverter compressors are provided with Internal Permanent Magnet (IPM) motors. Compressors are designed to vary capacity by modulating the speed of the scroll set. The speed ratio for the IPM motor compressor is 4:1 (25 rps to 100 rps). Condenser fan modulation and an oil management/monitoring system are provided for reliable operation. The VFD compressor will always be first one ON and last one OFF.

#### Figure 37: Compressor Nameplate Information



| Α. | Model number                                  |
|----|---|
| В. | Serial number                                 |
| C. | Refrigerant                                   |
| D. | Supply voltage to CDS303 frequency converter  |
| E. | Housing service pressure                      |
| F. | Factory charged lubrication                   |
| G. | Compressor frequency and MaxMust trip current |

#### Figure 38: Compressor Components



### **Oil Injection Control**

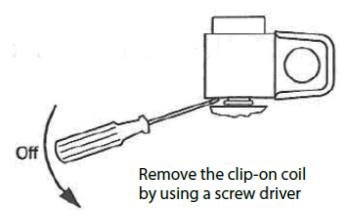
The VFD compressor contains an oil injection valve and solenoid (SV11) as standard. The oil injection valve provides lubrication to the scroll set under low speed/low refrigerant velocity situations. The oil injection valve is a normally closed valve. Below 50 rps (100 Hz) the valve is closed and directs oil to the scroll set suction port. Above 50 rps (100 Hz) the solenoid is bypassed and sends oil into sump. The oil injection valve/ solenoid is mounted directly on the compressor and is controlled by the Compressor VFD (relay 1 output, terminals NO & Com). The coil voltage for the oil injection solenoid is 24 Vac.

The coil can be removed if required by carefully prying off the valve stem. The wiring connector is attached to the coil by a screw in the center of the housing. Refer to Figure 39 and Figure 40.

#### Figure 39: Assembly Components



Figure 40: Oil Injection Control Dismantling



#### **Optical Oil Level Sensor**

An optical oil sensor is used to monitor oil level in VFD compressor sump. The sensor is mounted directly to a fitting on the VFD compressor shell and can be removed without having to depressurize/reclaim the refrigeration system. Optical oil indication signal is sent to MicroTech unit controller Expansion Module 'C' (terminals X3 & M). Normal oil indication will provide a contact closure from relay R40. Relay R40 will de-energize during low oil indication, removing signal to terminal X3 and will start the unit in an oil boost sequence. Refer to Figure 41 and Figure 42.

#### Figure 41: Sightglass for Optical Oil Sensor/Switch



Figure 42: Optical Oil Level Sensor/Switch



**NOTE:** Testing of the optical oil sensor requires the use of a separate optical oil sensor prism.

#### **Electrical Connections and Wiring**

#### **Basic Connections**

Depending on the frequency converter version, the physical position of individual connectors may differ. Please review the wiring schematics provided with the unit.

The compressor motor cable is shielded and the armored part of the cable is connected to a grounding point on both cable ends; the compressor and at the VFD side.

#### Variable Frequency Drive for VFD Compressor

#### WARNING

Never bypass the compressor drive or directly connect the VFD compressor to the main power supply.

#### WARNING

The compressor drive is preset to run the compressor clockwise.

#### 

#### Variable Speed Inverter Compressor

The VFD is factory-programmed and should not be modified in the field. Any modifications will void the warranty. Compressors are compatible with the manufacturer's VFD only.

The compressor drive used for this option is specific series (CDS 303) that is intended for use with an IPM compressor motor and cannot be replaced with any off the shelf VFD.

The compressor drive is mounted in the main control box or the compressor compartment.

The compressor drive and the LCP (local control panel) are preset with parameters from the factory and should not need to be changed in the field. The LCP is removable and is interchangeable with any of the compressor drives used by any of the VFD compressors. If the need arises to replace the compressor drive, the parameters can be downloaded from the LCP to the new compressor drive.

The compressor drive is preset to run the compressor clockwise and must be connected as shown in the unit schematic.

The compressor drive is preset for an open loop configuration with 0-10Vdc reference corresponding to 1500-6000 Rpm.

The compressor drive generates a soft start with an initial ramp of 2 seconds. In-rush current (or LRA) to the VFD compressor is typically not more than a few percent more than rated nominal Current.

Compressor Speed, modulation signal %, frequency signal, compressor amperage are all displayed in real time on the compressor HMI. Alarms and descriptions will also be visible on the compressor drive screen.

#### **Basic Operation of Compressor Drive:**

**Start=** Connect terminals 12 & 18 for minimum of 5 secs, connect terminals 12 & 27 and terminals 13 & 37

Stop= Disconnect terminals 12 & 27

Emergency Stop= Disconnect terminals 13 & 37

Control/Modulation= 0 to 10Vdc signal to terminals 53 & 55

**Run Verification=** A contact closure from relay 02 (terminals 04 & 05) is provided when drive is running

**Oil Injection=** A contact closure from relay 01 (terminals 01 & 02) is provided when compressor speed is greater than 50 rps (3000 rpm) which energizes the oil solenoid coil.

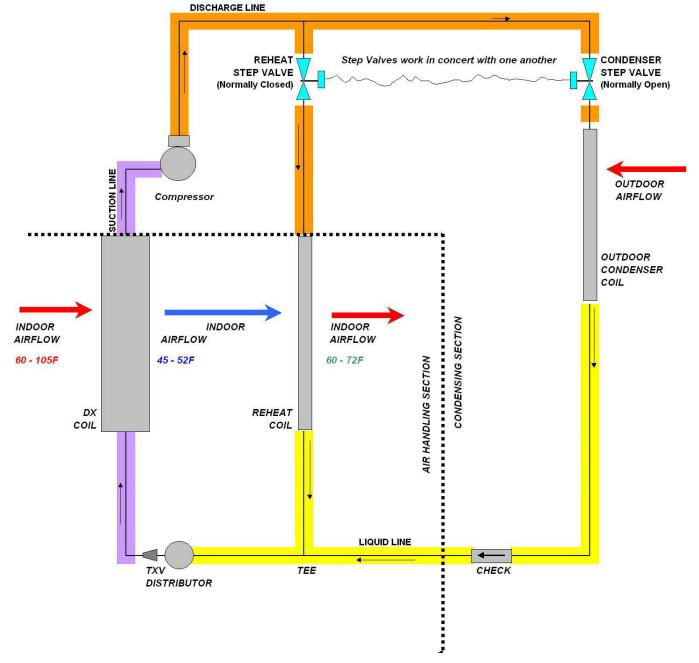
The compressor drive contains protection for the compressor against short circuits at the compressor terminals, overload protection, phase loss and earth faults. The compressor drive is protected against short-circuits.

## **Optional Modulating Hot Gas Reheat**

## Modulating Hot Gas Reheat

The reheat coil option comes complete with an aluminum micro channel coil and modulating hot gas valves for leaving air temperature control. On a call for dehumidification, the unit will enable the supply to be over-cooled by the DX coil. Hot gas from the unit condenser will be routed to an indoor coil downstream of the DX coil to reheat the air. Hot gas reheat valves (Figure 43) will control how much hot gas is routed to the indoor coil to maintain a discharge air setpoint.

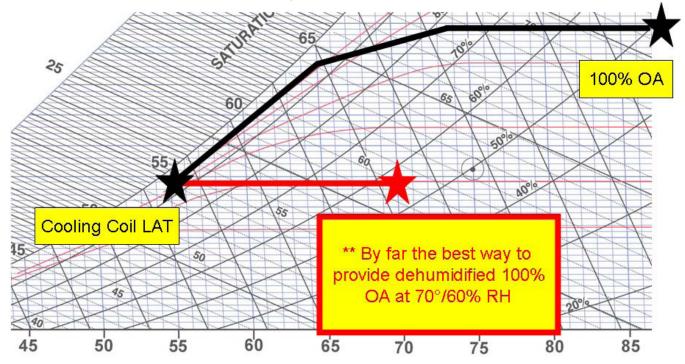




IM 1125-14 • REBEL ROOFTOPS

#### Figure 44: Ideal for Neutral Air Ventilation Control

- The rooftop mainly dehumidifies the required ventilation air
- · Terminal units provide additional sensible cooling as required



#### Dehumidification Initiation

An analog sensor is mounted in the return duct, the space, or outdoors to sense Relative Humidity. The location is selected by setting the Sensor Location value on the keypad to Return, Space, or OAT. OAT can only be selected for units with DAT control. Dehumidification is disabled when the unit is in either the Heating or Minimum DAT state. When Dehumidification is enabled, Dehumidification operation is initiated when Humidity Control is set to either Relative Humidity or Dew Point and that value rises above the appropriate setpoint by more than half its deadband. Economizer operation is disabled in the Dehumidification mode so the unit immediately transitions to Cooling if Dehumidification is initiated in Economizer state.

#### Dehumidification Termination

Dehumidification is terminated if the selected variable, Relative Humidity or Dew Point, drops below the appropriate humidity setpoint by more than half its deadband. Dehumidification is also terminated if cooling is disabled for any reason or the unit enters either the Heating or Minimum DAT state. For units with compressors, the number of cooling stages is reduced by one and control reverts to normal control when dehumidification is terminated in the Cooling state. Another compressor stage change could then occur after one Cooling Stage Time has elapsed.

#### **Control & Arrangement**

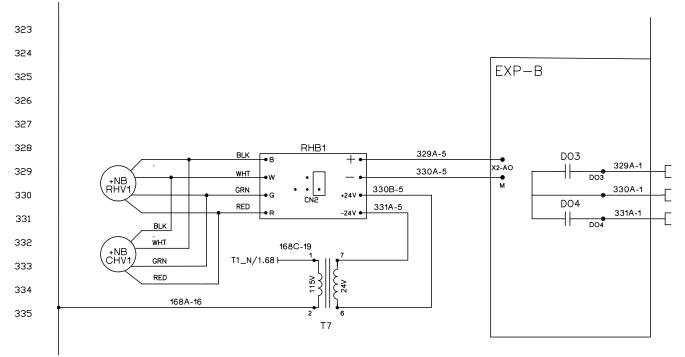
In conjunction with dehumidification, MHGRH is used to raise the temperature of the cooled air to a desirable value. MHGRH is comprised of a parallel coil arrangement, with dual reheat valves (which operate in concert with one another) and a check valve.

During Dehumidification control with modulating Hot Gas Reheat (MHGRH) an analog signal (0-10Vdc) is controlled as described below:

- A PI Loop is used to control the HGRH valves to maintain the Discharge Air Temperature from the reheat coil.
- Compressor staging during reheat (or dehumidification) will be controlled by the Leaving DX Coil Temperature. For increased dehumidification during reheat, the standard default compressor staging range is 45 - 52°F.
- When dehumidification is active in the Cooling state, the reheat set point equals the DAT Cooling Setpoint. For DAT units, this is the normal DAT set point resulting from any reset. For Zone Control units, this set point is the result of a PI Loop based on the Control Temperature.
- Communication with the reheat control valves is accomplished by providing a 0-10Vdc signal to a pair of interface boards which in turn supply the control signal to the reheat valves (step type).
- In the Fan Only state, no sensible cooling is required, but dehumidification mode will still be enabled if the dew point or humidity sensor is not satisfied. Reheat set point varies from a maximum value (default 65°F) when the Control Temperature is at or below the heating changeover setpoint to a minimum value (default 55°F) when the Control Temperature is at or above the cooling changeover setpoint.

#### Figure 45: Modulating Hot Gas Reheat Schematic

- In the reheat mode, the minimum position for the reheat valves is 1% (1.0 Vdc). The controller will modulate the reheat valves from this starting position.
- Upon termination of dehumidification (reheat), the maximum ramp down or decay rate of the reheat control valves shall be 1% per sec (or 0.1V per sec).
- Upon termination of dehumidification (reheat), staging of compressor(s) is delayed for 1 minute after reheat capacity = 0% (0 Vdc).
- Every 24 hours, the reheat control valves will be driven to their maximum position (10Vdc) and then returned to their normal operating position (0Vdc). If unit is operating in cooling or dehumidification (reheat) at the prescribed time it will be deferred to the next time.
- Dehumidification status can now be found under the MicroTech unit controller main system menu. Reheat capacity (valve position) can also be found under the main system menu, display based on percentage (0-100%).



## **Optional Electric Heat**

## **Electric Heater Design**

If the 10th digit in the model number is an "E", the rooftop unit was furnished with a factory installed electric furnace (Example, DPS010AHCE). The Rebel rooftop units are available with 4-stage heat output (see capacities in Table 25. This packaged electric heat rooftop unit is designed for outdoor non-residential installations only.

The electric heat design consists of a heating coil, DDC staging control, and all operational safeties. The safety switches include high-limit temperature switches and individual coil fusing.

The high limit switch is an automatic reset switch. It opens the control circuit and shuts the heater down when the temperature reaches the high limit switch closes again allows the heater to run when the temperature gets below dead band. There is a second level of protection with an auxiliary high limit switch. This switch opens up and shuts the heater down when the temperature exceeds the set point. This switch requires a manual reset.

NOTE: It is not recommended to utilize the auxiliary electric heat as a reheat source for space control.

### **Electric Heating Capacity Data**

| Table 11: Heating | Capacity - | Electric Heaters |
|-------------------|------------|------------------|
| rabio in nouting  | Capacity   |                  |

|             | se        |    | Optio | on #1                   |            |    | Optio | on #2                   |            |    | Opti  | on #3                   |            |      | Opti  | on #4                   |            |    | Optio | on #5                   |            |    | Optio | on #6                   |            |    | Optio | on #7                   |            |       | Optio | on #8                   |            |       | Optio | on #9                   |            |
|-------------|-----------|----|-------|-------------------------|------------|----|-------|-------------------------|------------|----|-------|-------------------------|------------|------|-------|-------------------------|------------|----|-------|-------------------------|------------|----|-------|-------------------------|------------|----|-------|-------------------------|------------|-------|-------|-------------------------|------------|-------|-------|-------------------------|------------|
| Unit        | Stages    | ĸw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | кw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw   | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw    | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm | ĸw    | мвн   | Delta<br>T <sup>1</sup> | Min<br>cfm |
| 003,<br>004 | 2.        |    |       | 12.6                    |            |    |       | 25.1                    |            |    |       | 37.7                    |            |      |       | 62.9                    |            |    |       |                         |            |    |       |                         |            |    |       |                         |            |       |       |                         |            |       |       |                         |            |
|             | SCR       | 6  | 20.5  | 9.4                     | 316        | 12 | 40.9  | 18.8                    | 632        | 18 | 61.4  | 28.3                    | 948        | 30   | 102.4 | 47.2                    | 316        | _  | -     | -                       | -          | _  | -     | -                       | _          | -  | -     | -                       | -          | -     | -     | -                       | -          | -     | -     | -                       | -          |
| 006         |           |    |       | 7.6                     |            |    |       | 15.1                    |            |    |       | 22.6                    |            |      |       | 37.8                    |            |    |       |                         |            |    |       |                         |            |    |       |                         |            |       |       |                         |            |       |       |                         |            |
| 007         |           |    |       | 16.2                    |            |    |       | 32.3                    |            |    |       | 48.5                    |            |      |       | 64.7                    |            |    |       |                         |            |    |       |                         |            |    |       |                         |            |       |       |                         |            |       |       |                         |            |
| 010,<br>012 |           | 18 | 61.4  | 12.6                    | 948        | 36 | 122.8 | 25.2                    | 1896       | 54 | 184.3 | 37.7                    | 2844       | 72 2 | 245.7 | 50.3                    | 948        | _  | _     | —                       | _          | _  | -     | -                       | _          | _  | -     | -                       | _          | _     | _     | _                       | -          | _     | -     | _                       | -          |
| 015         |           |    |       | 10.3                    |            |    |       | 20.6                    |            |    |       | 30.9                    |            |      |       | 41.2                    |            |    |       |                         |            |    |       |                         |            |    |       |                         |            |       |       |                         |            |       |       |                         |            |
| 016,<br>018 |           |    |       | 4.2                     |            |    |       | 8.4                     |            |    |       | 12.6                    |            |      |       | 18.9                    |            |    |       | 25.2                    |            |    |       | 30.2                    |            |    |       | 37.7                    |            |       |       | 50.3                    |            |       |       | 62.9                    |            |
| 020         | 4,<br>SCR | 10 | 34.1  | 3.3                     | 4          | 20 | 68.2  | 6.6                     | 4          | 30 | 102.4 | 9.9                     | 1580       | 45   | 153.5 | 14.9                    | 2369       | 60 | 204.7 | 19.9                    | 3159       | 72 | 245.7 | 23.8                    | 3774       | 90 | 307.1 | 29.8                    | 4739       | 120 2 | 409.5 | 39.7                    | 6319       | 150 2 | 511.8 | 49.7                    | 7898       |
| 025,<br>028 |           |    |       | 3                       |            |    |       | 6                       |            |    |       | 9                       |            |      |       | 13.5                    |            |    |       | 18                      |            |    |       | 21.6                    |            |    |       | 27                      |            |       |       | 35.9                    |            |       |       | 44.9                    |            |

NOTE: 1. Temperature is calculated at nominal air flow 2. Not available in 208 & 230 Volt

3. 60 degree max rise 4. 2-stage in DPS 016–028 is only available with 10kW nominal heater

## **Optional Gas Heat**

## **Daikin Applied Tubular Heater Series**

#### Package Heater Module

#### ANSI Z83.8-2013/CSA 2.6-2013

## FIRE OR EXPLOSION HAZARD

LOCKOUT/TAGOUT all power sources prior to installing the gas furnace. Failure to follow warnings exactly could result in serious injury, death, or property damage. Be sure to read and understand the installation, operation, and service instructions within this manual. Improper installation, adjustments, alterations, service, or maintenance can cause serious injury, death or property damage.

- Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this appliance.
- WHAT TO DO IF YOU SMELL GAS
- Do not try to light any product that is fueled by or contains an open flame.
- Do not touch any electrical switch.
- Do not use any telephone in the building.
- · Leave the building immediately.
- Immediately call the gas supplier from a remote telephone and follow the gas supplier's instructions.
- If you cannot reach the gas supplier, call the local fire department or 911.
- Installation and service must be performed by a qualified installer, service agency, or gas supplier.

### 

#### **RISQUE D'INCEDIE OU D'EXPLOSION**

Le non respect des mises en garde pourrait entrainer des blessures graves, la mort ou des pertes materielles. Prendre soin de lire et de comprendre les instructions d'installation, de fonctionement et d'entretien contenues dans ce guide. Une installatoin, un reglage, une modification, une reparation ou un entretien inapproprie peut entrainer des blessures graves, la mort ou des pertes materielles.

- Ne pas entreposer ni utiliser d'essence ou autre vapeurs ou liquides inflammables a proximite de cet appareil ou de tout autre appareil.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ
- Ne tentez pas d'alumer un appareil.
- Ne touchez pas a un interupteur; n'utilisez pas de telephone dan l'edifice ou vous trouvez.
- · Sortez de l'edifice immediatement.
- Appelez immediatement le fournisseurde gas a partir d'un telephone a l'exterieur de l'edifice. Suivez les instructions du fournisseur de gaz.
- Si vous ne pouvez joindre le fournisseur de gaz, appelez les pompiers.
- L'installation et les reparations doivent etre confiees a un installateur qualifie ou au fournisseur de gaz.

#### NOTICE

DAT heater series modules are a recognized furnace component design certified by Intertek Testing Services (ETL).

For outdoor installation and installation downstream from refrigeration systems in cabinet applications.

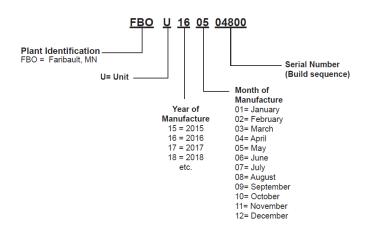
This furnace must be installed in the designated noncombustible heat chamber of the cabinet. If it is removed, it is only to be replaced with an approved Original Manufacture Equipment Supplier furnace(s), installed and operated as specified by the approved Original Manufacture Equipment Supplier. It is not designed to have any portion of the heat exchanger outside the cabinet in which the furnace module is housed.

The Rating Plate/Name Plate has been permanently attached to the furnace assembly. It contains information including gas type, maximum and minimum input rating, manifold pressure, maximum and minimum inlet gas pressure, maximum and minimum airflow requirements, output capacity and electrical rating for the furnace. The plate also includes model number, serial number (Figure 46) and scan code. This plate is to always remain attached to the furnace.

This furnace must be applied in accordance with the requirements of its listing.

#### Figure 46: Serial Number

#### **Serial Number Nomenclature**



If the Rebel unit was built before February 2020, please refer to <u>IM 1125-11</u> for burner information.

Hooded and screened openings for combustion air have been provided in the furnace(s) access door. The air opening provides unrestricted combustion air to the burners and sized such that a minimum free area is maintained. The minimum free area is defined as 1 in<sup>2</sup> (625 mm<sup>2</sup>) per 4000 BTUH (2.345 kW).

The access door provides direct access to the furnace vestibule where the burners, combustion inducer fan, ignition controls and ignition safeties are housed.

The vent discharge is sized such that it is equal to or larger than the discharge area of the combustion exhaust inducer fan.

A non-adjustable High Limit Switch will shut off the gas supply to the main burners before the outlet air reaches a temperature exceeding 250F (121C).

The cabinet supply air flow delivery package has been designed to provide sufficiently well distributed air flow across the heat exchanger to limit temperature rise as follows:

- Aluminized Steel: 1030°F (575°C)
- 409 Stainless Steel: 1080°F (600°C)
- 439 Stainless Steel: 1330°F (721°C)

Clearance from combustibles to be no less than as listed below:

| Sides and back   | 6 in (152 mm)  |
|--|----------------|
| • Bottom   | ````           |
| • Top  | 6 in (152 mm)  |
| • Front  | 36 in (914 mm) |
| <ul> <li>Vent nine to any combustible surface</li> </ul> | 6 in (152 mm)  |

Vent pipe to any combustible surface .....6 in (152 mm)

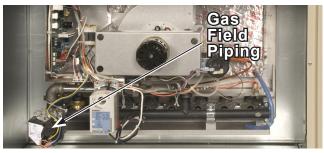
Do not use this package heater if any part has been under water. Immediately call a qualified service technician to inspect the heater and any gas control which has been under water.

## Gas Furnace Design

If the 10th digit in the model number is a "G" or "L", the rooftop unit was furnished with a factory installed furnace (Example, DPS010AHCG). The Rebel commercial rooftop units are available with either the low, medium and high heat input furnace (see capacities in Table 12). This packaged gas heat rooftop unit is designed for outdoor non-residential installations only. Furnace to be supplied with natural gas or LP only.

The gas heat furnace design consists of a tubular heat exchanger, in-shot burner manifold with gas valve, induced combustion blower, gas heat DDC control module and all operational safeties. The tubular heat exchanger can come with the standard aluminized steel construction or the optional stainless steel construction. The safety switches include a high-limit temperature switch, an auxiliary high-limit switch, a combustion blower proof of airflow, and the flame roll-out switch (see Figure 50).

#### Figure 47: Typical Gas Heat Section (Size 000 shown)



## Gas Heating Capacity Data

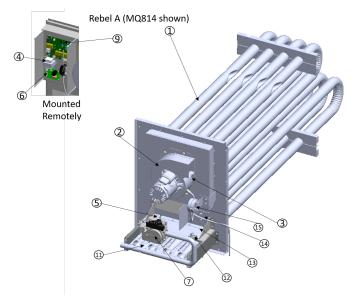
#### Table 12: DPS 003-015 Gas Heating Capacities

|                                       |           |                    | Unit                | Size     |           |           |  |  |
|---------------------------------------|-----------|--------------------|---------------------|----------|-----------|-----------|--|--|
| Data                                  |           | 003 - 006          |                     |          | 007 - 015 |           |  |  |
|                                       | Low Heat  | Med Heat           | High Heat           | Low Heat | Med Heat  | High Heat |  |  |
| Heating Input (MBh)                   | 80        | 120                | 160                 | 200      | 300       | 400       |  |  |
| Heating Output (MBh)                  | 65        | 97                 | 130                 | 162      | 243       | 324       |  |  |
| Steady State Efficiency               | 81%       |                    |                     |          |           |           |  |  |
| Number of Stages                      |           |                    | :                   | 2        |           |           |  |  |
| Turndown <sup>1</sup>                 |           | 5:1                |                     |          | 10:1      |           |  |  |
| Maximum Temperature Rise <sup>3</sup> |           | 60/100             |                     |          |           |           |  |  |
| Gas Connection Size                   | 1/2" 3/4" |                    |                     |          |           |           |  |  |
| Min/Max External Static Pressure      | 0.5"/2.5" |                    |                     |          |           |           |  |  |
|                                       |           | Gas Main Pr        | essure              |          |           |           |  |  |
| Natural Gas (in. wc)                  | 5-14      | 5-14               | 5-14                | 5-14     | 5-14      | 5-14      |  |  |
| Propane (in. wc)                      | 11-14     | 11-14              | 11-14               | 11-14    | 11-14     | 11-14     |  |  |
|                                       | Manifo    | Id Pressure Natura | I Gas (per gas valv | e)       |           |           |  |  |
| Stage 1 (in. wc)                      | 1.2       | 1.2                | 1.2                 | 1.2      | 1.2       | 1.2       |  |  |
| Stage 2 (in. wc)                      | 3.2       | 3.2                | 3.2                 | 3.2      | 3.2       | 3.2       |  |  |
| Low fire <sup>2</sup>                 | 0.4       | 0.4                | 0.4                 | 0.4      | 0.4       | 0.4       |  |  |
|                                       | Manifol   | d Pressure Propan  | e Gas (per gas valv | re)      |           |           |  |  |
| Stage 1 (in. wc)                      | 2.3       | 2.3                | 2.3                 | 2.3      | 2.3       | 2.3       |  |  |
| Stage 2 (in. wc)                      | 10.0      | 10.0               | 10.0                | 10.0     | 10.0      | 10.0      |  |  |
| Low fire <sup>2</sup>                 | N/A       | N/A                | N/A                 | N/A      | N/A       | N/A       |  |  |

. **NOTE:** 1. Modulating heat only. 2. Modulating heat not available with propane. 3. Refer to tech data sheet for temperature rise maximums.

#### Table 13: DPS 016–028 Gas Heating Capacities

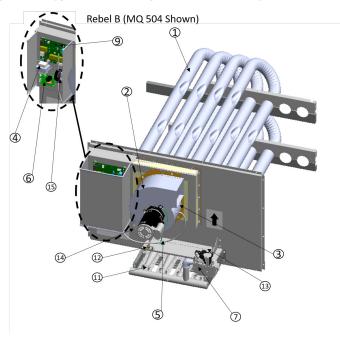
|                                  |   |                     | Unit                  | Size   | ·     |       |  |  |
|----------------------------------|---|---------------------|-----------------------|--------|-------|-------|--|--|
| Data                             |   |                     | 016-                  | -028   |       |       |  |  |
|                                  | Low   | Heat                | Mediu                 | m Heat | High  | Heat  |  |  |
| Heating Input (MBh)              | 300   | 300                 | 450                   | 450    | 600   | 600   |  |  |
| Heating Output (MBh)             | 243   | 243                 | 365                   | 365    | 486   | 486   |  |  |
| Steady State Efficiency          |   |                     | 81                    | %      |       |       |  |  |
| Control (stage/modulating)       | 4   | Mod                 | 4                     | Mod    | 4     | Mod   |  |  |
| Turndown                         | 4:1   | 12:1                | 4:1                   | 12:1   | 4:1   | 12:1  |  |  |
| Maximum Temperature Rise         | mum Temperature Rise 100                      |                     |                       |        |       |       |  |  |
| Gas Connection Size              | onnection Size 3/4"Ø                          |                     |                       |        |       |       |  |  |
| Min/Max External Static Pressure | Min/Max External Static Pressure 0.5"/2.5" wc |                     |                       |        |       |       |  |  |
|                                  |   | Gas Mai             | n Pressure            |        | ·     |       |  |  |
| Natural Gas (in wc)              | 5-14  | 5-14                | 5-14                  | 5-14   | 5-14  | 5-14  |  |  |
| Propane Gas (in wc)              | 11-14   | 11-14               | 11-14                 | 11-14  | 11-14 | 11-14 |  |  |
|                                  | М   | anifold Pressure Na | tural Gas (per gas va | alve)  |       |       |  |  |
| Stage 1 (in wc)                  | 0.88  | 0.88                | 0.88                  | 0.88   | 0.88  | 0.88  |  |  |
| Stage 2 (in wc)                  | 3.5   | 3.5                 | 3.5                   | 3.5    | 3.5   | 3.5   |  |  |
| Low Fire                         | 0.88  | 0.26                | 0.88                  | 0.26   | 0.88  | 0.26  |  |  |
|                                  | Ма  | nifold Pressure Pro | pane Gas (per gas v   | alve)  |       |       |  |  |
| Stage 1 (in wc)                  | 2.5   | 2.5                 | 2.5                   | 2.5    | 2.5   | 2.5   |  |  |
| Stage 2 (in wc)                  | 10.4  | 10.4                | 10.4                  | 10.4   | 10.4  | 10.8  |  |  |
| Low Fire                         | 2.5   | 0.74                | 2.5                   | 0.74   | 2.5   | 0.74  |  |  |



#### Figure 48: Typical Modulating Furnace Assembly (003–007 shown)

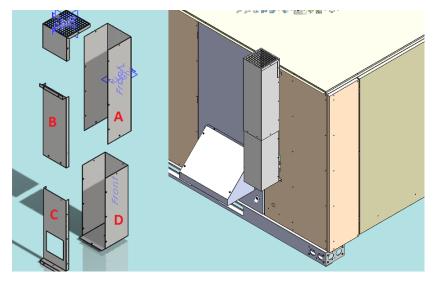
| Item | em Description  |  |  |  |  |  |  |
|------|---|--|--|--|--|--|--|
| 1    | Furnace   |  |  |  |  |  |  |
| 2    | Inducer Combustion Blower                                     |  |  |  |  |  |  |
| 3    | Inducer Orifice Plate   |  |  |  |  |  |  |
| 4    | Transformer   |  |  |  |  |  |  |
| 5    | Spark Igniter   |  |  |  |  |  |  |
| 6    | Ignition Control  |  |  |  |  |  |  |
| 7    | Gas Safety Valve  |  |  |  |  |  |  |
| 8    | Gas Modulating Valve (Not Shown)                              |  |  |  |  |  |  |
| 9    | VB1285 Gas Modulating Control or<br>VB1287 Gas Staged Control |  |  |  |  |  |  |
| 11   | In-Shot Burner  |  |  |  |  |  |  |
| 12   | Flame Roll Out Switch   |  |  |  |  |  |  |
| 13   | Flame Sensor  |  |  |  |  |  |  |
| 14   | High Limit Temperature Switch                                 |  |  |  |  |  |  |
| 15   | Proof of Airflow Switch                                       |  |  |  |  |  |  |

#### Figure 49: Typical Modulating Furnace Assembly (007–012 shown)



| Item | Description   |
|------|---|
| 1    | Furnace   |
| 2    | Inducer Combustion Blower                                     |
| 3    | Inducer Orifice Plate   |
| 4    | Transformer   |
| 5    | Spark Igniter   |
| 6    | Ignition Control  |
| 7    | Gas Safety Valve  |
| 8    | Gas Modulating Valve (Not Shown)                              |
| 9    | VB1285 Gas Modulating Control or<br>VB1287 Gas Staged Control |
| 11   | In-Shot Burner  |
| 12   | Flame Roll Out Switch   |
| 13   | Flame Sensor  |
| 14   | High Limit Temperature Switch                                 |
| 15   | Proof of Airflow Switch                                       |

#### Figure 50: Typical Chimney Flue Assembly



NOTE: A cabinet – Ships Factory Installed B cabinet – Refer to Figure above. Note that section B must be affixed to cabinet before installing sections A & D C cabinet - Ships uninstalled, but secure in condenser section

Warranty Exclusion

Warranty is void if the furnace is operated in the presence of chlorinated vapors, if the airflow through the furnace is not in accordance with rating plate, or if the wiring or controls have been modified or tampered with.

#### / WARNING

Hot surface hazard. Can cause severe equipment damage, personal injury, or death. Allow burner assembly to cool before servicing equipment.

#### 

Units equipped with gas heating must not be operated in an atmosphere contaminated with chemicals which will corrode the unit such as halogenated hydrocarbons, chlorine, cleaning solvents, refrigerants, swimming pool exhaust, etc. Exposure to these compounds may cause severe damage to the gas furnace and result in improper or dangerous operation. Operation of the gas furnace in such a contaminated atmosphere constitutes product abuse and will void all warranty coverage by the manufacturer. Questions regarding specific contaminants should be referred to your local gas utility.

#### **Horizontal Installations**

WARNING

For installation on non-combustible floors only.

DPS 016-028 Rebel units are available with horizontal heat.

#### **Ventilation & Flue Pipe Requirements**

The Rebel rooftop unit is equipped with an outdoor air hood to supply adequate combustion air. The unit also has a flue outlet assembly and requires no additional chimney, flue pipe, Breidert cap, draft inducer, etc.

#### 

Snow levels must be controlled to prevent moisture and air flow blockage to the furnace enclosure and combustion air stream.

#### Installation

#### NOTICE

Connect this unit only to gas supplied by a commercial utility. This furnace must be installed by an experienced professional installation company that employs fully trained and experienced technicians. Install the gas piping in accordance local codes and regulations of the local utility company. In the absence of local codes, follow the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the CSA B149.1, Natural Gas and Propane Installation Code – latest editions. Note: The use of flexible gas connectors is not permitted.

#### 

**Sharp edges hazard. Can cause personal injury or death.** Sheet metal parts, self-tapping screws, clips, and similar items inherently have sharp edges, and it is necessary that the installer exercise caution when handling these items.

#### Electrical

The Daikin Applied burner receives power and sequencing from the main unit control panel. No additional power wiring must be routed to the burner. The sequencing of the burner is also controlled through this panel and therefore is factory wired. No additional wiring will be required.

#### WARNING

#### FIRE OR EXPLOSION HAZARD

LOCKOUT/TAGOUT all power sources prior to installing the gas furnace. Failure to follow warnings exactly could result in serious injury, death, or property damage. Be sure to read and understand the installation, operation, and service instructions within this manual. Improper installation, adjustments, alterations, service, or maintenance can cause serious injury, death or property damage.

- Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this appliance.
- WHAT TO DO IF YOU SMELL GAS
- Do not try to light any product that is fueled by or contains an open flame.
- Do not touch any electrical switch.
- Do not use any telephone in the building.
- · Leave the building immediately.
- Immediately call the gas supplier from a remote telephone and follow the gas supplier's instructions.
- If you cannot reach the gas supplier, call the local fire department or 911.
- Installation and service must be performed by a qualified installer, service agency, or gas supplier.

### WARNING

#### **RISQUE D'INCEDIE OU D'EXPLOSION**

Le non respect des mises en garde pourrait entrainer des blessures graves, la mort ou des pertes materielles. Prendre soin de lire et de comprendre les instructions d'installation, de fonctionement et d'entretien contenues dans ce guide. Une installatoin, un reglage, une modification, une reparation ou un entretien inapproprie peut entrainer des blessures graves, la mort ou des pertes materielles.

- Ne pas entreposer ni utiliser d'essence ou autre vapeurs ou liquides inflammables a proximite de cet appareil ou de tout autre appareil.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ
- · Ne tentez pas d'alumer un appareil.
- Ne touchez pas a un interupteur; n'utilisez pas de telephone dan l'edifice ou vous trouvez.
- Sortez de l'edifice immediatement.
- Appelez immediatement le fournisseurde gas a partir d'un telephone a l'exterieur de l'edifice. Suivez les instructions du fournisseur de gaz.
- Si vous ne pouvez joindre le fournisseur de gaz, appelez les pompiers.
- L'installation et les reparations doivent etre confiees a un installateur qualifie ou au fournisseur de gaz.

#### 1 DANGER

The spark ignitor and ignition control are high voltage. Keep hands and tools away to prevent electrical shock. Shut off electrical power before servicing any of the controls. Failure to adhere to this warning can result in personal injury or death.

#### **Gas Pressure Requirements**

The pressure furnished to the main gas valve must not exceed 13.9" wc. When the supply pressure is above 13.9" wc, a high pressure regulator must precede the appliance gas pressure regulator. The inlet gas pressure must not exceed the maximum pressure rating of the high pressure regulator, and the outlet pressure must furnish gas to the appliance pressure regulator within the pressure range mentioned above.

#### **Gas Piping**

Gas piping must be sized to provide the minimum required pressure at the burner when the burner is operating at maximum input. Consult your local utility on any questions on gas pressure available, allowing piping pressure drops, and local piping requirements. The weight of field supplied gas piping must be supported by field supplied brackets or hangers.

The proper size piping must be run from the meter to the gas burner without reductions. Undersized piping will result in inadequate pressure at the burner. The pressure will be at its lowest when it is needed the most, at times of maximum demand. Therefore, it can cause intermittent hard-to-find problems because the problem may have left before the service technician has arrived. Avoid the use of bushings wherever possible.

Remove all burrs and obstructions from pipe. Do not bend pipe; use elbows or other pipe fittings to properly locate pipe.

A drip leg and a manual shut-off must be installed in the vertical line before each burner such that it will not freeze. Install unions so gas train components can be removed for service. All pipe threads must have a pipe dope which is resistant to the action of Propane gas. After installation, pressurize the piping as required and test all joints for tightness with a rich soap solution. Any bubbling is considered a leak and must be eliminated. Do not use a match or flame to locate leaks.

#### **Auxiliary Limit Switch Function**

The auxiliary limit switch is a manually ressetable switch and is designed to trip in the event of a supply fan failure. It should not trip during any other conditions. In the event of a blockage to the return or discharge air, the primary limit, which is an automatic-reset type, is designed to trip.

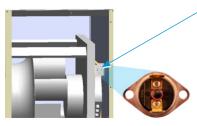
Should there be a fan failure which results in the tripping of the auxiliary limit, the limit must be manually reset to resume function of the unit.

On the Rebel A cabinet (3-6 ton), the auxiliary limit resides in the fan compartment between the furnace heat exchanger and the fan. To access the switch, the fan compartment door must be opened. Be sure all power to the unit is disconnected before opening the fan compartment door.

Once the fan compartment door is opened the auxiliary limit switch can be found behind the supply fan on a bracket mounted to the cabinet wall.

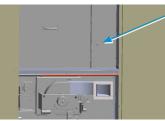
Depressing the red button on the auxiliary limit will reset the limit and allow the furnace to be powered. The furnace should now respond to a call for heat.

#### Figure 51: 3–6 Ton—Auxiliary Limit Switch



View of supply fan with aux limit behind, mounted on a bracket off the cabinet wall



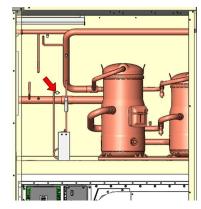


The auxiliary limit on the B cabinet (7-15 ton) is in the furnace compartment (vestibule) above the furnace



The auxiliary limit on the C cabinet (17-28 ton) is in the compressor compartment above the furnace vestibule.

The red button of auxiliary limit switch must be depressed in order to reset the limit and allow the furnace to be powered.



## Gas Controls Configuration / Setup

## FIRE OR EXPLOSION HAZARD

LOCKOUT/TAGOUT all power sources prior to installing the gas furnace. Failure to follow warnings exactly could result in serious injury, death, or property damage. Be sure to read and understand the installation, operation, and service instructions within this manual. Improper installation, adjustments, alterations, service, or maintenance can cause serious injury, death or property damage.

- Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this appliance.
- WHAT TO DO IF YOU SMELL GAS
- Do not try to light any product that is fueled by or contains an open flame.
- Do not touch any electrical switch.
- · Do not use any telephone in the building.
- · Leave the building immediately.
- Immediately call the gas supplier from a remote telephone and follow the gas supplier's instructions.
- If you cannot reach the gas supplier, call the local fire department or 911.
- Installation and service must be performed by a qualified installer, service agency, or gas supplier.

### 

#### **RISQUE D'INCEDIE OU D'EXPLOSION**

Le non respect des mises en garde pourrait entrainer des blessures graves, la mort ou des pertes materielles. Prendre soin de lire et de comprendre les instructions d'installation, de fonctionement et d'entretien contenues dans ce guide. Une installatoin, un reglage, une modification, une reparation ou un entretien inapproprie peut entrainer des blessures graves, la mort ou des pertes materielles.

- Ne pas entreposer ni utiliser d'essence ou autre vapeurs ou liquides inflammables a proximite de cet appareil ou de tout autre appareil.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ
- · Ne tentez pas d'alumer un appareil.
- Ne touchez pas a un interupteur; n'utilisez pas de telephone dan l'edifice ou vous trouvez.
- · Sortez de l'edifice immediatement.
- Appelez immediatement le fournisseurde gas a partir d'un telephone a l'exterieur de l'edifice. Suivez les instructions du fournisseur de gaz.
- Si vous ne pouvez joindre le fournisseur de gaz, appelez les pompiers.
- L'installation et les reparations doivent etre confiees a un installateur qualifie ou au fournisseur de gaz.

#### **Before Configuration**

- The supply fan and damper louvers need to be set accordingly to allow adequate airflow to the burner.
- When performing startup, the burners can be adjusted via the "Manual Control" menu on the MicroTech unit controller. Refer to the Microtech unit controller operation manual on how to set the controller into manual control mode and modulate the heating capacity, fans, and dampers.
- Reference the heating section nameplate to verify inlet gas pressure is acceptable prior to adjusting gas circuit pressure.

#### **Maxitrol Selectra Controls Setup**

When using a Maxitrol Selectra control setup, the fixed regulator is a dual-stage valve coupled with a Maxitrol Selectra modulating valve, as shown in Figure 54.

#### Fixed "Staged" Regulator Adjustment

The low fire and high fire pressure adjustment set screw is located under the plastic cover at the fixed gas valve as shown in Figure 55. Turn the set screw counter-clockwise to decrease manifold pressure and clockwise to increase pressure.

The outlet gas pressure should be set to the following:

- Low fire: 1.2" w.c
- High Fire: 3.5 5" W.C.

**NOTE:** The recommended high fire pressure is 3.5" W.C.

#### Modulating Valve Adjustment

The Maxitrol Selectra valve receives its signal from an SC30 and UTECH controller as the MicroTech unit controller demands heat.

#### Low Fire Adjustment

From the MicroTech unit controller "Manual Control" menu, set the heating output to 25% or when the MicroTech unit controller outputs 2 VDC from the analog output. The outlet gas pressure should be set to 0.25-0.28" W.C.

**NOTE:** Fine-tune adjustments can be made from the adjustment screw on the Maxitrol Selectra valve located under the blue cap facing the heater section door, as shown in Figure 56. The span adjustments can be made from the screw located under the blue cap on the opposite side facing the heat exchanger. Turn the adjustment screw counter-clockwise to decrease manifold pressure and clockwise to increase pressure.

The gas pressure should not drastically increase and stay close to the pressures measured at the low fire position as the heating capacity is raised from 25% to 40% capacity.

#### High Fire Adjustment

From the MicroTech unit controller "Manual Control" menu, set the heating output to 100% or when the MicroTech unit controller outputs 10 VDC from the analog output. The outlet gas pressure should be set to 3.5" w.c and measured at the manifold pressure tap.

ROS-2

Å

ANGE (14968)

#### BLACK (13650) WHITE (13650) 007 MAXITROL MOD VALVE (12022) O O 14068 20 24 YELLO BROWN (14968) SC30 (13774) LOW ٥ APS (11972) LOW HIGH GAS VALVE С GREY (14968) ΗΙ GREEN 123456 WHITE (14971) WHITE (14971) (14968) ROS-1 Ô BLUE 968) ORANGE (13643) 14069 UTEC 1171-63 LT BLUE (1 NWORE ¢ w WHITE (14969) **Fin** R RED (14969) SPARK IGNITER (11748) e Ð (11944-01) 24 LT BLUE (14968) × E. YELLOW (14968) WHITE (13687) SENSOR (11732) ð) BLUE (14970) (15237) (15237) (15237) YELLOW (14970) ¢ BLUE (14970) BLUE (14968)

BLACK (13245)

WHITE (15237)

ø

#### Figure 54: Maxitrol Selectra Controls Diagram

Figure 55: Low and High Fire Set Screw

2

RED (13646

WHITE (13647

2

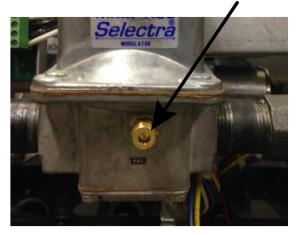
GREEN (13328)

120V 



Figure 56: Pressure Adjustment Screw (shown with blue cap removed)

IDB



### VB1200/VB1285 Controls Setup

#### NOTICE

These instructions are intended for the adjustment and troubleshooting of the Maxitrol EXA (E40H and E50H) modulating gas valves used with the Beckett VB12\*\* modulating control. Always set manifold pressures to the value on the appliance's rating plate.

#### 

All adjustments should be made by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, explosion or production of carbon monoxide may result causing property damage, personal injury, or loss of life. The qualified service agency performing this work assumes the responsibility for the proper adjustment of the appliance.

#### 

Adjusting the Modulating valve beyond its physical limits may result in permanent damage to the valve and production of Carbon Monoxide during modulation. Serious injury and death can result if not adjusted correctly.

#### Pre-Adjustment Verification

Prior to adjusting gas pressure, ensure the following items are checked and verified:

- 1. Check VB12\*\* ignition control for any error codes.
  - a. If error codes are present, unit performance may be affected. Clear error codes from the control by powerering off for 10 seconds.
- Verify inlet pressure to the safety valve is within the correct range per the appliance rating plate and adjust if necessary.
- 3. Verify gas pressure at the outlet of the safety valve is between:
  - 4.5 and 5.0" W.C. if NG
  - 11.0 11.5" W.C. if LP
  - If gas pressure is outside of the designated ranges, correct and check manifold pressure.
- 4. Remove modulating valve cover and verify that the modulating valve is wired correctly according to the following wire colors and description:
  - 24VAC (+) (Blue)
  - 24VAC (-) (Yellow)
  - 10VDC (+) (Red)
  - 10VDC (-) (White)
  - Ensure purple com wire is connected correctly, as shown in Figure 61 on page 56
  - Correct any wiring that is incorrect per the wiring diagram.
- 5. Verify that dip switches on the modulating valve are set correctly.
  - Switch 1 (OFF)
  - Switch 2 (ON)
  - Switch 3 (OFF)

#### Primary Manifold Pressure Adjustment

- 1. Using the MicroTech unit controller's "Manual Control" menu, set the heating output to 100%.
- **NOTE:** Ensure all required dampers are opened and adequate airflow is provided across the heating section in manual control prior to sending heat demand to the heating section.
  - If modulating manifold pressure is between 3.0 and 3.5" W.C., adjust by increasing safety valve pressure.
    - a. Remove the brass regulator screw on the safety valve.
    - b. Increase safety valve pressure by turning the plastic screw clockwise until the desired manifold pressure is achieved.
    - c. Replace the brass screw cover.

#### Modulating Valve Setting Adjustment

#### 🗋 WARNING

Adjusting the modulating valve beyond its physical limits may result in permanent damage to the valve and production of carbon monoxide (CO) during modulation. Serious injury and death can result if not adjusted correctly.

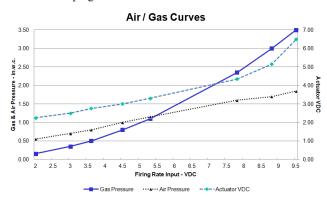
Use calibration procedure defined in "Maxitrol EXA Star Valve Over-Traveled State Calibration" on page 82 if modulating valve is believed to be in a mechanically over-traveled state.

If safety valve pressure is between 4.5 and 5.0" W.C. and modulating manifold pressure is below 3.0" W.C. Modulating valve settings may need to be adjusted. Perform the following procedure to adjust the modulating valve:

- 1. Remove the blue cover on the modulating valve.
- 2. For high input adjustment, press and hold button #1 until the red LED light comes on. Refer to Figure 59 on page 54.
- 3. Once the red light is on, toggle between buttons #1 and #2 to adjust the manifold pressure.
  - Button #1 increases gas flow
  - Button #2 decreases gas flow
  - Each press of a button will move the set point of the valve up or down by one step. It is best to adjust with discrete clicks of the button so as not to drive the valve beyond its physical limits.
- 4. Press and hold both buttons simultaneously to set valve. Red light will turn off.
- For low input adjustment, use the MicroTech unit controller's "Manual Control" menu to set the heating output to 25% or when the MicroTech unit controller outputs 2 VDC from the analog output.
- Press and hold button #2 until the red LED starts flashing. Refer to Figure 59 on page 54.
- 7. Once the LED starts flashing, toggle between button #1 and button #2 to adjust the manifold pressure.
  - Button #1 increases gas flow

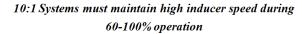
- Button #2 decreases gas flow
- Each press of a button will move the set point of the valve up or down by one step. It is best to adjust with discrete clicks of the button so as not to drive the valve beyond its physical limits.
- 8. Press and hold both buttons simultaneously to set value.
- 9. Verify manifold pressure at high input did not change by sending a high input signal to the VB12\*\*.
  - If the high input setpoint changed, return to Step 2 for high input adjustment and verify manifold pressure did not change.
- 10. Verify manifold pressure at low input did not change by sending a low input signal to the VB12\*\*.
- 11. Once manifold pressure has been verified, replace the modulating Valve cover.

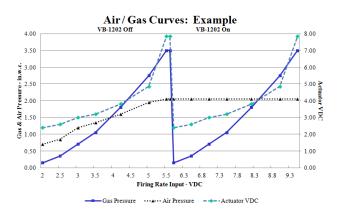
#### Figure 57: VB-1200 Modulating Control

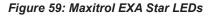


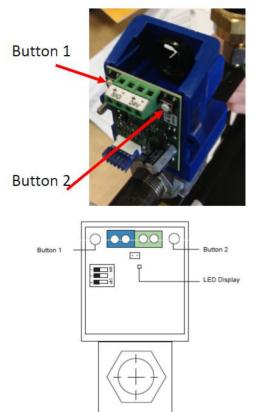
VB-1200 modulating control maintains programmed combustion curve air/fuel ratios

#### Figure 58: 10:1 Systems

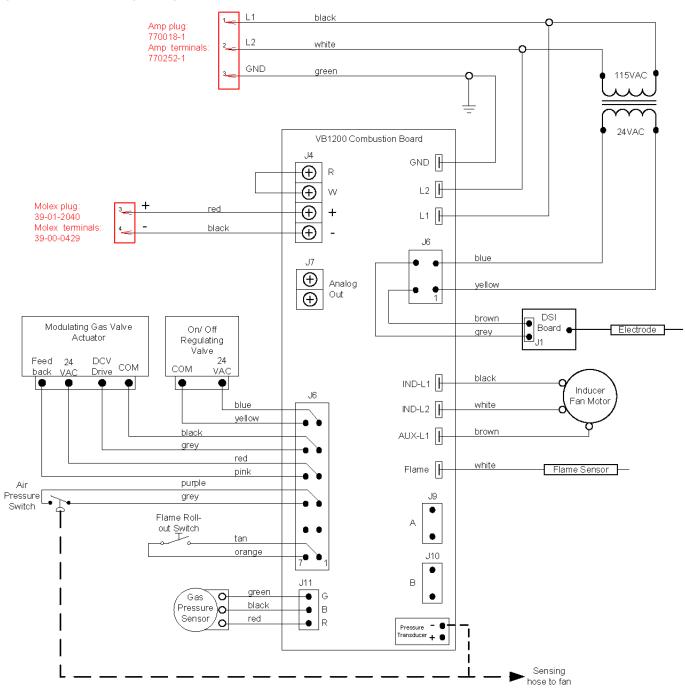




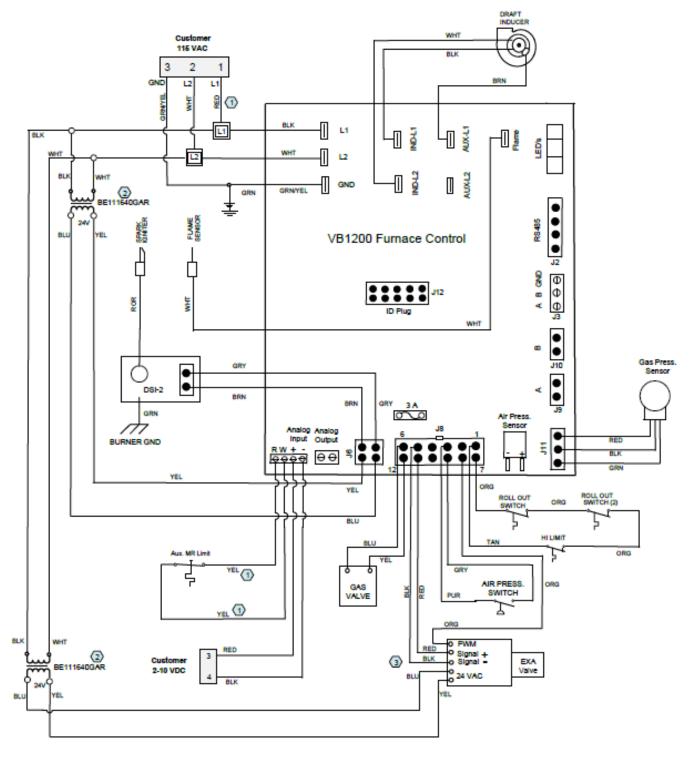




#### Figure 60: VB1200 Wiring Example



#### Figure 61: Maxitrol EXA Star Wiring Example



#### Table 14: Capacity of Pipe Natural Gas (CFH)

|                   | With Pressure Drop of 0.3" Wc & Specific Gravity Of 0.60 |                        |     |      |      |      |                                      |      |       |  |  |  |  |  |  |
|-------------------|--|------------------------|-----|------|------|------|--------------------------------------|------|-------|--|--|--|--|--|--|
| Dine Longth (ft)  |  | Pipe Size-inches (lps) |     |      |      |      |                                      |      |       |  |  |  |  |  |  |
| Pipe Length (ft.) | 1/2  | 3/4                    | 1   | 1¼   | 11/2 | 2    | <b>2</b> <sup>1</sup> / <sub>2</sub> | 3    | 4     |  |  |  |  |  |  |
| 10                | 132  | 278                    | 520 | 1050 | 1600 | 2050 | 4800                                 | 8500 | 17500 |  |  |  |  |  |  |
| 20                | 92   | 190                    | 350 | 730  | 1100 | 2100 | 3300                                 | 5900 | 12000 |  |  |  |  |  |  |
| 30                | 73   | 152                    | 285 | 590  | 890  | 1650 | 2700                                 | 4700 | 9700  |  |  |  |  |  |  |
| 40                | 63   | 130                    | 245 | 500  | 760  | 1450 | 2300                                 | 4100 | 8300  |  |  |  |  |  |  |
| 50                | 56   | 115                    | 215 | 440  | 670  | 1270 | 2000                                 | 3600 | 7400  |  |  |  |  |  |  |
| 60                | 50   | 105                    | 195 | 400  | 610  | 1150 | 1850                                 | 3250 | 6800  |  |  |  |  |  |  |
| 70                | 46   | 96                     | 180 | 370  | 560  | 1050 | 1700                                 | 3000 | 6200  |  |  |  |  |  |  |
| 80                | 53   | 90                     | 170 | 350  | 530  | 990  | 1600                                 | 2800 | 5800  |  |  |  |  |  |  |
| 90                | 40   | 84                     | 160 | 320  | 490  | 930  | 1500                                 | 2600 | 5400  |  |  |  |  |  |  |
| 100               | 38   | 79                     | 150 | 305  | 460  | 870  | 1400                                 | 2500 | 5100  |  |  |  |  |  |  |
| 125               | 34   | 72                     | 130 | 275  | 410  | 780  | 1250                                 | 2200 | 4500  |  |  |  |  |  |  |
| 150               | 31   | 64                     | 120 | 250  | 380  | 710  | 1130                                 | 2000 | 4100  |  |  |  |  |  |  |
| 175               | 28   | 59                     | 110 | 225  | 350  | 650  | 1050                                 | 1850 | 3800  |  |  |  |  |  |  |
| 200               | 26   | 55                     | 100 | 210  | 320  | 610  | 980                                  | 1700 | 3500  |  |  |  |  |  |  |

NOTE: Use multiplier below for other gravities and pressure drops.

#### Table 15: Specific Gravity Other Than 0.60

| Specific Gravity | Multiplier |  |  |  |  |  |
|------------------|------------|--|--|--|--|--|
| 0.50             | 1.100      |  |  |  |  |  |
| 0.60             | 1.000      |  |  |  |  |  |
| 0.70             | 0.936      |  |  |  |  |  |
| 0.80             | 0.867      |  |  |  |  |  |
| 0.90             | 0.816      |  |  |  |  |  |
| 1.00             | 0.775      |  |  |  |  |  |
| PROPA            | NE-AIR     |  |  |  |  |  |
| 1.10             | 0.740      |  |  |  |  |  |
| PRO              | PANE       |  |  |  |  |  |
| 1.55             | 0.622      |  |  |  |  |  |
| BUTANE           |            |  |  |  |  |  |
| 2.00             | 0.547      |  |  |  |  |  |

#### Table 16: Pressure Drop Other Than 0.3"

| Pressure Drop | Multiplier | Pressure | Multiplier |
|---------------|------------|----------|------------|
| 0.1           | 0.577      | 1.0      | 1.83       |
| 0.2           | 0.815      | 2.0      | 2.58       |
| 0.3           | 1.000      | 3.0      | 3.16       |
| 0.4           | 1.16       | 4.0      | 3.65       |
| 0.6           | 1.42       | 6.0      | 4.47       |
| 0.8           | 1.64       | 8.0      | 5.15       |

#### **Gas Piping Routing Into Unit**

#### On-The-Roof Piping

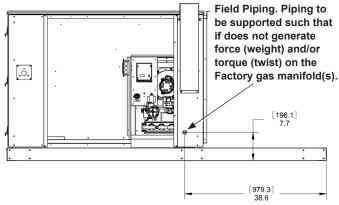
- 1. Remove knockout on upright (refer to Figure 62, Figure 63 or Figure 64).
- Route gas supply pipe through hole. Carefully plan pipe route and fitting locations to avoid interference with swinging of doors, etc.
- 3. The Rebel unit does not have an option for gas piping through the curb.
- Field piping to be supported such that it does not generate a force (weight) and/or torque (twist) on the Factory gas manifold(s).

The appliance must be isolated from the gas supply system by closing off the manual shut off valve during any pressure testing less than 0.5 psi (3.5 kPa) of the gas supply piping system.

The appliance and its individual shut-off valve must be disconnected from the gas supply system during any pressure testing greater than or equal to 0.5 psi (3.5 kPa).

Regulator to be sized for the maximum total Btu input required for the heater(s).

#### Figure 62: Rebel A Cabinet 003–006 Gas Piping



#### Figure 63: Rebel B Cabinet 007–015 Gas Piping

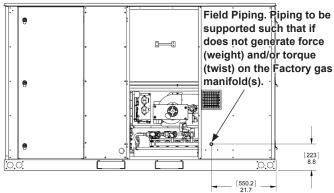
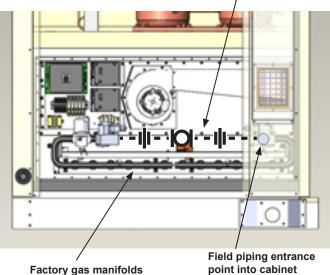


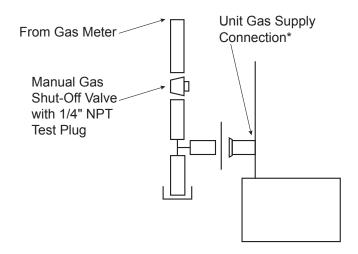
Figure 64: Rebel C Cabinet 016–028 Gas Piping

Field Piping. Piping to be supported such that if does not generate force (weight) and/or torque (twist) on the Factory gas manifold(s).



**NOTE:** Field piping to 2 manifolds may be required. 'T' piping to manifolds should be centered with independent unions to each. Follow all applicable NFPA and local code requirements for isolation, traps, and more between the regulator and 'T' piping.

#### Figure 65: Field Gas Heat Connections



#### DPS 016–028 Gas Pipe Manifold Pressure Adjustment

#### For Two Stage Furnace

- Read gas pressure at the Inlet Pressure Tap of the Honeywell VR8305Q Gas Safety Control Valve (Figure 66) and confirm pressure is at 7.0" wc for natural gas or 11.0" for propane. Adjust upstream pressure reducing gas regulator as required to obtain 7.0" wc gas pressure for natural gas or 11.0" for propane.
- The gas pipe manifold pressure for high fire (stage #2) should be set at 3.5" wc for natural gas or 10.0" for propane. Adjust the High Pressure Adjustment Honeywell VR8305Q Gas Safety Control Valve (Figure 66) as required. Screwing the adjustment clockwise will increase pressure; counter clockwise will decrease pressure.
- The gas pipe manifold pressure for low fire (stage #1) should be set at 0.88" wc for natural gas or 2.5" for propane. Adjust the Low Pressure Adjustment Honeywell VR8305Q Gas Safety Control Valve (Figure 66) as required. Screwing the adjustment clockwise will increase pressure; counter clockwise will decrease pressure.

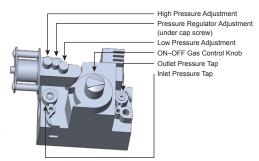
#### For Modulating Furnace:

- Read gas pressure at the Inlet Pressure Tap of the Honeywell VR8305Q Gas Safety Control Valve (Figure 66) and confirm pressure is at 7.0" wc for natural gas or 10.0" for propane. Adjust upstream pressure reducing gas regulator as required to obtain 7.0" wc natural gas pressure or 10.0 for propane.
- The gas pipe manifold pressure for high fire should be set at 3.5" wc for natural gas or 8.2" for propane. Adjust the High Pressure Adjustment on the Honeywell VR8305Q Gas Safety Control Valve (Figure 66) as required. Screwing the adjustment clockwise will increase pressure; counter clockwise will decrease pressure.
- 3. The gas pipe manifold pressure for low fire (stage #1) should be set at 0.26" wc for natural gas or 0.74" for propane.

Adjust the Low Pressure Adjustment on the Honeywell VR8305Q Gas Safety Control Valve (Figure 66) as required until pressure at the Honeywell VR8305Q Gas Safety Control Valve Outlet Pressure Tap reads 0.26" wc for natural gas or 0.74" for propane. Screwing the adjustment clockwise will increase pressure; counter clockwise will decrease pressure.

Adjust the Maxitrol M520B Modulating Valve (Figure 68) Low Flow Adjustment screw until the gas pipe manifold pressure reads 0.26" W.C. for natural gas or 0.74" for propane.

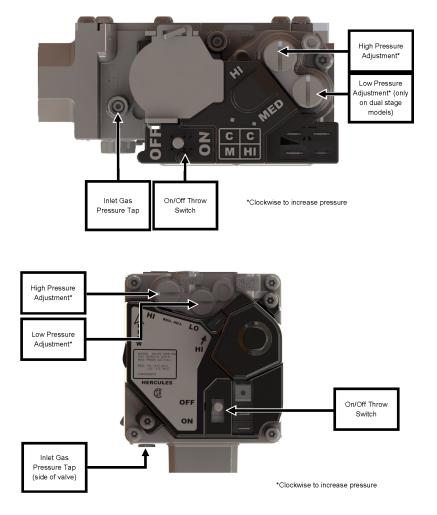
# Figure 66: Honeywell VR8305Q Gas Safety Control Valve for Both Staged and Modulating Furnaces



#### Figure 67: M520B Modulating Valve



#### Figure 68: White Rodgers Control Valve Maxitrol



## DPS 003–015 Sequence of Operation

#### ▲ DANGER

Never test for gas leaks with an open flame. It can cause an explosion or fire resulting in property damage, personal injury, or death. Use a commercially available soap solution made specifically for the detection of leaks to check all connections.

#### ΜARNING

This unit is equipped at the factory for use with natural gas only. Conversion to LP gas requires a special kit supplies by Daikin Applied Parts. Failure to use the proper conversion kit can cause fire, carbon monoxide poisoning, explosion, personal injury, property damage, or death.

#### Staged Control

The following details the sequence of operation for the low heat option:

- 1. Unit DDC control calls for heat.
- 2. Furnace DDC control module receives a call for heat.
- 3. High limit switch is checked for safe condition.
- 4. Proof of airflow switch is check for combustion airflow.
- 5. 60 second prepurge cycle starts.
- 6. Spark ignitor is activated for 3 seconds.
- 7. Gas valve receives a command for stage 1 of heat.
- 8. Burner is ignited.
- 9. Unit DDC controller calls for stage 2 of heat.
- 10. Furnace DDC controller receives a stage 2 heat command.
- 11. Gas valve receives a command for stage 2 of heat.

#### **Modulating Control**

The following details the sequence of operation for the low heat option:

- 1. Unit DDC controller calls for heat.
- 2. Furnace DDC control module receives a call for heat.
- 3. Furnace safety switches and DDC control are checked for safe conditions.
- 4. 45 second prepurge cycle starts. Proof of airflow switch is checked for combustion airflows.
- 5. Spark ignitor is activated.
- 6. Gas valve receives a signal to open fully.
- 7. Burner is ignited and runs for 20 seconds in high fire.
- **NOTE:** If call for heat is interrupted during this timing, the furnace will be locked in for the 20 seconds cycle.
  - Gas valve and induction blower motor receives a signal to modulate burner output to match the unit discharge air temperature setting.

#### **LP** Conversion

#### For Rebel A and B Cabinets Only

Convert the furnace in this unit using the liquefied petroleum (LP) gas valve spring and burner nozzles supplied in the conversion kit. See Table 18 for part numbers.

The LP gas valve maintains the proper manifold pressure for LP gas. See Table 18. The correct burner orifices are included in the kit.

NOTE: For units built before February 2020, use kits in Table 17. For units built between February -August 2020, consult factory with serial number. For units built after August 2020, use kits in Table 18.

## Table 17: Furnace Identification for LP Conversion - units built before Feb. 2020

| Unit Size       | Staged Furnace |
|-----------------|----------------|
| 3 – 6 Ton Unit  | 300049725      |
| 7 – 15 Ton Unit | 300049583      |

# Table 18: Furnace Identification for LP Conversion - unitsbuilt after Aug. 2020

| Unit Size                | Staged Furnace          |
|--------------------------|-------------------------|
| 3 – 6 Ton Unit           | 404231241               |
| 7 – 15 Ton Unit          | 404225351               |
| Furnace Size (Input MBH) | 5:1 Modulating Furnace  |
| 80                       | 404231242               |
| 120                      | 404231239               |
| 160                      | 404231240               |
| 200                      | 404225352               |
| 300                      | 404225354               |
| 400                      | 404225356               |
| Furnace Size (Input MBH) | 10:1 Modulating Furnace |
| 200                      | 404225353               |
| 300                      | 404225355               |
| 400                      | 404225357               |

#### **Altitude Conversion**

For elevations up to 2,000 feet, rating plate input ratings apply. For high altitudes (elevations over 2,000 feet), contact Daikin Applied Parts. See Table 19 for part numbers.

- **NOTE:** If the fuel source has been derated for altitude by the local utility provider then a conversion kit is not required.
- NOTE: For units built before February 2020, use kits in Table 19. For units built between February -August 2020, consult factory with serial number. For units built after August 2020, use kits in Table 20.

## Table 19: Furnace Identifications for Altitude - units builtbefore Feb. 2020

| Elevation        | Part Number |  |
|------------------|-------------|--|
| Staged Operation |             |  |
| 2000–2999        | 300049578   |  |
| 3000–3999        | 300049579   |  |
| 4000–4999        | 300049580   |  |
| 5000–5999        | 300049581   |  |
| 6000–6999        | 300049582   |  |

## Table 20: Furnace Identifications for Altitude - units built after Aug. 2020

| Elevation   | Part Number |  |
|-------------|-------------|--|
| Natural Gas |             |  |
| 2000-2999   | 404231250   |  |
| 3000-3999   | 404231251   |  |
| 4000-5999   | 404231252   |  |
| 6000-7999   | 404231253   |  |
| 8000-9999   | 404231254   |  |
| LP Gas      |             |  |
| 2000-3999   | 404231245   |  |
| 4000-5999   | 404231246   |  |
| 6000-6999   | 404231247   |  |
| 7000-8999   | 404231248   |  |
| 9000-9999   | 404231249   |  |

### DPS 016–028 Sequence of Operation

#### / DANGER

**Never test for gas leaks with an open flame.** It can cause an explosion or fire resulting in property damage, personal injury, or death. Use a commercially available soap solution made specifically for the detection of leaks to check all connections.

#### WARNING

This unit is equipped at the factory for use with natural gas only. Conversion to LP gas requires a special kit supplies by Daikin Applied Parts. Failure to use the proper conversion kit can cause fire, carbon monoxide poisoning, explosion, personal injury, property damage, or death.

#### **Staged Control**

The following details the sequence of operation for the low heat option:

- 1. Unit DDC control calls for heat.
- 2. Furnace DDC control module receives a call for heat.
- 3. High limits switch(s) are checked for safe conditions.
- 4. Proof of air flow switch is checked for combustion induced draft airflow.
- 5. 30 second pre-purge cycle starts.
- 6. Spark ignitor is activated for 3 seconds.
- 7. Gas valve receives a command for stage 1 heat
- 8. Burner is ignited.
- 9. Unit DDC controller calls for stage 2 of heat.
- 10. Furnace DDC controller receives a stage 2 heat command.
- 11. Gas valve receives a command for stage 2 of heat.

#### **Modulating Control**

The following details the sequence of operation for the low heat option:

- 1. A call for heat is initiated by the rooftop unit control through a digital Modbus signal or the analog thermostat.
- 2. The 1285 control will then go through a system check to ensure that the high temperature limit and rollout switches are closed, the air pressure switch is open, and the modulating valve is positioned correctly.
- 3. The control will then enter the pre-purge cycle, where the inducer will run at the programmed purge pressure. During this cycle, the control will look for the air pressure switch to close and open at the correct settings.
- 4. Once the system check and pre-purge cycles are complete, the control will enter the ignition cycle.

A. The modulating valve and inducer will go to their "light off" settings.

B. The DSI ignition module will be energized and the spark ignitor will activate.

C. The redundant safety valve will open, allowing gas flow.

D. The burners will ignite and the control will receive a signal from the flame sensor.

E. The spark ignitor will remain active for the duration of the ignition cycle, regardless of flame status.

- If flame is not established during the ignition cycle, the control will repeat the pre-purge and ignitions cycles up to three times. After three failed ignition attempts, the board will enter a 1 hour lockout.
- 6. Once flame has been established, the control will enter a warmup period to ensure flame stabilization and reduce condensation in the heat exchanger.
- 7. After the warmup period, the control will enter the run cycle. During the run cycle, the burner firing rate and draft inducer pressure are determined based on the heat demand received by the control via a Modbus signal or the analog thermostat.

Note: If the control is paired with a split manifold, steps 1 through 6 pertain to the primary burners. Once the control exits the warmup period and the firing rate is dictated by the rooftop control, the control will ignite the secondary burners and modulate the primary burners based on the demand for heat.

8. The run cycle will continue until any of the following conditions are met.

A. The call for heat is terminated

B. Any of the safety devices (high limit, air pressure, rollout, etc.) are triggered

C. The control reaches it's maximum run time of 6 hours. If this condition is reached, the control will terminate the run cycle, continue through the proper sequence of operations, and then immediately enter the system check and pre-purge cycles to prepare for re-ignition, assuming conditions A and B haven't been met.

- 9. Once the run cycle has terminated, the redundant safety valve will close, the modulating valve will return to its set position, and the draft inducer will ramp up to its "light-off" setting for a 45 second post-purge cycle.
- 10. After the conclusion of the post-purge, the control will enter the "OFF" state. All system outputs are de-energized but all safety devices are still monitored.

#### Altitude Conversion

For elevations up to 2000 feet, rating plate input ratings apply. For high altitudes (elevations over 2000 feet) contact Daikin Applied Parts. See Table 21 for part numbers. Or contact local gas supplier to confirm gas heating value has been devalued for applicable elevations.

**NOTE:** If the fuel source has been derated for altitude by the local utility provider then a conversion kit is not required.

| Elevation                                     | Part Number |  |
|---|-------------|--|
| Natural Gas Fired Furnace with 50 MBH Burners |             |  |
| 2000–2999                                     | 910166410   |  |
| 3000–3999                                     | 910166411   |  |
| 4000–4999                                     | 910166412   |  |
| 5000–5999                                     | 910166413   |  |
| 6000–6999                                     | 910166415   |  |
| Natural Gas Fired Furnace with 45 MBH Burners |             |  |
| 2000–2999                                     | 910166412   |  |
| 3000–3999                                     | 910166416   |  |
| 4000–4999                                     | 910166417   |  |
| 5000–5999                                     | 910166415   |  |
| 6000–6999                                     | 910166418   |  |
| LPG Gas Fired Furnace with 50 MBH Burners     |             |  |
| 2000–2999                                     | 910166419   |  |
| 3000–3999                                     | 910166420   |  |
| 4000–4999                                     | 910166421   |  |
| 5000–5999                                     | 910166422   |  |
| 6000–6999                                     | 910166424   |  |
| LPG Gas Fired Furnace with 45 MBH Burners     |             |  |
| 2000–2999                                     | 910166425   |  |
| 3000–3999                                     | 910166422   |  |
| 4000–4999                                     | 910166427   |  |
| 5000–5999                                     | 910166428   |  |
| 6000–6999                                     | 910166429   |  |

#### Table 21: Furnace Identification for Altitude (DPS 016–028)

#### Table 22: LP Gas Furnace Conversion (DPS 016–028)

| Natural Gas to LP Gas: 2 Stage Furnace Conversion    |                            |
|--|----------------------------|
| Furnace Size (MBH)                                   | Conversion Kit Part Number |
| 300  | 910191263                  |
| 450  | 910191274                  |
| 600  | 910191278                  |
| Natural Gas to LP Gas: 4 Stage Furnace Conversion    |                            |
| Furnace Size (MBH)                                   | Conversion Kit Part Number |
| 300  | 910191270                  |
| 450  | 910191274                  |
| 600  | 910191278                  |
| Natural Gas to LP Gas: Modulating Furnace Conversion |                            |
| Furnace Size (MBH)                                   | Conversion Kit Part Number |
| 300  | 910191272                  |
| 450  | 910191276                  |
| 600  | 910191280                  |

## **Start-Up Procedures**

### Start-Up Responsibility

#### \land DANGER

Overheating or failure of the gas supply to shut off can cause equipment damage, severe personal injury or death. Turn off the manual gas valve to the appliance before shutting off the electrical supply.

The start-up organization is responsible for determining that the furnace, as installed and as applied, will operate within the limits specified on the furnace rating plate.

- The furnace must not operate at insufficient airflow or temperature rise greater than specified (refer to Table 12 on page 46). On variable air volume systems it must be determined that the furnace will not be operated if or when system cfm is reduced below the specified minimum airflow cfm.
- 2. It must be established that the gas supply is within the proper pressure range (refer to Table 12 on page 46).

Start-up and service of this equipment must be performed by trained and experienced technicians. It is highly recommended that the initial start-up and future service be performed by Daikin Applied trained technicians who are familiar with working on live equipment. A representative of the owner or the operator of the equipment should be present during start-up to receive instructions in the operation, care and adjustment of the unit.

#### **Before Start-Up**

- Notify inspectors or representatives who may be required to be present during start-up of gas fuel equipment. These could include the gas utility company, city gas inspectors, heating inspectors, etc.
- 2. Review the equipment and service literature and become familiar with the location and purpose of the furnace controls. Determine where the gas and power can be turned off at the unit and before the unit.
- 3. Determine that power is connected to the unit and available.
- 4. Determine that the gas piping, meter, and service regulator have been installed, tested, and meet the equipment requirements.
- Determine that proper instruments will be available for the start-up. A proper start-up requires the following: voltmeter, manometer or gauges with ranges for both manifold pressure and inlet gas pressure.

#### Start-Up Preliminary

#### Close gas main.

- 1. Check the burner fan wheel for binding, rubbing, or loose setscrews.
- 2. Check power.
- 3. Purge the gas lines.
- 4. Leak check. Using a rich soap-water mixture and a brush, check the gas lines for leaks. Correct all leaks before starting furnace.

### **Operating Procedures**

## FIRE OR EXPLOSION HAZARD

LOCKOUT/TAGOUT all power sources prior to installing the gas furnace. Failure to follow warnings exactly could result in serious injury, death, or property damage. Be sure to read and understand the installation, operation, and service instructions within this manual. Improper installation, adjustments, alterations, service, or maintenance can cause serious injury, death or property damage.

- Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this appliance.
- WHAT TO DO IF YOU SMELL GAS
- Do not try to light any product that is fueled by or contains an open flame.
- Do not touch any electrical switch.
- Do not use any telephone in the building.
- · Leave the building immediately.
- Immediately call the gas supplier from a remote telephone and follow the gas supplier's instructions.
- If you cannot reach the gas supplier, call the local fire department or 911.
- Installation and service must be performed by a qualified installer, service agency, or gas supplier.

## 

#### RISQUE D'INCEDIE OU D'EXPLOSION

Le non respect des mises en garde pourrait entrainer des blessures graves, la mort ou des pertes materielles. Prendre soin de lire et de comprendre les instructions d'installation, de fonctionement et d'entretien contenues dans ce guide. Une installatoin, un reglage, une modification, une reparation ou un entretien inapproprie peut entrainer des blessures graves, la mort ou des pertes materielles.

- Ne pas entreposer ni utiliser d'essence ou autre vapeurs ou liquides inflammables a proximite de cet appareil ou de tout autre appareil.
- QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ
- Ne tentez pas d'alumer un appareil.
- Ne touchez pas a un interupteur; n'utilisez pas de telephone dan l'edifice ou vous trouvez.
- · Sortez de l'edifice immediatement.
- Appelez immediatement le fournisseurde gas a partir d'un telephone a l'exterieur de l'edifice. Suivez les instructions du fournisseur de gaz.
- Si vous ne pouvez joindre le fournisseur de gaz, appelez les pompiers.
- L'installation et les reparations doivent etre confiees a un installateur qualifie ou au fournisseur de gaz.

Set the controller to the lowest setting.

- 1. Turn off all electric power to the appliance.
- This appliance is equipped with an ignition device which automatically lights the burner. Do NOT try to light the pilot by hand.
- 3. Open the control access panel.
- 4. Turn the gas control clockwise to "OFF".
- Wait five (5) minutes to clear out any gas. Then, smell for gas, including near the floor. If you smell gas, STOP! Follow steps outlined in the WARNING label on this page. If you don't smell gas, proceed to the next step.
- 6. Turn the gas control counter-clockwise to "ON".
- 7. Close the control access panel.
- 8. Turn on all electric power to the appliance.
- 9. Set controller to full heat.
- 10. Verify manifold pressure and rate.
- 11. If the appliance will not operate, refer to "Turning Off Gas to the Appliance", and call a qualified service technician.

#### **Turning OFF Gas to the Appliance**

- 1. Set the controller to the lowest setting.
- 2. Turn OFF all electrical power to the appliance if service is to be performed.
- 3. Open the control access panel.
- 4. Turn gas control knob clockwise to "OFF". Do not force.
- 5. Close the control access panel.

#### Service

The furnace DDC controller has diagnostic information for troubleshooting the furnace operation. The ignition control module has a LED light that will flash when an abnormal condition occurs. See Table 23 on page 72.

#### Maintenance

Planned maintenance is the best way to avoid unnecessary expense and inconvenience. Have this system inspected at regular intervals by a trained and experienced service technician. The following service intervals are typical for average situations but will have to be adjusted to suit your particular circumstances.

Fuel pressure settings and control settings should be made only by persons thoroughly experienced with the burner and control system, and must not be tampered with by persons without such experience.

Always replace covers on burner controls and boxes as the electrical contacts are sensitive to dust and dirt. Perform maintenance of controls, gas valves, and other components in accordance with instructions in the manufacturer's bulletins.

#### Monthly

Check cabinet air filters and replace if dirty. After heavy snowfall verify that combustion air intakes are not blocked by snow. Periodically check during periods of snow accumulation as drifting may also lead to combustion air intake blockage.

#### **Twice Yearly**

- 1. **Combustion Air:** Check combustion inducer fan for dirt buildup and lint. Check combustion air intake louvers and flue box/vent for accumulation of dirt and debris.
- 2. **Cleaning:** Inspect and clean flue tubes and combustion chamber. Keep burner vestibule clean. Dirt and debris can result in poor combustion and lower efficiency.

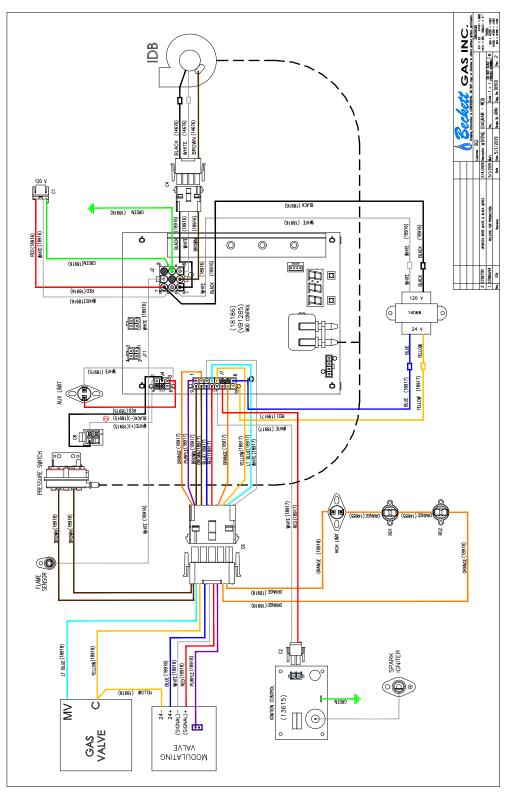
#### Yearly

- 1. **Debris:** Check vent terminal screens for blockages and accumulation.
- 2. Heater and the Venting System: Shall be inspected once a year by a qualified service agency.
- 3. **Gas Train:** Check all valves, piping and connections for leakage with a rich soap solution or UL 913 combustible gas leak detector. Any bubbling is considered a leak and must be eliminated. Inspect and clean flame rod, ignition electrode, and burner manifold.

**Condensate Pan and Drain:** Remove any debris that may have accumulated in the drain pain and drain.

## DPS 003–015 (only) Ignition Control Module for Staged Gas Furnace

Figure 69: Rebel 3-6 Ton 5:1 Staged Gas Furnace Electrical Schematic with Sensor



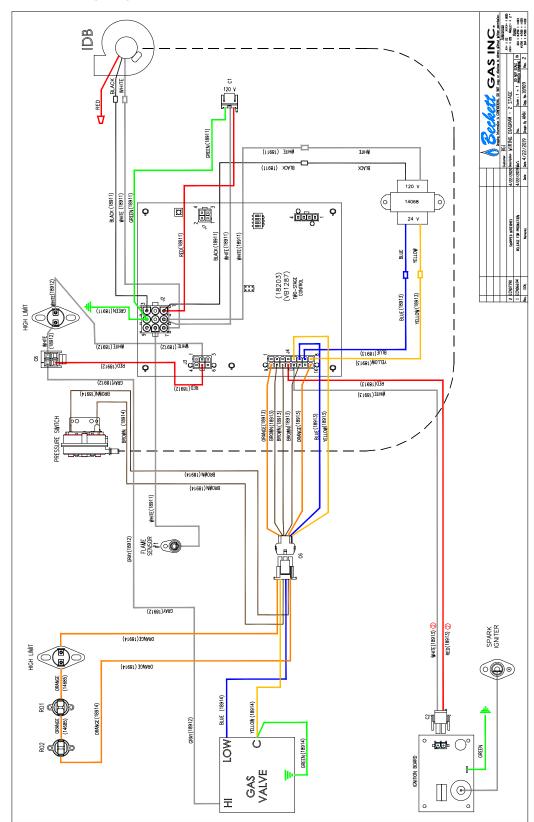
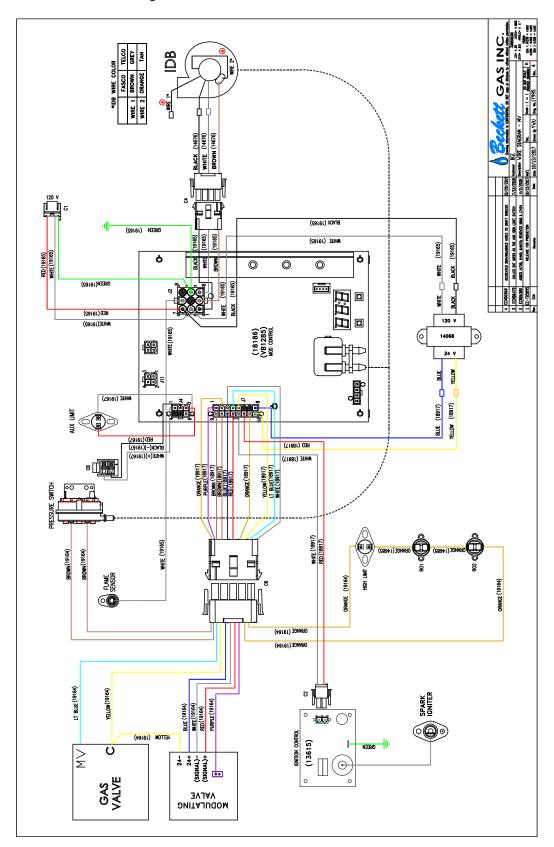
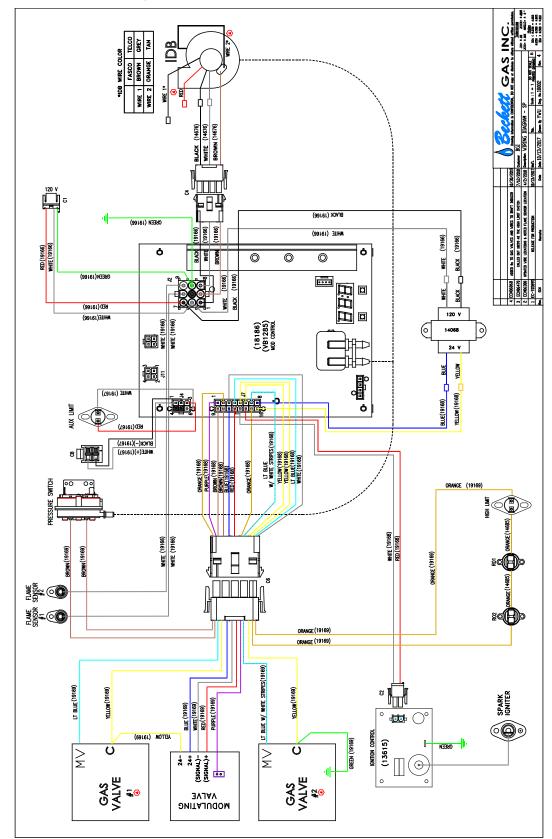


Figure 70: Rebel 3-6 Ton Twp Stage Gas Furnace Electrical Schematic with Sensor

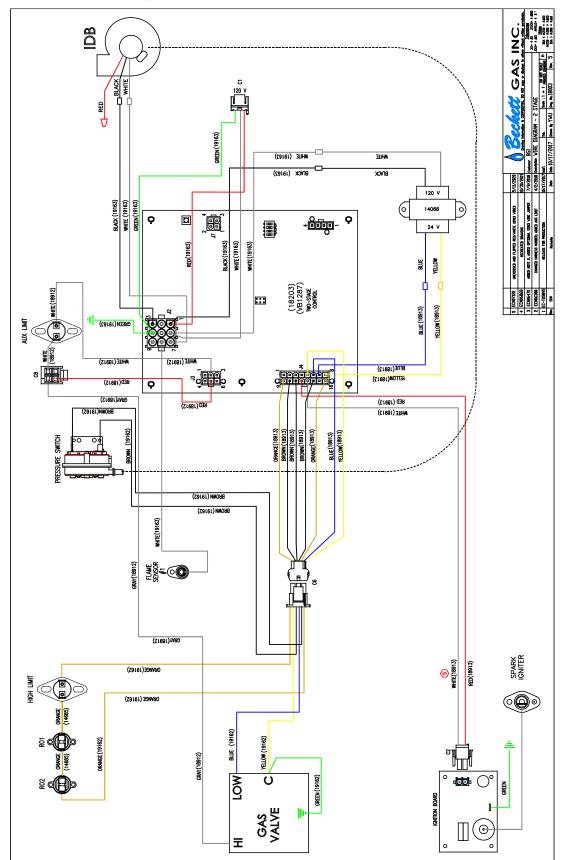






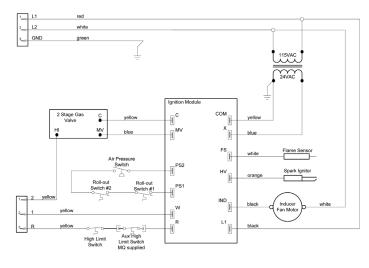


#### Figure 73:





#### Figure 75: Typical Staged Gas Furnace Electrical Schematic with Sensor



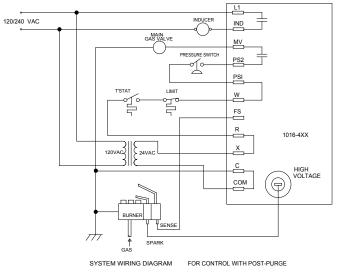
### Ignition Control Module LED Diagnostics

The following LED indicators can be used to diagnose faults associated with the staged gas furnace.

#### Table 23: LED Indicator and Fault Conditions

| Indicator  | Fault Condition   |
|------------|---|
| Steady Off | No power or control hardware fault                                      |
| Steady On  | Power applied, control OK   |
| 1 Flash    | Combustion fan motor energized, pressure switch open                    |
| 2 Flashes  | Combustion fan motor off, pressure switch closed                        |
| 3 Flashes  | Ignition lockout from too many trials                                   |
| 4 Flashes  | Ignition lockout from too many flame losses within single call for heat |
| 5 Flashes  | Control hardware fault detected   |

#### Figure 76: Ignition Control Wiring

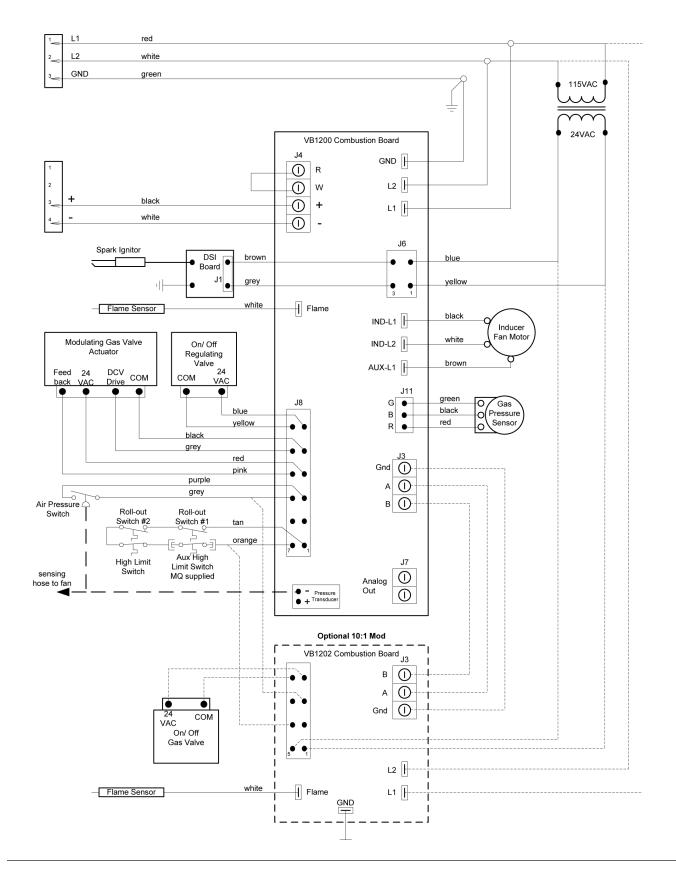


#### LED Diagnostic Information

| 01          | No. a success of O control beautioned for the                           |
|-------------|---|
| Steady Off: | No power or Control hardware fault                                      |
| Steady On:  | Power applied, Control OK   |
| 1 Flash:    | Combustion fan motor energized, Pressure switch open                    |
| 2 Flashes:  | Combustion fan motor off, Pressure switch closed                        |
| 3 Flashes:  | Ignition lockout from too many trials                                   |
| 4 Flashes:  | Ignition lockout from too many flame losses within single call for heat |
| 5 Flashes:  | Control hardware fault detected   |

### DPS 003–015 (only) Ignition Control Module for Modulating Gas Furnace

Figure 77: Typical Modulating Gas Furnace Electrical Schematic with Sensor



### DPS 003–015 Gas Furnace Ignition and Control Troubleshooting

#### Variable Furnace Controller

Daikin Applied's furnace controller is an electronic device that delivers full control of the modulating furnace. Control includes sequencing, ignition, safety, modulation of the control valve, and the induced draft motor. Inputs to the furnace control board are an a 0-10V signal. The analog signal will modulate the burner down to 25% of full load. Safety inputs include pressure line and electrical connection from the airflow proofing switch and electrical connection from the rollout switches. Control board outputs are to the igniter board, modulating gas valve, and to the induce draft motor.

#### Modulating Furnace Diagnostics

The Rebel furnace control that operates the furnace has built-in, self-diagnostic capability. The control continuously monitors its own operation and the operation of the system. The LED on the control indicates the current system state, warnings, failures and test modes.

**NOTE:** It is highly recommended if a replacement is required on the VB-1200 board or the draft inducer motor to replace both as a pair.

#### **Trouble Shooting Guide**

#### Table 24: Furnace I.D. Plug Information (Displayed on Power-up)

| Display Information (example) | Description  |
|-------------------------------|--|
| E                             | Furnace series or model name, for example, C cabinet series. |
| CRB                           |  |
| 400                           | Furnace size in 1000's of BTU, for example, 400 kBTU.        |
| NRT OR LP                     |  |
| 6RS OR LP                     | Burner fuel type, for example, natural gas or LP.            |
| 1.01                          | Software version, for example, v1.01                         |

#### Table 25: Normal Furnace Operation

| Display Information | Mode           | Description  |
|---------------------|----------------|--|
| OFF                 | OFF Mode       | System Idle - Control board has power, no faults found, no call for heat.  |
| PVR                 | PURGE Mode     | System is purging the heat exchanger – No gas on, no flame, inducer runs for the specified purge timings. Purge cycles occur immediately before and after each burner operation.                               |
| 1911                | IGNITION Mode  | System is initiating burner operation – Igniter energized, modulating valve moved to ignition setting, gas<br>on. Maintained for the trial-for-ignition period and the five second flame stabilization period. |
| HER                 | WARM-UP Mode   | Period between Ignition and Run – System checks completed before modulation control begins.  |
| RVN                 | RUN Mode       | Normal modulating operation.   |
| RET                 | Ignition Retry | System has had a failed ignition attempt or has lost flame during burner operation and is beginning another ignition cycle.  |

## VB 1200 Troubleshooting

#### Table 26: VB 1200 Functional Alerts — DPS 003–015 only

|                            | VB 1200 Troubleshooting  |  |   |   |  |
|----------------------------|--|--|---|---|--|
| <b>Display Information</b> | Alert  | Description  | Possible Cause  | Solution  |  |
| ROI                        | Failed ignition attempt<br>Maximum number of<br>allowed retries not met                      | The flame could not be<br>established during the<br>trial for ignition period.<br>This alert indicates the<br>maximum number of<br>retries has not been<br>exceeded and furnace<br>operation will continue with<br>another ignition attempt. | See "E I I" in the<br>LOCKOUT ERRORS<br>section.  | See "E II" in the<br>LOCKOUT ERRORS<br>section.   |  |
|                            |  |  | A. Flame sensor coated  | 1. Clean flame rod sensor.  |  |
|                            |  |  | B. Flame sensor<br>improperly mounted or<br>grounded  | <ol> <li>Check flame sensor<br/>wiring integrity and<br/>ceramic for cracks.</li> <li>Re-install / replace<br/>flame sensor.</li> </ol>   |  |
| R02 Lost Flame             | Lost Flame   | The flame sensor signal<br>has been lost after flame<br>is established during a<br>call for heating. This alert  | C. Unstable flame pattern   | <ol> <li>Check that all burner<br/>assembly components<br/>are properly installed.</li> <li>Check that all seals<br/>between the vestibule<br/>area and the heat<br/>exchanger area are<br/>tight.</li> <li>Insure that the<br/>combustion door<br/>gasket is in place and<br/>the door is properly<br/>installed.</li> </ol> |  |
|                            | is displayed during the<br>ignition RECYCLE period<br>prior to the next ignition<br>attempt. | D. Insufficient intermediate<br>gas manifold pressure<br>through main gas<br>safety valve  | <ol> <li>Check for faulty gas<br/>valve wiring.</li> <li>Check 24 VAC to gas<br/>valve assembly.</li> <li>Check inlet pressure to<br/>safety gas valve.</li> <li>Check outlet pressure<br/>from the safety gas<br/>valve.</li> <li>Replace safety gas<br/>valve if faulty.</li> </ol> |   |  |
|                            |  |  | E. Insufficient gas manifold<br>pressure to burner<br>through modulating ball<br>valve assembly   | <ol> <li>Check voltage to gas<br/>valve actuator. (2 – 10<br/>VDC depending on<br/>model)</li> <li>Check alignment and<br/>set screw connection<br/>between ball valve and<br/>actuator.</li> </ol>   |  |



| Display Information | Alert             | Description   |  |  |
|---------------------|-------------------|---|--|--|
|                     |                   | Description   | Possible Cause   | Solution   |
|                     |                   |   | A. Low gas line pressure   | <ol> <li>Insure gas supply is<br/>connected to furnace<br/>and check for proper<br/>line pressure.</li> </ol>  |
|                     |                   |   | B. Insufficient intermediate<br>gas manifold pressure<br>through gas safety<br>valve | <ol> <li>Check for faulty gas<br/>valve wiring.</li> <li>Check 24 VAC to gas<br/>valve assembly.</li> <li>Check inlet pressure to<br/>safety gas valve.</li> <li>Check outlet pressure<br/>from the safety gas<br/>valve – adjust as<br/>needed.</li> <li>Replace safety gas<br/>valve if faulty.</li> </ol>   |
|                     |                   | Automatic adaptive<br>program is currently<br>limiting the lower range<br>of modulation at avoid  | C. Faulty burner operation   | <ol> <li>Check for proper<br/>mounting of the burner<br/>assembly.</li> <li>Check burner orifice<br/>for proper size and<br/>blockage.</li> </ol>  |
| ROH                 | Limited Low Fire  | flame loss at minimum fire<br>conditions. The alert is<br>displayed during the run<br>cycle once a flame-out<br>condition has triggered the<br>Limited Low Fire function.<br>This function is reset by<br>cycling power to the board. | D. Faulty flame sensor   | <ol> <li>Check flame rod wiring<br/>and connections.</li> <li>Check for proper<br/>alignment of flame rod.</li> <li>Clean flame rod sensor.</li> </ol>   |
|                     |                   |   | E. Improper alignment of<br>the modulating actuator<br>and the gas ball valve        | <ol> <li>Check that the<br/>alignment of the<br/>actuator to the ball<br/>valve is correct. The<br/>ball valve must be in<br/>the fully open position<br/>when the actuator<br/>is fully energized<br/>("ACTUATOR DRIVE"<br/>= 9.6 VDC or greater).</li> <li>Insure that the set<br/>screw on the actuator<br/>is tightened to the ball<br/>valve stem.</li> </ol> |
|                     |                   |   | F. Blocked or improper venting   | <ol> <li>Check air inlet and<br/>outlet for blockage.</li> <li>Check venting<br/>configuration for<br/>excessive venting<br/>length, improper sizing,<br/>etc.</li> </ol>  |
|                     |                   |   | A. Flame sensor coated   | 1. Clean flame rod sensor.   |
|                     |                   |   | B. Flame sensor<br>improperly mounted or<br>grounded                                 | <ol> <li>Check flame sensor<br/>wiring integrity and<br/>ceramic for cracks.</li> <li>Re-install / replace<br/>flame sensor.</li> </ol>  |
| ROS                 | Weak Flame Signal | The flame signal level is<br>less than optimal for this<br>furnace. Maintenance<br>of the flame sensing<br>components is advised.   | C. Unstable flame pattern  | <ol> <li>Check that all burner<br/>assembly components<br/>are properly installed.</li> <li>Check that all seals<br/>between the vestibule<br/>area and the heat<br/>exchanger area are<br/>tight.</li> <li>Insure that the<br/>combustion door<br/>gasket is in place and</li> </ol>  |

### Table 27: VB 1200 Lockout Errors — DPS 003–015 only

| VB 1200 Troubleshooting                            |   |   |  |   |  |
|--|---|---|--|---|--|
| Display Information                                | Alert   | Description   | Possible Cause   | Solution  |  |
|  |   | Ignition board start-up<br>checks have detected an<br>error.                                    | A. Faulty transformer  | <ol> <li>Check 24-volt<br/>transformer for correct<br/>output.</li> <li>Check connections and<br/>wiring to control board<br/>and other components<br/>connected to the 24<br/>volt source.</li> <li>Replace if necessary.</li> </ol> |  |
| 888  | Ignition Board Failure  |   | B. Faulty control board  | <ol> <li>Turn off power to<br/>the furnace, wait 30<br/>seconds and turn<br/>power back on. Re-try<br/>ignition sequence<br/>and see if the system<br/>responds.</li> <li>Replace control board if<br/>necessary.</li> </ol>          |  |
|  |   |   | A. Insufficient gas line<br>pressure   | <ol> <li>Insure gas supply is<br/>connected to furnace<br/>and check for proper<br/>line pressure.</li> </ol>   |  |
|  |   |   | B. Gas valve control turned<br>"OFF"   | 1. Turn gas valve to the<br>"ON" position.  |  |
|  | Failed Ignition   | The flame could not be established during multiple trial-for-ignition periods.                  | established during multiple  | C. No spark from direct spark ignition  | <ol> <li>Check ignition voltage<br/>(115 VAC from board to<br/>transformer) and wiring.</li> <li>Check 24 VAC<br/>transformer for DSI<br/>board.</li> </ol>  |
| E0I Failed Ignition<br>Maximum Retries<br>Exceeded |   |   |  | D. Insufficient intermediate<br>gas manifold pressure<br>through gas safety<br>valve  | <ol> <li>Check for faulty gas<br/>valve wiring.</li> <li>Check 24 VAC to gas<br/>valve assembly.</li> <li>Check inlet pressure to<br/>safety gas valve.</li> <li>Check outlet pressure<br/>from the safety gas<br/>valve – adjust as<br/>needed.</li> <li>Replace safety gas<br/>valve if faulty.</li> </ol> |
|  | retries has been exceeded<br>and the furnace is in a<br>lock-out condition. | E. Insufficient gas manifold<br>pressure to burner<br>through modulating ball<br>valve assembly | <ol> <li>Check voltage to gas<br/>valve actuator. (7 – 10<br/>VDC depending on<br/>model)</li> <li>Check alignment and<br/>set screw connection<br/>between ball valve<br/>and actuator (See<br/>Modulating Gas Valve<br/>Alignment procedure).</li> </ol> |   |  |
|  |   |   | F. Burners do not light  | <ol> <li>Check spark rod<br/>assembly for proper<br/>location, spark gap, etc.</li> <li>Check for proper<br/>mounting of the burner<br/>assembly.</li> <li>Check burner orifice<br/>for proper size and<br/>blockage.</li> </ol>      |  |
|  |   |   | G. Burners light and<br>remain lit for about 5<br>seconds  | <ol> <li>Check flame rod wiring<br/>and connections.</li> <li>Check for proper<br/>alignment of flame rod.</li> <li>Clean flame rod sensor.</li> </ol>  |  |

|                            |  | VB 1200 Troubleshooting   |  |  |
|----------------------------|--|---|--|--|
| <b>Display Information</b> | Alert  | Description   | Possible Cause                                     | Solution   |
|                            |  |   | A. Improper circulating airflow                    | <ol> <li>Check filter / replace if<br/>dirty.</li> <li>Check for improperly<br/>sized duct system.</li> <li>Check for faulty blower<br/>motor.</li> <li>Check for faulty blower</li> </ol> |
| E02                        | Primary Limit / Fuse<br>Failure                                  | The control board safety<br>fuse has blown or the<br>primary temperature limit<br>has opened indicating safe                                    | B. Primary limit switch failure                    | <ul> <li>motor wiring.</li> <li>1. Check for an open<br/>primary limit switch at<br/>ambient temperature.</li> </ul>   |
|                            |  | operating temperatures<br>for this furnace have been<br>exceeded.   | C. Fuse is blown                                   | <ol> <li>Check and replace fuse<br/>on the board.</li> <li>Make sure fuse socket<br/>is tight, crimp fuse<br/>terminals if necessary.</li> </ol>   |
|                            |  |   | D. Faulty primary limit switch wiring              | 1. Check primary limit<br>wiring continuity from<br>the switch to the control<br>board.  |
|                            |  |   |  | 1. Insure wiring is<br>connected per unit<br>wiring diagram.   |
|                            | Modulation Valve Failure   | The control lost the position feedback from the modulating gas valve actuator.  | A. Faulty modulation valve actuator wiring         | 2. Check for loose pins or bad connections.  |
|                            |  |   |  | 3. Check for frayed wiring<br>or shorts to ground.   |
| EOB                        |  |   | B. Modulation valve<br>actuator failure            | 1. Insure actuator has 24<br>V power.  |
|                            |  |   |  | 2. Insure actuator is<br>receiving valid drive<br>signal from the control<br>board (2 – 10 VDC).   |
|                            |  |   |  | 3. Check for actuator<br>feedback to the control<br>board (2 – 10 VDC).  |
| EOH                        | Air Sensor Failure<br>Pressure Sensor Reading                    | The air sensor reading<br>is too low for operating<br>conditions or the air<br>pressure switch closed<br>when the sensor indicates<br>low flow. | A. Faulty wiring or connections                    | <ol> <li>Check pressure switch<br/>wiring.</li> <li>Check inducer wiring.</li> <li>Check for plugged or<br/>disconnected vacuum<br/>hoses.</li> </ol>                                      |
|                            | Low  | The pressure switch MUST<br>be open prior to inducer  | B. Faulty pressure switch                          | 1. Replace pressure switch.  |
|                            |  | activation.   | C. Faulty pressure sensor,<br>located on the board | 1. Replace board.  |
| E05                        | Air Sensor Failure<br>E05 <i>Pressure Sensor Reading</i><br>High | Sensor Reading sensor indicates high flow.  | A. Faulty wiring or hose connections               | <ol> <li>Check pressure switch<br/>wiring.</li> <li>Check inducer wiring.</li> <li>Check for broken or<br/>disconnected vacuum<br/>hoses.</li> </ol>                                       |
|                            |  |   | B. Blocked or improper venting                     | <ol> <li>Check air inlet and<br/>outlet for blockage.</li> <li>Check venting<br/>configuration for</li> </ol>  |
|                            |  |   |  | excessive venting<br>length, improper sizing,<br>etc.  |
|                            |  |   | C. Faulty pressure switch                          | 1. Replace pressure switch.  |

| VB 1200 Troubleshooting |  |  |  |  |  |
|-------------------------|--|--|--|--|--|
| Display Information     | Alert  | Description  | Possible Cause   | Solution   |  |
|                         |  |  | A. Modulating actuator / ball valve not properly aligned         | <ol> <li>Perform Modulating System<br/>Gas Valve Alignment<br/>procedure as defined in the<br/>service manual.</li> </ol>  |  |
|                         |  | The gas sensor reading is too<br>low compared to the expected  | B. Line pressure too low   | 1. Insure line pressure is<br>properly adjusted for the<br>gas and application. Correct<br>as necessary.   |  |
| E06                     | Gas Sensor Failure<br>Pressure Sensor Reading Low  | value for the modulating gas<br>valve actuator position.<br>When the furnace is operating<br>at 75% or higher – greater than<br>8 VDC analog input voltage – | C. Intermediate regulated<br>pressure too low                    | <ol> <li>Insure the safety gas valve(s)<br/>are properly adjusted to the<br/>specified outlet pressure.<br/>Adjust per the installation<br/>instructions as necessary.</li> </ol>                |  |
|                         |  | the manifold pressure sensor<br>must read 1.4" W.C. or higher  | D. Wrong gas pressure sensor<br>installed                        | <ol> <li>Insure the proper gas sensor         <ul> <li>either Natural Gas or LP</li> <li>is installed. Replace as needed.</li> </ul> </li> </ol>   |  |
|                         |  |  | E. Gas pressure sensor faulty                                    | <ol> <li>Insure gas sensor is installed<br/>properly and wired per<br/>the unit wiring diagram.<br/>Replace as necessary.</li> </ol>   |  |
|                         |  |  | A. Modulating actuator / ball valve not properly aligned         | 1. Perform Modulating System<br>Gas Valve Alignment<br>procedure as defined in the<br>service manual.  |  |
|                         |  | The gas sensor reading is too<br>high compared to the expected   | B. Line pressure too high  | 1. Insure line pressure is<br>properly adjusted for the<br>gas and application. Correct<br>as necessary.   |  |
| EON                     | Gas Sensor Failure<br>Pressure Sensor Reading High | Gas Sensor Failure   | C. Intermediate regulated pressure too high                      | <ol> <li>Insure the safety gas valve(s)<br/>are properly adjusted to the<br/>specified outlet pressure.<br/>Adjust per the installation<br/>instructions as necessary.</li> </ol>                |  |
|                         |  |  | D. Wrong gas pressure sensor<br>installed                        | <ol> <li>Insure the proper gas sensor         <ul> <li>either Natural Gas or LP</li> <li>is installed. Replace as needed.</li> </ul> </li> </ol>   |  |
|                         |  |  | E. Gas pressure sensor faulty                                    | <ol> <li>Insure gas sensor is installed<br/>properly and wired per<br/>the unit wiring diagram.<br/>Replace as necessary</li> </ol>  |  |
| EOB                     | Improper Flame Signal                              | Control senses flame present when the gas valve is   | A. Flame remains lit in "Off"                                    | 1. Gas valve leaks - check<br>wiring to remove continuous<br>24V to gas valve.   |  |
|                         |  | commanded off.   | cycle  | <ol> <li>Gas valve is stuck open –<br/>remove, repair or replace<br/>gas valve.</li> </ol>   |  |
|                         |  |  | A. Faulty wiring into the "Analog<br>+" and "Analog –" terminals | <ol> <li>Insure wiring is connected<br/>per unit wiring diagram.</li> <li>Check for loose pins or bad<br/>connections.</li> </ol>  |  |
|                         |  | Call for heat is sensed (R & W closed) but firing rate is below  |  | <ol> <li>Check for frayed wiring or<br/>shorts to ground.</li> </ol>   |  |
| EOS                     | No Firing Rate Input                               | defined voltage threshold for<br>furnace operation.  |  | 1. Check firing rate input<br>voltage – must be greater<br>than 1.5 VDC.   |  |
|                         |  |  | B. No signal from source.  | 2. Troubleshoot controller<br>providing firing rate input to<br>the VB-1200 control board.   |  |
|                         |  |  |  | 1. Insure I.D. plug is correct for the furnace – check label.  |  |
| EID                     |  |  |  | <ol> <li>Insure I.D. plug is properly<br/>inserted into the mating<br/>connector on the control<br/>board.</li> </ol>  |  |
|                         | Invalid I.D. Plug                                  | The installed I.D. plug is not<br>valid for this control board.  | A. Incorrect I.D. plug installed                                 | <ol> <li>With the I.D. plug installed,<br/>cycle power to the furnace.<br/>The board will display the<br/>I.D. plug identity upon<br/>power-up.</li> <li>Install correct I.D. plug as</li> </ol> |  |
|                         |  |  |  | needed.  |  |
| EIO                     | VB 1202 COM Missing                                | -  | -  | -  |  |

| VB 1200 Troubleshooting |                        |   |   |   |  |
|-------------------------|------------------------|---|---|---|--|
| Display Information     | Alert                  | Description                                   | Possible Cause  | Solution  |  |
| Ell                     | VB 1202 Lockout (L/O)  | VB 1200 board is in a lockout<br>(L/O) state. | On split manifold VB 1200s,<br>any VB 1202 L/O causes a VB<br>1200 L/O. | Check VB 1202 control board<br>LED panel state. |  |
| EI8                     | VB 1202 Improper Flame | -   | -   | -   |  |
| EIS                     | VB 1202 Unexpected COM | VB 1200 board communication error.            | For standard VB 1200 5:1<br>must not find VB 1202 on<br>BUS.            | -   |  |

# VB 1285 Troubleshooting

#### Table 28: VB 1285 Troubleshooting — DPS 003–015 only

| <b>Display Information</b> | Diagnostic Code | Туре    | Description   | Actions  |
|----------------------------|-----------------|---------|---|--|
| 888                        | 1               | Lockout | Board Failure (Also during power up)  | Check wiring, replace control  |
| OFF                        | 2               | Status  | UP Mode: Burner state= Off  | Normal - no action required  |
| PUR                        |                 | Status  | UP Mode: Burner state = Purge   | Normal - no action required  |
| LEIN                       |                 | Status  | UP Mode: Burner state= Ignition   | Normal - no action required  |
| HER                        | 3               | Status  | UP Mode: Burner state= Warmup   | Normal - no action required  |
| RUN                        |                 | Status  | UP Mode: Burner state= Run  | Normal - no action required  |
| RET                        | 4/5             | Status  | UP Mode: Burner state= Retry  | None - burner lost flame and is in retry   |
| ROL                        | 4               | Alert   | Failed Ignition attempt   | Check for spark, gas valve is on,<br>voltage at gas valve, make sure gas<br>is on.           |
| 802                        | 5               | Alert   | Lost Flame  | Check and clean flame sensor,<br>check gas supply, valve is on,<br>voltage to valve.         |
| 803                        | 6               | Alert   | Insufficient Combustion Air-auto-<br>derating   | Check for flue blockage, hose blockage or leakage, proper inducer operation.                 |
| 804                        | 7               | Alert   | Limited Low Fire (due to Lost Flame<br>Auto Adaption)   | Check and clean flame sensor or replace.   |
| ROS                        | 8               | Alert   | Weak Flame Signal, Main burner  | Check and clean flame sensor or replace.   |
| 807                        | 33              | Alert   | Air Modulating Failure (Inducer isn't modulating down)  | Check for flue blockage, hose<br>blockage or leakage, proper inducer<br>operation.           |
| ROB                        | 34              | Alert   | Air Sensor Null Pressure Check (out of tolerance)   | Check pressure switch is closed<br>during normal opera- tion, check<br>hoses for leaks.      |
| ALL                        | 24              | Alert   | Failed Ignition, Split manifold burner, retries exhausted   | Check gas valve is on, voltage to valve.   |
| RLS                        | 10              | Alert   | Weak Flame Signal, one or more split-manifold staged burners  | Check and clean flame sensor, make sure immersed in flame. Check manifold pressure.          |
| EOL                        | 11              | Lockout | Failed Ignition, retries have been exhausted  | Check for spark, gas valve is on,<br>voltage at gas valve, make sure gas<br>is on.           |
| 503                        | 12              | Lockout | Primary Limit Failure (or open fuse)  | Check unit airflow, filters and blower motor opera- tion, reset power to control.            |
| 603                        | 13              | Lockout | Modulating Valve Failure  | Check AC and DC voltage to valve   |
| ED4                        | 14              | Lockout | Air Pressure Sensor Reading Low<br>(Pressure switch failed to open or<br>insufficient air/blocked vent) | Check for flue blockage, hose<br>blockage or leakage, proper inducer<br>operation.           |
| EOS                        | 15              | Lockout | Air Pressure Sensor Reading High (Pressure switch failed to close)                                      | Check for flue blockage, hose<br>blockage or leakage, proper inducer<br>operation.           |
| EOB                        | 18              | Lockout | Unexpected flame, Main burner   | Check for short to ground on flame sensor, check wiring.                                     |
| E09                        | 19              | Lockout | No R-W enable signal during CFH   | Check wiring and component in circuit for proper operation.                                  |
| E13                        | 23              | Lockout | Open fuse   | Check for shorts in 24V circuit.   |
| EIB                        | 22              | Lockout | Unexpected flame, Split manifold<br>burner  | Check for short to ground on flame sensor, check wiring.                                     |
| ED                         | 20              | Lockout | Invalid I.D. Plug Installed   | Remove and check ID plug<br>connections, reset power if problem<br>persists replace ID plug. |

## DPS 016–028 Gas Furnace Ignition Troubleshooting

Table 29: 300/450/600 MBH Staged Ignition Control Troubleshooting Guide (UTEC 1016 Ignition Board)

| LED Indicator | System Status  | Fault Description  | Possible Causes and Corrective Action   |
|---------------|--|--|---|
| Steady ON     | System Normal  | N/A  | N/A   |
|               |  |  | 1. Check 120V is being supplied to heater transformer.  |
| LED OFF       | Lockout  | LED is OFF   | <ol><li>Check that 24 VAC is being supplied by transformer. Replace transformer if not being<br/>supplied 24 VAC.</li></ol>   |
|               |  |  | 1. Check air pressure switch hose and hose connection between switch and fan.   |
| 1 Flashes     | Lockout  | Combustion air pressure switch contact   | <ol><li>Check reset switch is not tripped for rollout switch(s).</li></ol>  |
| 111451165     | LUCKUUL  | is open with inducer fan running.  | 3. Check high limit switch is not open  |
|               |  |  | <ol><li>Replace pressure switch if contact does not close when fan is running.</li></ol>  |
|               |  | Combustion air pressure switch contact   | <ol> <li>Check wiring between PS1 and PS2 on ignition control board for correct connection<br/>and proper wiring.</li> </ol>  |
| 2 Flashes     | Lockout  | is closed when inducer fan is not running.   | 2. Check pressure switch functions correctly with and without pressure.   |
|               |  |  | 3. Replace pressure switch if fails to function correctly.  |
|               |  |  | 1. Verify gas supply is present.  |
|               |  |  | 2. Verify gas safety valve is working correctly.  |
| 3 Flashes     | Lockout  | Ignition locked out from too many  | <ol><li>Verify gas manifold pressure is adequate and correct.</li></ol>   |
| o r laonoo    | Lookout  | ignition attempts  | <ol> <li>Check spark igniter is not cracked or dirty. Check spark igniter wire is not covered<br/>with oil and debris or cracked. Check wire is connected correctly.</li> </ol> |
|               |  |  | 5. Check flame sensor wiring. Check to see if flame sensor is grounded.   |
|               |  |  | 1. Check pressure switch hose for leaks or poor connection  |
|               |  | Ignition lookout from too monu flome   | 2. Check for condensate in pressure switch hose.  |
| 4 Flashes     | es Lockout Ignition lockout from too many flame losses within a single heat. | <ol> <li>Check pressure tap on combustion blower and combustion pressure switch for<br/>blockage.</li> </ol> |   |
|               |  |  | 4. Check functionality of combustion inducer fan.   |
| 5 Flashes     | Lockout  | Control hardware fault detected  | 1. Change ignition board.   |

#### Table 30: Modulating Control LED Status Indicator

| LED Indicator          | PCB Label | Color  | Functionality Description  |
|------------------------|-----------|--------|--|
| Main Power             | PWR       | Blue   | Light ON: Controller has received a call for heat and is powered.  |
| AFS                    | AFS       | Green  | Light ON: Combustion Inducer Blower is running   |
| Start Up               | SU        | Yellow | Light ON: Controller has received signal that ignition has commenced and gas modulating valve has moved to 66% open position. Valve will be held at this position for 30 seconds to insure burner ignition is stable.        |
| Modulation             | MOD       | Green  | Modulating section is operational and modulating   |
| Relay 1<br>(energized) | R1        | Red    | Relay 1 is energized and combustion inducer blower is operating at low speed.<br><b>NOTE:</b> When Relay 1 is not energized combustion inducer fan has permissive to operate at high speed.                                  |
| Relay 2<br>(energized) | R2        | Red    | Relay 2 is energized and Non-modulating (Staged) gas train is operational. 1st coil of two stage gas safety valve is energized.<br>NOTE: When R2 LED is on the two stage gas safety valve is at low fire.                    |
| Relay 3<br>(energized) | R2        | Red    | Relay 3 is energized and Non-modulating (Staged) gas train is operational. 2nd coil of two stage gas safety valve is energized.<br><b>NOTE:</b> When both R2 & R3 LED are on the two stage gas safety valve is at high fire. |

# Maxitrol EXA Star Valve Over-Traveled State Calibration

#### 🗥 WARNING

Adjusting the modulating valve beyond its physical limits may result in permanent damage to the valve and production of carbon monoxide (CO) during modulation. Serious injury and death can result if not adjusted correctly. All adjustments should be made by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, an explosion, or the production of carbon monoxide may result, causing property damage, personal injury, or loss of life. The qualified service agency performing this work assumes the responsibility for the proper adjustment of the appliance.

Follow the procedure detailed here if there has been an inadvertent adjustment to the Maxitrol EXA Star valve, resulting in a mechanically over-traveled state.

Indications of a mechanically over-traveled gas valve include:

- Acceptable combustion measurements while heating section is in modulating state are not achievable. An example of this would be elevated levels of carbon monoxide (CO).
- Modulating gas valve does not retaing high/low fire settings upon unit power cycle.

#### **Tools Required**

- Electrical Multimeter
- Manometer

#### Before Proceeding with Calibration

Refer to the heating section manifold for the low and high fire setpoint W.C. pressure.

#### **Calibration Procedure**

- 1. Cycle power to the unit.
- When power has returned, use the MicroTech unit controller's "Manual Control" menu to set the heating output to 100%.
- **NOTE:** Ensure all required dampers are opened and adequate airflow is provided across the heating section prior to setting the output to 100%.
  - Verify inlet pressure to the modulating valve is 4.75-5.00" W.C.
  - 4. Press and hold button #2 to enter low fire setting mode. Refer to "Valve Setting" on page 83.
  - Adjust gas flow slowly by pressing and releasing button #2 repeatedly until the desired low fire manifold pressure is reached.
    - Refer to the heating section manifold for the low fire set point W.C. manifold pressure.
    - Do not press and hold the button as the step rate will increase rapidly and may result in an over-traveled state.
  - 6. Press and hold both button #1 and button #2 simultaneously to save the low fire setting.

- Press and hold button #1 to enter high fire setting mode. Refer to "Valve Setting" on page 83.
- Adjust manifold pressure by slowly pressing and releasing button #2 repeatedly to set the valve to 1.5-2.0" W.C.
  - Do not press and hold the button as the step rate will increase rapidly and may result in an over-traveled state.
- 9. Press and hold both button #1 and button #2 simultaneously to save the high fire setting.
- 10. Cycle power to the unit.
- 11. When power has returned, use the MicroTech unit controller's "Manual Control" menu to set the heating output to 100%. If the manifold pressures do not come back to where they were set before the power cycle, repeat Steps 4 through 8.
- **NOTE:** It may take more than one cycle to bring the valve into normal operating range.
- 12. If manifold pressures return to the values that were set before the power cycle, continue with Step 13.
- 13. Press and hold button #1 to enter high fire setting mode. Refer to "Valve Setting" on page 83.
- 14. Verify inlet pressure to the modulator valve is 4.75-5.00" W.C.
- 15. Increase manifold pressure by pressing and releasing button #1 repeatedly.
  - Do not press and hold the button as the step rate will increase rapidly and may result in an over-traveled state.
- 16. Target manifold pressure is 3.2-3.5" W.C. while the valve is in high setting mode.
  - Refer to the heating section manifold for the high fire set point W.C. manifold pressure.
- 17. Press and hold both button #1 and button #2 to save the high fire setting.
  - If the modulating valve is receiving <10 VDC with a maximum demand to the furnace control, there may be a small shift in manifold pressure after the high fire setting is saved.
  - Typically, this will result in 3.2-3.4" W.C. manifold pressure.
- 18. Cycle power to the unit.
- 19. When power has returned, use the MicroTech unit controller's "Manual Control" menu to set the heating output to 100%.
- Observe manifold pressure. If the voltage to the modulating valve is <10VDC at 100% demand to the furnace control, the pressure should be lower than the pressure in Step 16 (at same inlet pressure).
- 21. Send a call for heat at minimum demand.
- 22. If manifold pressures at minimum have changed from the previous setting, repeat Steps 4 and 5 to reset.

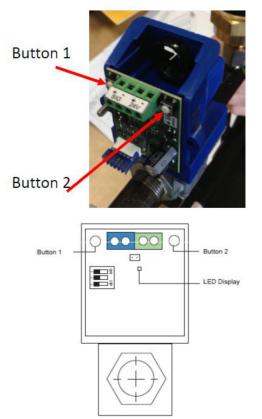
23. Cycle power to unit and verify settings have been properly saved by sending a call for heat at maximum and minimum demand.

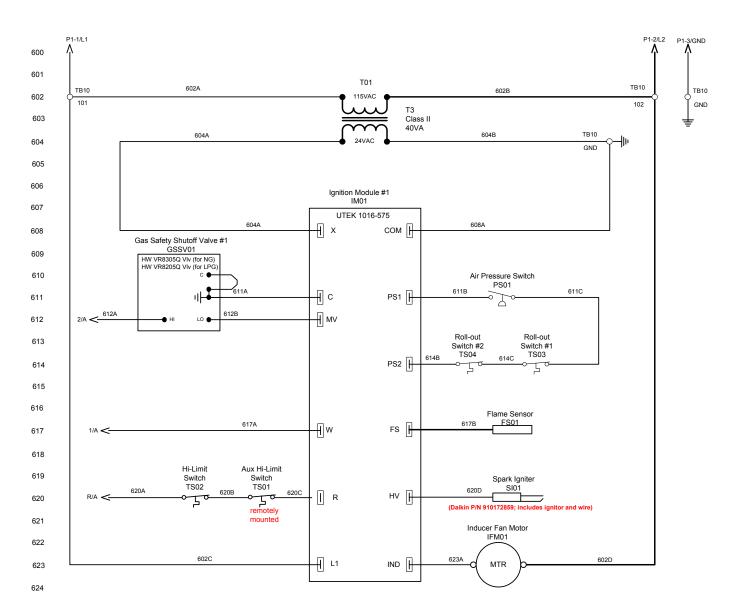
#### Valve Setting

The Maxitrol EXA Star modulating gas valve series has two (2) buttons and a communication LED for user interface. The buttons are used to set the valve for high and low fire settings as shown in Figure 78.

- 1. High fire setting LED will be SOLID red
- 2. Low fire setting LED will be BLINKING red
- 3. Operating Mode LED will be OFF

#### Figure 78: Maxitrol EXA Star LEDs





#### Figure 79: Typical 2 Stage Control Gas Furnace, 300 MBH - DPS 016-028 shown

#### LED Diagnostic Information

Steady Off: No power or Control hardware fault Steady On: Power applied, Control OK

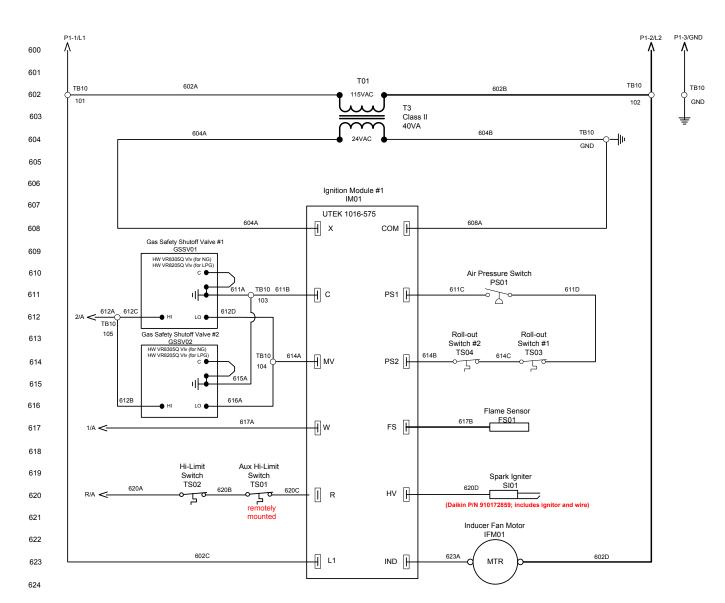
- 2 Flashes: Combustion fan motor energized, Pressure switch open 2 Flashes: Combustion fan motor off, Pressure switch closed

3 Flashes: Ignition lockout from too many trials

4 Flashes: Ignition lockout from too many flame losses within single call for heat

5 Flashes: Control hardware fault detected

#### Figure 80: Typical 2 Stage Control Gas Furnace, 450/600 MBH - DPS 016-028 shown

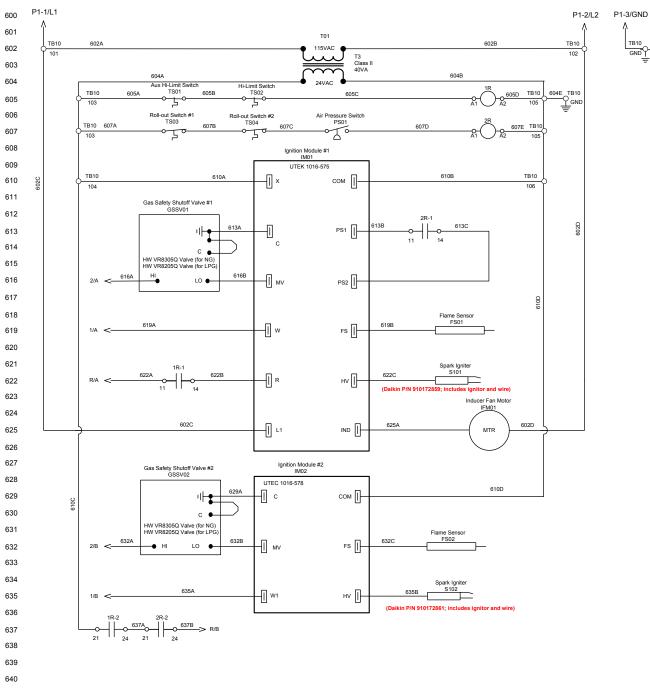


#### LED Diagnostic Information

Steady Off: No power or Control hardware fault Steady On: Power applied, Control OK 1 Flash: Combustion fan motor energized, Pressure switch open 2 Flashes: Combustion fan motor off, Pressure switch closed

3 Flashes: Ignition lockout from too many trials 4 Flashes: Ignition lockout from too many flame losses within single call for heat

5 Flashes: Control hardware fault detected



#### Figure 81: Typical 4 Stage Control Gas Furnace, 300/450/600 MBH — DPS 016–028 shown

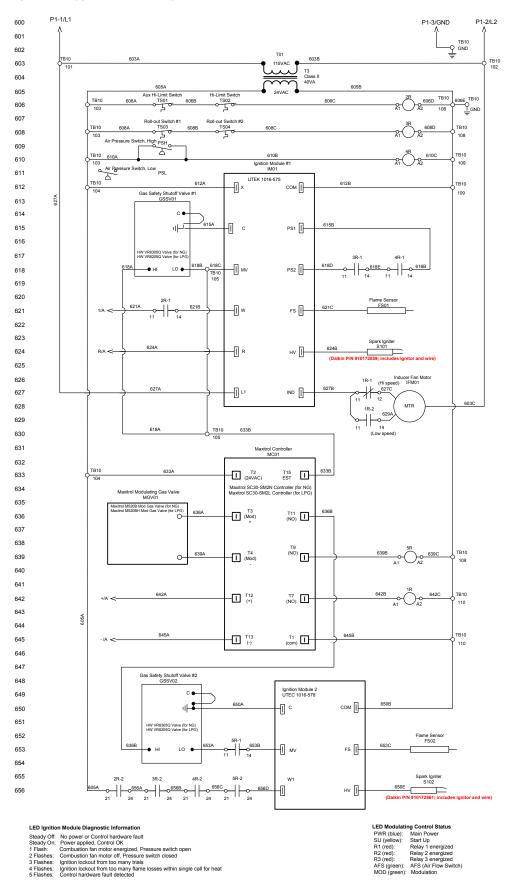
LED Diagnostic Information

| •           |                                    |  |
|-------------|------------------------------------|--|
| Steady Off: | No power or Control hardware fault |  |
| Steady On:  | Power applied, Control OK          |  |

- 1 Flash: Combustion fan motor energized, Pressure switch open Combustion fan motor off, Pressure switch closed 2 Flashes:
- 3 Flashes:

Ignition lockout from too many trials Ignition lockout from too many trials Ignition lockout from too many flame losses within single call for heat Control hardware fault detected 4 Flashes:

5 Flashes



#### Figure 82: Typical Modulating Control Gas Furnace, 300/450/600 MBH — DPS 016–028 shown

# **Optional Hot Water Heat**

### Hot Water Heater Design

#### / CAUTION

#### Coil freeze possible. Can damage equipment.

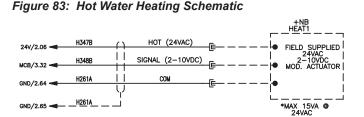
Follow instructions for mixing antifreeze solution. Some products have higher freeze points in natural state than when mixed with water. The freezing of coils is not the responsibility of Daikin Applied.

If the 10th digit of the model number is a "W", the rooftop unit was furnished with a factory installed hot water coil (Example: DPS010AHCW). The hot water coil comes with a piping vestibule for field supplied and installed control valve and piping. The coil is furnished with ODM copper connections. The Rebel commercial rooftop units are available with a low heat (one row coil) or a high heat (two row coil) configuration (3 rows also offered on DPS 016–028).

Hot water coils are not recommended for use with entering air temperatures less than 40°F (4°C). No control system can guarantee a 100% safeguard against coil freeze up. Glycol solutions or brines are the only freeze-safe media for operation of water coils at low entering air temperatures.

See certified drawings for the recommended piping entrance locations. Seal all piping penetrations to prevent air and water leakage.

**NOTE:** Factory installed piping is copper. Dissimilar metal within the plumbing system can cause galvanic corrosion. To avoid corrosion, provide proper dielectric fittings as well as appropriate water treatment.



#### **Field Installed Freeze Stats**

Field installed freeze stats can be added. The freeze stat contacts should be wired to the MicroTech unit controller. MicroTech unit controller will turn the fans OFF, shut the outdoor air damper, open the valve and issue an alarm when the normally closed contact opens between terminals 111 and 112 on Rebel units 003–015, 220 and 221 for DPS 016–028..

#### Figure 84: Field Installed Freeze Stat Schematic (003–015)

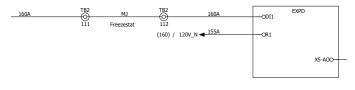
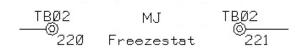


Figure 85: Field Installed Freeze Stat Schematic (016–028)



| Unit | MBH   | GPM  | WPD | Connection Size          |
|------|-------|------|-----|--------------------------|
| 3    | 61.4  | 6.1  | 1.0 | 3/4" Sweat               |
| 4    | 72.9  | 7.3  | 1.4 | ³∕₄" Sweat               |
| 5    | 82.6  | 8.2  | 1.7 | ³∕₄" Sweat               |
| 6    | 91.6  | 9.2  | 2.2 | ³∕₄" Sweat               |
| 7.5  | 149.7 | 15.0 | 3.1 | ³∕₄" Sweat               |
| 10   | 176.9 | 17.8 | 4.2 | 1" Sweat                 |
| 12   | 195.9 | 19.6 | 5.1 | 1" Sweat                 |
| 15   | 221.4 | 22.1 | 6.4 | 1 <sup>5</sup> /8" Sweat |
| 16   | 347   | 35.5 | 0.7 | 1⁵/₅" Sweat              |
| 18   | 376   | 38.4 | 1.2 | 1⁵/₅" Sweat              |
| 20   | 403   | 41.1 | 1.3 | 1⁵/₅" Sweat              |
| 25   | 464   | 47.3 | 1.4 | 1⁵/₅" Sweat              |
| 28   | 497   | 50.7 | 1.6 | 1⁵/₅" Sweat              |

#### Table 31: Heating Capacity and Water Pressure Drop – Hot Water Coils

Nominal airflow, 60°EAT, approximately 180°-160° water. WPD does not include a field supplied valve pressure drop. 2-row performance shown, 1-row coil also available.

# **Optional Energy Recovery Wheel**

## **System Description**

When a unit is equipped with an optional enthalpy wheel, energy recovery is provided by drawing outside air across half of the enthalpy wheel and drawing exhaust air across the other half. Latent heat and sensible heat are transferred from the hotter and moist exhaust air to the colder and dry outside air during winter conditions. Latent heat and sensible heat are transferred from the hotter and moist outside air to the cooler and dry exhaust air during summer conditions. Energy recovery control consists of starting and stopping an exhaust fan, modulating the speed of the exhaust fan, starting and stopping an enthalpy wheel, optionally controlling the speed of the enthalpy wheel and opening and closing a set of bypass dampers. The outdoor dampers are controlled in the normal manner.

#### Definitions

The following are descriptions of various components related to the enthalpy wheel construction (Figure 86):

**Bearing, external** - The wheel and bearing rotate on the shaft, no field lubrication is required.

**Brush seal** - The seal used for both the circumferential seal and the inner seal in the cassettes. They are constructed of nylon brush and configured to seal against the enthalpy wheel band in the case of the circumferential seal, and against the wheel face in the case of the inner seal. These seals are full contact seals, have an integral clip, and they are clipped to the cassette face panel cutout (circumferential) or to the (inner) post.

**Cassette** - The steel structure that houses the rotor. Cassettes are of punched sheet metal panel construction.

**Enthalpy wheel** - A generic name for an energy conservation wheel. The term "enthalpy" refers to an air stream's total energy (temperature and humidity level).

**Exhaust air** - The air stream that is exhausted to the outside. Exhaust air is building return air that has been run through the enthalpy wheel.

**Heat wheel** - Synonymous with an enthalpy wheel, energy conservation wheel, or total energy recovery wheel. Some heat wheels are sensible only wheels and should not be confused with Daikin Applied total energy recovery wheels.

Hub - The center support of an enthalpy wheel.

**Latent energy** - Latent energy, in the context of enthalpy wheel discussions, is the work done by the wheel to transfer moisture from one air stream to another. Latent work is accompanied by humidity changes in the air streams.

**Media** - The chemical composite part of the enthalpy wheel which actually performs the latent and sensible exchange.

**Outdoor air** - The air stream that is brought in from the outside. Outdoor air becomes supply air after going through the enthalpy wheel. **Purge** - A small segment of supply air defined by the gap between the inner seal on the outdoor air edge of the center post and the supply air edge of the center post. The purge angle is adjustable. The purge captures the small amount of supply air captive in the enthalpy wheel when the wheel moves from return to supply and routes it to return to minimize cross contamination.

**Return air** - The air stream that is returned from the building. Return air becomes exhaust air after going through the enthalpy wheel.

**Rotor** - The part of an enthalpy wheel that performs the energy exchange and consists of the wheel media, hub, spokes and band.

**Sensible heat** - Sensible energy, in the context of enthalpy wheel discussion, is the work done by the enthalpy wheel to transfer heat from one air stream to another. Sensible work is accompanied by temperature changes in the air stream.

**Supply air** - The air stream that is supplied to the building space. Supply air is outdoor air that has been run through the enthalpy wheel.

#### Arrangements

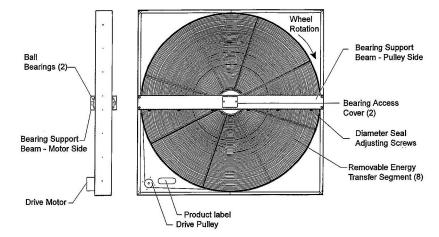
Two arrangements are offered for the enthalpy wheel:

- 1. Single enthalpy wheel with economizer and bypass (Figure 86). This arrangement is available for all units.
- 2. Single enthalpy wheel without economizer (100% outdoor air unit).

#### **Wheel Construction**

Your Daikin Applied enthalpy wheel is delivered completely assembled and ready to run. The wheel is built to provide many years of trouble free service following proper installation and performance of the minimal maintenance requirements.

#### Figure 86: Wheel Construction (Side-by-Side)

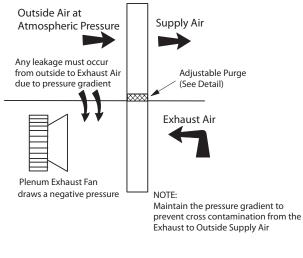


(1) Currently, only the Over-Under configuration is offered on Daikin Applied rooftop systems and air handlers

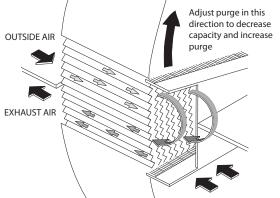
#### **Purge and Pressurization**

Pressurization is critical to minimize crossover from exhaust to supply and to allow the purge to operate.

#### Figure 87: Purge and Pressurization



### Figure 88: Purge Detail



#### **Drive Motor**

The enthalpy wheel comes standard with a constant speed drive motor which is pre-wired to turn in the proper direction.

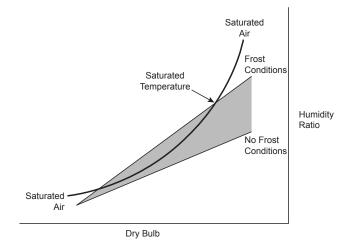
#### **Frost Protection Option**

During extremely cold winter conditions, exhaust air stream To circumvent this possibility, Daikin Applied offers three factory installed frost protection options with the MicroTech system.

#### Defrost ON/OFF Control (Standard)

With this method the enthalpy wheel is stopped periodically for a defrost time duration when the outdoor air temperature is below an outdoor frost temperature threshold setpoint.

#### Figure 89: Frost Prevention Psychrometric Chart



#### **Constant Speed Frost Prevention**

When there is a threat of frost on the enthalpy wheel, the wheel is jogged so that less enthalpy transfer occurs and frosting of the wheel is avoided. Frosting can occur on the enthalpy wheel when the exhaust air leaving the wheel is saturated. This condition occurs when two lines intersect on a psychrometric chart, and it does not occur when these two lines do not intersect (see Figure 89).

#### Variable Speed Frost Prevention

When there is a threat of frost on the enthalpy wheel, the wheel is slowed down so that less enthalpy transfer occurs and frosting of the wheel is avoided. Frosting can occur on the enthalpy wheel when the exhaust air leaving the wheel is saturated. This condition occurs when two lines intersect on a psychrometric chart, and it does not occur when these two lines do not intersect (see Figure 89).

#### **Energy Recovery Exhaust Hoods**

Units with the optional energy recovery section have one or two exhaust hoods (depending on model). Each hood is shipped in three pieces, consisting of one top and two sides. Install exhaust hood over the barometric relief dampers by installing two sides first and then install the top.

#### Variable Speed Frequency Control

A variable frequency drive is included with the frost protection option and it controls the speed of the enthalpy wheel. The unit has also been programmed for the recommended range of wheel speed operation. Typical wheel speed is 45 RPM, but the programming can allow for wheel speeds above or below 45 RPM. Check all factory settings to make sure they are consistent with the application.

Enthalpy wheel speed will be controlled by exhaust temperature measurement.

#### Slide-Out Wheel

The wheel can be pulled out to facilitate cleaning and servicing (Figure 90). Unplug the control wires before sliding the wheel out of position.

#### Figure 90: Slide-Out Energy Recovery Wheel



### **CORE®** Construction

Your Daikin Applied enthalpy heat exchanger is delivered completed assembled and ready to run. The core is built to provide many years of trouble free service with minimal maintenance following proper installation and commissioning.

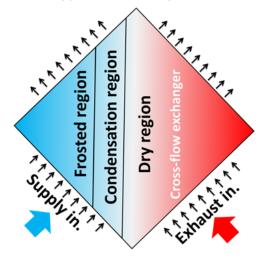
#### Figure 91: Enthalpy CORE with Outdoor Air Bypass



#### **Frost Protection Option**

During extremely cold winter conditions, the bypass is opened on the outdoor air side of the core. This minimizes the cold air across the core allowing the warm exhaust air to warm the heat exchanger and prevent the accumulation of frost build up on the unit. This is internally controlled with the MicroTech unit controller

#### Figure 92: Enthalpy CORE Frost Region



#### **Defrost Control**

With this method the enthalpy core's outdoor air is bypassed around the heat exchanger periodically for a defrost time duration when the outdoor air temperature is below an outdoor frost temperature threshold setpoint.

#### **Cleanable Core**

The heat exchanger can be accessed from the side access doors. The exchanger is water washable and can be cleaned in-place or easily slid out along the built-in track for better access to the opposite end of the CORE. It is important to wash the CORE at least once a year using tap water and mild detergent.

- 1. Do not use a high-pressure water source.
- 2. If the CORE is heavily soiled, prepare a solution of less than 1:100 parts water to mild detergent. Otherwise clean water will suffice.
- It is suggested to clean the COREs in the vertical orientation external to the unit, but not required. Verification of adequate draining is required prior to washing.
- 4. Rinse until the presence to dirt and detergent is no longer present.
- 5. Allow the plates to dry.

Unit cleaners that are acceptable and not acceptable to come in contact with CORE.

#### Table 32: Cleaner Recommendations

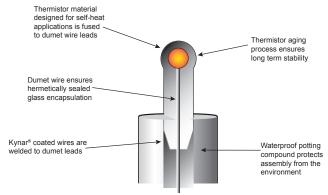
| Cleaner              | Recommendation |
|----------------------|----------------|
| Viper Expanding Foam | OK             |
| CalSpray–nu-Brite    | Avoid Contact  |
| CalSpray–evap foam   | OK             |
| HD CalClean 1:40     | OK             |
| HD CalClean 1:5      | Avoid Contact  |
| Fantastik w/ Bleach  | Avoid Contact  |
| Fantastik Original   | Avoid Contact  |

# **Optional Outdoor Air Monitor**

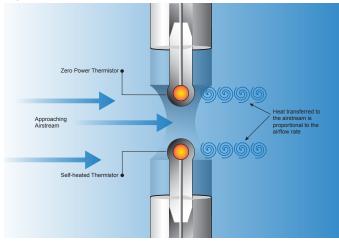
### **Thermal Dispersion Airflow Measurement Technology**

Thermal dispersion technology relates the velocity of the air to the power and rise in temperature of a heated element in a moving airstream. A precise bead-in glass thermistor probes the airflow rate and air temperature. Multiple sensing points are used to produce an average velocity for true volumetric airflow (CFM/LPS). Each individual sensor node is calibrated to NIST traceable airflow standards at 16 points, resulting in a accuracy of 2% of the reading.

#### Figure 93: Bead-in-Glass Thermistor



#### Figure 94: Bead-in-Glass Thermistor Probe



#### **Connecting to MicroTech Unit Controllers**

#### Wiring

- 1. Connect analog control wires from the MicroTech Unit Controller to the outdoor air monitor controller.
  - a. MicroTech Unit controller (X1 on the MCB or X11 on the EXP\_D) to the controller's analog output terminal 1.
  - b. MicroTech unit controller (M on the MCB or M on the EXP\_D) to the controller's analog output terminal COM.
- 2. Power Wires (24 VAC) to the outdoor air monitor controller.
  - a. 24VAC from the unit control panel to the controller terminals L1 and L2.

#### Outdoor air monitor controller settings

- 1. Set Controller SW1 switch to Vdc.
- 2. Set power switch to ON.

#### Outdoor air monitor controller configuration/set up

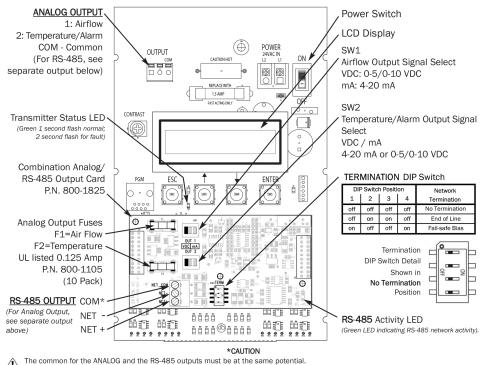
(see Appendix, Figure 123 on page 154 for navigating the Controller keypad)

- 1. Set LCD1 U/M to "CFM"
- 2. Set AR1 (see Table 33)
- 3. Set OUT1 U/M =CFM
- 4. Set OUT1 =0-10V
- 5. Set FSI (see Table 33)

#### Table 33: Settings by Cabinet Size

| Model   | Unit Size      | Area sq.ft.<br>(AR1) | Full scale output CFM<br>(FS1) |
|---------|----------------|----------------------|--------------------------------|
| 003–006 | Small cabinet  | 2.25                 | 2,400                          |
| 007–015 | Medium cabinet | 4.5                  | 6,000                          |
| 016–028 | Large Cabinet  | 10.25                | 11.0                           |

#### Figure 95: MicroTech Unit Controller

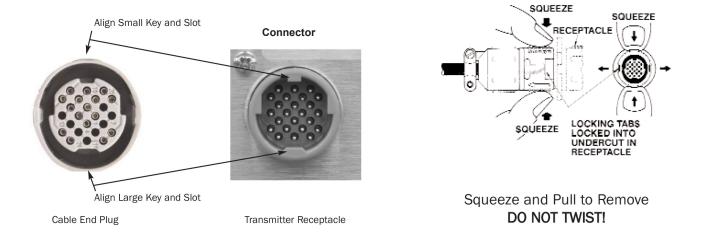


The common for the ANALOG and the RS-485 outputs must be at the same potential. For ISOLATED RS-485 output, COM connection MUST BE CONNECTED to network common. For NON-ISOLATED output, COM connection MUST BE CONNECTED to the common ground that other network devices are using (typically the ground side of the 24VAC supply - L2 of the POWER terminals). Refer to RS-485 Network Wiring Connections paragraph for additional detail.

#### Figure 96: Transmitter and Connector Detail



Accepts 1 or 2 probes up to 8 sensors each.



#### Changing the System of Units

The transmitter is provided with the system of units set to I-P. To change to S.I., simultaneously press and release the "UP" and "DOWN" arrow buttons during normal operation. "IP/SI UNITS" will be indicated on the LCD display. Press "ENTER" three times and use the "UP" and "DOWN" arrow buttons until the system of units desired is indicated. Press the "ENTER" button to select changes then press "ESC" twice to return to the normal operating mode. See Appendix, Figure 122 on page 152.

#### LCD Display Notifications

Following a brief initialization at power up, the LCD display automatically displays airflow and temperature as all upper case (caps) characters. The display provides additional information on system status and alarm conditions as follows:

# Last LCD Character Shown in Lower Case (Probe Malfunction)

If the last character of the flow rate units on the LCD display is lower case (for example FPm or CFm), this indicates that an improper/malfunctioning probe is connected to the transmitter.

#### All LCD Characters Shown in Lower Case

When all characters of the flow rate units are displayed in lower case (for example cfm) the transmitter is operating in the Field Calibration Wizard mode. Daikin Applied users do not need to use this function.

#### LCD Blinks \*\* LOW ALARM \*\*, \*\* HIGH ALARM \*\* or \*\* TRBL ALARM\*\*

The LCD will alternately flash to indicate an active alarm condition for the type of alarm that has been set. The LCD displays airflow/temperature readings between the alarm notifications. Alarm will cease when the alarm is cleared.

# Converting the Analog Output Signal from FPM to CFM (MPS to LPS for SI units scaling)

The transmitter is shipped from the factory with analog output "OUTPUT 1" set to indicate velocity in FPM. To automatically convert this analog velocity output to volumetric flow (CFM or LPS), simply set the \*OUT1 U/M from FPM (default) to CFM in the Setup Menu (See Appendix, Figure 120 on page 148). If you wish to manually convert the velocity output to volumetric flow (CFM or LPS), simply multiply the indicated output velocity (in FPM or MPS) by the free area of the air flow probe installation location (free area × 1000 for SI units when area is calculated in square meters). For -P sensors, the total free area is programmed into the probe at the factory and is printed on the probe hang-tag. For -F and -B sensor probes, determine the free area following installation in accordance with the installation guidelines.

**NOTE:** The full scale analog output (OUTPUT1 ) value is determined by the FS1 setting within the SETUP MENU.

#### **Altitude Correction Adjustment**

The Altitude Correction Adjustment allows for correction of airflow readings at the installed site altitude and more precise readings regardless on installed altitude. Refer to the SETUP MENUS of Figure 126 for the \*ALT= menu item, and set this vale to the installation altitude.

#### Adjusting The Digital Output Filter

The digital output filter is useful for dampening signal fluctuations resulting from transient wind gusts on outdoor air intakes or excessive turbulence generated from duct disturbances. The digital output filter range can be set between 0 (OFF) and 99%. Increasing the filter percentage limits the allowable change of the output signal. To change the amount of filtering, enter the Setup menu and set "\*FILTER1={desired value}" as shown in Figure 126.

#### NOTICE

Fluctuations in the airflow output signal are normal. Laboratory research indicates that dampening true fluctuations will result in poor control and a larger dead-band of operation. Therefore, the use of the dampening filters in control devices is not recommended. Warnings indicate potentially hazardous situations, which can result in property damage, severe personal injury, or death if not avoided.

#### Table 34: General Troubleshooting

| Problem   | Possible Cause   | Remedy   |
|---|--|--|
|   | Power switch not in the "ON" position.   | Move the power switch to the "ON" position.  |
| No LCD display indication and the green Transmitter<br>Status LED (D3) on the main circuit board is not   | Improper supply voltage to the power input terminal block.   | Ensure that 24VAC power is connected to L1 and L2 of the POWER terminal block and that the voltage with the power switch in the "ON" position is between 22.8 and 26.4 VAC.  |
| illuminated.  | Blown fuse.  | Check power wiring. Ensure that multiple devices<br>wired on a single transformer are wired "in-phase".<br>Replace fuse only with a 1.5 amp, fast-acting fuse<br>after the problem has been identified and corrected.                            |
| No LCD display indication and the green Transmitter<br>Status LED (D3) on the main circuit board is flashing.   | LCD contrast too low.  | Turn "Contrast" potentiometer on the main circuit board "clockwise".   |
| The LCD display is scrambled or there is no LCD display indication after touching the switches, LCD display or circuit board.   | Static electricity.  | Touch an earth-grounded object, such as a duct, to discharge static electricity then reset the power. Avoid direct contact with the LCD display or circuit board.  |
| The LCD display indicates "No Probes".  | The power switch on the transmitter was moved to the "ON" position before the sensor probes were connected.  | Reset 24VAC power by moving the power switch from<br>the "ON" to "OFF" position and then back to the "ON"<br>position.   |
| The LCD display indicates "DiffSensor Type".  | Sensor probes have been mismatched.  | Transmitters must have the same sensor type connected (GP1, GF1 or GB1 sensor probes).   |
| The LCD display indicates "Too Many Sensors".   | A probe with 5 or more sensors has been connected to a 'Type B' transmitter with 4 receptacles.  | Probes with 5 or more sensors are shipped with and require a 'Type A' transmitter with 2 receptacles.  |
| The last digit of the flow rate unit is displayed as a lower case letter. (When the Field Calibration Wizard is engaged, the last character of the flow rate units is | The sensor detection system has detected one or more malfunctioning or missing sensors.  | Check sensor probe cable connections. If sensor probe connections look OK and match the number of sensor probes indicated on each probe's hang tag.  |
| displayed as an upper case letter.  | A probe with 5 or more sensors has been connected to a 'Type B' transmitter with 4 receptacles.  | Probes with 5 or more sensors are shipped with and require a 'Type A' transmitter with 2 receptacles.  |
| The green Transmitter Status LED (D3) on the main circuit board is "ON" but not flashing.   | The microprocessor is not running.   | Reset 24VAC power by moving the power switch from the "ON" to "OFF" position and then back to the "ON" position.   |
| The green Transmitter Status LED (D3) on the main circuit board is flashing at 1-second intervals.  | No problem, normal operation.  | No remedy required.  |
| The green Transmitter Status LED (D3) on the main<br>circuit board is flashing at 2-second intervals.   | The sensor detection system has detected one or more malfunctioning or missing sensors.  | Check sensor probe cable connections. If sensor probe connections look OK and match the number of sensor probes indicated on each probe's hang tag.  |
| circuit board is nashing at 2-second intervals.   | A probe with 5 or more sensors has been connected to a 'Type B' transmitter with 4 receptacles.  | Probes with 5 or more sensors are shipped with and require a 'Type A' transmitter with 2 receptacles.  |
| The transmitter indicates airflow when the HVAC system is not operating.  | Sensors are sensitive and can measure very low air velocities. If a reading is indicated, there is airflow present where the airflow measuring station is located. | Do not attempt to adjust zero ("offset"). Doing so will<br>result in an error in airflow measurement. The Low<br>Limit airflow cutoff value can be set to force the output<br>signal to zero.  |
|   | Output card is not securely mounted on main circuit board.   | Turn the transmitter power "OFF", and then press the output card firmly onto main circuit board. Turn the transmitter power back "ON".   |
| No output signal can be measured at the OUTPUT terminal block of the transmitter.   | Blown output fuse (output 1 and output 2 are fused and protected independently on the transmitter).  | Make sure that power has not been connected to<br>the output terminal block. Correct the problem and<br>replace with 0.125 amp, fast acting fuse only.   |
|   |  | Make sure that the host control system is not<br>configured for a 2-wire device (no excitation voltage<br>should be present on the signals from the host<br>controls). Correct the problem and replace with 0.125<br>amp, fast acting fuse only. |
|   | The Low Limit airflow cutoff value is above the actual airflow reading.  | Decrease the Low Limit airflow cutoff value in the Setup menu until it is below the actual airflow reading.  |
| The output signal on the transmitter fluctuates while the flow and/or temperature readings on the LCD are steady.   | Electrical interference from other devices is creating noise in the signal wires to the host control system.   | The output signal wiring must be shielded. Individually ground one or more of the following points: the signal wire shield at host controls; signal wire shield at the transmitter, or L2 of the power terminal block of the transmitter.        |
| The LCD display does not match the readings indicated by the host control system.   | The scaling in the host control system is incorrect.   | Compare the current configuration of the transmitter<br>with that of the host control system. Compare the<br>minimum and full scale settings for each output by<br>navigating through the Setup menu.  |

#### Table 35: Transmitter Troubleshooting

| Problem   | Possible Cause  | Remedy  |
|---|---|---|
|   | Output card is not securely mounted on main circuit board.  | Turn the transmitter power "OFF" and press the<br>output card firmly onto main circuit board. Turn the<br>transmitter power back "ON".  |
| The host control system is unable to communicate  | Network signal wiring is not properly connected to the transmitter or the host controls.                              | Verify that the network signal wires from the host<br>controls are connected to the proper terminals of the<br>OUTPUT block. On the transmitter OUTPUT terminal<br>block, NET+ is for A, NET- is for B and COM for<br>common. |
| with the transmitter.   | Network protocol is not properly set on the transmitter.  | Set network protocol based on the network<br>requirements and reset transmitter power.  |
|   | Network address is not properly set on the transmitter.   | Set address based on network requirements and reset transmitter power. The address must be unique for the network.  |
|   | Network termination is not properly set on the transmitter.   | Set transmitter termination based on network requirements and reset the transmitter power.  |
| The LCD display does not match the readings indicated by the host control system.                       | The Area or K factor of the transmitter does not match that of the host controls.                                     | Compare the value of the Area or K factor of the<br>transmitter with that of the host control system and<br>make adjustments to ensure a match.   |
| The returned value for airflow is zero when airflow is indicated on the LCD display of the transmitter. | The Low Limit airflow cutoff value is above the actual airflow reading.   | Decrease the Low Limit airflow cutoff value in the Setup menu until it is below the actual airflow reading.   |
| The status point from the transmitter has a Trouble value.  | The sensor detection system has detected one or more malfunctioning or missing sensors.                               | Check sensor probe cable connections. If sensor<br>probe connections look OK and match the number of<br>sensor probes indicated on each probe's hang tag.   |
| value.  | A probe with 5 or more sensors has been connected to a 'Type B' transmitter with 4 receptacles.                       | Probes with 5 or more sensors are shipped with and require a 'Type A' transmitter with 2 receptacles.   |
| There is no value for the differential pressure point   | Differential pressure is only available from transmitters that have a Bi-directional Bleed Airflow Sensors connected. | If a differential pressure measurement is required,<br>contact your local Daikin Applied Representative<br>about a Bi-directional Bleed Airflow Sensor.   |

# **ECM Motor**

Rebel (size 003–015) SAFs and all EAFs utilize ECM [electronically commutated external rotor] motors. ECM motor speed is controlled by unit mounted, MicroTech unit controller, static pressure and temperature controls to reliably maintain comfort conditions.

These ECM motors include locked rotor, phase failure, low voltage, high temperature and short circuit protection as well as built in soft start logic. Details are provided in the vendor's IOM manual.

Customer design speed is programmed into the ECM motor based on desired CFM and ESP. Design speed can be changed as follows as long as the fan's maximum RPM is not exceeded per Table 36.

- Go into the MicroTech unit controller keypad / display [see OM 1141 for detailed instructions]
- · On the main menu, go to commission unit
- Go to SF [or RF/EF] set up menu
- · Find Max SAF [or EAF] RPM
- · Enter the desired maximum RPM

#### Table 36: ECM Motor Fan Size Maximum RPM

| Wheel Diameter (mm) | SAF Max RPM | EAF Max RPM |
|---------------------|-------------|-------------|
| 12" (310)           | 2580        | 2580        |
| 14" (355)           | 2600        | 2600        |
| 16" (400)           | 2040        | 2550        |
| 22" (560)           | 1750        | NA          |

 $\operatorname{\textbf{NOTE:}}$  2-16" (400 mm) EAFs are available on sizes 016–028. Each uses the same values.

#### Addressing ECM Motors Procedure

#### 

Follow all Lock-Out Tag-Out procedures to minimize risks of injury to yourself and/or equipment during this procedure. Always wear appropriate levels of PPE governed by the hazards which are present. Terminals may vary always check unit specific wiring diagrams.

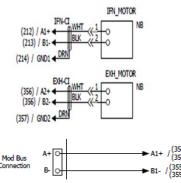
Use this procedure to address EMC motors. ECM – Electronically Commutated Motor communicates via Modbus RS485 twisted pair cables to the MicroTech unit controller. MicroTech can address the ECM for a supply, return-exhaust fan, outdoor fan or energy recovery wheel operation based on a unique Modbus address. A replacement ECM is shipped out from the warehouse with an address of "1" which is a direct replacement for a supply fan and does not require additional setup. If the ECM is used as a return-exhaust fan, outdoor fan or energy recovery wheel, it will need to be set up with one of the following address:

- 2 for RF/EF return/exhaust fan
- 3 for ER energy recovery motor
- 4 for OA fan first outdoor/condenser fan motor
- · 5 for OA fan second outdoor/condenser fan motor

#### Addressing ECM Motors

- Turn the supply power feed to all ECM fans and VFDs OFF, EXCEPT for the ECM motor to address. Supply power is turned off by switching the MMP and circuit breakers to the OFF position or pulling the fuses out.
- Verify RS485 output (A+) on the MicroTech controller connects to (RSA) at the ECM and (B-) connects to (RSB) at ECM
- 3. Make sure the shield for the twisted pair cable is terminated at TB terminal 41 only.

#### Figure 97: Modbus and Fan Motor Wiring Diagrams



4. At the MicroTech controller, enter a level 2 password of 6363 and click on "About This AHU" to verify the code version is at least 310 for RTU MPS SCU and at least 204 for DPS. If older codes are installed, then contact the Daikin Applied Technical Response Center (TRC) to get the latest software for your unit before continuing.

#### Figure 98: About This AHU Screen Example



5. Press the middle rectangular button to go back to the Main Menu, as shown in Figure 99.

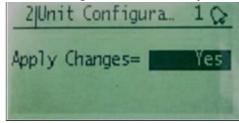
#### Figure 99: MicroTech Keypad/Display



6. Scroll down to "Control Mode" and set it to "OFF".

- 7. Scroll down and click on the "Unit Configuration Menu".
- 8. Scroll to the "SAF type" and set it to EBM VAV.
- 9. Scroll to the "RAF type" and set it to EBM VAV.
- 10. Scroll up to "Apply Changes" and set it to Yes as shown in Figure 100. Wait for the controller to restart.

#### Figure 100: Unit Configuration Menu Example



11. Enter the level 2 password again and go into "Service Menus" as shown in Figure 101.

#### Figure 101: Service Menus Example



12. Click on the "Modbus Status" menu as shown in Figure 102.

#### Figure 102: Modbus Status Example

|                       | 2 |
|-----------------------|---|
| Digital Output Status | > |
| Network Input Status  | • |
| Modbus Status         | • |
| Sensor Offsets        | > |

 With the ECM motor wired correctly and communicating, the SF MB status will show "OK". All other MB statuses will show "Fault". If SAF, RF/EF,OF,ER statuses show "Fault", then verify wiring connections and 3-phase power only on the ECM being addressed.

#### Figure 103: Modbus Statuses Example

| 2 Modbus Status | 400   |
|-----------------|-------|
| RF MB Status=   | Fault |
| ER MB Status=   | Fault |
| MBResistance=   | Yes   |
| ECM Config=     | Done  |

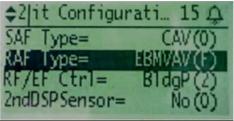
- 14. Click on the "ECM Config" menu
  - SF MB Status = Supply Fan Modbus
  - RF MB Status = Return Fan Modbus
  - ER MB Status = Energy Recovery Modbus
  - OF MB Status = Outdoor Fan Modbus
- 15. Set "ECM Config" to the following:
  - SetAdd1 for SAF Fan
  - SetAdd2 for RF/EF Fan
  - SetAdd3 for Energy Recovery Wheel
  - SetAdd4 for first Outdoor/Condenser Fan
  - · SetAdd5 for second Outdoor/Condenser Fan
  - SetAICtl for 0-10VDC Analog Control

#### Figure 104: ECM Config Menu Example



- 16. The controller will revert back to the "ECM Config" menu, but now the SF MB Status will show fault while the RF/ EF, OF, or ER MB Status will show OK.
- 17. Click on the middle rectangular button to go back to the main menu, as shown in Figure 99.
- Click on the "Unit Configuration" menu and set the SAF,RF/EF type back to the original setting, as shown in Figure 105.

#### Figure 105: Unit Configuration Menu Example



- 19. Scroll up and set "Apply Changes" to yes.
- Reset MMPs or replace fuses for all components turned OFF in Step 1. Modbus status for all components should now say "OK".

# **Unit Options**

#### **Economizer Enthalpy Control**

The economizer can be ordered with the optional differential enthalpy control. With this option a solid-state humidity and temperature sensing device is located in the return and outdoor airstreams. These devices are labeled RAE and OAE respectively. When the outdoor enthalpy is lower than the return air enthalpy, the economizer operation will be initiated. If the outdoor air enthalpy is higher than the return air, the outdoor air damper position will be at the minimum setpoint. See <u>OM 1141</u> for further information on the economizer operation.

#### **External Time Clock**

You can use an external time clock as an alternative to (or in addition to) the MicroTech unit controller's internal scheduling function. The external timing mechanism is set up to open and close the circuit between field terminals 101 and 102 on Rebel units 3 to 15 ton on larger Rebel units 16 to 28 ton they are terminals 200 & 201. When the circuit is open, power is not supplied to binary input DI3. This is the normal condition where the controller follows the programmable internal schedule. When the circuit is closed, power is fed to DI3. The MicroTech unit controller responds by placing the unit in the occupied mode, overriding any set internal schedule.

#### **Exhaust Fan Option**

Economizer units may include exhaust fan options. For units with CAV applications, the exhaust fans can be ordered as staged control or they may be ordered with building pressure control. The building pressure control option has an inverter that runs the exhaust fan motors and is controlled by the static pressure sensor number 2 (SPS2). The units are only available with building pressure control on VAV units.

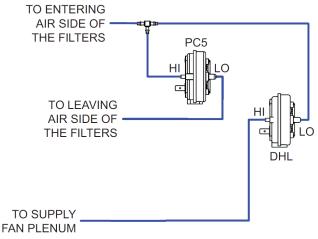
The exhaust fan motors are permanently lubricated and do not require any additional periodic lubrication.

#### **Proof-of-Airflow and Dirty Filter Switch**

Proof of air flow is accomplished through Modbus communications with the ECM motor/VFD for proof of air flow. The Dirty filter switch senses the pressure difference across the filter; from the entering air side of the filter to the leaving air side of the filters. The switch is factory set at 1.0". When the pressure difference across the filters is sensed at this value, the dirty filter alarm will appear on the DDC controller. Typically the dirty filter switch and the Duct High limit (DHL) are tied together with Polly tubing to direct the proper static pressures to the proper ports. (Figure 106). The DHL is Factory set at 3.5" WC. When this differential pressure is sensed the normally closed contacts will open on the switch giving the DHL alarm at the unit controller.

The DHL is factory set at 3.5". When this differential pressure is sensed the normally closed contacts will open on the switch giving the DHL alarm at the unit controller.

#### Figure 106: Pressure Tubing Diagram



#### **Duct High Pressure Limit**

The duct high pressure limit control (DHL) is provided on all VAV units. The DHL protects the duct work, terminal boxes, and the unit from over pressurization, which could be caused by, for example, tripped fire dampers or control failure.

The DHL control opens when the discharge plenum pressure rises to 3.5" wc (872 Pa). This setting should be correct for most applications and should not be adjusted.

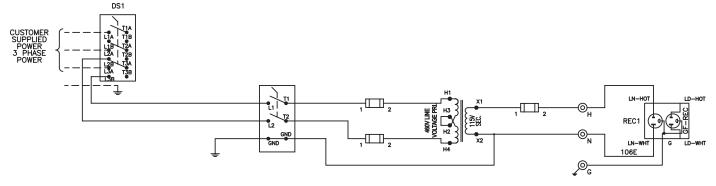
If the DHL switch opens, digital input ID9 on the Unit Control Board will be de-energized. The MicroTech unit controller then shuts down the unit and enters the Off-Alarm state. The alarm must be manually cleared before the unit can start again. Refer to the operation manual supplied with your unit for more information on clearing alarms (refer to <u>OM 1141</u>).

#### **Convenience Receptacle (Field Powered)**

A Ground Fault Circuit Interrupter (GFCI) convenience receptacle is provided in the main control box on all units. To use this receptacle, connect a separate field-supplied 115 V power wiring circuit to the outlet.

#### **Convenience Receptacle (Unit Powered)**

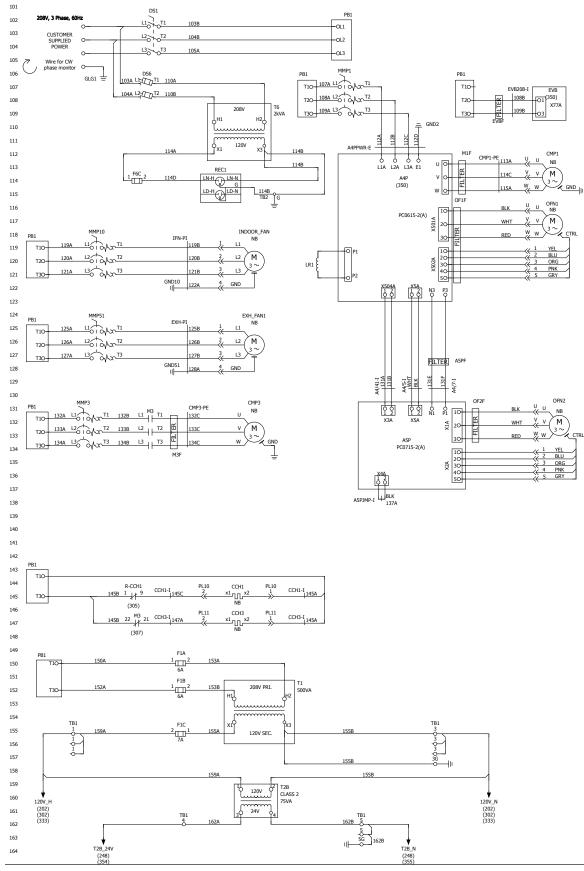
A Ground Fault Circuit Interrupter (GFCI) convenience receptacle is provided in the main control box on all units. The receptacle shall be powered by a factory installed and wired 120V, 20 amp power supply. The power supply shall be wired to the line side of the unit's main disconnect, so the receptacle is powered when the main unit disconnect is off. This option shall include a GFI receptacle, transformer, and a branch circuit disconnect. The electrical circuit shall be complete with primary and secondary overload protection. See Figure 107 for a branch circuit diagram.



#### Figure 107: Unit Powered GFCI Receptacle Schematic

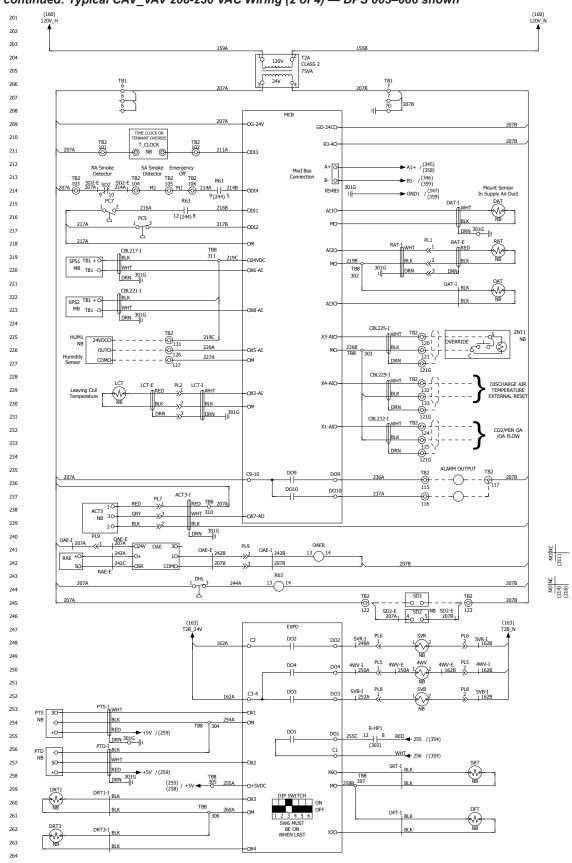
# **Wiring Diagrams**

Figure 108: Typical CAV\_VAV 208-230 VAC Wiring (1 of 4) — DPS 003–006 shown

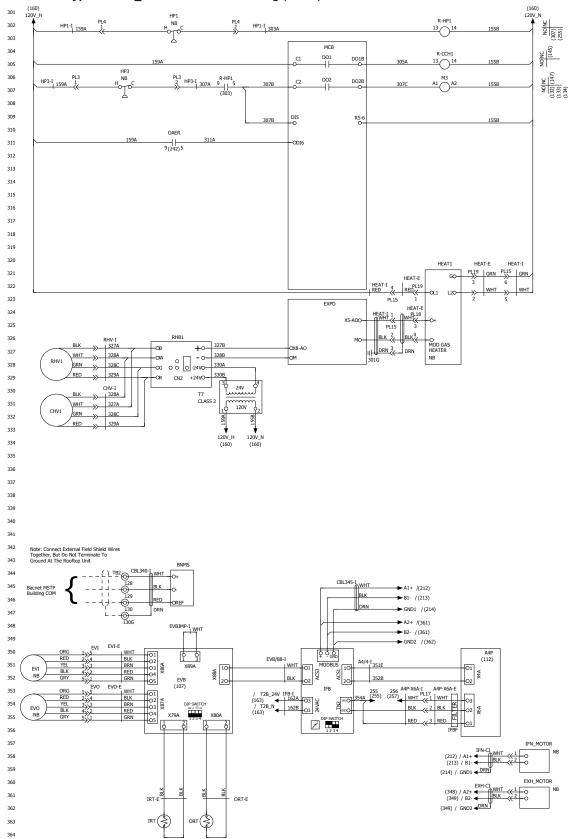


IM 1125-14 • REBEL ROOFTOPS

DAIKIN



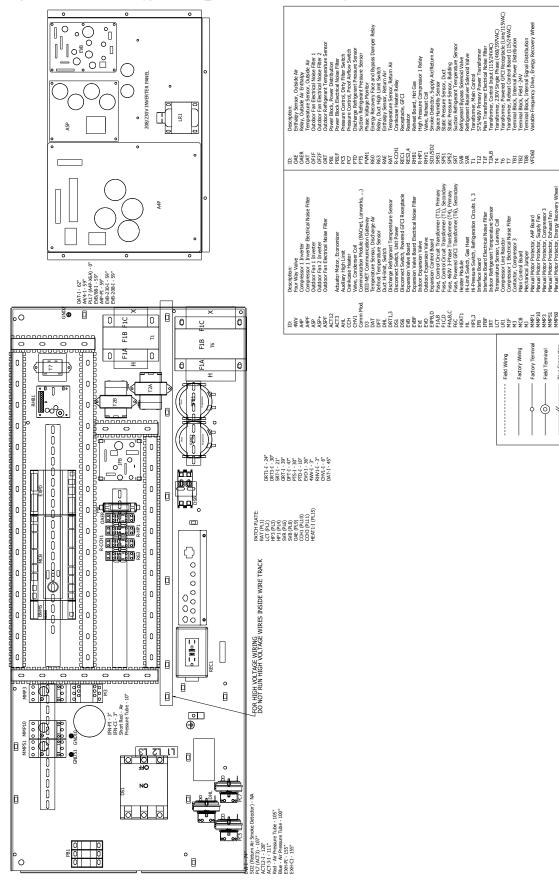
#### Figure 108 continued: Typical CAV\_VAV 208-230 VAC Wiring (2 of 4) — DPS 003–006 shown



#### Figure 108 continued: Typical CAV\_VAV 208-230 VAC Wiring (3 of 4) - DPS 003-006 shown

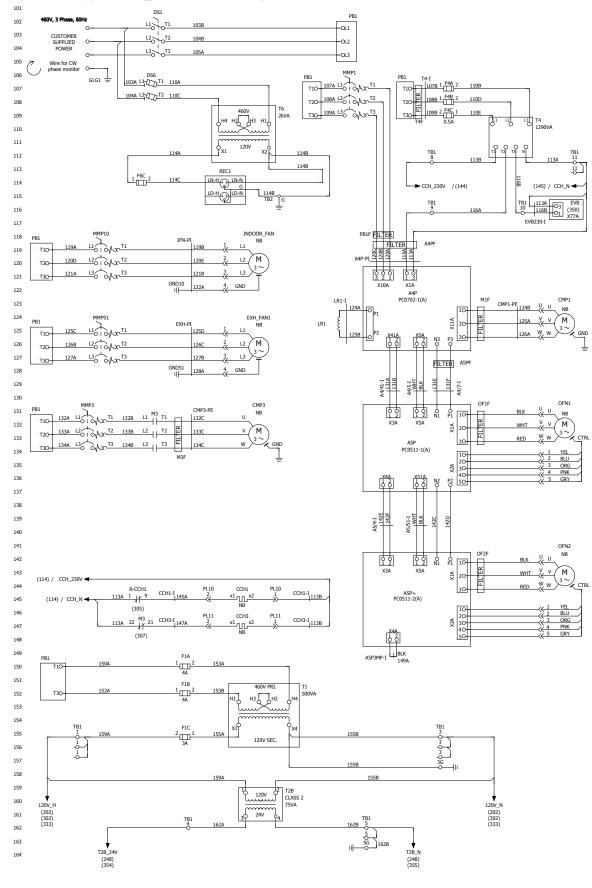


#### Figure 108 continued: Typical CAV\_VAV 208-230 VAC Wiring (4 of 4) - DPS 003-006 shown



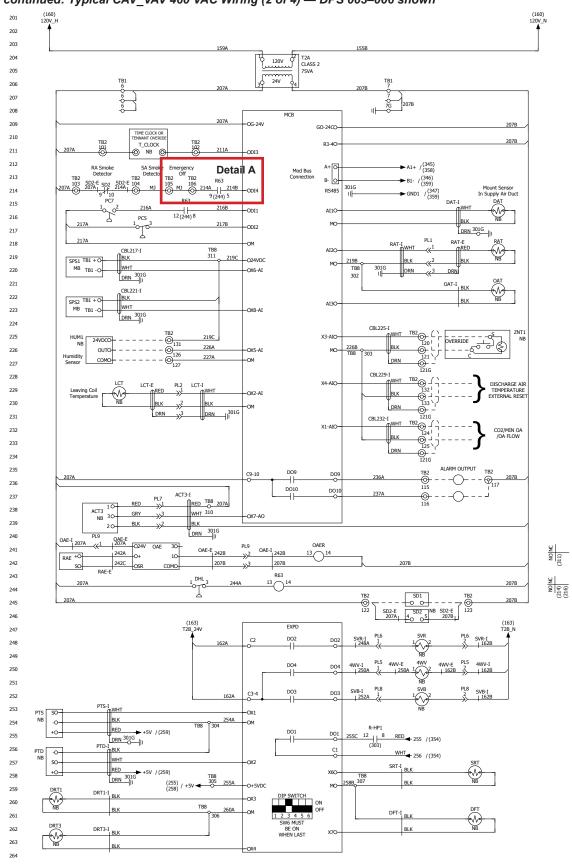
Plug Connection

 $\downarrow$ 

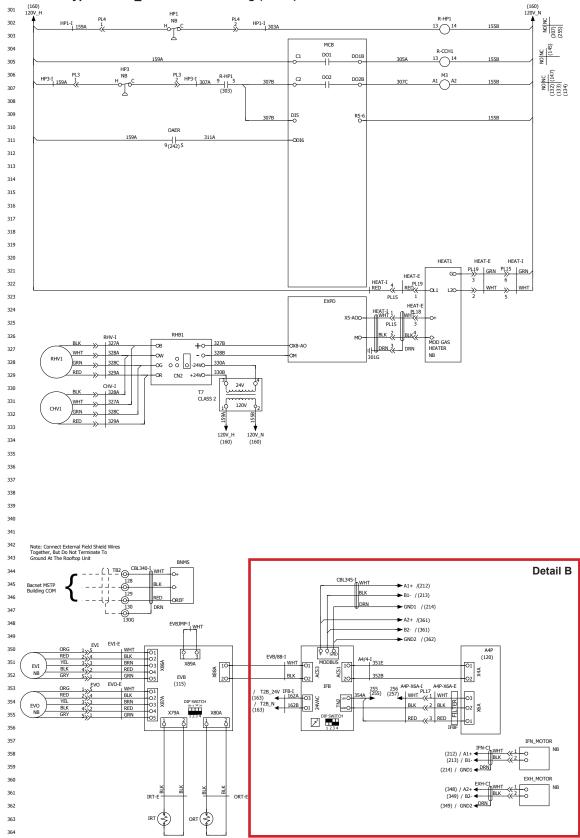


#### Figure 109: Typical CAV\_VAV 460 VAC Wiring (1 of 4) - DPS 003-006 shown

DAIKIN



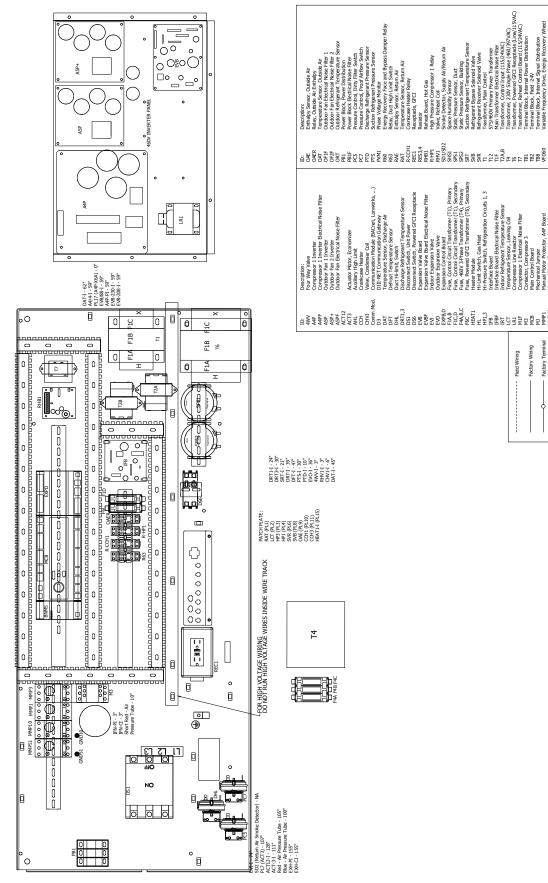
#### Figure 109 continued: Typical CAV\_VAV 460 VAC Wiring (2 of 4) - DPS 003-006 shown



#### Figure 109 continued: Typical CAV\_VAV 460 VAC Wiring (3 of 4) - DPS 003-006 shown

DAIKIN

#### Figure 109 continued: Typical CAV\_VAV 460 VAC Wiring (4 of 4) - DPS 003-006 shown

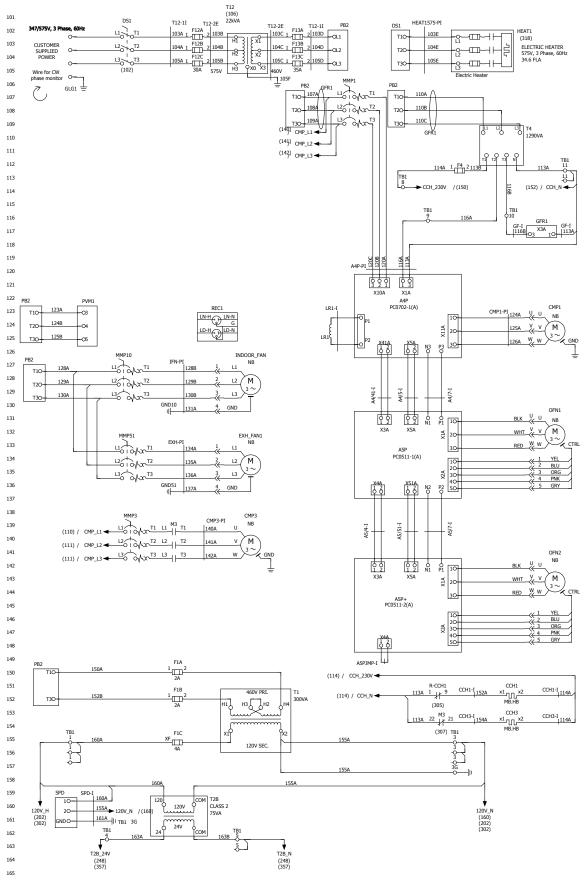


Plug Connection Field Termina

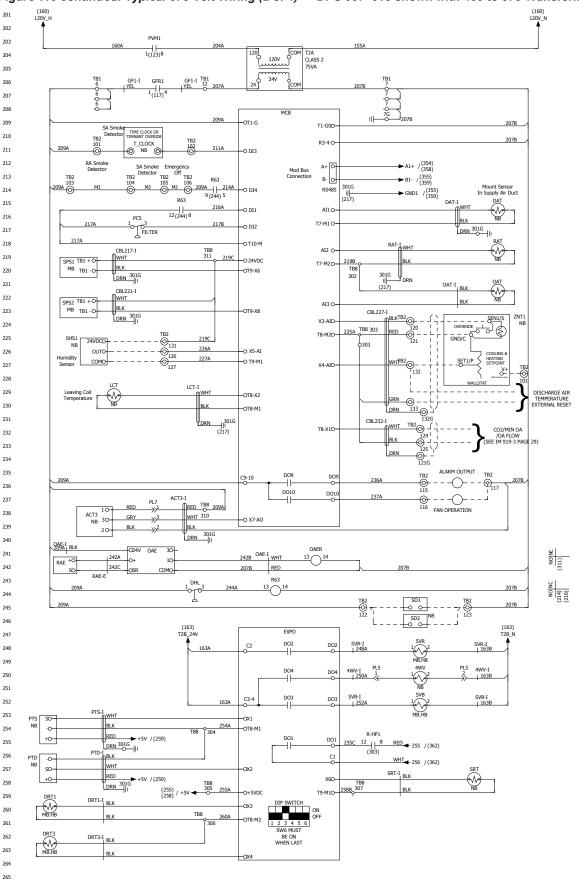
0

Field Wiring

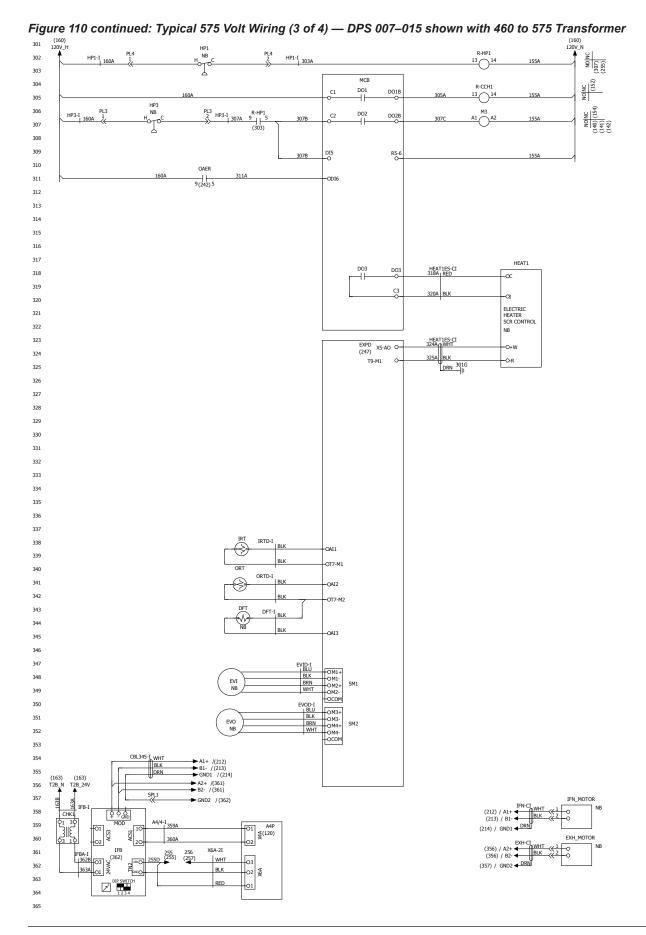
Factory Factory



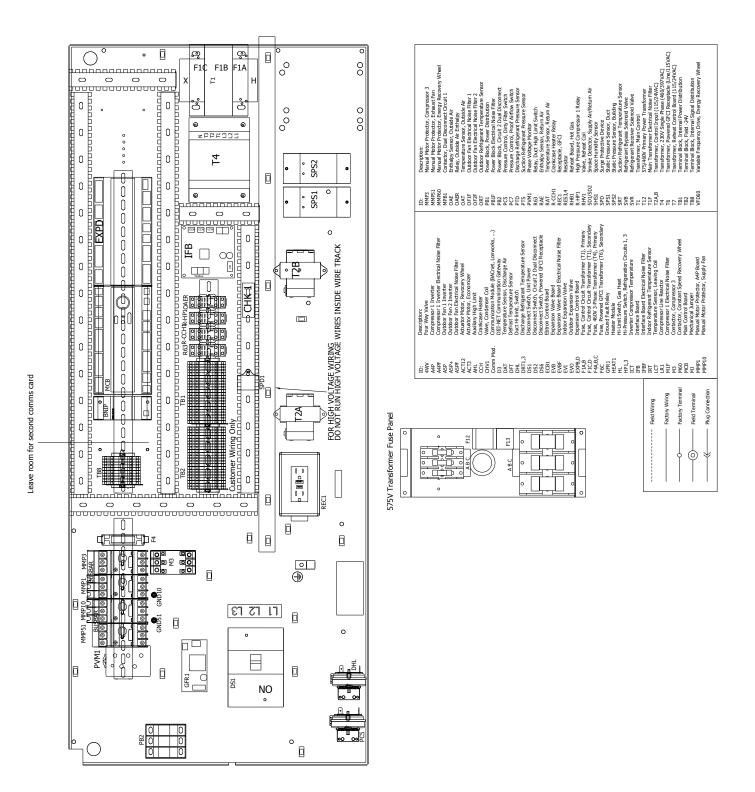
#### Figure 110: Typical 575 Volt Wiring (1 of 4) — DPS 007–015 shown with 460 to 575 Transformer



#### Figure 110 continued: Typical 575 Volt Wiring (2 of 4) — DPS 007–015 shown with 460 to 575 Transformer

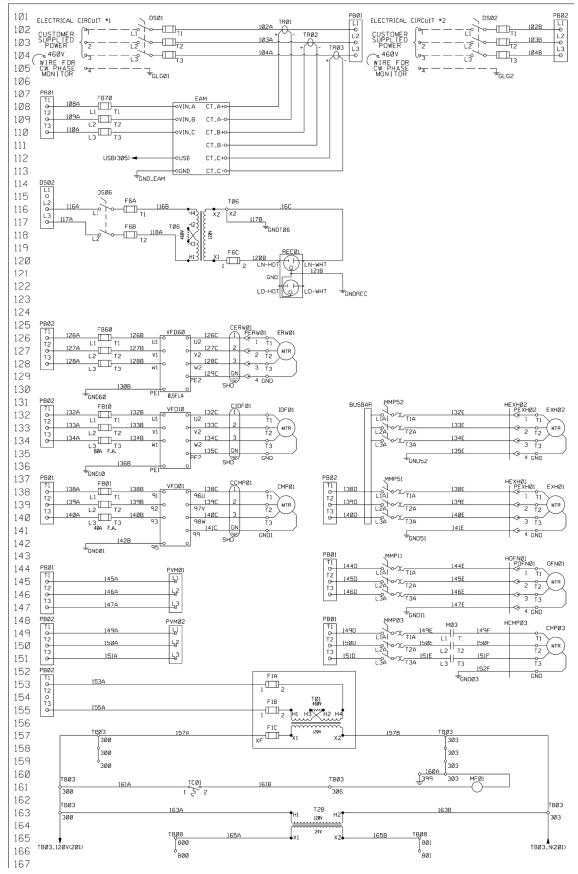


IM 1125-14 • REBEL ROOFTOPS



#### Figure 110 continued: Typical 575 Volt Wiring (4 of 4) — DPS 007–015 shown with 460 to 575 Transformer

#### Figure 111: Typical 460V DPS 016–028 with Gas Heat



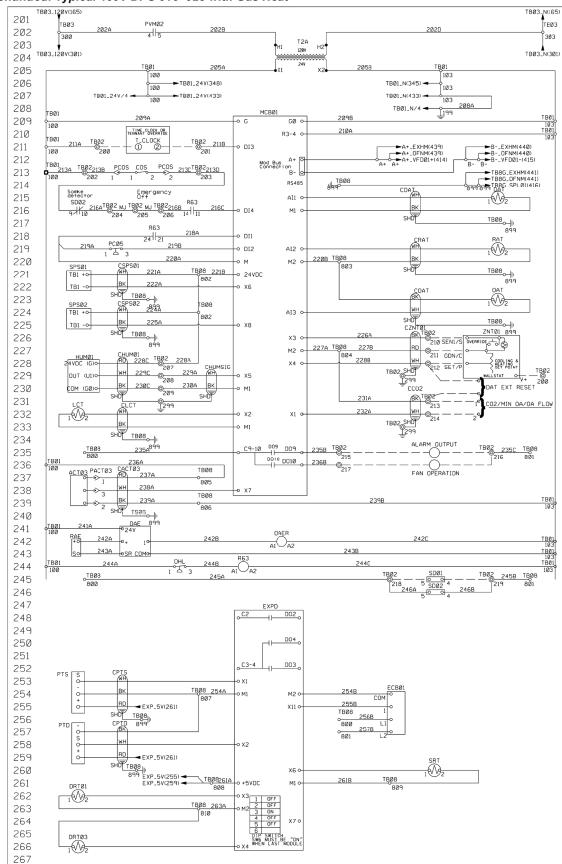
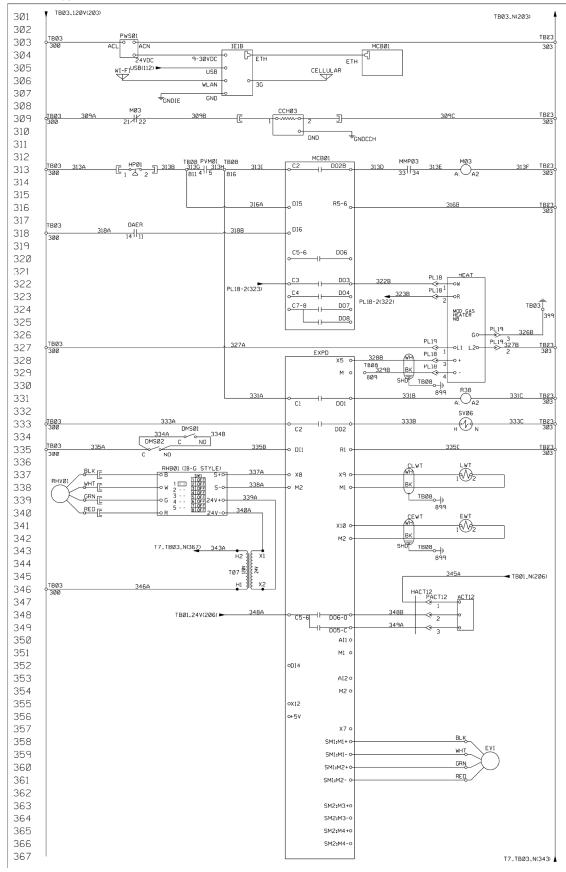


Figure 111 continued: Typical 460V DPS 016–028 with Gas Heat



#### Figure 111 continued: Typical 460V DPS 016-028 with Gas Heat

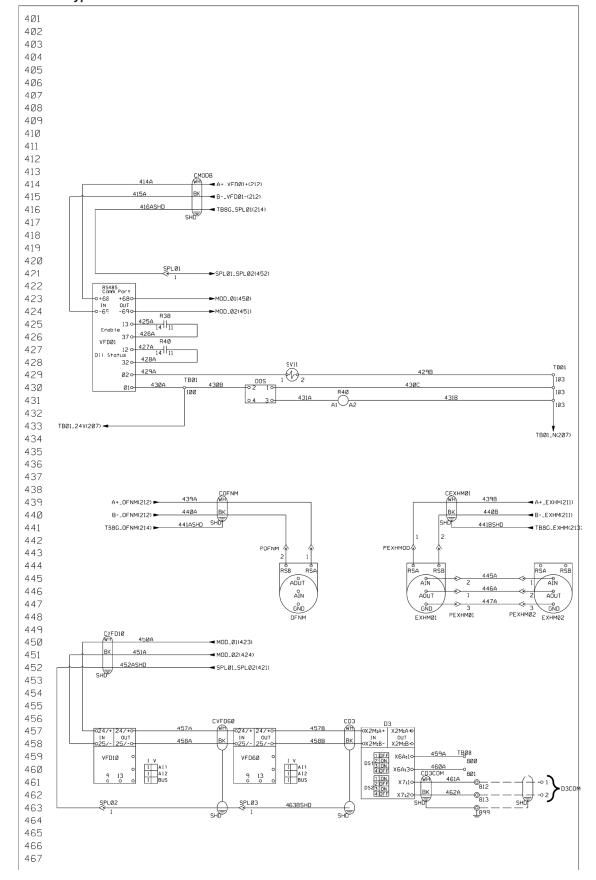
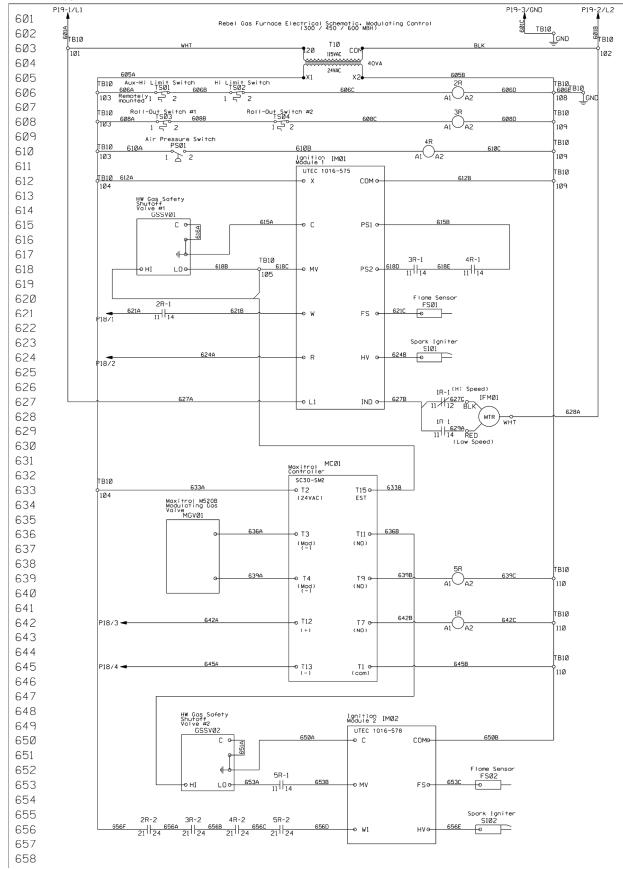
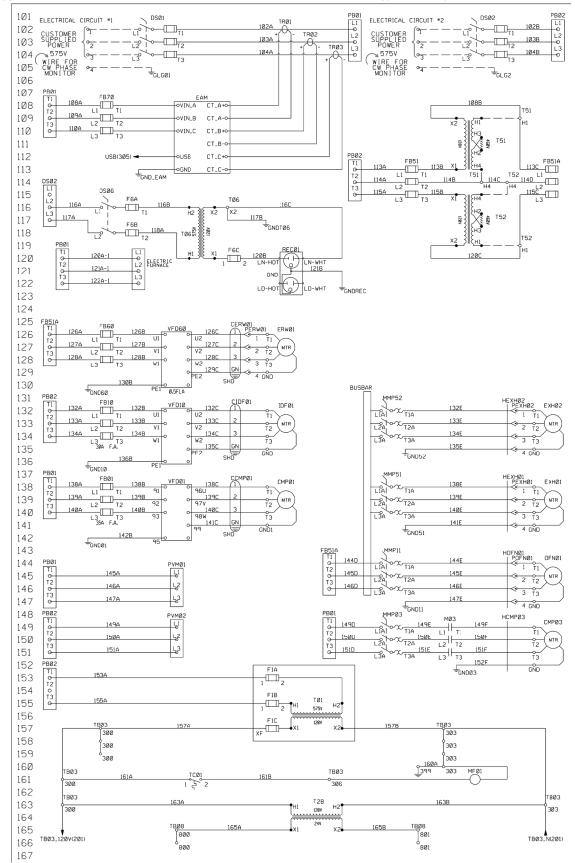


Figure 111 continued: Typical 460V DPS 016-028 with Gas Heat

DAIKIN



#### Figure 111 continued: Typical 460V DPS 016-028 with Gas Heat



#### Figure 112: Typical 575V DPS 016–028 with Electric Heat, Dual Power, and Energy Recovery Wheel

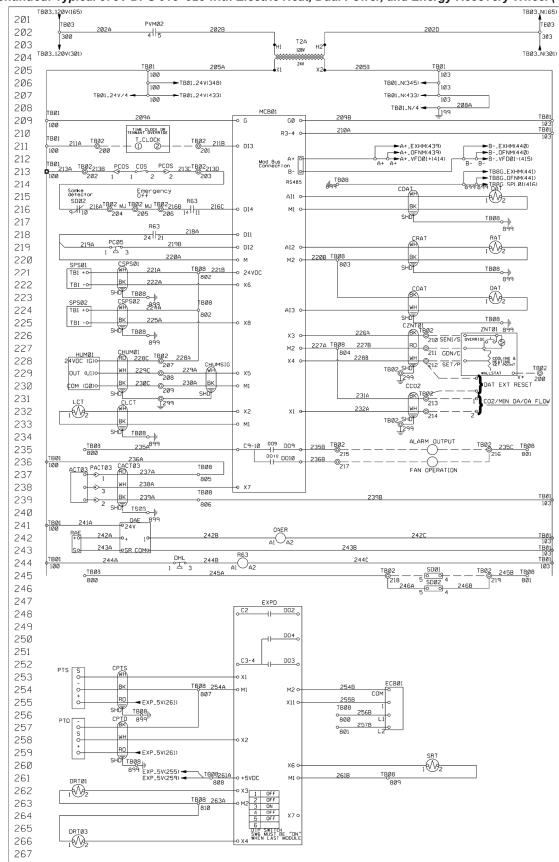
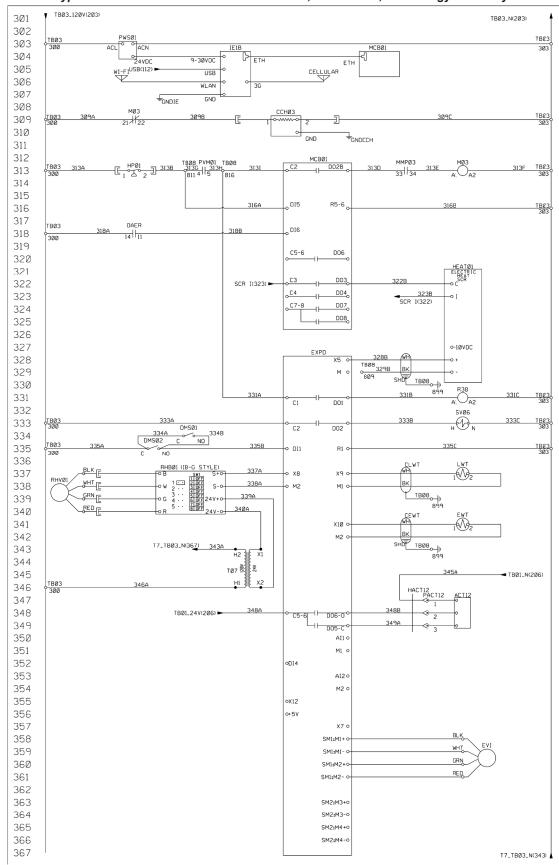


Figure 112 continued: Typical 575V DPS 016–028 with Electric Heat, Dual Power, and Energy Recovery Wheel (



#### Figure 112 continued: Typical 575V DPS 016–028 with Electric Heat, Dual Power, and Energy Recovery Wheel

DAIKIN

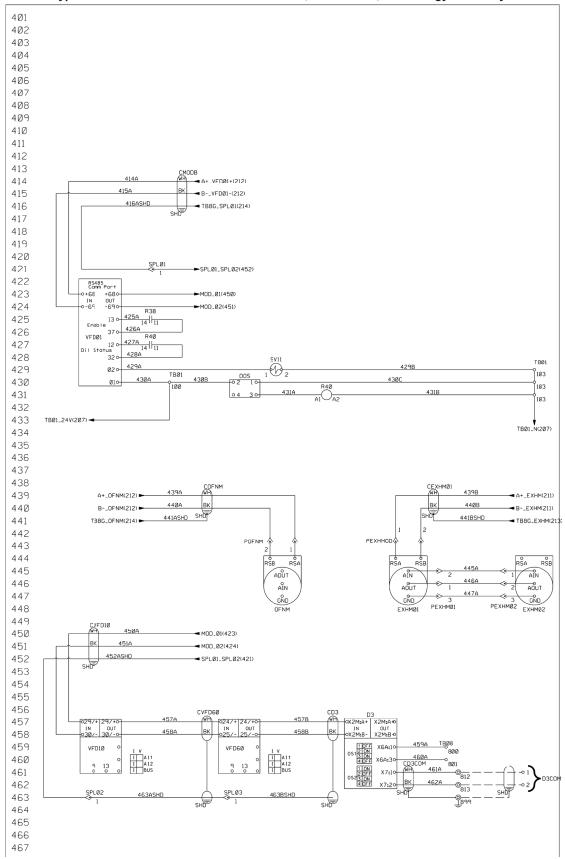
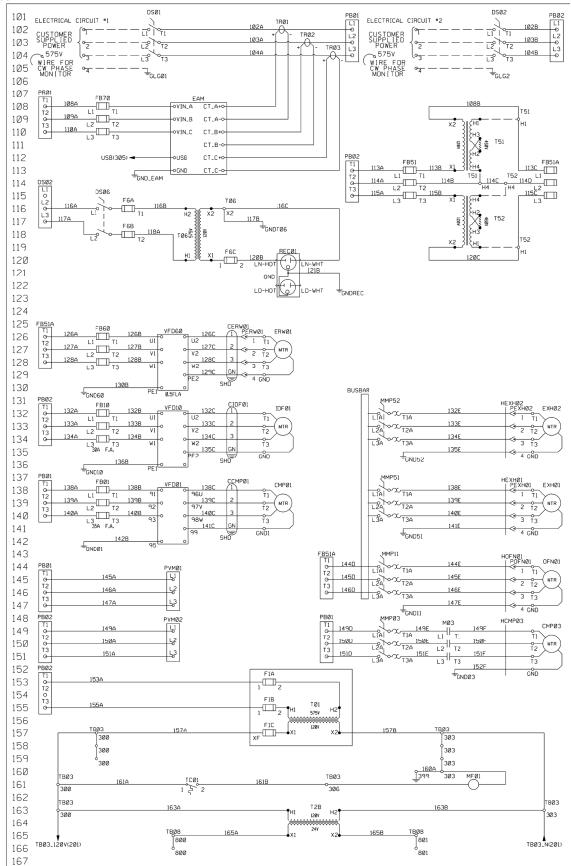


Figure 112 continued: Typical 575V DPS 016–028 with Electric Heat, Dual Power, and Energy Recovery Wheel

Figure 113: Typical 575V DPS 016–028 with Gas Heat



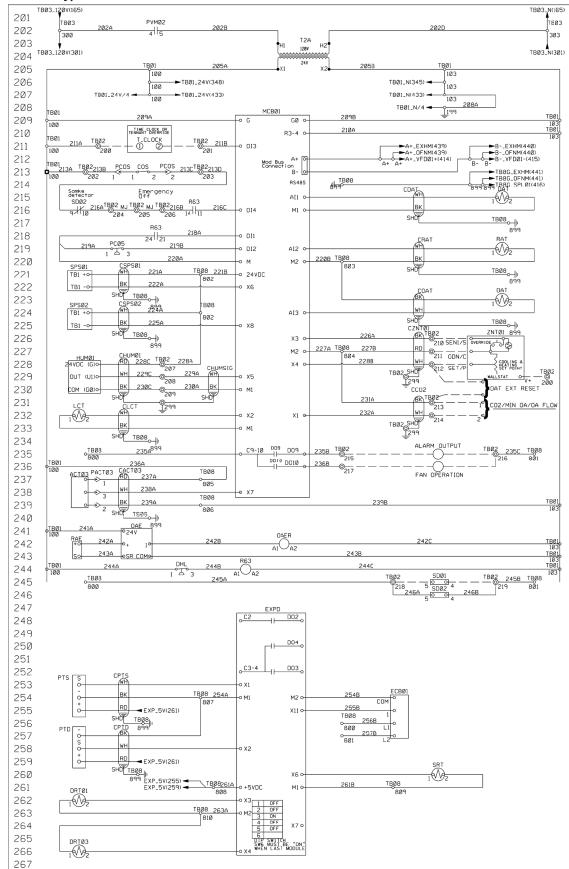
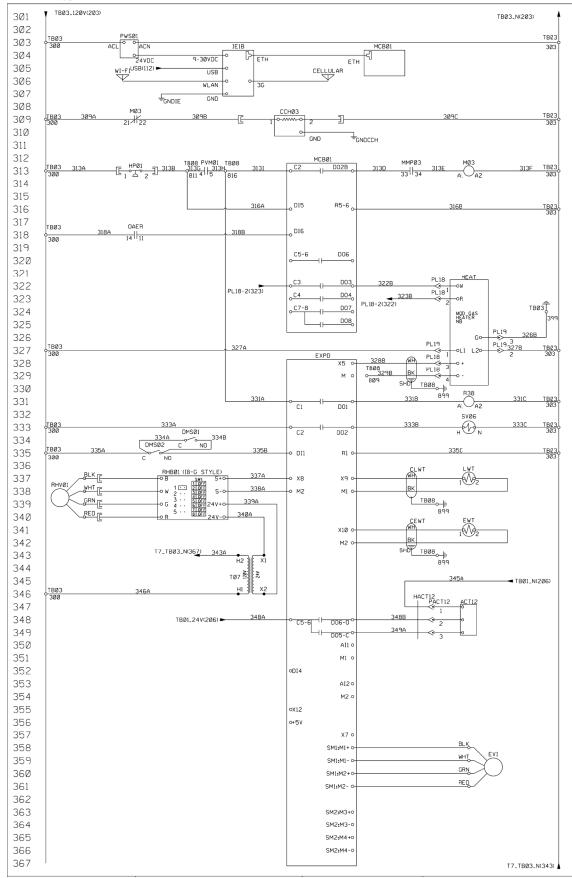


Figure 113 continued: Typical 575V DPS 016–028 with Gas Heat



#### Figure 113 continued: Typical 575V DPS 016–028 with Gas Heat

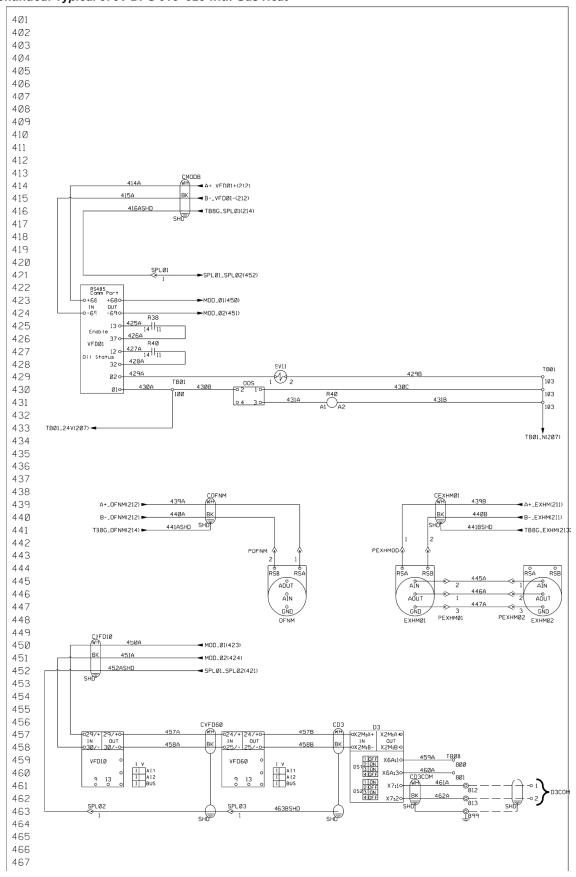
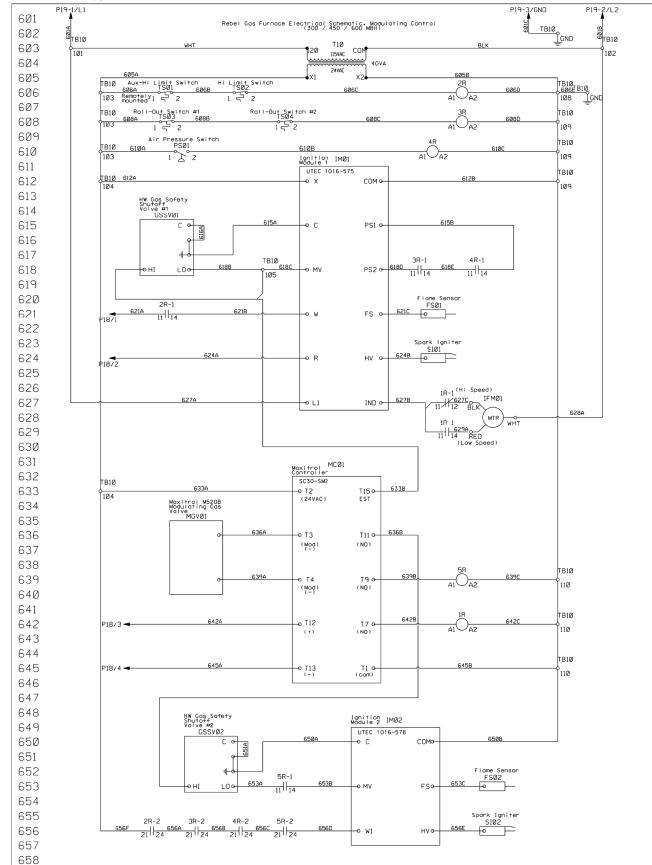
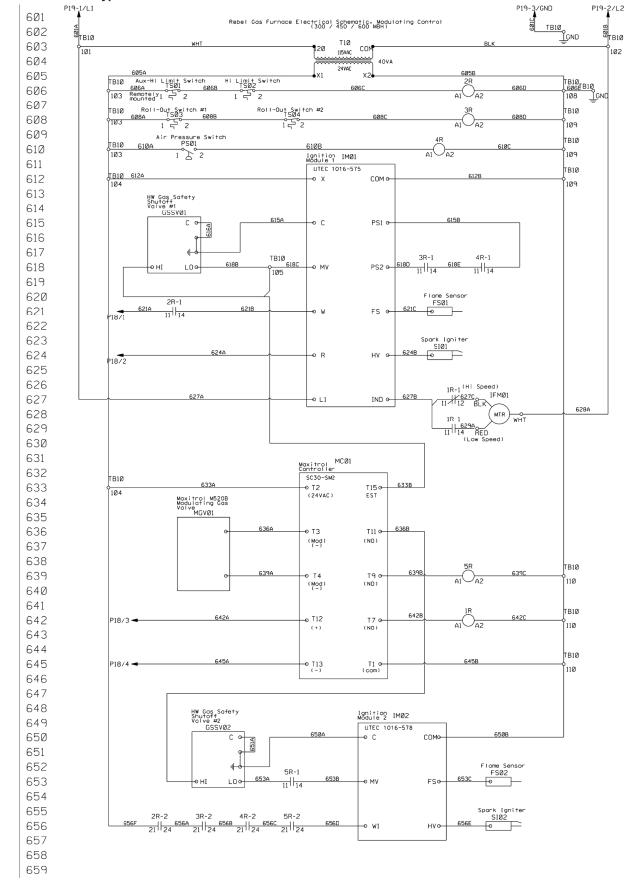


Figure 113 continued: Typical 575V DPS 016–028 with Gas Heat



#### Figure 113 continued: Typical 575V DPS 016–028 with Gas Heat



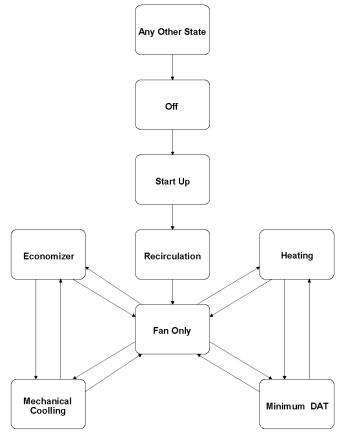
#### Figure 113 continued: Typical 575V DPS 016-028 with Gas Heat

## Sequence of Operation

## **Operating States**

The transition from any operating state to another is graphically represented in Figure 114.

#### Figure 114: Operating State Diagram



#### Start Up

With a "start up" command from the "OFF" State the unit will default into the "Start Up" state of operation for 3 minutes. During this time, the fan is OFF.

#### Recirculation

Next, the unit will transition into the "Recirculation" state of operation for another 3 minutes. During this time, the outside air damper will close and the fan will turn ON, thereby mixing the air in the ductwork and the space.

#### Fan Only

The outside air damper will modulate to the minimum position and based upon the sensor inputs, the unit will go into one of the four running states - "Heating," "Cooling," "Economizing," or "Minimum DAT." If the control temperature is between its setpoint and its dead band, the unit will remain in the "Fan Only" state.

# Heating (Electric Resistance, Gas Furnace, or Hot Water Heat)

The unit's heating mode of operation is controlled by the control temperature and the heating setpoint temperature. The unit goes into the heating mode of operation by analyzing the control temperature.

The control temperature can be either the return temperature or the space temperature.

The return temperature is typically used for VAV units and the space temperature is typically used for CAV units.

The unit goes into the heating mode of operation when the control temperature (return or space temperature) is below the heating setpoint by more than  $\frac{1}{2}$  the deadband.

Example - If the heating setpoint is  $68.0^{\circ}$ F and the deadband is  $1.0^{\circ}$ F, the unit will not go into the heating mode of operation until the control temperature reaches  $67.4^{\circ}$ F.

When this takes place, the heating mode of operation will begin and the 1st stage of heating operation will start.

The next stage, up or down, will take place after 4 minutes. This "4 minutes" is called the stage timer. The gas or electric heat module will continue to stage up as long as the control temperature is below the heating setpoint by more than  $\frac{1}{2}$  the heating setpoint deadband. The unit will stage down if the maximum discharge air temperature of 120°F is reached. Gas units with one gas valve have 2 stages of heating and units with two gas valves have 4 stages of heating.

Auxiliary heating will be used with mechanical (heat pump) heating to maintain set point.

#### **Minimum DAT**

This control mode is designed to temper the air in the ductwork when in heating mode. When the unit is in the "Fan Only" state and the Discharge Air Temperature is less than the minimum discharge air temperature limit, "Minimum DAT" control is initiated. The unit will turn on minimum heat until the discharge air temperature exceeds the limit.

## **Mechanical Cooling**

#### **Constant Volume (Space Comfort Controller)**

The control temperature for a CAV unit is typically the space temperature. A space temperature sensor must be field installed into the occupied space and connected to the unit controller.

The unit goes into the cooling mode of operation when the control temperature (space temperature) is above the cooling setpoint by more than  $\frac{1}{2}$  the deadband.

*Example* - the cooling setpoint is set to 70.0°F and the deadband is 1.0°F, the unit will not go into the cooling mode of operation until the space sensor reaches 70.6°F.

When this takes place, the cooling mode of operation will begin and the 1st stage of compressor operation will start.

The unit controller will turn ON the next stage of compressor operation, or turn off a stage of compressor operation, to maintain the cooling setpoint temperature within the deadband. When a compressor stage turns ON, the next compressor stage, up or down, will not take place for the next 4 minutes. This "4 minutes" is called the stage time. Reference the "Cooling Setup" menu for the adjustable stage time value.

When a cooling stage is initiated no further operation will take place within the stage timer limit. In the above example, the unit will stage down or turn OFF the cooling mode of operation when the cooling setpoint reaches 69.4°F.

#### Variable Air Volume (Discharge Air Controller)

The unit's cooling mode of operation is controlled by the control temperature, the change-over temperature, and the discharge air temperature. The unit goes into the cooling mode of operation by analyzing the control temperature. The control temperature for a VAV system is the return temperature.

The unit goes into the cooling mode of operation when the control temperature (return temperature) is above the changeover setpoint by more than  $\frac{1}{2}$  the deadband.

Example - If the change over temperature is  $70.0^{\circ}$ F and the deadband is  $1.0^{\circ}$ F, the unit will not go into the cooling mode of operation until the return temperature reaches  $70.6^{\circ}$ F.

When this takes place, the cooling mode of operation will begin and the 1st stage of compressor operation will start.

The unit controller will turn ON the next stage of compressor operation, or turn off a stage of compressor operation, to maintain the discharge air temperature setpoint within the deadband. When a compressor stage turns ON, the next compressor stage up or down will not take place for the next 4 minutes. This "4 minutes" is called the stage timer.

When a cooling stage is initiated no further operation will take place within the stage timer limit. Reference the Cooling Setup menu for the adjustable stage time value. In the above example, the unit will stage down or turn OFF the cooling mode of operation when the return temperature reaches 69.4°F.

#### Economizer

When the economizer is enabled, the outside air temperature is below the changeover setpoint, and the differential enthalpy switch (if installed) is made, the economizer becomes the first stage of cooling. It will modulate to control to either the discharge air temperature (VAV) or space temperature (CV).

Every 4 minutes, the unit can then either add mechanical cooling if the economizer is at 100% open, continue economizing, or if the control temperature is satisfied, return to minimum position and transition back to "Fan Only" mode.

If the enthalpy switch breaks or the outside air warms, the unit will exit economizing and continue to mechanically cool while returning to the minimum position for ventilation.

## Preparing the Unit for Start Up Pre-Start of Unit

#### 

Electric shock and moving machinery hazard. Can cause severe equipment damage, personal injury, or death.

Disconnect and tag out all electrical power before servicing this equipment.

All start-up and service work must be performed only by trained, experienced technicians familiar with the hazards of working on this type of equipment.

Read and follow this manual: "MicroTech Unit Controller" (OM 1141) before operating or servicing.

Bond the equipment frame to the building electrical ground through grounding terminal or other approved means.

All units are completely run tested at the factory to promote proper operation in the field. However, to ensure proper operation once the unit is installed, the following check, test, and start procedures must be performed to properly start the unit. To obtain full warranty coverage, complete and sign the check, test, and start form supplied with the unit and return it to Daikin Applied.

A representative of the owner or the operator of the equipment should be present during start-up to receive instructions in the operation, care, and maintenance of the unit.

## **Spring Isolated Fans**

#### DPS 016-028 Only

#### 📐 WARNING

Moving machinery hazard. Can cause severe injury or death. Before servicing equipment, disconnect power and lockout. More than one disconnect may be required to de-energize unit. Prior to operating the fans for the first time, refer to Check, Test and Start Procedures on page 133.

#### **Releasing Spring Mounts**

The supply fan on DPS 016–028 units is spring isolated due to the relatively larger fan and increased applied energy.

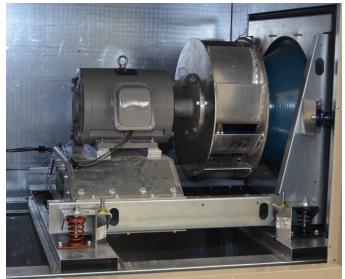
The spring-mounted supply fan is locked down with four shipping bolts for shipment. Remove each shipping bolt before operating the fans. Figure 115 shows a typical spring mount with a height adjustment nut and a shipping bolt. After removing the shipping bolts, rock the fan assembly by hand to check for freedom of movement.

#### **Adjusting Spring Mounts**

During operation all fans should ride level. Level the fan assembly by performing the following:

- 1. Loosen the 3/8" cap screw (do not remove).
- 2. Loosen the spring cap nut.
- 3. Rotate the 5/8" adjustment nut counter-clockwise to raise the fan assembly, or clockwise to lower the fan assembly.
- 4. Tighten the 3/8" cap screw.
- 5. Tighten the spring cap nut.

#### Figure 115: Spring Mounts



## **Servicing Control Panel Components**

#### DANGER

Hazardous voltage. May cause severe injury or death.

Disconnect electric power before servicing equipment.

#### **Before Start-Up**

- 1. Remove shipping bolts from compressor(s).
- 2. Verify that the unit is completely and properly installed with ductwork connected.
- 3. Verify that all construction debris is removed, and that the filters are clean.
- 4. Verify that all electrical work is complete and properly terminated.
- 5. Verify that all electrical connections in the unit control panel are tight, and that the proper voltage is connected.
- 6. Verify all nameplate electrical data is compatible with the power supply.
- Verify the phase voltage imbalance is no greater than 2%.
- 8. Verify that gas piping is complete and leak tight.
- 9. Verify that the shutoff cock is installed ahead of the furnace, and that all air has been bled from the gas lines.
- 10. Verify installation of gas flue and outside air vents.
- 11. Manually rotate all fans and verify that they rotate freely.
- 12. Verify that the evaporator condensate drain is trapped and that the drain pan is level.
- 13. If unit is curb mounted, verify that the curb is properly flashed to prevent water leakage.
- 14. Review the equipment and service literature, the sequences of operation, and the wiring diagrams to become familiar with the functions and purposes of the controls and devices.
- 15. Determine which optional controls are included with the unit.
- 16. Inspect the outside and inside of the unit for any signs of damage or rough handling. Excessive air leakage would be one possible, unacceptable consequence. If any problems are found, contact the local Daikin Applied representative for instructions.

#### Power-Up

- 1. Close the unit disconnect switch.
- 2. Power should now be supplied to the control panel.

#### Phasing the Rebel Unit

The supply and return fans, inverter compressor, and condenser fans are all inverter driven and are DC voltage motors. Care has to be taken to ensure proper phasing.

1. With a phase rotation indicating tool ensure phase rotation per the wiring diagrams on the inside door of the control panel.

## Fan Start-Up

- 1. Verify all duct isolation dampers are open.
- 2. Place the unit into the "Fan Only" mode through the keypad.
- 3. The controller should enter the "Startup Initial" operating state. If the fan does not run, check the manual motor protectors or that the circuit breakers have not tripped.
- 4. Verify the rotation is correct.

## Check, Test and Start Procedures

## **Economizer Start-Up**

- 1. Check whether the outdoor air is suitable for free cooling.
- 2. At the keypad, set the cooling setpoint low enough so the controller calls for cooling.
- 3. Place the unit into cooling mode through the keypad menu.
- 4. Observe the outdoor air dampers:
  - a. If the outdoor enthalpy is low, the control algorithm should start to modulate the dampers open to maintain the discharge air setpoint.
  - b. If the outdoor enthalpy is high, the dampers should maintain their minimum position.
- **NOTE:** It may not be possible to check the economizer operation in both low and high enthalpy states on the same day. If this is the case, repeat this procedure on another day when the opposite outdoor air enthalpy conditions exist.

## **Compressor Start-Up**

#### / CAUTION

Low ambient temperature hazard. Can cause compressor damage. Do not attempt to start up and check out the refrigeration system when the outdoor air temperature is below 0°F.

- Inspect all refrigerant piping and look for leaks by looking for refrigerant oil residue. If any problem is found, reclaim any remaining refrigerant, fix the problem and then add the circuit's nameplate charge by weight before proceeding.
- 2. With the supply fan operational, prepare for compressor operation. Verify that the crankcase heaters are operating. These should operate for at least 24 hours before starting the compressors.

#### Perform the Following Procedure:

#### NOTICE

Venting refrigerant to atmosphere is not allowed per most local laws and/ or codes.

- 1. At the keypad, set the cooling setpoint low enough so that the controller will call for cooling.
- 2. Verify that compressor #1 starts. If the compressor motor hums but does not run, verify that it is phased correctly between the inverter board and compressor.
- 3. The compressor should operate continuously while there is a call for cooling. If the compressor cycles on and off on its low pressure switch, perform the following:
  - a. Verify that the circuit is not short of refrigerant.
  - b. Check for low airflow across the evaporator coil.
  - c. Check for clogged filters.
  - d. Check for restricted ductwork.
  - e. Check for very low temperature return air entering the unit.
  - f. Verify that the liquid line components, expansion valve, and distributor tubes are feeding the evaporator coil.
  - g. Verify that all air handling section panels are closed.
- 4. Verify that the condenser fans are cycling and rotating properly (blowing air upward). When the compressor starts, at least one condenser fan should also start.

#### **Checking Subcooling**

Following are recommendations for checking subcooling:

- 1. Run unit until it reaches steady state. Close the unit section doors. Running the unit with its doors open will affect system operation.
- 2. Subcooling can be read from the MicroTech unit controller.

## Set Up for Optimum Control

The Outdoor air sensor must be calibrated.

- Compare the MicroTech unit controller OAT reading to an external temperature measuring device. See Appendix, Figure 124 on page 156 go to the Quick Menu and OA Temp
   pink path.]
- If there is more than 1.0°F difference between the two readings [Note the OAT reading should be taken after the outdoor fans have been running for at least 1 minute.], then correct this difference on the keypad. Go to Service Menus (Appendix, Figure 120 and then Figure 123 on page 154), Sensor Offsets [\_\_\_\_\_\_ orange path,] find OA temp, and make the required adjustment. The adjustment has a range setting of +/- 10.0°F.

#### Proper discharge and suction super heat is critical

- Suction super heat is monitored at the display screen. Appendix, see Figure 120 and then Appendix, Figure 122 on page 152, go to commission unit, expansion valve set up, and super heat [\_\_\_\_\_\_ yellow path.]
- Discharge super heat is not shown directly but is the difference between discharge temperature and saturated discharge temperature and both can be monitored at the display screen. See Figure 120 and Figure 122.
  - Go to commission unit (Figure 122), expansion valve set up, and disch sat tmp [\_\_\_\_\_ yellow path.]
  - Go to view/set unit (Figure 120 and Figure 121), temperatures, DRT1 [inverter compressor] and DRT 2 [fixed speed compressor] green path]
- If, after all motor speeds are constant +/- 5 hz for 15 minutes for either compressor, suction superheat drops below 5°F, or discharge superheat drops below 18°F, or discharge superheat drops below 30°, then proceed as follows.
  - Set the SS Hi Base to 2°F. See Figure 120 and Figure 122, go to commission unit, expansion valve set up, and SS Hi Base [\_\_\_\_\_\_ yellow path.]
  - Contact the factory to diagnose why super heat is too low.
- If super heats do not reach steady state [less than 10°F variation for 2 minutes] then
  - Set the SS Hi Base to 2°F. See Figure 120 and Figure 122. Go to commission unit, expansion valve set up, and SS Hi Base [\_\_\_\_\_ yellow path.]
  - Contact the factory to diagnose why the unit is hunting.

## Air Balancing

#### WARNING

Moving machinery hazard. Can cause severe personal injury or death. Do not use a mechanically driven tachometer to measure the speed of return fans on this fan arrangement. Use a strobe tachometer.

The following should be performed by a qualified air balancing technician:

- Check the operating balance with the economizer dampers positioned for both full outdoor air and minimum outdoor air.
- 2. Verify that the total airflow will never be less than that required for operation of the electric heaters or gas furnace.
- When the final drive adjustments or changes are complete, check the current draw of the supply fan motors. The amperage must not exceed the service factor stamped on the motor nameplate.

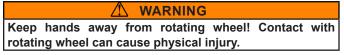
Minimum and maximum airflow/rpm settings can be adjusted using the MicroTech unit controller. Refer to OM 1141 for details.

## **Energy Recovery Wheel**

#### **Prestartup Checks**

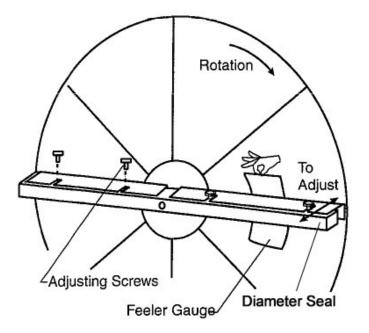
- 1. By hand, turn wheel clockwise (as viewed from the pulley side) to verify wheel turns freely through 360° rotation.
- During rotation confirm wheel segments are fully engaged in the wheel frame and segment retainers are completely fastened.
- 3. With hands and objects away from moving parts, apply power and confirm wheel rotation. Wheel rotates clockwise as viewed from the pulley side.
- 4. If wheel has difficulty starting, disconnect power and inspect for excessive interference between the wheel surface and each of the (4) diameter seals.

#### **Diameter Seal Adjustment**



- 1. Loosen diameter seal adjusting screws. See Figure 116.
- 2. Move adjustable diameter seals away from wheel.
- 3. Using a ¼ inch feeler gauge, adjust the diameter against the wheel. See Figure 116.
- 4. Tighten diameter seal adjusting screws.
- 5. Apply power per the start up procedure.

#### Figure 116: Energy Recovery Wheel Adjusting



#### CORE Set-Up

- 1. Attain outdoor air hoods.
- 2. Verify bypass damper moves freely.

## **Final Control Settings**

## **Final Control Settings**

#### **Controller Settings for Normal Operation**

When all start-up procedures are completed, set the controls and program the MicroTech unit controller for normal operation. Use the following list as a guide; some items may not apply to your unit.

- 1. Set the heating and cooling parameters as required for normal unit operation:
  - a. Temperature\Zone Cooling\
  - b. Temperature\Zone Heating\
  - c. Temperature\Discharge Cooling\
- 2. Set the low ambient compressor lockout setpoint as required. Do not set it below 20°F.
- 3. Set the high ambient heat lockout temperature setpoint.
- 4. Set the alarm limits as required.
- 5. Set the duct static pressure control parameters as required.
- 6. Set the building static pressure control parameters as required.
- 7. Set the economizer control parameters as required.
- 8. Set the date and time in keypad menu.
- 9. Set the operating schedule as required using keypad menus.
- **NOTE:** Unit operation may also be controlled by the building automation system.

## **Maintaining Control Parameter Records**

Daikin recommends that the MicroTech unit controller's setpoints and parameters be recorded and saved for future reference. If the microprocessor control board requires replacement, this record facilitates entering the unit's proper data.

## Maintenance

## Performing Service Maintenance

Installation and maintenance must be performed only by qualified personnel who are experienced with this type of equipment and familiar with local codes and regulations.

#### NOTICE

**Gas or Hot Water Piping:** A qualified Architect or Systems HVAC Design Engineer familiar with piping design, local codes and regulations, must provide piping design. The following manufacturer recommendations serve as a general guide and should not replace a qualified professional's piping system design.

#### 

Moving machinery and electrical power hazards. May cause severe personal injury or death. Disconnect and lock off all power before servicing equipment.

#### 

Sharp edges are inherent to sheet metal parts, screws, clips, and similar items. May cause personal injury.

Exercise caution when servicing equipment.

#### **Servicing Control Panel Components**

Disconnect all electric power to the unit when servicing control panel components. Before servicing, always inspect units for multiple disconnects to ensure all power is removed from the control panel and its components.

#### 

#### Hazardous voltage. May cause severe injury or death.

Disconnect electric power before servicing equipment. More than one disconnect may be required to de-energize the unit.

## **Planned Maintenance**

Preventive maintenance is the best way to avoid unnecessary expense and inconvenience. Have this system inspected at regular intervals by a qualified service technician. The required frequency of inspections depends upon the total operating time and the indoor and outdoor environmental conditions. Routine maintenance should cover the following items:

- All blowers, including furnace inducer, have sealed bearings. No lubrication is necessary.
- Tighten all wire connections.
- Clean the outside and inside coils mechanically or with cold water, if necessary. Usually any fouling is only matted on the entering air face of the coil and can be removed by brushing or vacuuming.
- · Clean or replace the filters as required.
- Check for blockage of the condensate drain. Clean the condensate pan as needed.
- Check the power and control voltages.
- Check the running amperage of all motors.
- · Check all operating temperatures and pressures.
- Check and adjust all temperature and pressure controls as needed.
- Check and adjust all damper linkages as needed.
- · Check the operation of all safety controls.
- Check the condenser fans and tighten their setscrews.
- Periodic removal of snow drifts will be required in northern climates.

## Unit Storage

#### Location

The Rebel is an outdoor unit. However, the construction schedule may dictate storage either on the ground or in its final position at the site. If the unit is stored on the ground, additional precautions should be taken as follows:

- Make sure that the unit is well supported along the length of the base rail.
- Make sure that the unit is level (no twists or uneven ground surface).
- Provide proper drainage around the unit to prevent flooding of the equipment.
- Provide adequate protection from vandalism, mechanical contact, etc.
- Make sure all doors are securely closed and all latches closed.
- Units should be fitted with covers over the supply and return air openings.

#### **Preparation for Storage**

#### Supply Fans

1. Depending on local climate conditions, condensate may collect on components inside the units. To prevent surface rust and discoloration, spray all bare metal parts with a rust preventive compound.

#### **Cabinet Sections**

Once a month, open a door on each section and verify that no moisture or debris is accumulating in the unit.

#### **Control Compartment**

- 1. Daikin Applied recommends that the electronic control equipment in the unit be stored in a 5% to 95% RH (non-condensing) environment.
- 2. It may be necessary to put a heat source (light bulb) in the main control panel to prevent the accumulation of atmospheric condensate within the panel. The location and wattage of the heat source is dependent on local environmental conditions.
- Check the control compartment every two weeks to confirm that the heat source is functional and is adequate for current conditions.

#### Filter Replacement

This unit is provided with filters are show in Table 37. These filters are disposable and should be replaced periodically. Unit is equipped with a filter pull to assist in this process. See Figure 117.

| Cabinet Size      | Filter Size                     |
|-------------------|---------------------------------|
| 003–006           | 4 – 16" × 16"                   |
| 003–006 with ERW  | 6 – 16" × 16"                   |
| 007–015           | 6 – 18" × 24"                   |
| 007–015 with ERW  | 10 – 18" × 24"                  |
| 007–015 with CORE | 6 – 18" × 20"<br>6 – 18" × 24"  |
| 016–028           | 9 – 18" × 24"                   |
| 016–028 with ERW  | 13 – 18" × 24"                  |
| 016–028 with CORE | 11 – 18" × 24"<br>6 – 24" × 24" |

#### Table 37: Filter Sizes

#### Restart

After extended storage, perform a complete start up. Inevitable accumulations of dirt, insect nests, etc. can contribute to problems if not cleaned out thoroughly prior to start up. In addition, thermal cycling tends to loosen mechanical and electrical connections. Following the startup procedure helps discover these and other issues that may have developed during the storage interval.

#### Figure 117: Rebel Filter Section



#### Fans

The supply, condenser and exhaust fan motors are permanently lubricated and require no periodic lubrication.

#### **Vibration Levels**

Each unit as shipped is trim balanced to operate smoothly. To provide satisfactory operation after shipping and installation, use accepted industry guidelines for field balancing fans.

**NOTE:** Excessive vibration from any cause contributes to premature fan and motor bearing failure. Monitor overall vibration levels every six months of operation. An increase in levels is an indication of potential trouble.

#### Vibration Causes

- 1. Wheel imbalance.
  - a. Dirt or debris on wheel blades.
  - b. Wheel distorted from overspeed.
- 2. Bent shaft.
- 3. Motor imbalance.
- 4. Fan section not supported evenly on foundation.

## **Periodic Service and Maintenance**

· Check all moving parts for wear every six months.

The Rebel exhaust fans are direct drive variable speed fan/motor combination, which do not have belts or pulleys to maintain. The bearings are permanetly sealed and do not require periodic greasing. The Rebel 3-15 ton units have similar supply fans. The Rebel 16-28 tons supply fans have a direct drive motor. These larger motors are not permanetly sealed and will require greasing every 9000 hours.

## **Refrigerant Charge**

The Rebel unit has many configurable options that can affect the refrigerant charge. Actual unit charge is given on the unit's data plate found on the inside of the control panel. The Rebel unit uses electronic expansion valves that maintain peak efficiency. Liquid sub-cooling and suction super heat float and should not be used as an indication that charge needs to be added or removed from the system. If a leak is suspected, the full charge should be removed and weighed. Weight should be compared against the unit nameplate data. Unit should be recharged with the amount given on the unit nameplate.

POE and PVE oil is hygroscopic and does absorb moisture when exposed to atmosphere. Steps should be taken to minimize exposure time to atmosphere during any maintenance where the sealed system is to be opened.

Rebel 003–015 refrigerant systems use <u>only</u> Polyvinylether (PVE) oil. Rebel 016–028 refrigerant systems use <u>only</u> Polyester (POE) oil.

#### NOTICE

Do not use POE oil in DPS 003–015 refrigerant systems and do not use PVE oil in DPS 016–028 refrigerant systems.

#### Re-charging the unit

The entire system must be evacuated using a suitable vacuum pump. The quality of vacuum is measured using a suitable micron gauge that has been calibrated. The vacuum level reading should be taken directly from the sealed system, not at the vacuum pump. The minimum vacuum level is 300 microns Hg. The vacuum pump should be isolated from the system and the observed. Decay should not be greater than 500 microns after 15 minutes.

The crankcase heaters should be on during the evacuation procedure. This will help boil any dissolved refrigerant in the oil.

R410A is a zeotropic refrigerant that is made up of more than one compound. It must be charged as a liquid from the canister. Charging is to be done by weight and must match the unit nameplate found on the inside of the control panel door.

When re-charging the unit there might be alarms in the MicroTech unit controller and the Building Automation System that need to be cleared.

# MicroTech unit controller keypad instructions for charging and/or evacuation

#### Evacuating the charge:

- Navigate to the Exp Valve Set-Up Menu
- Set ManCtrl EV Op=Man
- Navigate to the Manual Control Menu
- Set Manual Ctrl=ManCtrl
- Set RcvSol Valve=Open (Heat Pump only)
- Set BP Sol Valve=Open
- Set EVO Cmd=100% (Heat Pump only)
- Set EVI Cmd=100%
- · Reclaim refrigerant

#### Charging the system:

#### Static Charge (Step 1)

- Navigate to the Manual Control Menu
- Set RcvSol Valve=Close (Heat Pump only)
- Set Reheat Valve=50% (if present)
- Set EVO Cmd=30% (Heat Pump only)
- Set EVI Cmd=30%
- → When PTS>20psi: Navigate to Exp Valve Set-Up
- Set ManCtrl EV Op=Auto

#### Dynamic Charge (Step 2)

- Clear any active alarms (ex: Charge Loss: Problem generated while removing charge)
- · Navigate to Manual Control
- Set BP Sol Valve=Close
- · Set Supply Fan=On
- Set SAF Spd Cmd=50%
- Set INV/OF Ena=On
- Set INV=On
- $\rightarrow$  When Clg State=Normal:
- Navigate to Manual Control
- Set INV Cmp Cmd=50%
- Set BP Sol Valve=Open
- Set OA Fan=On
- Set OA Fan Cmd=50%

Vary INV Cmp Cmd to maintain Te (temperature evaporator) below 59°F. Keep an eye on Discharge Superheat to shoot for minimum of 18°F, adjust the refrigerant being entered into the system if Discharge Superheat begins to drop below 18°F.

See OM 1141-1 for more information on keypad operation.

## Servicing Refrigerant Sensors or Switches

#### 

Severe loss of charge may occur if the high refrigerant pressure switch is replaced before reclaiming the refrigerant. Replace pressure switch after reclaiming refrigerant.

## Servicing Optional Electric Heater

#### 

Hazardous voltage. May cause severe injury or death.

Disconnect electric power before servicing equipment. More than one disconnect may be required to de-energize the unit.

If the electric heater is not operating properly, a qualified electrician should perform the following to check if the heater is damaged:

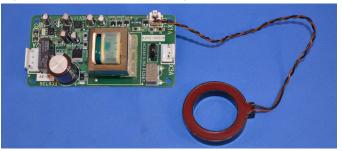
- 1. Measure continuity through all fuses.
- 2. Check that all electrical connections are tight. Look for signs of arcing.
- 3. Check the resistance to ground for each circuit. It should be infinite.
- 4. Check the resistance phase to phase for each circuit.
- 5. Check all contactors.

# Servicing the Compressor Ground Fault Interrupter

The Rebel 003–015 units are equipped with a ground fault interrupter on the compressor(s). This is a two part device with a current sensing donut on the power wires to the compressor(s) and a PCB. The device is intended for personal safety by continuously monitoring the balance between the three phase power and the neutral conductor. It is not intended to provide overcurrent or short circuit protection to the equipment.

The device works by opening the 120V controls circuit in a fault condition. An open condition on the ground fault interrupter indicates the compressor has been grounded.

#### Figure 118: Ground Fault Interrupter



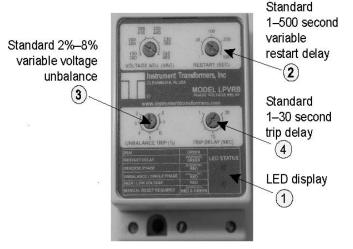
## Phase Voltage Monitor (PVM)

The phase voltage monitor (Figure 119) is designed to protect three-phase loads from damaging power conditions. A microprocessor-based voltage and phase sensing circuit constantly monitors the three-phase voltages to detect harmful power line conditions. When a harmful condition is detected, its output relay is deactivated after a specified trip delay (Trip Delay). The output relay reactivates after power line conditions return to an acceptable level for a specified amount of time (Restart Delay). The trip and restart delays prevent nuisance tripping due to rapidly fluctuating power line conditions.

There are two LEDs on the face of the PVM ("1" in Figure 119) to indicate the following items in Table 38.

Factory defaults should be: Voltage (VAC) – Matching unit nameplate, Restart (sec) – 100, Unbalance trip (%) – 4%, Trip Delay (sec) – 5

#### Figure 119: Phase Voltage Monitor



#### Table 38: LED Indication

| Status   | LED Indicator                                      |
|--|--|
| Normal operation, no faults, relay<br>energized                        | Green LED - steady on                              |
| Loss of input phase (relay de-<br>energized)                           | Red LED - flash twice, off, flash twice, off, etc. |
| Voltage unbalance (relay de-<br>energized)                             | Red LED - flash twice, off, flash twice, off, etc. |
| High or low voltage (relay de-<br>energized)                           | Red LED - steady on                                |
| Phase reversal (relay de-energized)                                    | Red LED - pulse on, off, on, off, etc.             |
| Restart delay (fault cleared, PVM pending restart, relay de-energized) | Green LED - pulse on, off, on, off, etc.           |

#### Other features:

- Standard 2% to 8% variable voltage unbalance ("3" in Figure 119).
- Standard 1 to 500 second variable restart delay ("2").
- Standard 1 to 30 second trip delay ("4") (except loss of phase, which trips at 1 second non-adjustable).

## **Cleaning Option E Coated Coils**

#### 

Prior to cleaning the unit, turn off and lock out the main power switch to the unit and open all access panels.

The following cleaning procedures are recommended as part of the routine maintenance activities for Option E Coated Coils. Documented routine cleaning of Option E Coated Coils is required to maintain warranty coverage.

#### Remove Surface Loaded Fibers

Surface loaded fibers or dirt should be removed prior to water rinse to prevent further restriction of airflow. If unable to back wash the side of the coil opposite that of the coils entering air side, then surface loaded fibers or dirt should be removed with a vacuum cleaner. If a vacuum cleaner is not available, a soft non-metallic bristle brush may be used. In either case, the tool should be applied in the direction of the fins. Coil surfaces can be easily damaged (fin edges bent over) if the tool is applied across the fins.

**NOTE:** Use of a water stream, such as a garden hose, against a surface loaded coil will drive the fibers and dirt into the coil. This will make cleaning efforts more difficult. Surface loaded fibers must be completely removed prior to using low velocity clean water rinse.

#### Periodic Clean Water Rinse

A monthly clean water rinse is recommended for coils that are applied in coastal or industrial environments to help to remove chlorides, dirt and debris. An elevated water temperature (not to exceed 130°F) will reduce surface tension, increasing the ability to remove chlorides and dirt. Pressure washer PSI must not exceed 900 psig and the nozzle should remain at least 1 foot from the coil to avoid damaging fin edges.

## Routine Quarterly Cleaning of Option E Coated Coil Surfaces

Quarterly cleaning is essential to extend the life of an Option E Coated Coil and is required to maintain warranty coverage. Coil cleaning shall be part of the unit's regularly scheduled maintenance procedures. Failure to clean an Option E Coated Coil will void the warranty and may result in reduced efficiency and durability in the environment.

For routine quarterly cleaning, first clean the coil with the below approved coil cleaner (see approved products list under Recommended Coil Cleaners section, Table 39). After cleaning the coils with the approved cleaning agent, use the approved chloride remover (under the Recommended Chloride Remover section) to remove soluble salts and revitalize the unit.

# Table 39: Option E Coated Coil Recommended CleaningAgents

| Cleaning Agent          | Reseller   | Part Number   |
|-------------------------|--|---------------|
| Enviro-Coil Concentrate | Hydro-Balance Corp<br>P.O. Box 730<br>Prosper, TX 75078<br>800-527-5166    | H-EC01        |
| Enviro-Coil Concentrate | Home Depot   | H-EC01        |
| Chloride Remover        | Chlor*Rid Int'l, Inc.<br>P.O. Box 908<br>Chandler AZ 85244<br>800-422-3217 | Chlor*Rid DTS |

## Service and Warranty Procedures

## **Replacement Parts**

MicroTech unit controllers are factory tested and documented prior to shipping. This is to assure the functionality of the controller and the unit and prevent dead on arrival controllers. Any miswiring of the MicroTech unit controller that damages it in any way, such as blown internal fuse, will not be covered under warranty.

When contacting Daikin Applied for service or replacement parts, provide the model number, serial number, and unit part number of the unit as stamped on the serial plate attached to the unit. For questions regarding wiring diagrams, provide the number on the specific diagram. If replacement parts are required, include the date of unit installation, the date of failure, an explanation of the malfunction, and a description of the replacement parts required.

## Scroll Compressor

All Daikin Applied Rooftop products include a first-year parts only warranty. The warranty period is 12 months from startup or 18 months from date of shipment, whichever comes first. Labor to install these parts is not included with this warranty. Compressors are considered a part and are included in this standard warranty.

#### All Compressors

Replacement compressors for Daikin Applied Rooftop Units can be obtained from the Daikin Applied Service Parts department.

The decision to replace the failed portion of the compressor tandem, as opposed to replacing the entire tandem, must be decided based on the following:

- 1. **In warranty:** Warranty only covers replacement of the failed portion of the tandem.
- 2. **Out of warranty:** The customer decides whether to replace the entire tandem or just a portion.
- 3. Some equipment may include the extended 2nd 5th year compressor warranty option.

Order the replacement compressor through the Daikin Applied Parts Department (Minneapolis).

- 1. Contact the Daikin Applied Parts Department for compressor availability.
- 2. Send a completed parts order form to the Daikin Applied Parts Department.
- 3. The Parts Department processes the order and the compressors are shipped from our Dayton, OH warehouse via ground transportation. If next-day air is required, indicate this on the parts order form and a freight charge will be billed to your account. Air freight costs are not covered under the Daikin Applied warranty.
- 4. After the failed compressor is replaced, return it to Daikin Applied Parts Department with a Return Goods Tag attached, which you will receive in the mail. It must be attached to the compressor. The Return Goods Tag has instructions on where to send the compressor. If the compressor is not returned, you will be billed for the replacement compressor.
- 5. Consideration may be given at this time to a compressor teardown analysis, depending on the history of failures.

## In-Warranty Return Material Procedure

Material other than compressors may not be returned except by permission of authorized personnel of McQuay International at Minneapolis, Minnesota.

A "return goods" tag will be sent to be included with the returned material. Enter the information as called for on the tag in order to expedite handling at out factories and issuance of credits. All parts shall be returned to the factory designated on the return goods tag, transportation charges prepaid.

The return of the part does not constitute an order for replacement. A purchase order for the replacement part must be entered through your nearest Daikin Applied representative. The order should include the component's part number and description and the model and serial numbers of the unit involved.

If it is determined that the failure of the returned part is due to faulty material or workmanship within the standard warranty period, credit will be issued on the customer's purchase order.

- **NOTE:** 1. Unit does not require high pressure switch testing.
  - 2. Refrigerant pressures can be checked from the MicroTech unit controller. Refrigerant gages are not needed.
    - 3. Ensure proper unit phasing.
    - 4. Compressor 3 might not operate during startup due to ambient conditions and compressor operating envelope.

## Warranty Registration Form



## Rebel Equipment Warranty Registration Form

To comply with the terms of Daikin Applied Warranty, complete and return this form within 10 days to the Warranty Department of Daikin Applied.

Check, test, and start procedure for Rooftop roof mounted air conditioners with or without heat recovery and roof mounted air handlers.

#### **GENERAL INFORMATION**

| Job Name:                      | Unit No.:      |  |
|--------------------------------|----------------|--|
|                                | SOI No.:       |  |
| Installation address:          |                |  |
| City:                          |                |  |
| Purchasing contractor:         |                |  |
| City:                          |                |  |
| Name of person doing start-up: |                |  |
| Company name:                  |                |  |
| Address:                       |                |  |
| City/State/Zip:                |                |  |
| UNIT INFORMATION               |                |  |
| Unit model number:             |                |  |
| Unit serial number:            |                |  |
| Compressor 1 model number:     | Serial number: |  |
| Compressor 3 model number:     | Serial number: |  |

NOTE: 1. Unit does not require high pressure switch testing

2. Refrigerant pressures can be checked from the MicroTech unit controller. Refrigerant gages are not needed.

3. Ensure proper unit phasing.

4. Compressor 3 might not operate during startup due to ambient conditions and compressor operating

envelope.

13F-4157 (06/17)

©2017 Daikin Applied • (800) 432-1342 • www.DaikinApplied.com

## DAIKIN

| Rehel | Fauinment | Warranty | Registration | Form  | (continued) |
|-------|-----------|----------|--------------|-------|-------------|
| reper | Equipment | warranty | Registration | FUIII | (continueu) |

Select Yes or No. If not applicable to the type of unit, select N/A.

| I.   | INIT   | TIAL CHECK   |                                       |                 |     |                  |                                  |
|------|--|--|---------------------------------------|-----------------|-----|------------------|----------------------------------|
|      | A.   | Is any shipping damage visible?  |                                       | [               | Yes | No               | N/A                              |
|      | В.   | Has the discharge static pressure reference been properly located in the   | ne building?                          | [               | Yes | No               | N/A                              |
|      | C.   | Do fans turn freely?   |                                       | [               | Yes | No               | N/A                              |
|      | D.   | Electrical service corresponds to unit nameplate?                          |                                       | · · · · · · · C | Yes | No               | N/A                              |
|      |  | D1. Voltage at Terminal Block   Disconnect                                 | 1–2                                   | _V 2–3          | V 1 | _3               | V                                |
|      | E.   | Unit phased correctly?   |                                       | [               | Yes | No               | N/A                              |
|      | F.   | Is the main disconnect adequately fused and are fuses installed? $\ . \ .$ |                                       |                 | Yes | No               | N/A                              |
|      | G.   | Are crankcase heaters operating, and have they been operating 24 ho        | urs prior to start-up                 | ? [             | Yes | No               | N/A                              |
|      | H.   | Are all electrical power connections tight?                                |                                       | [               | Yes | No               | N/A                              |
|      | I.   | Is the condensate drain trapped?   |                                       | [               | Yes | No               | N/A                              |
| П.   | FAN  | N DATA   |                                       |                 |     |                  |                                  |
|      | A.   | Check rotation of supply fan?  |                                       | [               | Yes | No               | N/A                              |
|      | B.   | Voltage at supply fan motor:   | 1–2                                   | V 2–3           | V 1 | -3               | V                                |
|      |  | <b>o i i i j</b>   |                                       |                 |     |                  |                                  |
|      |  | Supply fan motor amp draw per phase:                                       |                                       |                 |     | I_3              | A                                |
|      | C.   |  | 1–2                                   | _A 2–3          | A 1 |                  |                                  |
|      | C.<br>D.   | Supply fan motor amp draw per phase:                                       | 1–2                                   | _ A 2–3         | A 1 | · · · _          | <u></u>                          |
|      | C.<br>D.<br>E.                                       | Supply fan motor amp draw per phase:                                       | 1–2                                   | _A2-3           | A 1 | · · · _          |                                  |
| 111. | C.<br>D.<br>E.<br>F.                                 | Supply fan motor amp draw per phase:                                       | 1–2                                   | _A2-3           | A 1 | · · · _          |                                  |
| 111. | C.<br>D.<br>E.<br>F.                                 | Supply fan motor amp draw per phase:                                       | 1–2<br>                               | _ A 2–3         | A 1 | · · ·            |                                  |
| 111. | C.<br>D.<br>E.<br>F.<br><b>STA</b>                   | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 | · · ·<br>· · · · |                                  |
| 111. | С.<br>D.<br>F.<br><b>STA</b><br>А.<br>В.             | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 | <br><br>         |                                  |
| 111. | C.<br>D.<br>F.<br><b>STA</b><br>A.<br>B.<br>C.       | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 |                  | □ N/A<br>□ N/A<br>□ N/A          |
| 111. | C.<br>D.<br>F.<br><b>STA</b><br>A.<br>B.<br>C.<br>D. | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 |                  | □ N/A<br>□ N/A<br>□ N/A          |
| ш.   | C.<br>D.<br>F.<br>STA<br>A.<br>B.<br>C.<br>D.<br>E.  | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 |                  | □ N/A<br>□ N/A<br>□ N/A          |
| 111. | C.<br>D.<br>F.<br>STA<br>A.<br>B.<br>C.<br>D.<br>E.  | Supply fan motor amp draw per phase:                                       | 1–2<br>in inches of H <sub>2</sub> 0: | _ A 2–3         | A 1 |                  | □ N/A<br>□ N/A<br>□ N/A<br>□ N/A |

13F-4157 (06/17)

| DAIKIN  | Rebel Equipment Warranty Regist       | ration Form (continued) |
|---|---------------------------------------|-------------------------|
| Select Yes or No. If not applicable to the type of unit, select N/A.        |                                       |                         |
| IV. PERFORMANCE DATA (Unit to run at steady state for 15 minutes)           |                                       |                         |
| A. Discharge pressure, one compressor:                                      |                                       | Circuit #1 psig         |
| B. Suction pressure, one compressor:  |                                       | Circuit #1 psig         |
| C. Liquid temperature (°F):   |                                       |                         |
| D. Suction line temperature °F from unit controller:                        |                                       |                         |
| E. Discharge line temperature °F from unit controller:                      |                                       |                         |
| F. Superheat temperature °F from unit controller:                           |                                       |                         |
| G. Sub-cooling line temperature °F from unit controller:                    |                                       |                         |
| H. Record discharge air temperature at discharge of unit (°F): $\ldots$     |                                       |                         |
| I. Are all control refrigerant lines secure to prevent excessive vibration  | and wear?                             | Yes No N/A              |
| J. Are all valve caps and packing tight after start-up?                     |                                       | Yes No N/A              |
| K. Did unit control DAT to DAT setpoint?                                    | • • • • • • • • • • • • • • • • • • • | Yes No N/A              |
| V. Hot Water Coil   |                                       |                         |
| A. Pressure test OK?  |                                       | Yes No N/A              |
| VI. Heat Recovery   |                                       |                         |
| A. Heat wheel rotates freely?   |                                       | Yes 🗍 No 🥅 N/A          |
| B. Heat wheel VFD operates properly?  |                                       |                         |
| C. Heat wheel VFD Model No  |                                       |                         |
| D. Check for air bypass around heat wheel.                                  |                                       |                         |
| VII. ELECTRIC HEAT  |                                       |                         |
|   | _                                     |                         |
| A. Electrical heat service corresponds to unit nameplate?                   |                                       |                         |
|   | Hertz                                 |                         |
| B. Are there any signs of physical damage to the electric heat coils? .     |                                       | Yes No N/A              |
| C. Have all electrical terminals been tightened?                            |                                       | Yes No N/A              |
| D. Does sequence controller stage contactors properly?                      | ••••••                                | Yes No N/A              |
| E. Electric heater voltage across each phase:                               | L1                                    | L2L3                    |
| F. Amp draw across each phase at each heating stage:                        |                                       |                         |
| Stage 1 Stage 2 Stage 3   |                                       | ige 6                   |
| Phase L1:   |                                       |                         |
| Phase L2:   |                                       |                         |
| Phase L3  |                                       |                         |
| G. FLA: L1 L2 L3  |                                       |                         |
| H. Operate electric heat with fans off. Electric heat must cycle on high li | mit control                           | Yes No N/A              |
| 13F-4157 (06/17)  |                                       | 3                       |

DAIKIN

## DAIKIN

Rebel Equipment Warranty Registration Form (continued)

Startup date:

| Select Yes or No. If not applicable to the type of unit, select N/A. |   |
|--|---|
| VIII. FURNACE CHECK, TEST, & START                                   |   |
| A. Gas pressure at main (inches w.c.):                               |   |
| B. Gas pressure at manifold (inches w.c.):                           |   |
| C. High limit control OK?  |   |
| D. Flame failure shutoff (seconds):                                  | _ |
| E. Airswitch OK?   |   |
| F. Main Gas Valve Close-Off OK?                                      |   |
| G. Modulation Gas Heat Performance                                   |   |
| Gas Pressure<br><u>Mod. Valve Reg. Valve</u>                         |   |
| 25% in Wc. 25% in Wc.  |   |
| 50% in Wc. 50% in Wc.  |   |
| 75% in Wc. 75% in Wc.  |   |

#### IX. MAINTAINING MICROTECH CONTROL PARAMETER RECORDS

100% \_\_\_\_\_ in Wc.

After the unit is checked, tested, and started and the final control parameters are set, record the final settings. Keep these records on file and update whenever changes to the control parameters are made. Keeping a record facilitates any required analysis and troubleshooting of the system operation and facilitates restoration after a controller replacement.

Thank you for completing this form. Please sign and date below.

Signature \_\_\_\_

#### Return completed form by mail to:

100% in Wc.

Daikin Warranty Department, 13600 Industrial Park Boulevard, Minneapolis, MN 55441

or by email to: AAH.Wty\_WAR\_forms@daikinapplied.com

Please fill out the Daikin Applied "Quality Assurance Survey Report" and list any additional comments that could affect the operation of this unit; e.g., shipping damage, failed components, adverse installation applications, etc. If additional comment space is needed, write the comment(s) on a separate sheet, attach it to the Survey Report and return it to the Warranty Department of Daikin Applied with the completed Equipment Warranty Registration form.

Submit Form

**Clear Form** 

13F-4157 (06/17)

4

# **Quality Assurance Survey Report**



## **Quality Assurance Survey Report**

To whom it may concern:

Please review the items below upon receiving and installing our product. Select N/A on any item that does not apply to the product.

| Job  | o Name:   | Daikin Applied S.O. No   |
|------|---|--------------------------|
| Inst | tallation address:  |                          |
| City | /:  | State:                   |
| Pur  | chasing contractor:   |                          |
| City | /:  | State:                   |
| Nai  | me of person doing start-up (print):  |                          |
|      | Company name:   |                          |
|      | Address:  |                          |
|      | City/State/Zip:   |                          |
| Uni  | it model number:Unit  |                          |
|      | Is there any shipping damage visible?   |                          |
|      | Location on unit  |                          |
| 2.   | How would you rate the overall appearance of the product; i.e., paint, fin damage, etc.?  | Excellent Good Fair Poor |
|      | Did all sections of the unit fit together properly?                                       |                          |
|      | Location on unit  |                          |
| 5.   | Were there any refrigerant leaks?   | Yes No N/A               |
|      | From where did it occur? Shipping Workn   |                          |
| 6.   | Does the refrigerant piping have excessive vibration?                                     | Yes No N/A               |
|      | Location on unit  |                          |
| 7.   | Did all of the electrical controls function at start-up?                                  | Yes No N/A               |
|      | Comments  |                          |
| 8.   | Did the labeling and schematics provide adequate information?                             | Yes No N/A               |
| 9.   | How would you rate the serviceability of the product?                                     |                          |
| 10.  | How would you rate the overall quality of the product?                                    | Excellent Good Fair Poor |
|      | 2 · · · · · · · · · · · · · · · · · · ·   | Excellent Good Fair Poor |
| 11.  | How does the quality of Daikin Applied products rank in relation to competitive products? | Excellent Good Fair Poor |
|      | Comments  |                          |

Please list any additional comments which could affect the operation of this unit; i.e., shipping damage, failed components, adverse installation applications, etc. If additional comment space is needed, write the comment(s) on a separate sheet, attach the sheet to this completed Quality Assurance Survey Report, and return it to the Warranty Department with the completed preceding "Equipment Warranty Registration Form".

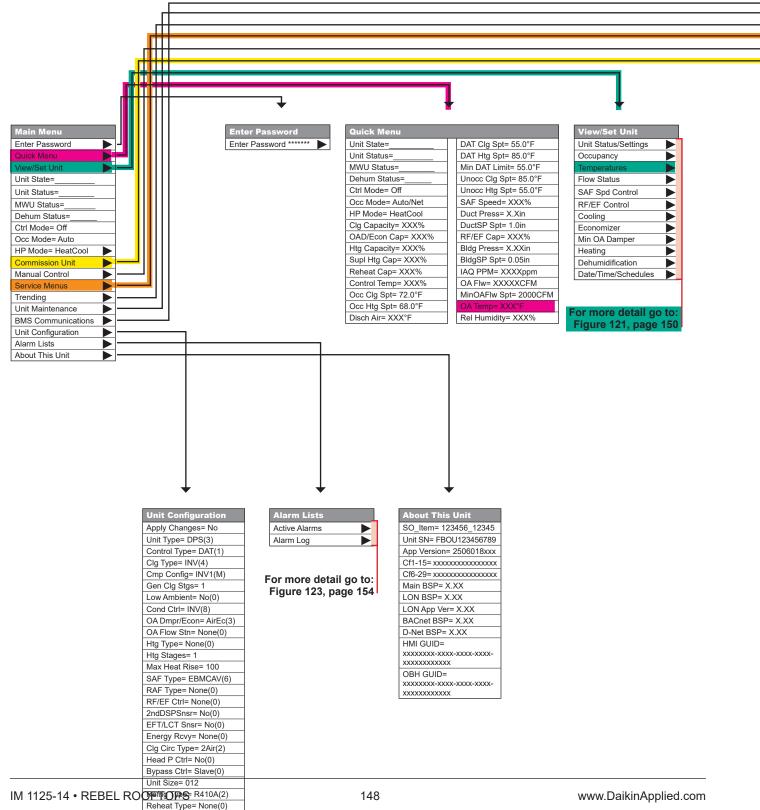
# Appendix

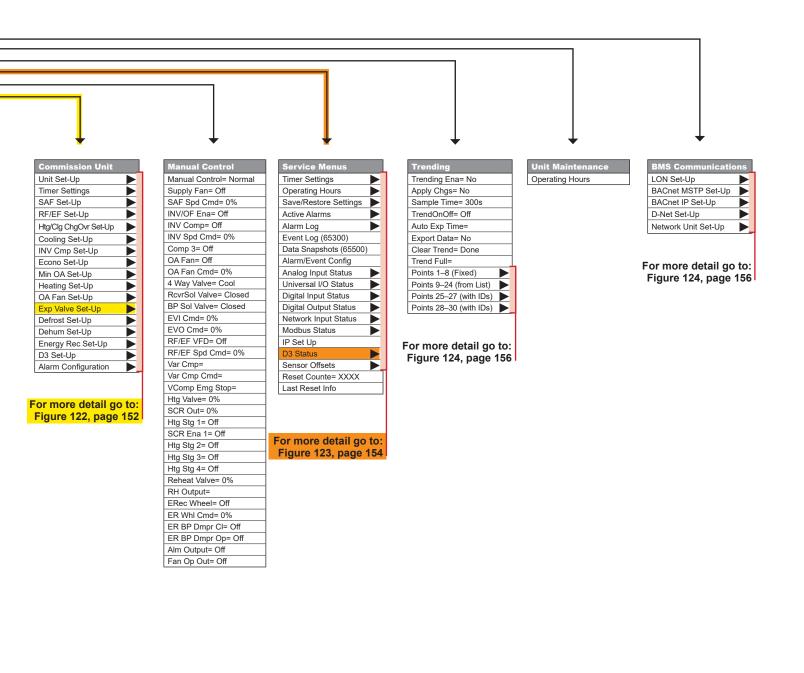
## MicroTech Unit Controller Menu Structure

The following is a description of the MicroTech menu structure. These menus and items can all be displayed with the keypad/ display. Menu items displayed will change based on the selected unit configuration.



Unit Voltage= 460/60(2)



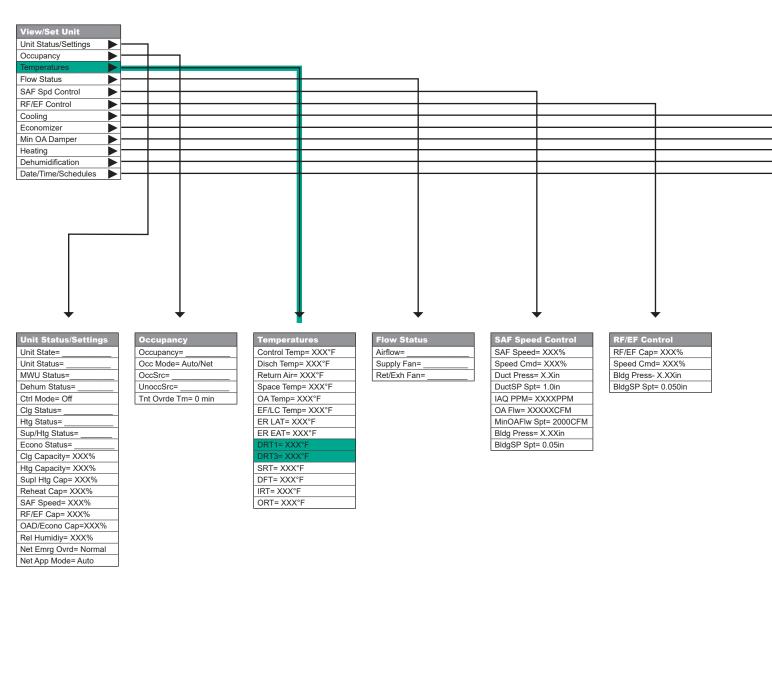


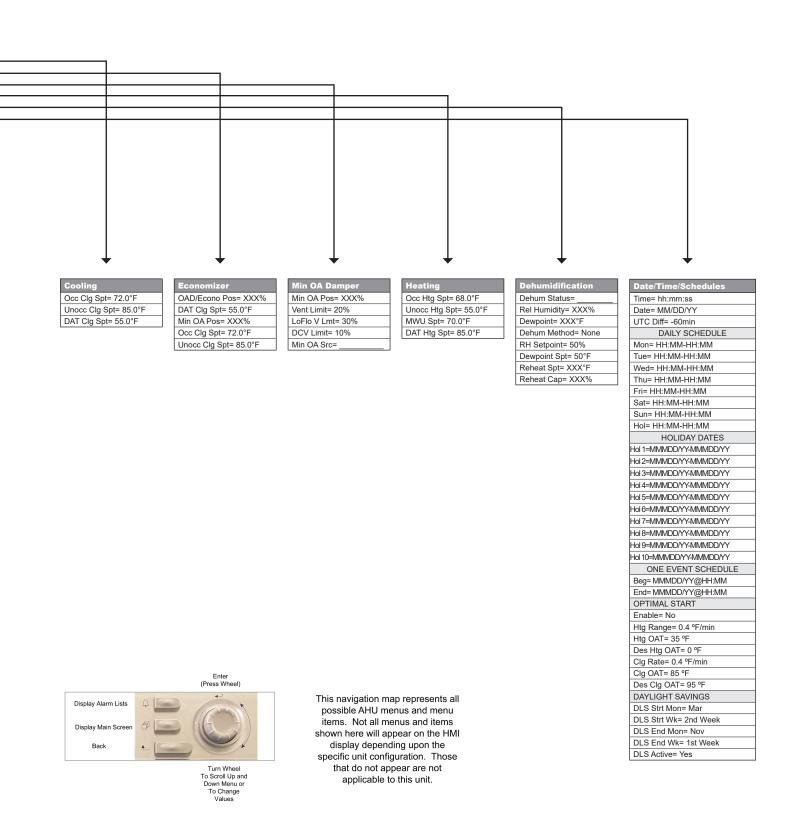


To Change

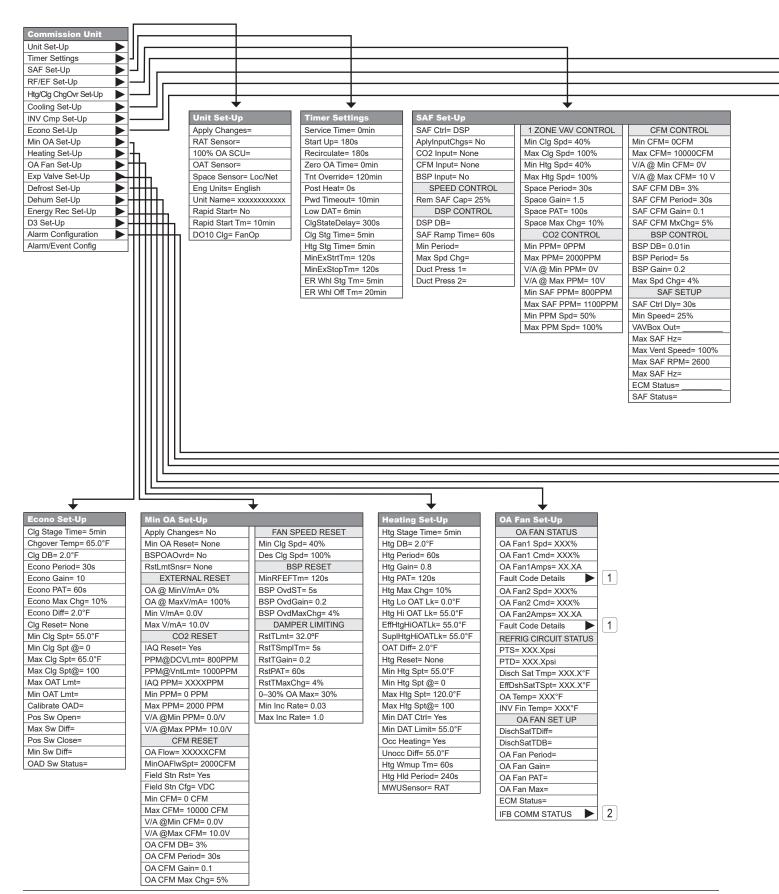
This navigation map represents all possible AHU menus and menu items. Not all menus and items shown here will appear on the HMI display depending upon the specific unit configuration. Those that do not appear are not applicable to this unit.

#### Figure 121: View/Set Unit - Keypad/Display Menu Structure

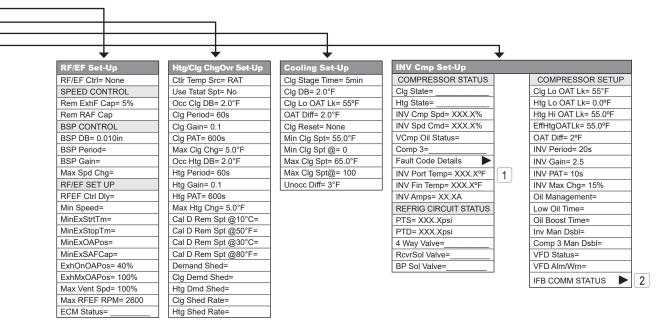




#### Figure 122: Commission Unit – Keypad/Display Menu Structure

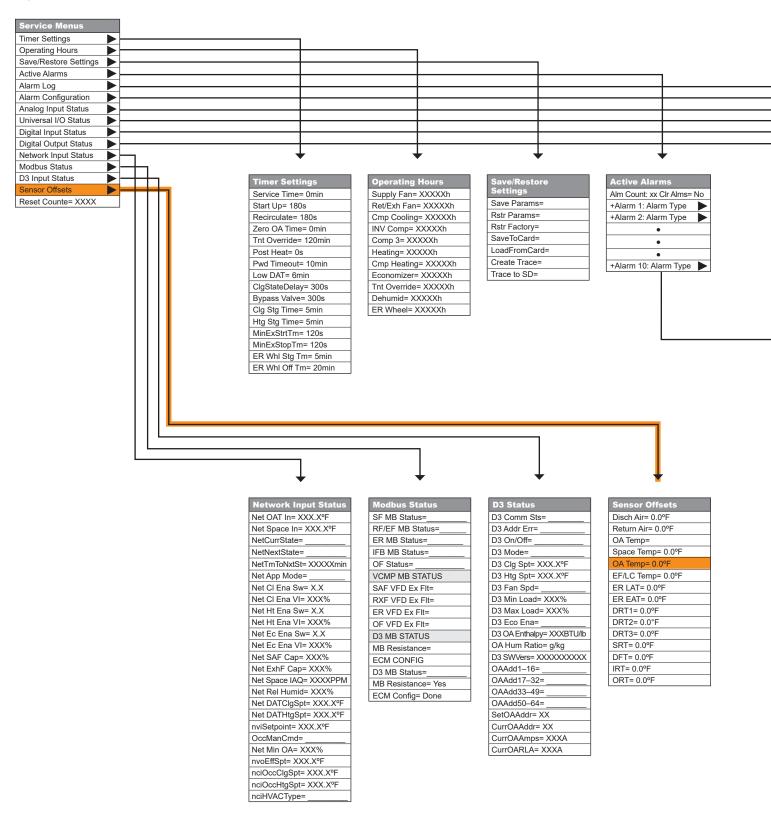


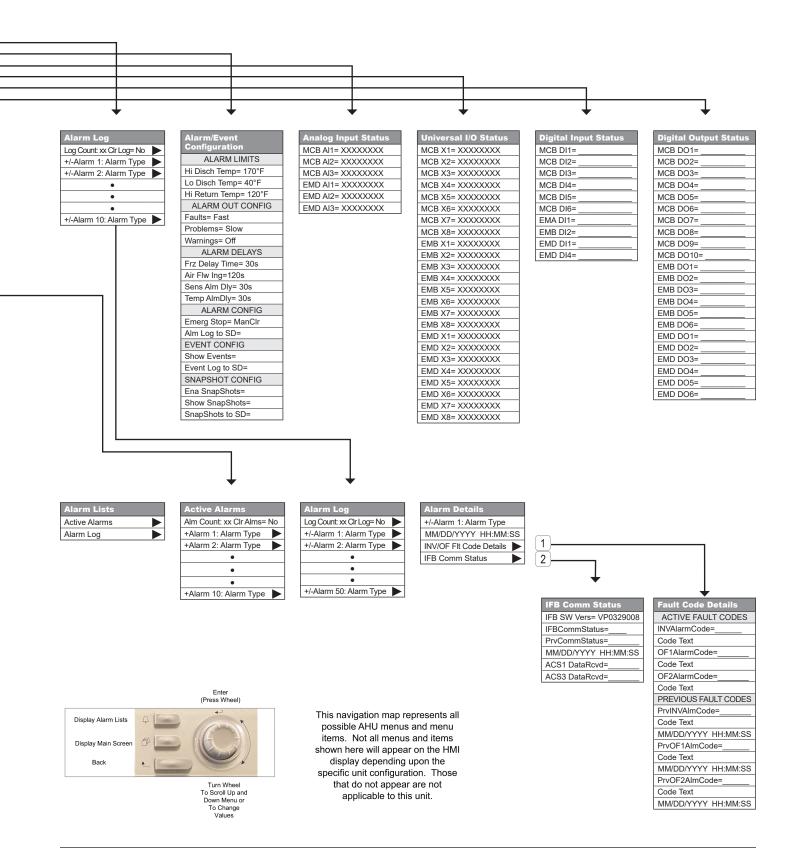




|                          | ,   |   |                       |                       |                      |
|--------------------------|---|---|-----------------------|-----------------------|----------------------|
| Exp Valve Set-Up         |   | Defrost Set-Up  | Dehum Set-Up          | Energy Rec Set-Up     | D3 Set-Up            |
| EXP VALVE STATUS         | EXP VALVE SETUP   | Defrost State=  | Dehum Method= None    | Energy Rcvy= Yes      | Itouch Vers=         |
| EVI Pos= XXX%            | SSH DB= 2.0°F   | Manual DF= No   | RH DB= 2%             | ER Wheel=             | Unit D3 Addr= 1–00   |
| EVO Pos= XXX%            | SH Lo Base= 5.0°F   | MinCmpOpTm= 10min   | Dewpoint DB= 2°F      | Wheel Speed= XXX%     | Set D3 Addr= No      |
| EVStatus=                | SH Hi Base= 9.0°F   | MinAccCmpTm= 40min  | RH Period= 30s        | WhI Spd Cmd= XXX%     | OA Unit Num= 0       |
| REFRIG CIRCUIT STATUS    | Htg EVI Meth= SbC   | MaxFrostTm= 120min  | RH Gain= 1            | ER LAT= XXX°F         | OA Unit Amps= 0      |
| PTS= XXX.Xpsi            | IC SC Spt= 9.0°F  | Defrost Temp= XX°F  | LCS Lo Gain=          | ER EAT= XXX°F         | OA Unit Addr= 0      |
| PTD= XXX.Xpsi            | IC SC DB= 2.0°F   | Tdef Adj= 0.0°F   | RH PAT= 30s           | Min ExhT Diff= 2.0°F  | Set OA Unit= No      |
| Suction SH= XX.X°F       | HtgSC EVI Min= 0%   | CmpOpTime= XXXmin   | RH Max Chg= 10%       | Max ExhT Diff= 6.0°F  | Rst All OA= No       |
| Discharge SH= XX.X°F     | Clg EVO Meth= SbC   | AccCmpOpTm= XXXmin  | Dehum Ctrl= Occupied  | ER WhI Stg Tm= 5min   | Min Load= 20%        |
| Subcooling= XX.X°F       | OC SC Spt= 9.0°F  | LoFrstAccTm= XXXmin   | Sensor Loc= Return    | ER WhI Off Tm= 20min  | Max Load= 50%        |
| Eff SSH Spt= XX.X°F      | OC SC DB= 2.0°F   | HiFrstAccTm= XXXmin   | Mn Lvg Coil T= 45.0°F | Rel Humidity= XXX%    | HiCapReset= No       |
| EffSH Base= XX.X°F       | ClgSC EVO Min= 0%   |   | Mx Lvg Coil T= 52.0°F | Min WhI Spd= 5%       | DATLoDiff= 10.0°F    |
| Eff SC Spt= XX.X°F       | ManCtrl EV Op= Auto   |   | Min Rheat Spt= 55.0°F | Intersect Pt= XXX.XºF | Eco Method= None     |
| Eff SC Lo Lmt= XXX%      | -   |   | Max Rheat Spt= 65.0°F | Fst Mgnt Meth= Timed  | DATHiDiff= 10.0°F    |
| SRT= XXX°F               |   |   | RH Sens Type= VDC     | OA Frst Temp= -5.0°F  | OA Enth Max= 25.5 BT |
| Disch Sat Tmp= XXX.X°F   |   |   | RH Min Sig= 0V        | Defrost Time= 5min    | OA Hum Max= 0.0107   |
| Sucn Sat Tmp= XXX.X°F    |   |   | RH Max Sig= 10V       | Defrost Period= 60min | OAT Max= 84°F        |
| IRT= XXX°F               |   |   | Min Dehum Spd= 33%    | Defrst On Tm= 1s      | Temp Display= DAT    |
| ORT= XXX°F               |   |   | Max Dehum Spd= 100%   | Defrst Off Tm= 24s    | Low Speed= 33%       |
|                          |   |   | RH Min Pos= 15%       | ER WhI Period= 30s    | Med Speed= 66%       |
|                          | Enter   |   | RH Dec Rate= 1.0%/s   | ER WhI Gain= 1.0      | Hi Speed= 100%       |
|                          | (Press Wheel)   |   | RH OutMaxV=           | ER WhI PAT= 30s       |                      |
| splay Alarm Lists        | 4   | This navigation map represents all  | BackUp RH Ena=        | ER WhI Chg= 10%       |                      |
|                          | (A)   | possible AHU menus and menu   |                       | Lo ERLAT Cnplk=       |                      |
| splay Main Screen D Back |   | items. Not all menus and items<br>shown here will appear on the HMI<br>display depending upon the<br>specific unit configuration. Those |                       | Cap Limiting=         |                      |
|                          | Turn Wheel<br>To Scroll Up and<br>Down Menu or<br>To Change<br>Values | that do not appear are not applicable to this unit.   |                       |                       |                      |

#### Figure 123: Service Menu – Keypad/Display Menu Structure





#### Figure 124: BMS Communications - Keypad/Display Menu Structure

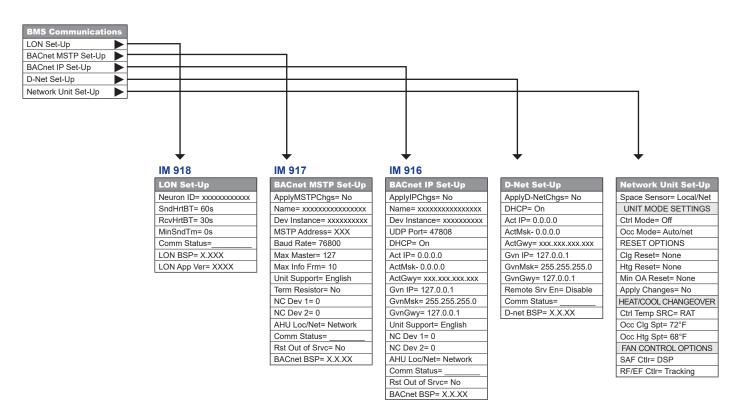
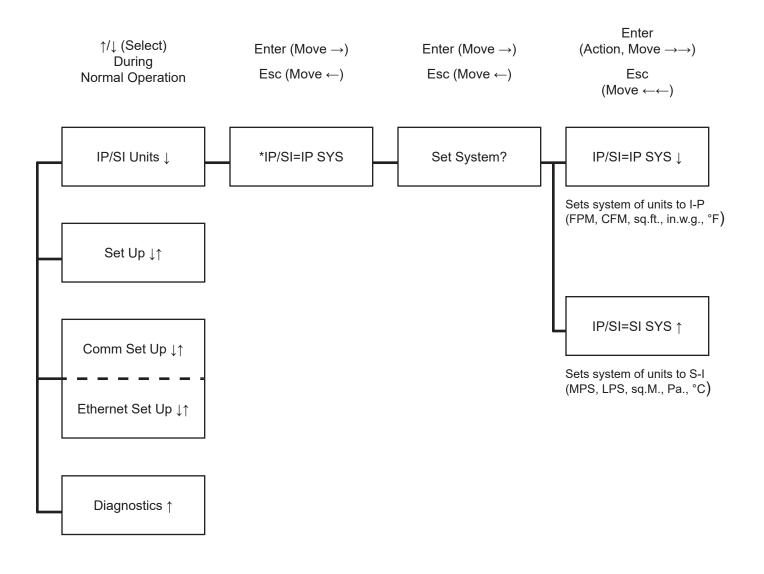


Figure 125: Optional Outdoor Air Monitor – Changing the System of Units

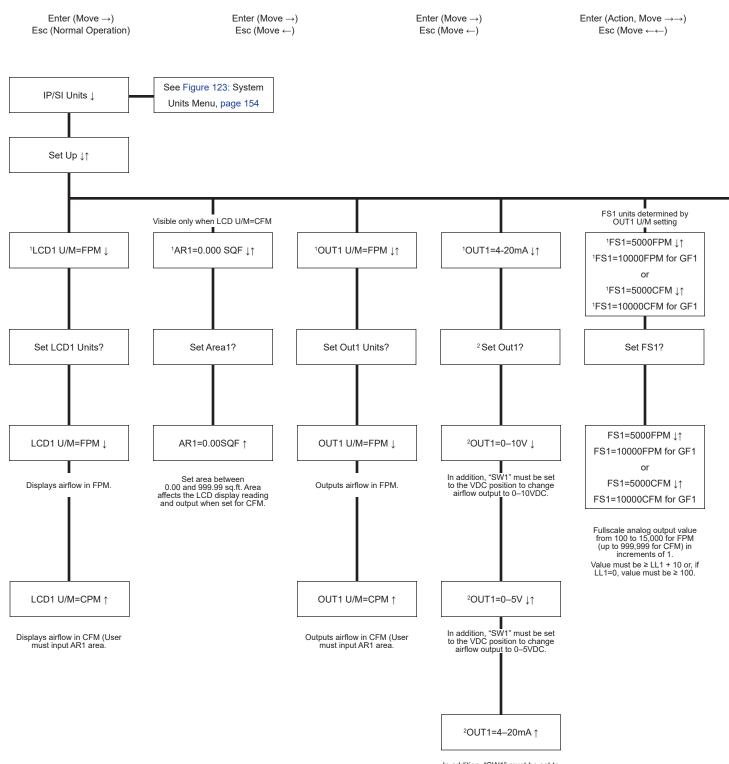
# Press and release $\uparrow/\downarrow$ during normal operation to select



\* Factory Default/Current Setting

### Figure 126: Optional Outdoor Air Monitor - Set Up Menu

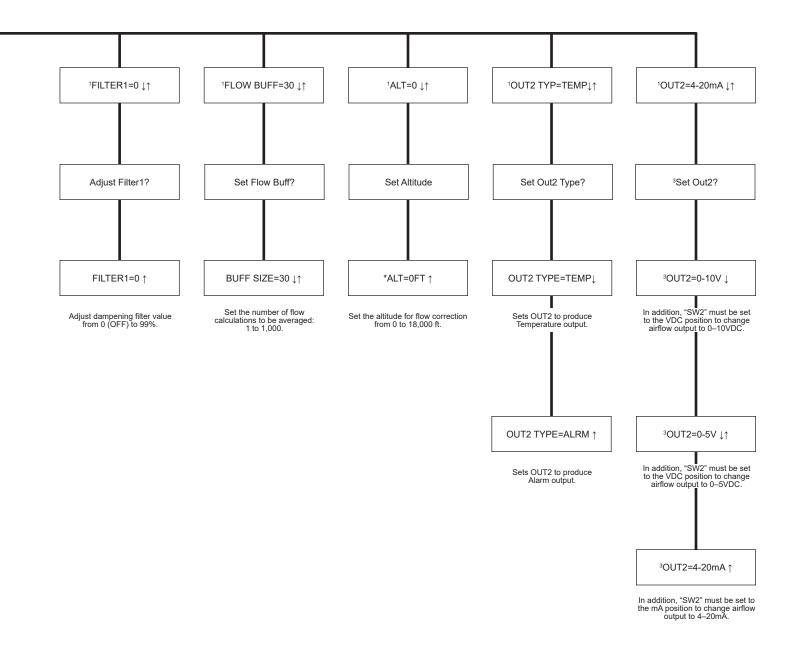
# Press and release $\uparrow/\downarrow$ during normal operation to select



In addition, "SW1" must be set to the mA position to change airflow output to 4–20mA.

1. Factory default/current setting

- 2. If a selection is made that requires SW1 to be set, the LCD displays "Set SW1 on Board".
- If a selection is made that requires SW2 to be set, the LCD displays "Set SW2 on Board".





## Daikin Applied Training and Development

Now that you have made an investment in modern, efficient Daikin Applied equipment, its care should be a high priority. For training information on all Daikin Applied HVAC products, please visit us at www. DaikinApplied.com and click on Training, or call 540-248-9646 and ask for the Training Department.

## Warranty

All Daikin Applied equipment is sold pursuant to its standard terms and conditions of sale, including Limited Product Warranty. Consult your local Daikin Applied Representative for warranty details. To find your local Daikin Applied Representative, go to www.DaikinApplied.com.

## Aftermarket Services

To find your local parts office, visit www.DaikinApplied.com or call 800-37PARTS (800-377-2787). To find your local service office, visit www.DaikinApplied.com or call 800-432-1342.

This document contains the most current product information as of this printing. For the most up-to-date product information, please go to www.DaikinApplied.com.

Products manufactured in an ISO Certified Facility.