Installation & Maintenance Data

IM 526-14

Group: **WSHP**

Part Number: **107224301**

Date: **October 2000**

Horizontal Water Source Heat Pump Units

Contents

Model Nomenclature

W CDD 1 009 D Z

Product Catagory
W = WSHP

Product Identifier
See box below

Design Series
1 = A Design
2 = B Design
3 = C Design
4 = D Design
5 = E Design

Nominal Capacity
007 = 7,000
009 = 9,000
012 = 12,000
015 = 15,000
019 = 19,000
etc....

Coil Options
None

Voltage
E = 208/230-60-1
F = 208/23-60-3
J = 265-60-1
K = 460-60-3
L = 575-60-3
M = 230-50-1
N = 380-50-3

McQuay Product Identifiers

CDD = Ceiling mtd./DDC Controls/Ext. Range/Less Board
CDE = Ceiling mtd./DDC Controls/Ext. Range
CDL = Ceiling mtd./DDC Controls/Std. Range/Less Board
CDS = Ceiling mtd./DDC Controls/Std. Range
CME = Ceiling mtd./Mark IV/Ext. Range
CMG = Ceiling mtd./Mark IV/Geothermal
CMS = Ceiling mtd./Mark IV/Std. Range
CMU = Ceiling mtd./Mark IV/European Spec.

Note: **Installation and maintenance are to be performed only by qualified personnel who are familiar with local codes and regulations, and are experienced with this type of equipment.** ***Caution:*** **Sharp edges are a potential injury hazard. Avoid contact with them.**

Transportation & Storage

Upon receipt of the equipment, check carton for visible damage. Make a notation on the shipper's delivery ticket before signing. If there is any evidence of rough handling, immediately open the cartons to check for concealed damage. If any damage is found, notify the carrier within 48 hours to establish your claim and request their inspection and a report. The Warranty Claims Department should then be contacted.

Do not stand or transport the machines on end. For storing, each carton is marked with "up" arrows.

In the event that elevator transfer makes up-ended positioning unavoidable, absolutely ensure that the machine is in the normal upright position for at least 24 hours before operating.

Temporary storage at the job site must be indoors, completely sheltered from rain, snow, etc. High or low temperatures naturally associated with weather patterns will not harm the conditioners. Excessively high temperatures, 140°F (60°C) and higher, may deteriorate certain plastic materials and cause permanent damage.

Installation

General

1. To prevent damage, this equipment should not be operated for supplementary heating and cooling during the construction period.
2. Inspect the carton for any specific tagging numbers indicated by the factory per a request from the installing contractor. At this time the voltage, phase and capacity should be checked against the plans.
3. Check the unit size against the plans to ensure unit installation is in the correct location.
4. After removing the carton, remove the hanger kit from the fan housing.
5. Before installation, check the available ceiling height versus the height of the unit.
6. Note the location and routing of water piping, condensate drain piping, and electrical wiring. The locations of these items are clearly marked on submittal drawings.
7. The installing contractor will find it beneficial to confer with piping, sheet metal, ceiling and electrical foremen before installing any conditioners.
8. Remove all shipping blocks in the fan wheel.
9. Change the airflow direction from straight discharge to end discharge or vice versa before the unit is installed in the ceiling. Refer to the section in this bulletin for instructions.
10. We recommend that the contractor cover the conditioners with plastic film to protect the machines during finishing of the building. This is critical while spraying fireproofing material on bar joists, sandblasting, spray painting and plastering. If plastic film is not available, the shipping carton may be modified to cover the units during construction.
11. On units with spring mounted compressors, remove the hold-down bolt from the bottom of the unit before starting compressor.

Unit Location

1. Locate the unit in an area that allows for easy removal of the filter and access panels. Leave enough space for service personnel to perform maintenance or repair. Provide sufficient room to make water, electrical and duct connections.
2. The contractor should make sure that adequate ceiling panel access exists, including clearance for hanger brackets, duct collars and fittings at water and electrical connections.
3. Allow adequate room below the unit for a condensate trap and do not locate the unit above pipes.
4. Each unit is suspended from the ceiling by four threaded rods. The rods are attached to the unit corners by a hanger bracket through a rubber isolator. Caution: Do not use rods smaller than specified below. The rods must be securely anchored to the ceiling or to the bar joists.
5. Each unit is furnished with a hanger kit. The kit is shipped unassembled and includes hanger brackets, rubber isolators, washers, bolts and lock washers. Lay out the threaded rods per the dimensions in Figures 1A and 1B. Assemble the hangers to the unit as shown in Figures 1C, 1D and 1E. Securely tighten the brackets to the unit.
6. When attaching the hanger rods to the unit, a double nut is recommended since vibration could loosen a single nut. The installer is responsible for providing the hex nuts when installing hanger rods.
7. Leave minimum 3" (76 mm) extra threaded rod below the double nuts or minimum 3" (76 mm) clearance between top of unit and ceiling above to facilitate top panel removal for servicing
8. The unit should be pitched towards the drain in both directions to facilitate condensate removal.

Figure 1A. Hanger bracket detail, sizes 007 thru 060

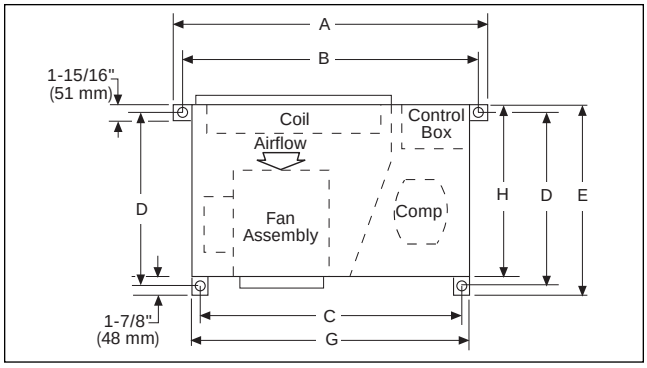


Figure 1B. Hanger bracket detail, sizes 070 thru 120

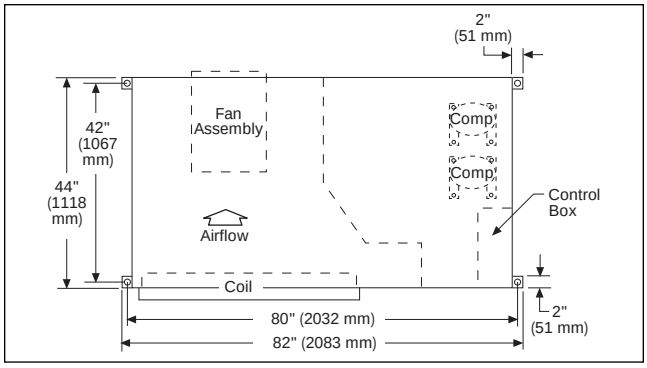


Figure 1C. Unit sizes 007 thru 060

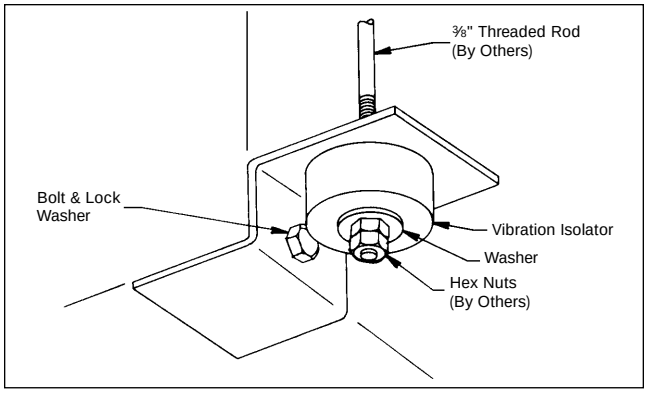
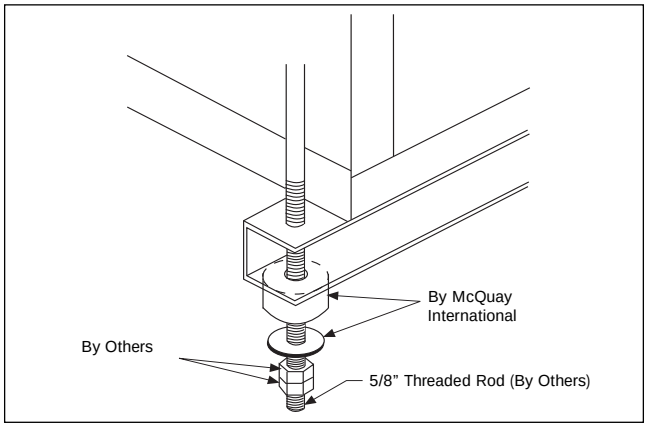


Figure 1E. Unit sizes 070 thru 120



Hanger bracket dimensions for WCMU type units

UNIT SIZE	DIMENSIONS (mm)						
	A	B	C	D	E	F	G
006 – 012	965	921	914	584	632	683	546
015 – 019	1067	1022	1016	610	660	711	571
024 – 030	1114	1069	1067	660	711	762	622
036 – 042	1245	1200	1194	660	711	762	622
048 – 060	1524	1480	1473	711	762	813	673

Hanger bracket dimensions

UNIT SIZE	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
007 – 012	38	36	32½	20¼	22	18½	34	20
015 – 030	44	42	38½	20¼	22	18½	40	20
035 – 042	50	48	44½	20¼	22	18½	46	20
048 & 060	54 5/16	52 5/16	48	28 5/32	30	26	50	28
070 – 120	See Figure 1B							

UNIT SIZE	DIMENSIONS (mm)							
	A	B	C	D	E	F	G	H
007 – 012	965	914	826	514	559	470	864	508
015 – 030	1118	1067	978	514	559	470	1016	508
035 – 042	1270	1219	1130	514	559	470	1168	508
048 & 060	1380	1329	1219	715	762	660	1270	711
070 – 120	See Figure 1B							

Air Balancing

Unit sizes 070 thru 120 are supplied with a variable pitch motor sheave to aid in airflow adjustment. They are set at the factory according to Chart 1 shown below.

When the final adjustments are complete, the current draw of the motors should be checked and compared to the full load current rating of the motors. The amperage must not exceed the service factor stamped on the motor nameplate.

Upon completion of the air balance, it is a common industry recommendation that the variable pitched motor sheave be replaced with a properly sized fixed sheave. A matching fixed sheave will provide longer belt and bearing life and vibration free operation. Initially, it is best to have a variable pitched motor sheave for the purpose of air balancing, but once the balance has been achieved, fixed sheaves maintain balancing and alignment more effectively.

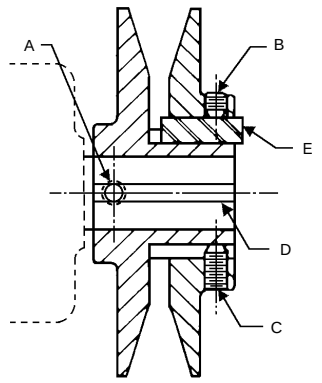
Adjustment (See Figure 2)

1. All sheaves should be mounted on the motor or driving shaft with the setscrew “A” toward the motor
2. Be sure both driving and driven sheaves are in alignment and that shafts are parallel.
3. Fit internal key “D” between sheave and shaft, and lock setscrew “A” securely in place.

Adjusting

1. Loosen setscrews “B” and “C” in moving parts of sheave and pull out external key “E”. (This key projects a small amount to provide a grip for removing.)
2. Adjust sheave pitch diameter for desired speed by opening moving parts by half or full turns from closed position. Do not open more than five full turns.
3. Replace external key “E” and securely tighten setscrews “B” over key and setscrews “C” into keyway in fixed half of the sheave.
4. Put on belts and adjust belt tension to 4 lbs. –0.7 lbs. (18N –3N) for a ½" to ¾" (13 mm to 19 mm) belt deflection height.
5. To determine the deflection distance from normal position, use a straightedge or stretch a cord from sheave to sheave to use as a reference line. On multiple-belt drives an adjacent undeflected belt can be used as a reference.
6. Future adjustments should be made by loosening the belt tension and increasing or decreasing the pitch diameter of the sheave by half or full turns as required. Readjust belt tension before starting drive.
7. Be sure that all keys are in place and that all setscrews are tight before starting drive. Check setscrews and belt tension after 24 hours service.
8. When new V-belts are installed on a drive, the initial tension will drop rapidly during the first few hours. Check tension frequently during the first 24 hours of operation. Subsequent retensioning should fall between the minimum and maximum force.

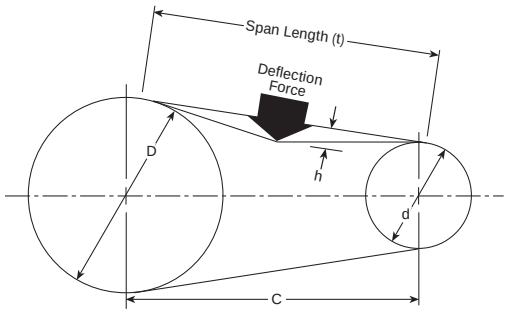
Figure 2.



Key E projects to provide a grip for removing.

Single Groove

Figure 3. Drive belt adjustment



$$h = \frac{t}{64}$$

$$t = \sqrt{C^2 - \left(\frac{D-d}{2}\right)}$$

Where: t = Span length, inches (mm)
C = Center distance, inches (mm)
D = Larger sheave diameter, inches (mm)
d = Smaller sheave diameter, inches (m)
h = Deflection height, inches (mm)

Note: The ratio of deflection to belt span is 1:64.

Chart 1A. 60 Hz

Unit Size	Motor HP	RPM Range	Factory Setting (RPM)	Motor Sheave Position
070	1½	756 – 902	785	4 Turns Open
	3	907 –1081	904	5 Turns Open
090	1½	698 – 832	858	1½ Turns Open
	3	907 –1081	904	5 Turns Open
120	3	756 – 901	814	3 Turns Open
	5	907 –1081	904	5 Turns Open

Chart 1B. 50 Hz

Unit Size	Motor HP	RPM Range	Factory Setting (RPM)	Motor Sheave Position
070	1½	756 – 901	786	4 Turns Open
090	1½	720 – 860	858	1½ Turns Open
120	3	756 – 902	815	3 Turns Open

Filter Access

Each unit is shipped with a filter bracket for side filter removal. For bottom removal push the filter up into top bracket to gain clearance of bottom bracket and remove the filter. Also, a sheet metal duct filter retainer can be fabricated when return air duct work is used.

Air Discharge Conversion

Unit sizes 007 thru 060 can be shipped as straight discharge air or end discharge air arrangement. Most likely, the unit will have to be converted from straight discharge to end discharge. To accomplish this:

1. Remove top panel.
2. Remove the access panel to the fan motor. Remove the piece of insulation at the bottom on the side of the bottom panel.
3. Remove the fan discharge panel, rotate it 180 degrees, and move it to the other side. In other words, with straight air discharge the housing is bottom horizontal and with an end discharge the housing is top horizontal.
4. Remove the three bolts holding the fan motor on and rotate it so that the motor oilers are in the up position.
5. Install insulation base panel below new access panel location.
6. Reinstall the top panel.
7. Reinstall the piece of insulation and the access panel.

Ductwork & Attenuation

Discharge ductwork is normally used with these conditioners. Return air ductwork may also be required.

All ductwork should conform to industry standards of good practice as described in the ASHRAE Systems Guide.

The discharge duct system will normally consist of a flexible connector at the unit, a transition piece to the full duct size, a short run of duct, an elbow without vanes, and a trunk duct teeing into a branch duct with discharge diffusers as shown in Figure 4. The transition piece must not have angles totaling more than 30° or severe loss of air performance can result. Do not connect the full duct size to the unit without using a transition piece down to the size of the discharge collar on the unit. With metal duct material, the sides only of the elbow and entire branch duct should be internally lined with acoustic fibrous insulation for sound attenuation. Glass fiber duct board material is more absorbing and may permit omission of the canvas connector.

The ductwork should be laid out so that there is no line of sight between the conditioner discharge and the distribution diffusers.

Return air ducts can be brought in through a low side wall filter-grille and then up through the stud pieces to a ceiling plenum or through air ceiling filter-grilles. The ceiling filter-grille must not be placed directly under the conditioner.

Return air ductwork can be connected to the standard filter rack. See Figure 5 (side filter removal shown). The filter rack can be installed for bottom filter removal or side filter removal by locating the brackets. For side filter removal the brackets should be located on the bottom, left side, and top. For bottom filter removal the brackets should be mounted on the left side top and right side with the spring clips supporting the filter.

Do not use sheet metal screws directly into the unit cabinet for connection of supply or return air ductwork, especially return air ductwork which can hit the drain pan or the air coil.

Figure 4.

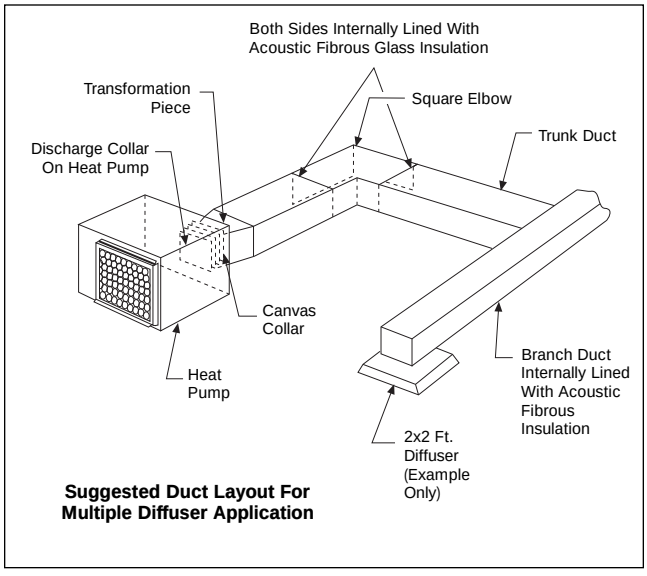
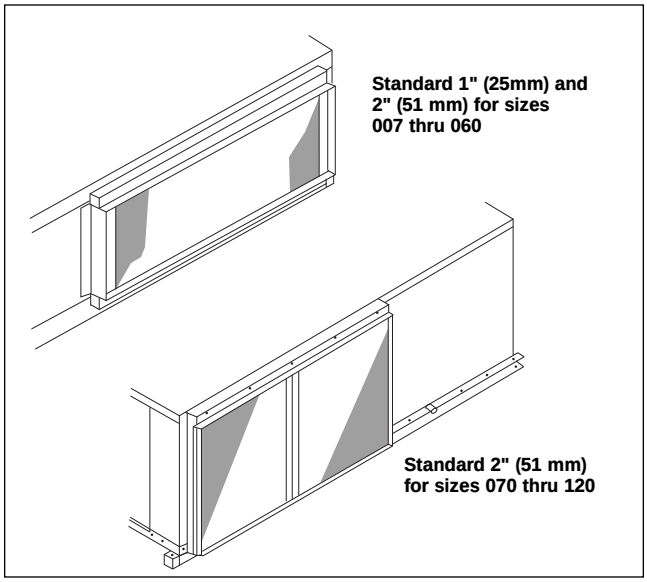


Figure 5. Filter rack/return air duct collar



Ventilation Air

Ventilation may require outside air. The temperature of the ventilation air must be controlled so that mixture of outside air and return air entering the conditioner does not exceed conditioner application limits. It is also typical to close off the ventilation air system during unoccupied periods (night setback).

The ventilation air system is generally a separate building subsystem with distribution ductwork. Simple introduction of the outside air into each return air plenum chamber reasonably close to the conditioner air inlet is not only adequate, but recommended. Do not duct outside air directly to the conditioner inlet. Provide sufficient distance for thorough mixing of outside and return air. See Operating Limits on page 10.

Electrical Data

General

1. Verify the compatibility between the voltage and phase of the available power and that shown on the unit serial plate. Line and low voltage wiring must comply with local codes or the National Electrical Code, whichever applies.
2. Apply correct line voltage to the unit. A ⅞" (22mm) hole and/or a 1⅛" (29 mm) knockout is supplied on the side of the unit. A disconnect switch near the unit is required by code. Power to the unit must be sized correctly and have dual element (Class RK5) fuses or an HACR circuit breaker for branch circuit overcurrent protection. See the nameplate for correct ratings.
3. Three phase 50 cycle units, 380/50/3, require a neutral wire for 230/50/1 power to the fan circuit.
4. Connect the thermostat/subbase wiring with the power "off " to the unit.
5. **Field supplied relays installed on the input terminals W1, W2, Y1, Y2 or G may introduce electrical noise. Never install relay coils in series with the inputs.**

230 Volt Operation

All 208-230 volt single-phase and three-phase units are factory wired for 208 volt operation. For 230 phase operation, the line voltage tap on the 24 volt transformer must be changed. Disconnect and cap the red lead wire and interchange it with the orange lead wire on the primary of the 24 volt transformer.

Fan Assembly

All fan motors are multi-speed, PSC type with integral mounting brackets and thermal overload protection. The motor is isolated from the fan housing for minimum vibration transmission. Fan motors have a terminal strip on the motor body for simple motor speed change without going back to the control box. All the fan/motor assemblies have a removable orifice ring on the housing to accommodate motor and fan wheel removal without disconnecting the ductwork. The fan housing protrudes through the cabinet allowing adequate material for connection of flexible duct. Each model unit is shipped from the factory for maximum performance and minimum sound requirements. Fan sound levels and performance can be effected by external static pressure

Figure 6. Sizes 006 through 012

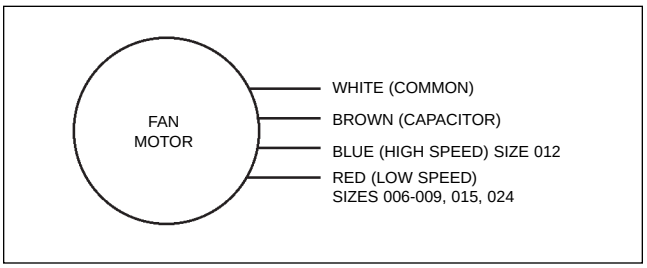
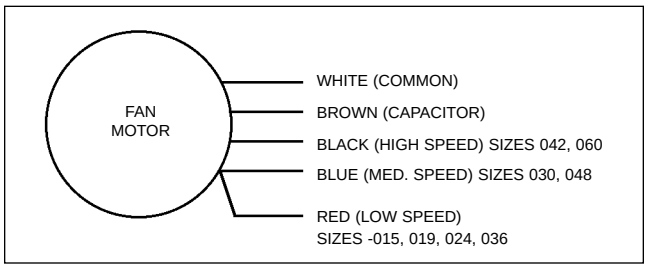


Figure 6a. Sizes 015 through 060



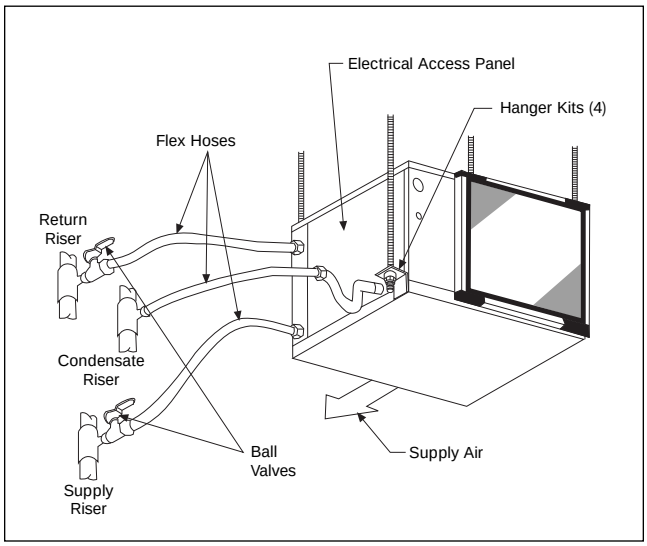
Piping

1. All units should be connected to supply and return piping in a two-pipe reverse return configuration. A reverse return system is inherently self-balancing and requires only trim balancing where multiple quantities of units with different flow and pressure drop characteristics exist in the same loop. Check for proper water balance by measuring differential temperature reading across the water connections. To insure proper water flow, the differential flow should be 10°F to 14°F (5°C to 8°C) for units in cooling mode.

   A direct return system may also work acceptably, but proper water flow balancing is more difficult to achieve and maintain.
2. The piping can be steel, copper or PVC.
3. Supply and return runouts usually join the unit via short lengths of high pressure flexible hose which are sound attenuators for both unit operating noise and hydraulic pumping noise. One end of the hose should have a swivel fitting to facilitate removal for service. Hard piping can also be brought directly to the unit. This option is not recommended since no vibration or noise attenuation can be accomplished. The hard piping must have unions to facilitate unit removal. See Figure 7 for typical piping setup.
4. Some flexible hose threaded fittings are supplied with sealant compound. If not, apply Teflon tape to assure a tight seal.
5. Supply and return shutoff valves are required at each conditioner. The return valve is used for balancing and should have a "memory stop" so that it can always be closed off but can only be reopened to the proper position for the flow required.
6. No unit should be connected to the supply and return piping until the water system has been cleaned and flushed completely. After the cleaning and flushing has taken place, the initial connection should have all valves wide open in preparation for water system flushing.
7. Units with water regulating valves need to have the capillary routed outside the unit through a notch in the access panel. Be sure to install the split rubber grommet (supplied) in this notch to protect the capillary and check to ensure that all other parts of the capillary do not contact other steel or copper parts. Install the valve in the return water line.
8. Condensate piping can be steel, copper or PVC. Each unit includes a condensate connection.

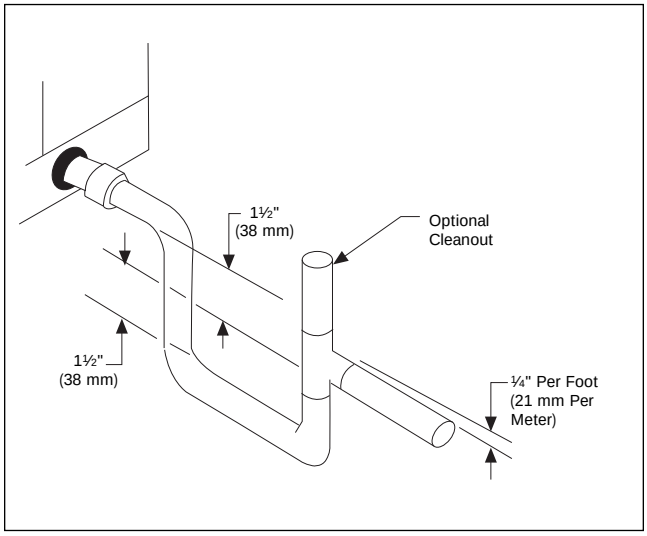
9. The condensate disposal piping must have a trap. The piping must be pitched away from the unit not less than ¼" per foot (21 mm per meter) (see Figure 8). Generally, the condensate trap is made of copper and soldered on the unit. A piece of vinyl hose from the trap to the drain line is used for simple removal. A complete copper or PVC condensate system can also be used. Union fittings in the copper lines should be applied to facilitate removal. Factory supplied condensate hose assemblies have pipe thread fittings to facilitate connection of a flexible vinyl or steel braided hose.

Figure 7. (Sizes 007 through 060 shown)



10. Do not locate any point in the drain system above the drain connection of any unit.
11. Automatic flow controlled devices must not be installed prior to system cleaning and flushing.
12. A high point of the piping system must be vented.
13. Check local code for the need for dielectric fittings.

Figure 8.



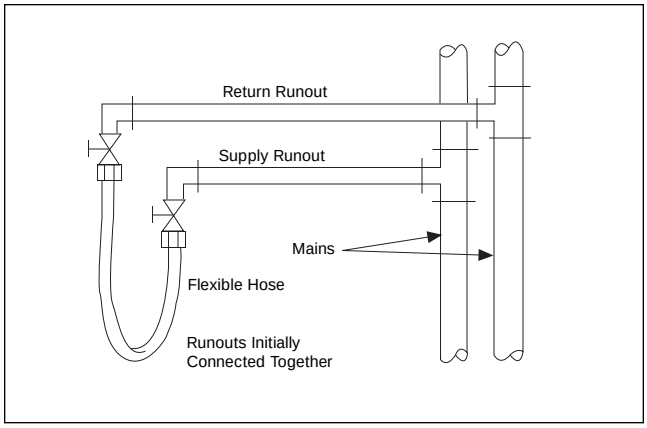
Note: Do not overtorque fittings. The maximum torque without damage to fittings is 30 foot pounds. If a torque wrench is not available, use as a rule of thumb, finger-tight plus one quarter turn. Use two wrenches to tighten the union, one to hold the line and one for simultaneous tightening of the nut.

Cleaning & Flushing System

1. Prior to first operation of any conditioner, the water circulating system must be cleaned and flushed of all construction dirt and debris.

   If the conditioners are equipped with water shutoff valves, either electric or pressure operated, the supply and return runouts must be connected together at each conditioner location. This will prevent the introduction of dirt into the unit. See Figure 9.

Figure 9.



2. Fill the system at the city water makeup connection with all air vents open. After filling, close all air vents.

   The contractor should start main circulator with the pressure reducing valve open. Check vents in sequence to bleed off any trapped air, ensuring circulation through all components of the system.

   Power to the heat rejector unit should be off, and the supplementary heat control set at 80°F (27°C).

   While circulating water, the contractor should check and repair any leaks in the piping. Drains at the lowest point(s) in the system should be opened for initial flush and blowdown, making sure city water fill valves are set to make up water at the same rate. Check the pressure gauge at pump suction and manually adjust the makeup to hold the same positive steady pressure both before and after opening the drain valves. Flush should continue for at least two hours, or longer if required, to see clear, clean drain water.

3. Shut off supplemental heater and circulator pump and open all drains and vents to completely drain down the system. Short circuited supply and return runouts should now be connected to the conditioner supply and return connections. Do not use sealers at the swivel flare connections of hoses.
4. Trisodium phosphate was formerly recommended as a cleaning agent during flushing. However, many states and localities ban the introduction of phosphates into their sewage systems. The current recommendation is to simply flush longer with warm 80°F (27°C) water.

5. Refill the system with clean water. Test the water using litmus paper for acidity, and treat as required to leave the water slightly alkaline (pH 7.5 to 8.5). The specified percentage of antifreeze may also be added at this time. Use commercial grade antifreeze designed for HVAC systems only. Do not use automotive grade antifreeze.

   Once the system has been filled with clean water and antifreeze (if used), precautions should be taken to protect the system from dirty water conditions. Dirty water will result in system wide degradation of performance and solids may clog valves, strainers, flow regulators, etc. Additionally, the heat exchanger may become clogged which reduces compressor service life or causes premature failure. A SystemSaver® from McQuay International should be employed to continuously remove solids as the system operates. Contact your local representative for further information on this device.

6. Set the loop water controller heat add setpoint to 70°F (21°C) and the heat rejection setpoint to 85°F (29°C). Supply power to all motors and start the circulating pumps. After full flow has been established through all components including the heat rejector (regardless of season) and air vented and loop temperatures stabilized, each of the conditioners will be ready for check, test and start-up, air balancing, and water balancing.

Start-up

1. Open all valves to full open position and turn on power to the conditioner.
2. Set thermostat for “Fan Only” operation by selecting “Off” at the system switch and “On” at the fan switch. If “Auto” fan operation is selected, the fan will cycle with the compressor. Check for proper air delivery.
3. For those units that have two-speed motors, reconnect for low speed operation if necessary.
4. Set thermostat to “Cool.” If the thermostat is an automatic changeover type, simply set the cooling temperature to the coolest position. On manual changeover types additionally select “Cool” at the system switch.

   Again, many conditioners have time delays which protect the compressor(s) against short cycling. After a few minutes of operation, check the discharge grilles for cool air delivery. Measure the temperature difference between entering and leaving water. It should be approximately 1½ times greater than the heating mode temperature difference. For example, if the cooling temperature difference is 15°F (8°C), the heating temperature difference should have been 10°F (5°C).
   Without automatic flow control valves, target a cooling temperature difference of 10°F to 14°F (5°C to 8°C). Adjust the combination shutoff/balancing valve in the return line to a water flow rate which will result in the 10˚F to 14°F (5°C to 8°C) difference.
5. Set thermostat to “Heat.” If the thermostat is the automatic changeover type, set system switch to the “Auto” position and depress the heat setting to the warmest selection. Some conditioners have built-in time delays which prevent the compressor from immediately starting. With most control schemes, the fan will start immediately. After a few minutes of compressor operation, check for warm air delivery at discharge grille. If this is a “cold building” start-up, leave unit running until return air to the unit is at least 65°F (18°C).

   Measure the temperature difference between entering and leaving air and entering and leaving water. With entering water of 60°F to 80°F (16°C to 27°C), leaving water should be 6°F to 12°F (3.3°C to 6.6°C) cooler, and the air temperature rise through the machine should not exceed 35°F (19°C). If the air temperature exceeds 35°F (19°C), then the water flow rate is inadequate.
6. Check the elevation and cleanliness of the condensate line. If the air is too dry for sufficient dehumidification, slowly pour enough water into the condensate pan to ensure proper drainage.
7. If the conditioner does not operate, check the following points:
   a. Is supply voltage to the machine compatible?
   b. Is thermostat type appropriate?
   c. Is thermostat wiring correct?
8. If the conditioner operates but stops after a brief period:
   a. Is there proper airflow? Check for dirty filter, incorrect fan rotation (3-phase fan motors only), or incorrect ductwork.
   b. Is there proper water flow rate within temperature limits? Check water balancing; backflush unit if dirt-clogged.
9. Check for vibrating refrigerant piping, fan wheels, etc.
10. Do not lubricate the fan motor during the first year of operation as it is prelubricated at the factory.
11. **Field supplied relays installed on the input terminals W1, W2, Y1, Y2 or G may introduce electrical noise. Never install relay coils in series with the inputs.**

Operating Limits

Environment

This equipment is designed for indoor installation only. Sheltered locations such as attics, garages, etc., generally will not provide sufficient protection against extremes in temperature and/or humidity, and equipment performance, reliability, and service life may be adversely affected.

Air and water limits

	Standard Units		Extended Range Units	
	Cooling	Heating	Cooling	Heating
Min. Ambient Air	50˚F/10˚C	50˚F/10˚C	40˚F/5˚C	40˚F/5˚C
Normal Ambient Air	80˚F/27˚C	70˚F/21˚C	80˚F/27˚C	70˚F/21˚C
Max. Ambient Air	100˚F/38˚C	85˚F/29˚C	100˚F/38˚C	85˚F/29˚C
Min. Ent. Air ① ②	50˚F/10˚C	50˚F/10˚C	50˚F/10˚C	40˚F/5˚C
Normal Ent. Air, dw/wb	80/67˚F 27/19˚C	70˚F 21˚C	80/67˚F 27/19˚C	70˚F 21˚C
Max. Ent. Air db/wb ① ②	100/83˚F 38/28˚C	80˚F 27˚C	100/83˚F 38/28˚C	80˚C 27˚C

Water enthalpy

	Standard Units		Extended Range Units	
	Cooling	Heating	Cooling	Heating
Min. Ent. Water ① ②	55°F/13°C	55°F/13°C	40°F/5°C	40°F/5°C
Normal Ent. Water	85°F/29˚C	70˚F/21°C	85°F/29˚C	70˚F/21°C
Max. Ent. Air ① ②	110°F/43˚C	90°F/32°C	110°F/43˚C	90°F/32°C

① At ARI flow rate.

② **Maximum and minimum values may not be combined. If one value is at maximum or minimum, the other two conditions may not exceed the normal condition for standard units. Extended range units may combine any two maximum or minimum conditions, but not more than two, with all other conditions being normal conditions.**

Power Supply

A voltage variation of ±10% of nameplate utilization voltage is acceptable. Three-phase system unbalance shall not exceed 2%.

Additional Information For Initial Start-up Only

Standard units

Units are designed to start and operate in an ambient of 40°F (5°C), with entering air at 40°F (5°C), with entering water at 70°F (21°C), with both air and water flow rates used in the ARI Standard 320-86 rating test, for initial start-up in winter.

Note: This is not a normal or continuous operating condition. It is assumed that such a start-up is for the purpose of bringing the building space up to occupancy temperature.

Extended range units

Extended range heat pump conditioners are designed to start and operate in an ambient of 40°F (5°C), with entering air at 40°F (5°C), with entering water at 40°F (5°C), with both air and water at flow rates used in the ARI Standard 320-86 rating test, for initial start-up in winter.

Note: This is not a normal or continuous operating condition. It is assumed that such a start-up is for the purpose of bringing the building space up to occupancy temperature.

Operating voltages

115/60/1 . . . . . 104 volts min.; 127 volts max.
208-230/60/1 . . . . . 197 volts min.; 253 volts max.
265/60/1 . . . . . 238 volts min.; 292 volts max.
230/50/1 . . . . . 197 volts min.; 253 volts max.
460/60/3 . . . . . 414 volts min.; 506 volts max.
380/50/3 . . . . . 342 volts min.; 418 volts max.
575/60/3 . . . . . 515 volts min.; 632 volts max.

Note: Voltages listed are to show voltage range. However, units operating with overvoltage and undervoltage for extended periods of time will experience premature component failure.

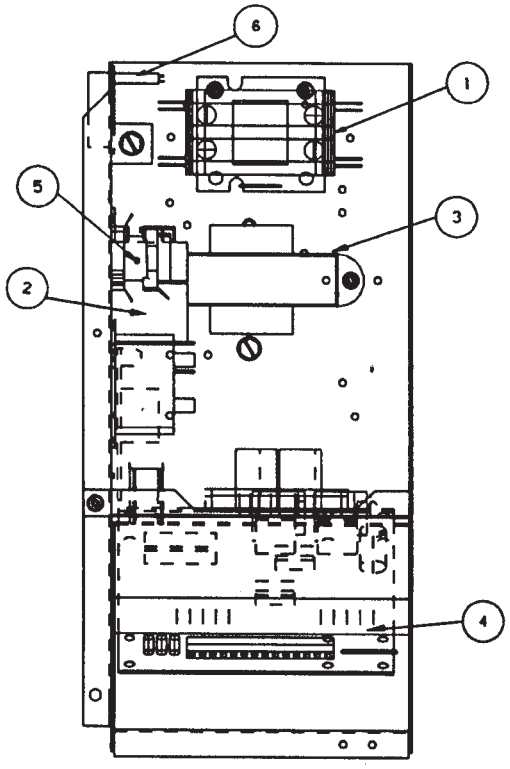
Typical Wiring Diagrams

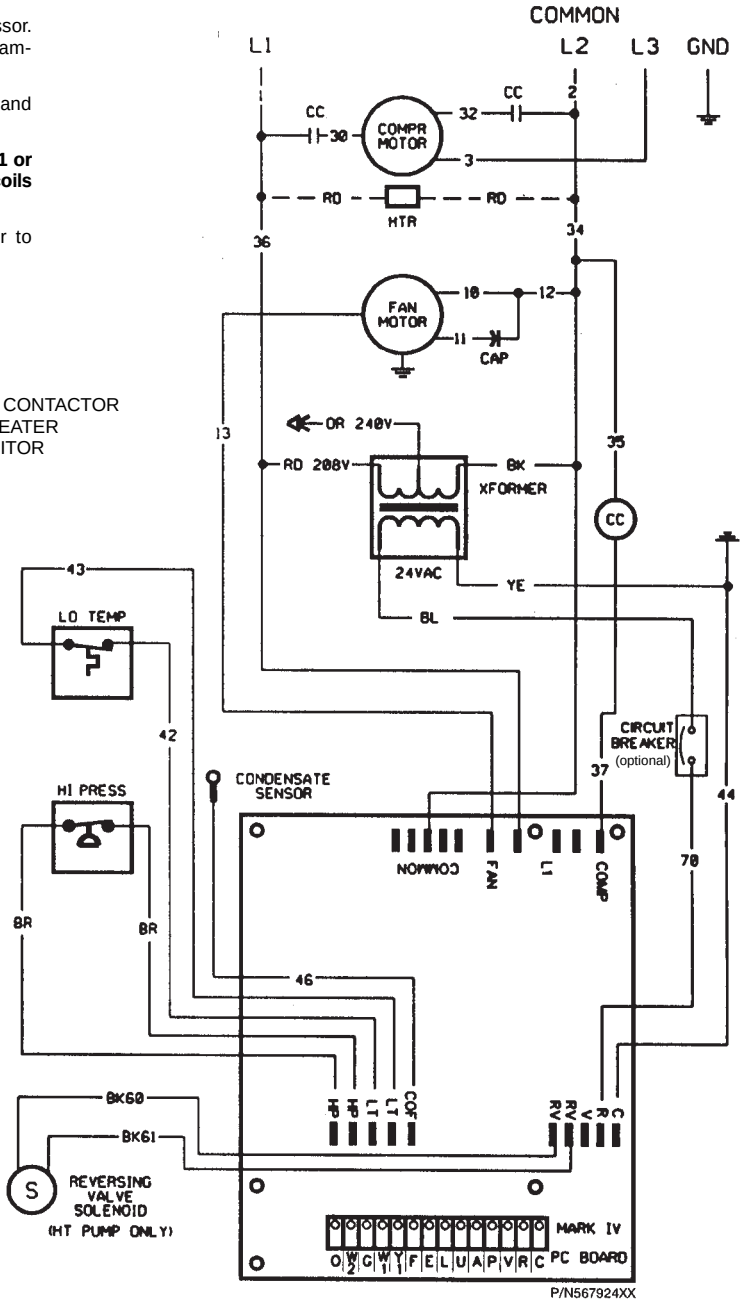
Figure 10. Typical Mark IV/AC single circuit wiring diagram

Notes:

1. Unit is factory wired for 208V operation. If 230V power supply is used, transformer must be rewired by disconnecting the power lead from the red transformer primary wire and connecting the power lead to the orange transformer primary wire. Place an insulation cap on the red transformer primary wire.
2. All temperature and pressure switches are normally closed.
3. Component layout shown below is typical. Some components may not be used on this model or voltage.
4. Mark IV/AC controller board contains a static sensitive microprocessor. Proper grounding of field service personnel should be observed or damage to controller may result.
5. Terminal block on Mark IV/AC board provides 24 VAC at terminals R and C. All other outputs are 24 VDC.
6. **Field supplied relays installed on the input terminals (W1, W2, Y1 or G) may interfere with proper unit operation. Never install relay coils in series with inputs.**
7. For more information pertaining to the Mark IV/AC controller, refer to OM120.

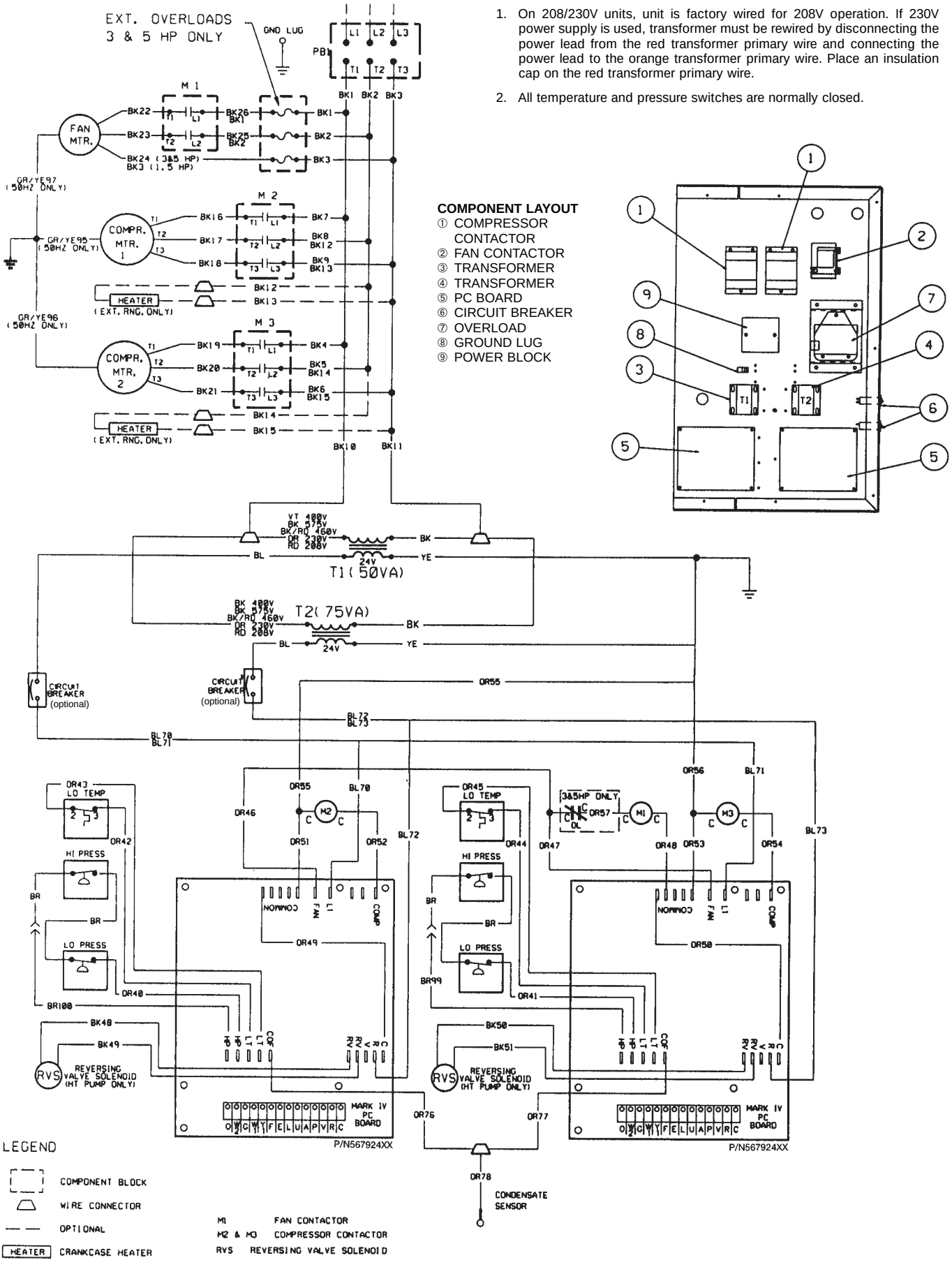
CC COMPRESSOR CONTACTOR
HTR CRANKCASE HEATER
CAP MOTOR CAPACITOR





COMPONENT LAYOUT
① COMPRESSOR CONTACTOR
② FAN CONTACTOR
③ TRANSFORMER
④ PC BOARD
⑤ AUXILIARY RELAY
⑥ CIRCUIT BREAKER

Figure 11. Typical Mark IV/AC dual circuit wiring diagram



Notes:

1. On 208/230V units, unit is factory wired for 208V operation. If 230V power supply is used, transformer must be rewired by disconnecting the power lead from the red transformer primary wire and connecting the power lead to the orange transformer primary wire. Place an insulation cap on the red transformer primary wire.
2. All temperature and pressure switches are normally closed.

COMPONENT LAYOUT

① COMPRESSOR CONTACTOR
② FAN CONTACTOR
③ TRANSFORMER
④ TRANSFORMER
⑤ PC BOARD
⑥ CIRCUIT BREAKER
⑦ OVERLOAD
⑧ GROUND LUG
⑨ POWER BLOCK

Figure 12. Typical MicroTech 2000 WSHP unit controller single circuit wiring diagram

Notes:

1. Unit is factory wired for 208V operation. If 230V power supply is used, transformer must be rewired by disconnecting the power lead from the red transformer primary wire and connecting the power lead to the orange transformer primary wire. Place an insulation cap on the red transformer primary wire.
2. All temperature and pressure switches are normally closed.
3. Wires 71 and 72 used only on units with no factory installed options.

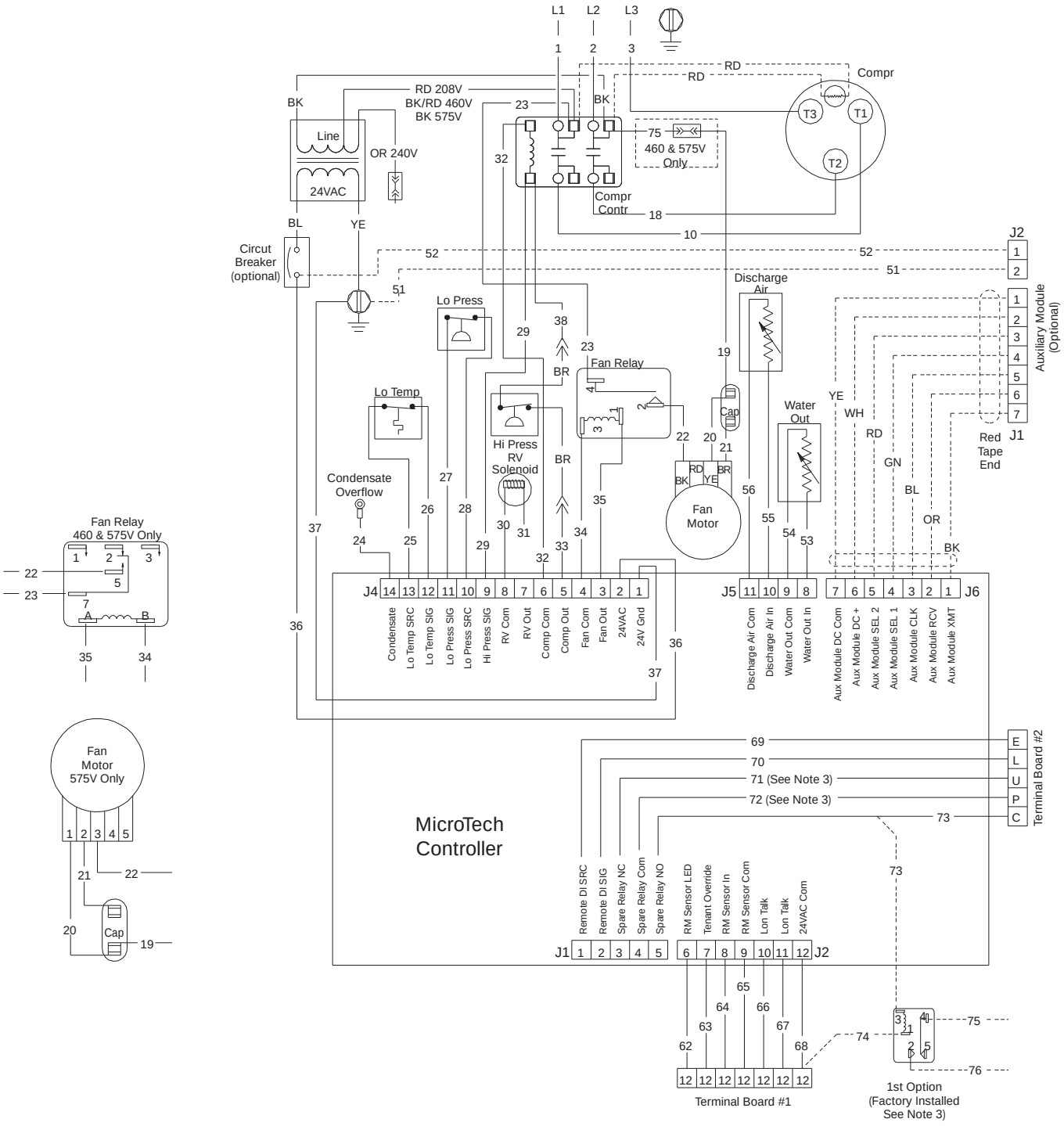
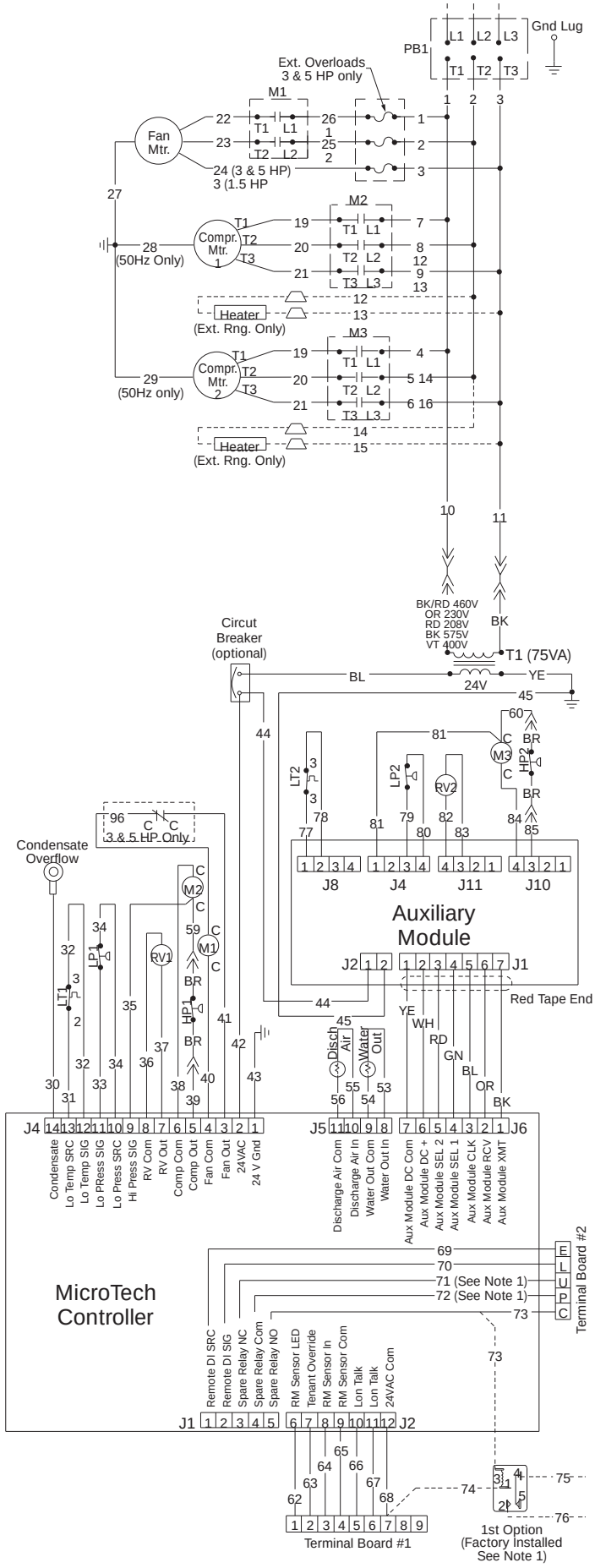


Figure 13. Typical MicroTech WSHP unit controller dual circuit wiring diagram



Unit Operation

Two types of units are available: Mark IV/AC control units or units equipped with the new MicroTech 2000 Water Source Heat Pump Controller.

Mark IV/AC Control Units

The Mark IV/AC circuit board is an optional control system with built-in features such as random start, compressor time delay, night setback, load shed, shutdown, condensate overflow protection, defrost cycle, brownout, and LED/fault outputs. Figure 10 shows the LED and fault output sequences.

The unit has been designed for operation with a 24 volt mercury bulb type wall thermostat or a microelectronic wall thermostat selected by the manufacturer. Do not operate the unit with any other type of wall thermostat.

Each unit has a printed circuit board control system. The low voltage output from the low voltage terminal strip can be either AC voltage or DC voltage to the wall thermostat. This is dependent on what terminals you use. R is A/C voltage output and F is D/C voltage output to the wall stat.

The 24 volt low voltage terminal strip is set up so R-G or F-G energizes the fan, R-Y1 or F-Y1 energizes the compressor for cooling operation, R-W1 or F-W1 energizes the compressor and reversing valve for heating operation. The reversing valve is energized in the heating mode. The circuit board has a fan interlock circuit to energize the fan whenever the compressor's on if the thermostat logic fails to do so.

Remember the output to the wall stat can be AC current or DC current. Terminal (R) on the wall stat can be connected to terminal (R) on the PC board for AC voltage or to terminal (F) on the PC board for DC voltage.

AC current	**DC current**
R to G = fan only	F to G = fan only
R to Y1 = cooling	F to Y1 = cooling
R to W1 = heat	F to W1 = heat

The Mark IV/AC control board has a lockout circuit to stop compressor operation if any one of its safety switches opens (high pressure switch and low pressure switch on unit sizes 024 through 060). If the low temperature switch opens, the unit will go into the cooling mode for 60 seconds to defrost any slush in the water-to-refrigerant heat exchanger. After 60 seconds the compressor is locked out. If the condensate sensor detects a filled drain pan, the compressor operation will be suspended only in the cooling mode. The unit is reset by opening and closing the disconnect switch on the main power supply to the unit in the event the unit compressor operation has been suspended due to low temperature (freezestat) switch, high pressure switch, or low pressure switch on unit sizes 048 thru 060. The unit does not have to be reset on a condensate overflow detection.

The Mark IV/AC control circuit fault output sends a signal to an LED on a wall thermostat. Figure 14 shows for which functions the fault output is "on" (sending a signal to the LED).

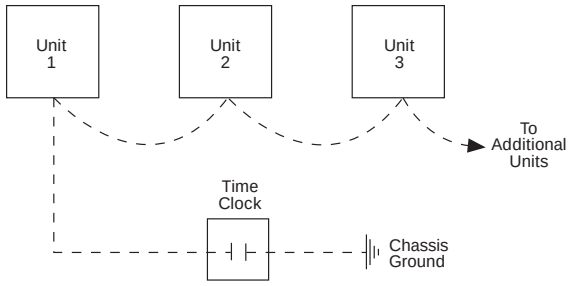
Figure 14.

Indication	LEDs			Fault
	Yellow	Green	Red	Output
Normal Mode	Off	On	Off	Off
High Pressure Fault	Off	Off	Flash	On
Low Temperature Fault*	Flash	Off	Off	On
Condensate Overflow	On	Dim	Off	On
Brownout	Off	Flash	Off	On
Load Shed	Off	Off	On	Off
Unoccupied Mode	On	On	Off	Off
Unit Shutdown	Off	Flash	Off	On

*In heating mode only

The Mark IV/AC control circuit has built-in night setback operation. A "grounded' signal to the "U" terminal on the low voltage terminal strip puts the unit into the unoccupied mode for night setback operation. Fan operation terminates and unit control reverts to the night setback terminal on the thermostat, W2; day heating and cooling operation is locked out. R-W2 energizes the compressor and reversing valve for heating operation. Night setback operation can be overridden for two hours by toggling the fan switch (intermittently closing the R to O terminals) on the Deluxe Auto Changeover thermostat. Day thermostat setpoints then control the heating and cooling operation. The Mark IV/AC control system also accommodates load shed and shutdown operation on receipt of a "grounded" signal to the "L" and "E" terminals, respectively, on the low voltage terminal strip.

Figure 15.



To activate the unoccupied mode for units on the same clock schedule, a single wire can be "daisy chained" between units and simply grounded through the time clock contacts. The same system can also be done to activate the load shed and unit shutdown modes by running additional wires between units to ground.

The P and C terminals of the Mark IV/AC board are used for pump restart. These terminals pass a voltage signal whenever the unit compressor is turned on. This signal is detected by a pump restart relay board providing a N.O. or N.C. set of contacts for heat pump loop circulation pump control. When used with the Loop Water Controller, the relay operation accommodates turning off circulation pumps during unoccupied periods with a safety override dependent, at minimum, on WSHP's need. The P and C terminals may be "daisy chained" between 200 units. See page 22.

Field supplied relays installed on the input terminals W1, W2, Y1, Y2 or G may introduce electrical noise. Never install relay coils in series with the inputs.

New MicroTech 2000 WSHP Controller Unit

The MicroTech 2000 WSHP unit controller is a preprogrammed, pretested microprocessor which:

- Controls unit heating and cooling functions in response to a wall mounted comfort sensor.
- Monitors safety controls in each heat pump and responds accordingly.
- Monitors discharge air temperature and leaving water temperature at each heat pump.
- Provides fan, reversing valve, and compressor operation.
- Provides control outputs for boilerless system electric heat, motorized valves, fresh air damper, and other auxiliary equipment.
- Provides operation status of all vital unit functions.
- Provides optional night setback override for tenant comfort.

The MicroTech 2000 WSHP unit controller supports a minimum of 6 analog inputs, 4 digital inputs and 5 digital outputs. All input and output connections to the controller are made using Insulation Displacement Connectors (IDC).

The controller can operate a unit as either a stand-alone device (for start-up, etc.) using factory programmed setpoints (see table below), or preferably, as part of the MicroTech Network System through a MicroTech Communications Gateway (MCG). On a call for constant fan operation, the fan relay is energized. On a call for cooling, the fan is energized (if not already on) and after a time delay the compressor contactor is energized. On a call for heating, the fan is energized (if not already on) along with the reversing valve and after a time delay the compressor contactor is energized.

Standard lockout circuitry causes compressor lockout if any one of its safety switches opens. In addition, when a low temperature fault occurs the unit will run in the cooling mode for 60 seconds to defrost the water to refrigerant heat exchanger coil. If the condensate sensor detects a filled drain pan, the compressor operation will be suspended only in the cooling mode. The unit can be reset by either disconnecting power at the disconnect, feeding power to the unit or by use of the Monitor™* program through the MicroTech Network System. The unit does not have to be reset on a condensate overflow detection.

A single onboard LED gives indication of the unit status in relation to the following:

LED on — Occupied
LED mostly off — Unoccupied
LED mostly on — Unoccupied override
LED flashing — Fault

If the unit controller has not been assigned a logical address, the intensity of the LED is low. If a logical address has been assigned, the LED intensity is high.

Additional status and details are available by use of the Monitor™ program and the MicroTech Network system either by direct connection using a portable IBM-compatible computer or through the system computer.

The amount of user control without the use of the network is dependent on the type of comfort sensor used with the unit. The room temperature sensor is currently available in the following configurations:

- With LED indication and tenant override
- With LED indication, tenant override and setpoint differential adjustment

The LED display indicates the same conditions that the onboard LED does. The tenant override switch allows the tenant to switch from an unoccupied to an occupied comfort setpoint for a preprogrammed period of time. The tenant setpoint differential adjustment allows heating and cooling setpoint differentials to be modified by the tenant.

***The Monitor™ program is sold as part of the MicroTech Network System.**

NOTICE

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:
1. This device must not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.

DESCRIPTION	FACTORY PROGRAMMED SETPOINT	ADJUSTABILITY RANGE
Occupied Heating Setpoint	70°F (21°C)	35°-120°F (1.7°-49°C) ① ⑤
Occupied Cooling Setpoint	74°F (23°C)	35°-120°F (1.7°-49°C) ④ ⑤
Fan - Occupied	On	On, Cycle, Heat, Cycle/Cool On
Unoccupied Heating Setpoint	60°F (16°C)	35°-120°F (1.7°-49°C) ①
Unoccupied Cooling Setpoint	85°F (29°C)	35°-120°F (1.7°-49°C) ③
Fan - Unoccupied	Cycle	On, Cycle
Tenant Override - 1st press	1:00	Off, 0:30 - 8:00
Tenant Override - 2nd press	Off	Off, 0:30 - 8:00
Differential	2°F (1.2°C)	1°-10°F (0.6°-5.6°C) ⑤
Auto / Manual	Auto	Manual (occupied, unoccupied, fan only, off)
Next Filter Change (hours)	600	100 - 5000
Clock Schedule	1	Up to 32
Load Shed Start Level	Off	Off, 1 to 7
Tenant Setpoint Adjustment	Off (0°F, 0°C)	Off, On (3°F, 1.7°C)
Low Temperature Warning	55°F (13°C)	35°F (1.7°C) — high not used
High Temperature Warning	95°F (35°C)	Low not used — 120°F (49°C)

① Unoccupied heating setpoint cannot exceed high warning setpoint.
② Occupied heating setpoint cannot exceed unoccupied heating setpoint.
③ Unoccupied cooling setpoint cannot be lower than low warning setpoint.
④ Occupied cooling setpoint cannot be lower than unoccupied cooling setpoint.
⑤ Occupied heating and occupied cooling setpoints must differ by at least the differential.

Dual Acting Water Regulating Valve

The water regulating valve must be installed in the water discharge line with the flow direction arrow on the body pointing toward the return well or drain.

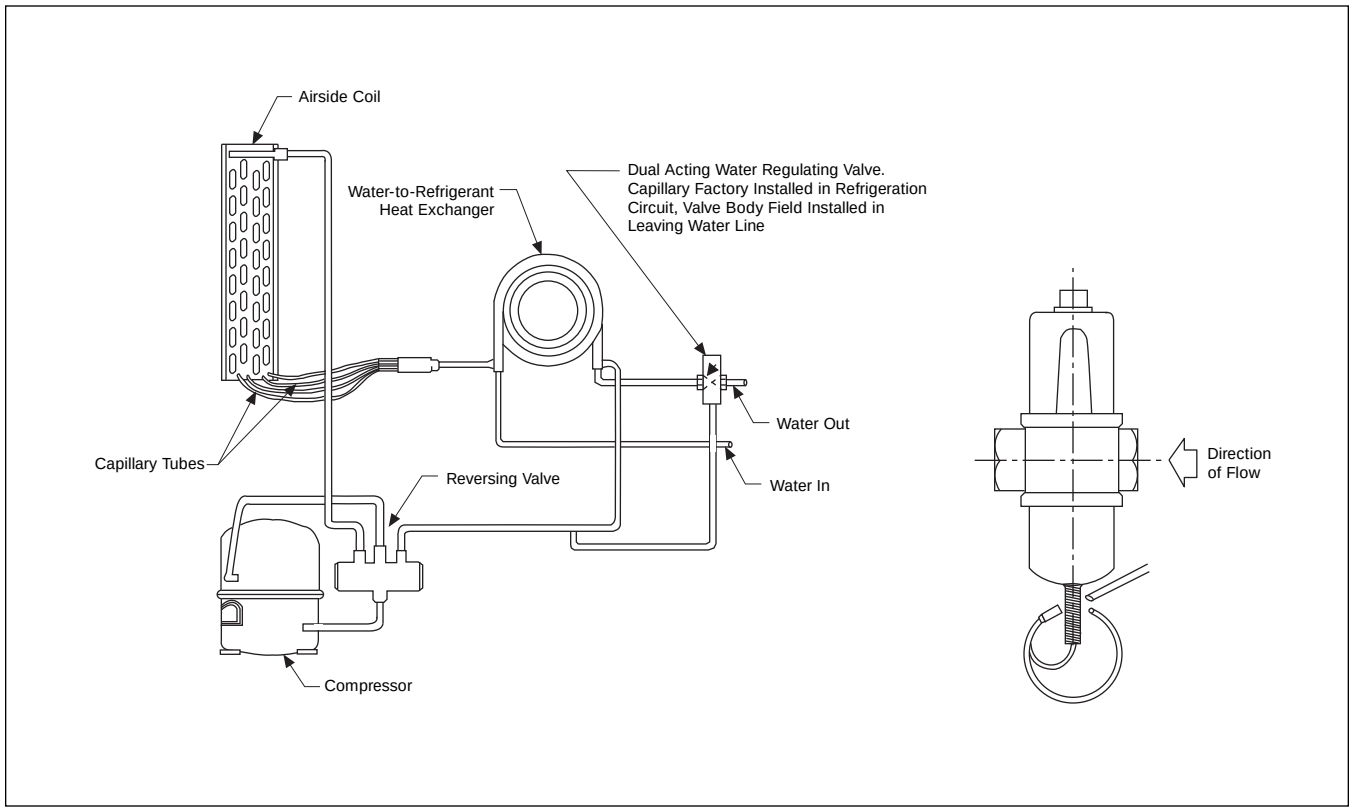
The control capillary is connected to the refrigerant line between the “outside” heat exchanger and the four-way compressor reversing valve. Insert the bushing in the flare end of the capillary. Make sure the flare nut is in the upright position for screw attachment to the Shrader valve.

Adjust valve in heating mode

Set the wall thermostat to operating in the heating mode. With the heat pump in operation, turn the outer adjusting stem counterclockwise slowly until the temperature of the water leaving the heat pump is 3.5-6.5°F (1.9-3.6°C) lower than the entering water temperature. If the entering water temperature is above 75°F (24°C), adjust the valve until the water leaving the valve is 5-9°F (3-5°C) lower than the entering water. Be sure to turn the stem counterclockwise to lower the temperature of the leaving water.

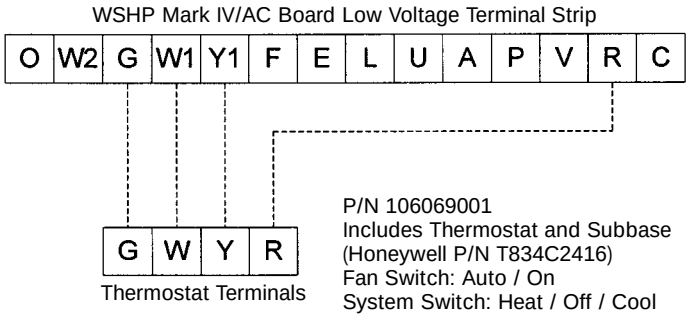
Adjust valve in cooling mode

Set the thermostat to operate in the cooling mode. With the heat pump in operation, turn the inner adjusting screw clockwise until the temperature of the water leaving the heat pump is 17°F (8-9°C) higher than the entering water temperature. If the entering water temperature is above 75°F (24°C), the leaving water temperature should be 8-11°F (4-6°C) higher. Be sure to turn the inner screw clockwise to raise the temperature of the water leaving the heat pump.

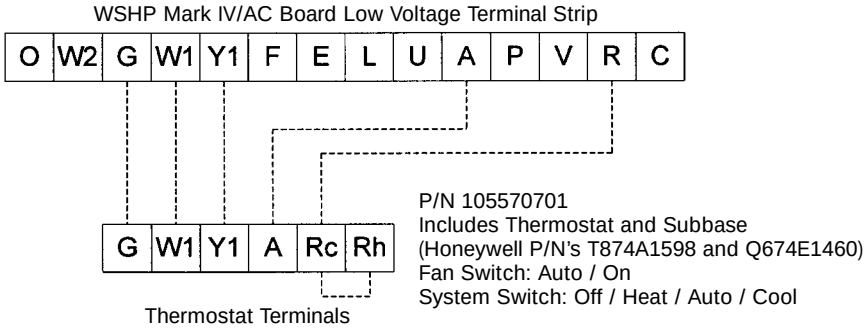


Thermostat Connection Diagrams
Mark IV/AC Units – Unit Sizes 007-060

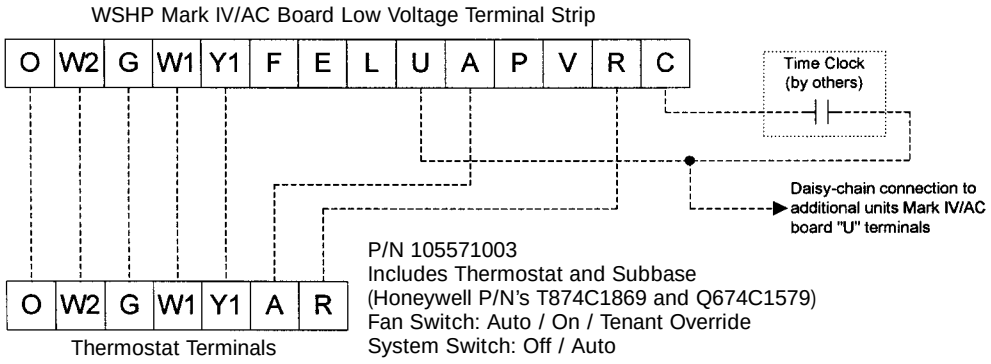
Manual Changeover Thermostat (P/N 106069001)



Standard Automatic & Manual Changeover Thermostat (P/N 105570701)



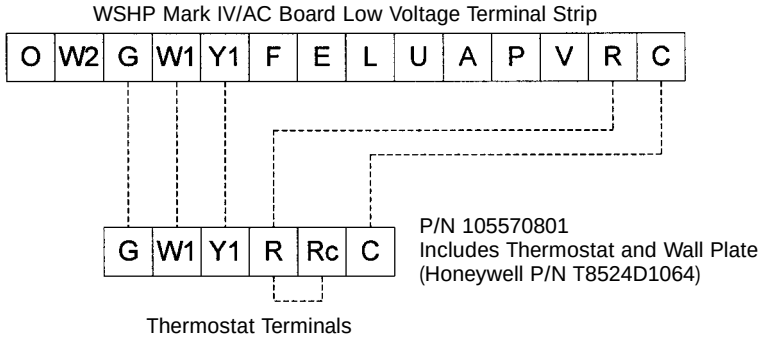
Deluxe Automatic Changeover Thermostat (P/N 105571003)



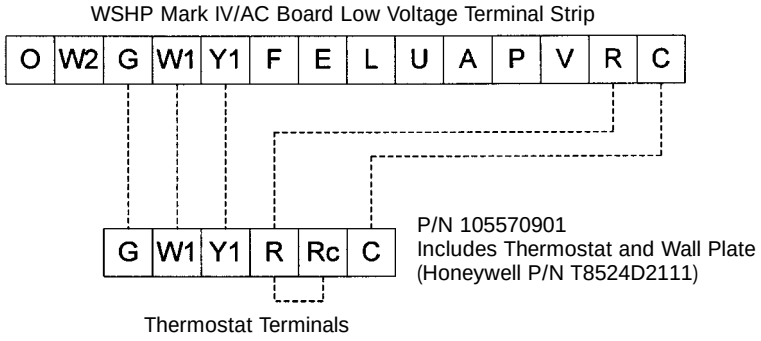
Note: Thermostat provides a fixed 13°F differential between W1 and W2.

Operation: The units Mark IV/AC board will be in the occupied mode, monitoring terminals W1 and Y1 and ignoring terminal W2, when the time clock contacts are open. The Mark IV/AC board will be in the unoccupied mode, monitoring terminal W2 and ignoring terminals W1 and Y1, when the time clock contacts are closed. No cooling is allowed during the unoccupied mode. The tenant override feature of the thermostat allows the occupant to force a 2-hour override of unoccupied mode. During this override period the W1 and Y1 terminals are monitored and the W2 terminal is ignored (same as occupied).

Non-Programmable Electronic Thermostat (P/N 105570801)

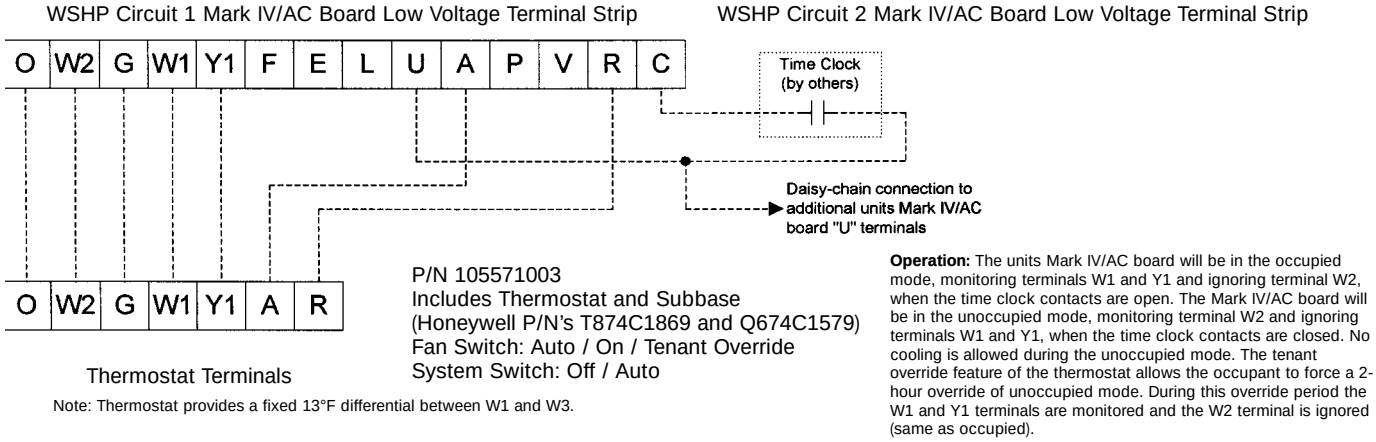


Programmable Electronic Thermostat (P/N 105570901)



Unit Sizes 070-120

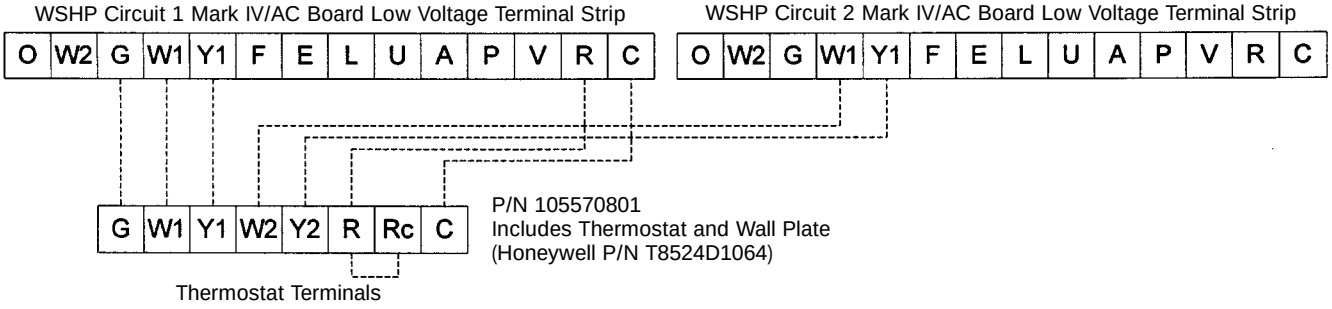
Deluxe Automatic Changeover Thermostat (P/N 105571003)



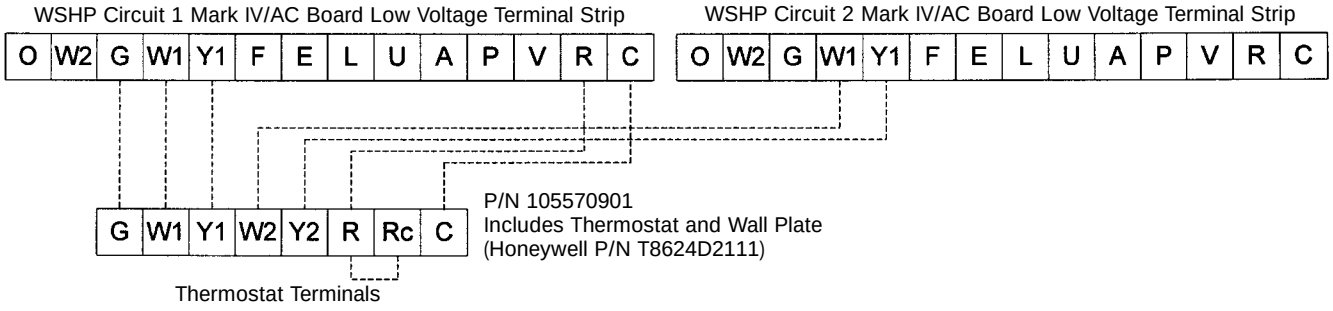
Note: Thermostat provides a fixed 13°F differential between W1 and W3.

Operation: The units Mark IV/AC board will be in the occupied mode, monitoring terminals W1 and Y1 and ignoring terminal W2, when the time clock contacts are open. The Mark IV/AC board will be in the unoccupied mode, monitoring terminal W2 and ignoring terminals W1 and Y1, when the time clock contacts are closed. No cooling is allowed during the unoccupied mode. The tenant override feature of the thermostat allows the occupant to force a 2-hour override of unoccupied mode. During this override period the W1 and Y1 terminals are monitored and the W2 terminal is ignored (same as occupied).

Non-Programmable Electronic Thermostat (P/N 105570801)



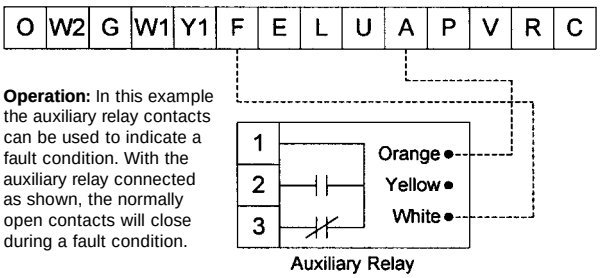
Programmable Electronic Thermostat (P/N 105570901)



Options on Mark IV/AC Units

Auxiliary Relay (P/N 106059701)

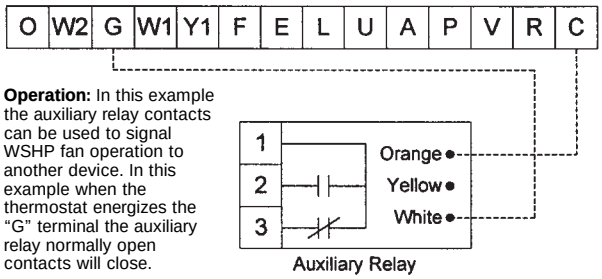
WSHP Mark IV/AC Board Low Voltage Terminal Strip



Operation: In this example the auxiliary relay contacts can be used to indicate a fault condition. With the auxiliary relay connected as shown, the normally open contacts will close during a fault condition.

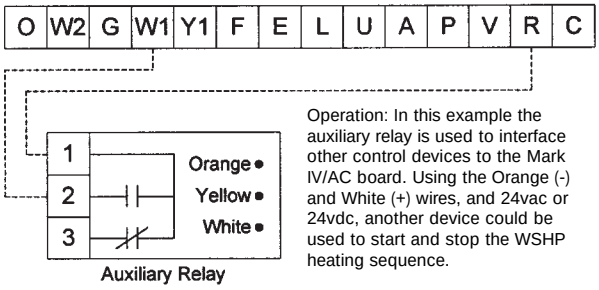
The auxiliary relay is designed to interface external equipment with the Mark IV/AC board. The auxiliary relay has been provided with the components necessary to protect from electrical damage that may occur to the Mark IV/AC board when using standard off-the-self relays. The auxiliary relay can be used to provide fault signals, unit operation signals, or to provide a means for remote equipment to control the Mark IV/AC board. The orange, yellow, and white connections are short flying leads pre-attached to the board. The diagrams shown are some connection examples.

WSHP Mark IV/AC Board Low Voltage Terminal Strip



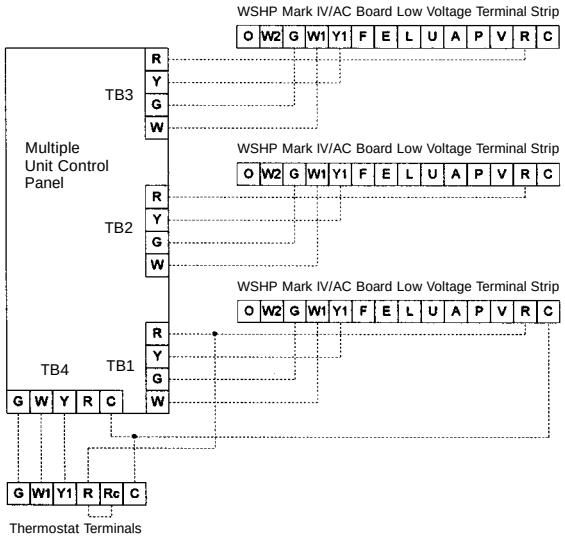
Operation: In this example the auxiliary relay contacts can be used to signal WSHP fan operation to another device. In this example when the thermostat energizes the "G" terminal the auxiliary relay normally open contacts will close.

WSHP Mark IV/AC Board Low Voltage Terminal Strip



Operation: In this example the auxiliary relay is used to interface other control devices to the Mark IV/AC board. Using the Orange (-) and White (+) wires, and 24vac or 24vdc, another device could be used to start and stop the WSHP heating sequence.

Multiple Unit Control (up to 3 units) (P/N 056794201)



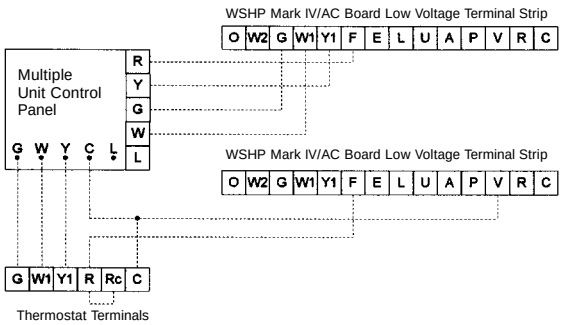
This multiple unit control board is an accessory used when you need to control up to 3-units from a single thermostat. The board is typically mounted in the unit control box closest to the thermostat. A maximum of 2 boards may be used together if up to 6-units must be connected and controlled from a single thermostat.

This version of the board uses VAC relays and should not be used in combination with any other accessories or equipment that require VDC connections to the "G", "W1", or "Y1" terminals (i.e. Boilerless System Kit).

The multiple unit control board provides the components necessary to protect the Mark IV/AC board from electrical damage that may occur when using standard off-the-self relays.

Do not use the unoccupied (U-terminal) feature with the multiple unit control board.

Multiple Unit Control (up to 2 units) (P/N 106059801)



This multiple unit control board is an accessory used when you need to control up to 2-units from a single thermostat. The board is typically mounted in the unit control box closest to the thermostat. The "G", "W", "Y", "C", and "L" connections are short flying leads pre-attached to the board. A maximum of 3 boards may be used together if up to 4-units must be connected and controlled from a single thermostat.

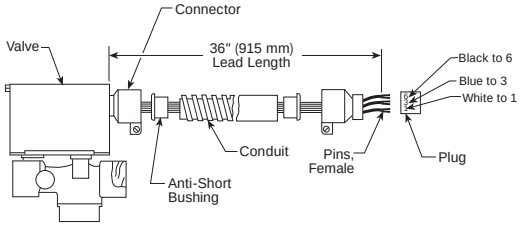
This version of the board uses VDC relays and should not be used in combination with any other accessories or equipment that require VAC connections to the "G", "W1", or "Y1" terminals (i.e. Boilerless System Kit). Do not use the unoccupied (U-terminal) feature with the multiple unit control board.

The multiple unit control board provides the components necessary to protect the Mark IV/AC board from electrical damage that may occur when using standard off-the-self relays.

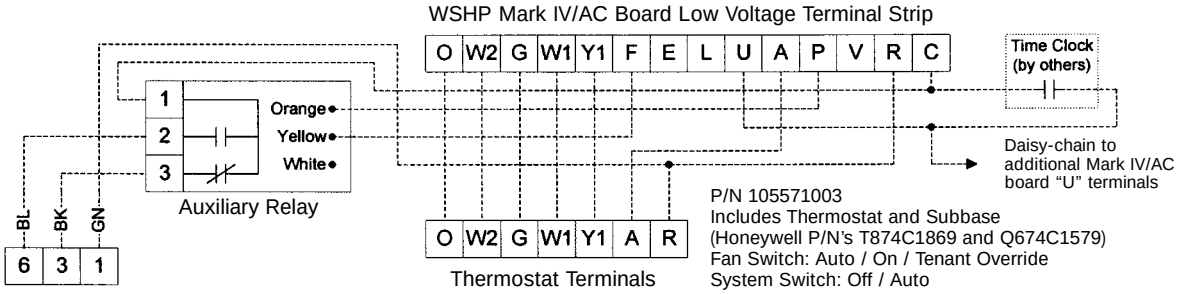
Motorized Valve & Relay for Unit Sizes 007 thru 060

Wired as shown below the motorized valve will open on a call for compressor operation. Valves for unit sizes 007 to 019 are ½" power-open spring-return while unit sizes 024 to 060 are ¾" power-open power-close. Other thermostat combinations may be used. Valve and auxiliary relay are purchased separately.

Note: The wiring shown below can only be used when the "P" terminal is not being used as a pump restart signal to other equipment. If the "P" terminal must be used as a pump restart signal to other equipment, then wire the auxiliary relay's yellow wire to "Y1", white wire to "W1", and orange wire to "C", then the valve will open on a call for occupied heating or cooling from the thermostat.



P/N 060977401 - 1/2" Motorized Valve Kit
P/N 060977301 - 3/4" Motorized Valve Kit
P/N 059004354 - Valve Relay Kit

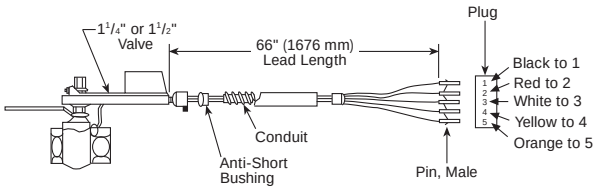


Note: Thermostat provides a fixed 13°F differential between W1 and W2.

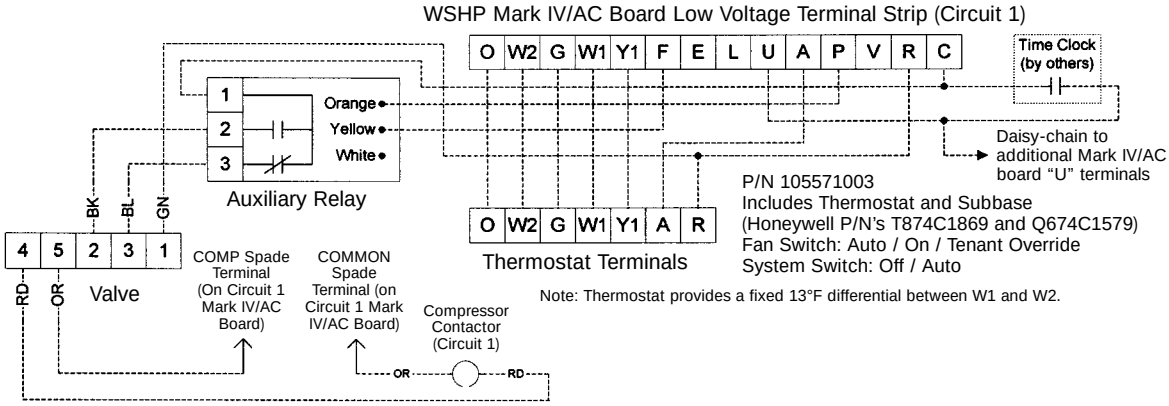
Motorized Valve & Relay for Unit Sizes 070 Thru 120

Wired as shown below the motorized valve will open on a call for compressor operation. These 1-¼" valves are power-open power-close. Valve and auxiliary relay are purchased separately.

Note: The wiring shown below can only be used when the "P" terminal is not being used as a pump restart signal to other equipment. If the "P" terminal must be used as a pump restart signal to other equipment, then wire the auxiliary relay's yellow wire to "Y1", white wire to "W1", and orange wire to "C", then the valve will open on a call for occupied heating or cooling from the thermostat.

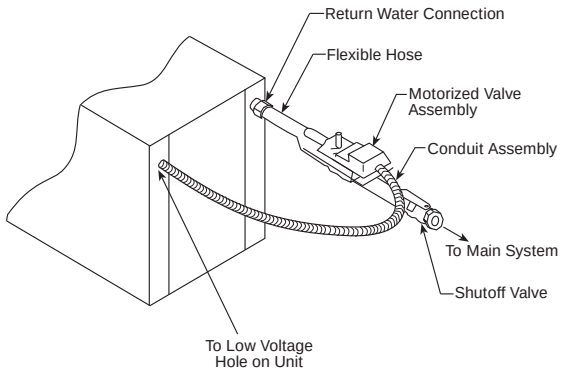


P/N 061201202 - 1/2" Valve Relay Kit
P/N 061201002 - 1-1/4" Motorized Valve



Note: Thermostat provides a fixed 13°F differential between W1 and W2.

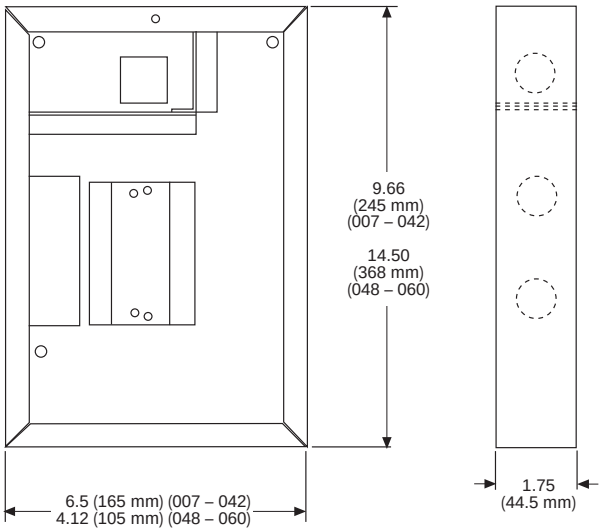
Typical Motorized Valve Installation



Note: Wire motorized valve relay to circuit one (1) on all dual circuit machines sizes 070-120, as illustrated above.

Boilerless System Kit (BSK)

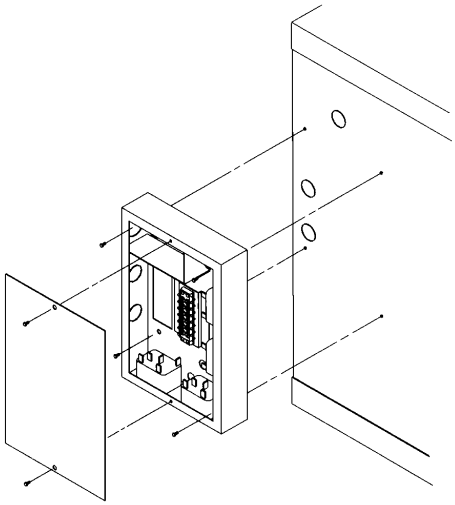
P/N 0062522201 for Sizes 007 Thru 042
P/N 0062522204 for Sizes 048 Thru 060

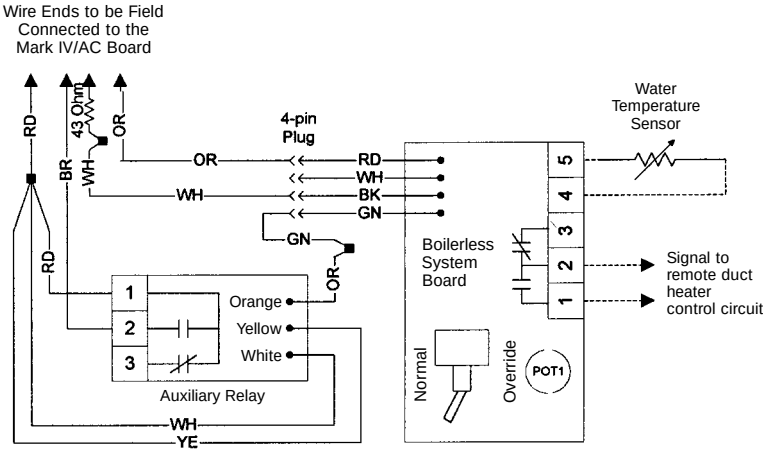


The BSK option for use with the Mark IV/AC control board provides the capability to control a remote duct heater. The duct heater must be provided with a low voltage control circuit that only requires a set of dry contacts for operation.

The contacts shown on the Boilerless System board (terminals 1, 2, and 3) are used to control the remote duct heater, the N.O. contacts will close on a call for duct heater heat. POT1 provides a means to manually adjust the water temperature setpoint (adjustment range is 43°F to 60°F). The Normal/Override switch provides a means to manually force electric heat to always be used in place of heat pump heat when in the override position (default position is normal - heat pump heat).

When the water temperature drops below the value of POT1, then the duct heater will be used instead of heat pump heat on a call for heat from the low voltage thermostat (not included).

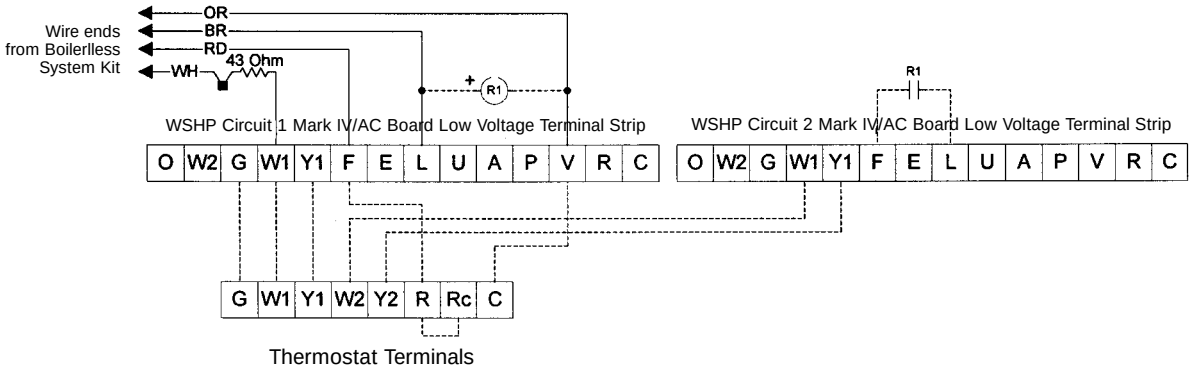




The BSK field installed kits include the sheet metal enclosure with cover, wire harness, boilerless system board, auxiliary relay, and water temperature sensor. When used, one BSK is required for each unit. To use the BSK kit you attach the sheet metal enclosure to the unit as shown, route the 4-wire harness through knockouts and connect to the Mark IV/AC board, mount and connect and insulate the water temperature sensor on the water supply line, and then connect the duct heater control contacts to the duct heater control circuit.

If night setback (U-terminal) is used, the duct heater will respond to the occupied W1 thermostat signal. The load shed input (L-terminal) cannot be used for other control functions when being used with the BSK.

The BSK is a DC voltage device, when the BSK is used the thermostat must be wired for VDC operation, one example is provided below. This example is for a 2-circuit WSHP, R1 is a field supplied 24vdc relay. R1 is not required on 1-circuit units.



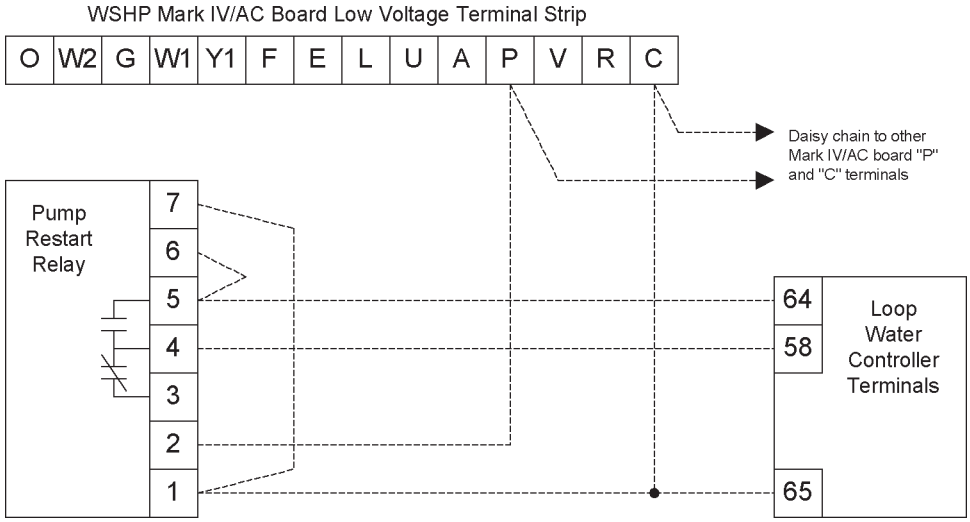
Pump Restart Relay Kit P/N 061419001

Used as an option with the Mark IV/AC board, the pump restart relay kit provides a means to alert the loop water controller that water flow is required by a WSHP so that the system pump can be started. This option is typically used in installations where the pump may be shut off when there is no need for water flow (i.e. temperature OK, etc.). Typically only one pump restart relay kit is required per installation as up to 200 Mark IV/AC boards can be “daisy-chained” together.

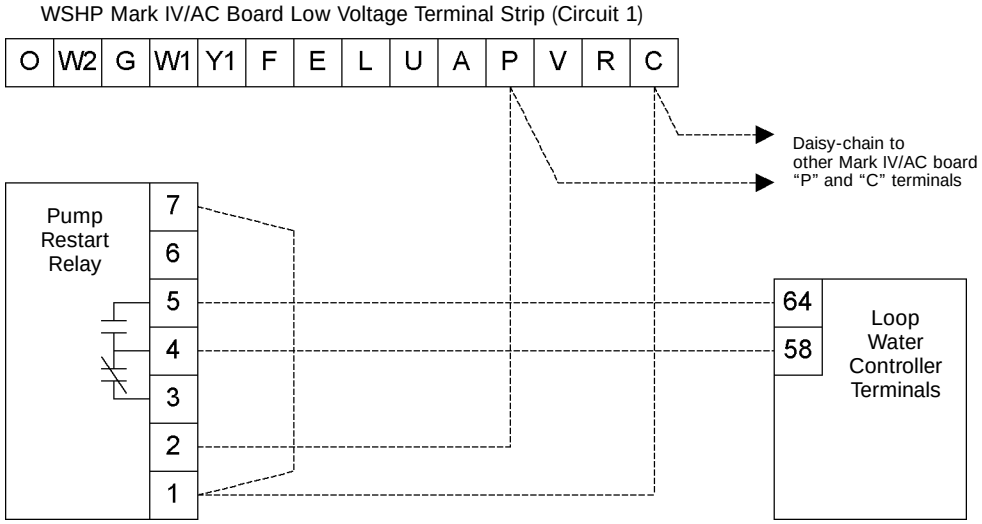
The Mark IV/AC “P” terminal is used to determine WSHP compressor operation. Wired as shown below, when compressor operation is required, the Mark IV/AC “P” terminal will change state causing a contact closure between terminal 58 and 64 signaling the loop water control (LWC) panel to restart the loop pump if Off.

The pump restart relay kit is typically mounted within one WSHP or within the LWC panel, whichever is more convenient, diagrams are provided below for each location. To install the relay, remove the cover on the double-faced tape provided on the relay and attach the relay either to the inside of the LWC panel (adjacent to circuit breaker CB1 and terminal block TB3) or in the WSHP control box (in a convenient location), then wire as shown below.

Wiring Pump Restart Relay when Installed within the LWC Panel



Wiring Pump Restart Relay when Installed within a WSHP Control Box



Field Installed Options on MicroTech 2000 Units

MicroTech 2000 units can provide up to 4-outputs, that can be configured for any of the following output control signals:

1) Scheduled Output
When using a Network Master Panel (NMP) these outputs can be assigned to one of 32 available schedules. The output will energize when the assigned schedule is occupied and de-energize when in unoccupied. These outputs could be used to control lights, etc.

2) Auxiliary Heat (Skin Heat)
When using a Loop Water Controller (LWC) the MicroTech 2000 receives loop water temperature information from the LWC and will use the Auxiliary Heat output for heating when loop water temperature is inappropriate for heat pump heating. These outputs provide a signal that can be used to control a remote electric heater. The output will energize on a call for electric heat and de-energize when not required.

3) Fresh Air Damper
These outputs provide a signal that can be used to control a remote fresh air damper. The output will energize when the unit fan is energized and de-energize when the unit fan is de-energized.

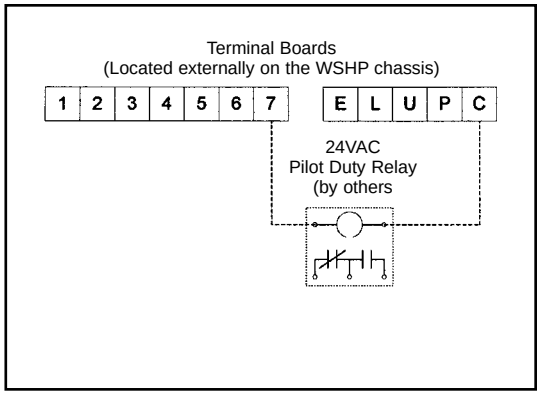
4) Motorized Water Valve
These outputs provide control for a motorized water valve that can be used to stop or divert flow away from the WSHP when compressor operation is not needed. The output will be energized when compressor operation is required.

If more than one of the above control signals is required on a single WSHP, the MicroTech 2000 Auxiliary board (073312701) must be used and these additional output control signals will be connected to the Auxiliary board. The Auxiliary board is provided in all 2-circuit units. 1-circuit units can provide up to 4-outputs while 2-circuit units only have 3-outputs available. The 4th control signal output shown in the diagrams below is not available on 2-circuit units.

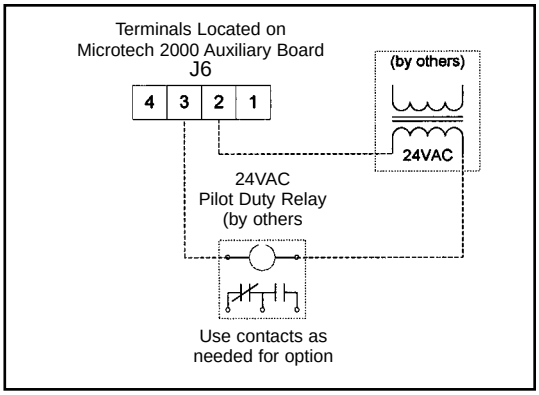
If the Auxiliary board is added in the field to provide additional outputs it will need to be mounted within the WSHP control box so that J1 on the Auxiliary board can be connected to J6 on the MicroTech 2000 board without exceeding a maximum wire length of 10″.

Also, each output is by default configured to “none” and must be field set to one of the four signal types listed above using the Monitor software, cable, and a PC communicating to the unit through an MCG panel.

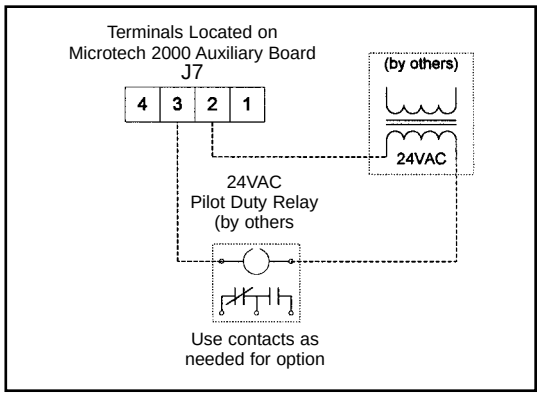
1st Control Signal Output



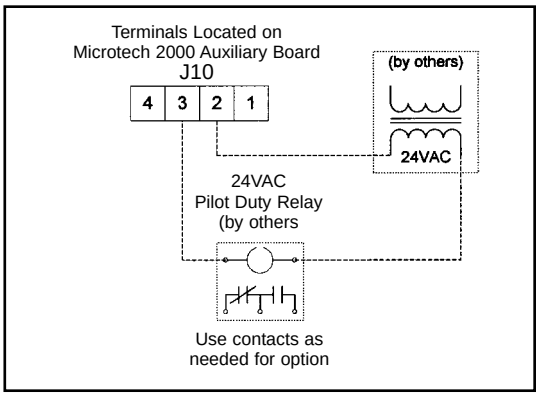
2nd Control Signal Output



3rd Control Signal Output



4th Control Signal Output



Maintenance

1. Normal maintenance on all conditioners is generally limited to filter changes. Motors used with WSHP unit size 007 through 060 are provided with permanently lubricated motors and require no oiling even though oil caps may be provided. Larger sizes 070, 090 and 120 with caps should be oiled in accordance with the oil label on each heat pump.
2. Filter changes are required at regular intervals. The time period between changes will depend upon the project requirements. Some applications such as motels produce a lot of lint from carpeting and linen changes, and will require more frequent filter changes. It is suggested that the filter be checked at 60-day intervals for the first year until experience is acquired. If light cannot be seen through the filter when held up to sunlight or a bright light, it should be changed. A more critical standard may be desirable.
3. The condensate drain pan should be checked annually and cleaned and flushed as required.
4. Recording of performance measurements of volts, amps, and water temperature differences (both heating and cooling) is recommended. A comparison of logged data with start-up and other annual data is useful as an indicator of general equipment condition.
5. Periodic lockouts almost always are caused by air or water problems. The lockout (shutdown) of the conditioner is a normal protective result. Check for dirt in the water system, water flow rates, water temperatures, airflow rates (may be dirty filter), and air temperatures. If the lockout occurs in the morning following a return from night setback, entering air below machine limits may be the cause.

Troubleshooting

Should a major problem develop, refer to the following information for possible cause and corrective steps.

Neither fan nor compressor run

1. The fuse may be blown or the circuit breaker is open. Check electrical circuits and motor windings for shorts or grounds. Investigate for possible overloading. Replace fuse.
2. Wires may be loose or broken. Replace or tighten.
3. Supply voltage may be too low. Check it with the power company.
4. Control system may be faulty. Check thermostat for correct wiring and check 24 volt transformer for burnout.

Fan operates but compressor does not

1. Check capacitor.
2. Wires may be loose or broken. Replace or tighten.
3. The high pressure may have tripped due to:
   a. Fouled or plugged condenser.
   b. Lack of or no condenser water.
   c. Too warm condenser water.
   d. Not enough airflow over the coil due to dirty filters.
   e. Coil or fan motor failure.
4. The low temperature switch may have tripped due to:
   a. Fouled or plugged condenser.
   b. Lack of or no condenser water.
   c. Too cold condenser water.
   d. Not enough airflow over the coil due to dirty filters.
   e. Coil or fan motor failure.
5. Check thermostat setting, calibration and wiring.
6. The compressor overload protection is open. If the compressor dome is extremely hot, the overload will not reset until cooled down. If the overload is external, replace it. If the overload is internal, replace the compressor.
7. The internal winding of the compressor motor may be grounded to the compressor shell. If so, replace the compressor.
8. The compressor winding may be open. Check continuity with ohmmeter. If the winding is open, replace the compressor.

Compressor attempts to start but doesn't

1. Check capacitor.
2. Check for defective compressor by making resistance check on winding.
3. Check run capacitor.

Compressor runs in short cycle

1. Check thermostat mounting and location.
2. Check all relays, relaying and contacts.
3. Check run capacitor.
4. Check high pressure switch.
5. Check low temperature switch.
6. See if reversing valve has not fully shifted to either side.

Insufficient cooling or heating

1. Check thermostat for improper location.
2. Airflow may be insufficient. Check and clean the filter.
3. The reversing valve may be defective, creating a bypass of refrigerant. If the unit will not heat, check the reversing valve coil.
4. Check capillary tubes for possible restriction of refrigerant flow.
5. Check for restriction in water flow.

Insufficient water flow through condenser

1. Check to see that valves are open all the way.
2. Check for air in lines.
3. Check circulating pump.

Water drips from conditioner

1. Check for plugged condensate drain.
2. Check for dirty filter.
3. Check to see if condensate drain runs uphill.
4. See if blower motor is up to speed.
5. Check for loose or mispositioned blower.
6. Are drains properly trapped?

Noisy unit operation

1. Check for fan wheel hitting the housing. Adjust for clearance.
2. Check for bent fan wheel. Replace if damaged.
3. Check for loose fan wheel on shaft. Tighten.
4. Make sure compressor is floating free on its isolator mounts.
5. Check for tubing touching compressor or other surface. Readjust tubing by bending slightly.
6. Check screws on all panels. Tighten.
7. Check for chattering or humming in the contactor relays due to low voltage or a defective holding coil. Replace component.
8. Check water balance to unit for proper water flow rate.

Product Warranty

One-Year Warranty On Entire Conditioner

McQuay International, herein referred to as the "Company," warrants to the original owner that each water-to-air heat pump is free from defects in material and workmanship. Any part or portion thereof (except air filters if of the throw-away type) which becomes defective under normal use during the period of this warranty will be repaired or replaced provided the Company's examination shall prove to its satisfaction that the part was or became defective under normal use. This warranty contemplates that first year maintenance labor was arranged for with the installer or otherwise at the time the conditioner was purchased or installed. The Company's obligations under this warranty are limited to: (a) repairing the defective part or (b) furnishing a replacement part provided the defective part is returned to the factory, transportation charges prepaid. No reimbursement will be made for expenses incurred in making field adjustments or replacements unless specifically authorized in writing by the Company.

To obtain assistance under the parts warranty or extended motor-compressor warranty, simply contact the selling agency. To obtain information or to gain factory help, contact McQuay International, Warranty Claims Department, P.O. Box 1551, 13600 Industrial Park Blvd., Minneapolis, MN 55440; telephone (612) 553-5330.

This warranty constitutes the buyer's sole remedy. It is given in lieu of all other warranties. There is no implied warranty of merchantability or fitness for a particular purpose. In no event and under no circumstance shall the company be liable for incidental or consequential damages, whether the theory be breach of this or any other warranty, negligence, or strict tort.

No person (including any agent, salesman, dealer or distributor) has authority to expand the Company's obligation beyond the terms of this express warranty, or to state that the performance of the product is other than that published by the Company.

One-Year Refrigeration Circuit Warranty

Hermetically sealed motor-compressor assemblies and all components of refrigeration circuits not readily separable therefrom are warranted to the original owner for one year. Refrigerating circuits consist of the motor-compressor assembly, evaporator coil, condenser coil, and interconnecting tubing. Repairs under this warranty will be made at the Company's expense provided that the refrigerating circuit is delivered, without shipping damage, transportation prepaid, to the factory or to a factory designated repair station, at the Company's option. This one-year warranty does not include any other parts of the equipment such as filters, fans, fan motors, control, cabinet parts, electric relays, capacitors, protective devices, or wiring. The Company is not obligated under this warranty for field labor such as service for inspection, removing, packing and/or reinstalling the refrigeration circuit, nor for return transportation charges.

If the hermetically sealed circuit contains a defect at the time of initial start-up that requires delivery of the conditioner to the Company or a factory designated repair station, the contractor performing initial start-up of the conditioner may be eligible to received a fixed allowance. The contractor should contact the local Company representative for information concerning this fixed allowance.

General Conditions

The above warranties are void if the Company's equipment has been damaged, misused, subjected to abnormal use or service or if its serial number has been altered, defaced or removed, or payment for the equipment is in default. The Company is not responsible for service to correct conditions due to misapplication, improper installation, inadequate wiring, incorrect voltage conditions or unauthorized opening of the refrigeration circuit, operation at abnormal temperatures and water flow rates, operation on an open condenser water circuit, nor for consequential damages. In case the Company's equipment is installed in conjunction with cabinets, grilles, louvers, controls or other parts manufactured by others, these warranties shall apply only to the Company manufactured portion of the equipment. The conditions of the warranty plan are effective for eighteen (18) months from date of factory shipment. The Company reserves the right to make a handling and inspection charge in the case of parts or equipment improperly returned as defective and/or as being in warranty.

Optional Warranties

2nd to 5th year refrigerant circuit warranty

Hermetically sealed motor-compressor assemblies and all components or refrigerating circuits not readily separable therefrom are warranted to the original owner for use for four additional years. Refrigerating circuits consist of the motor-compressor assembly, evaporator coil, condenser coil and interconnecting tubing. Repairs under this warranty will be made at the Company's expense provided that the refrigerating circuit is delivered, without shipping damage, prepaid, to the factory or to a factory designated repair station, at the Company's option. This warranty does not include any other parts of the equipment such as filters, fans, fan motors, controls, cabinet parts, electrical relays, capacitors, protective devices, or wiring. The Company is not obligated under this warranty for field labor such as service for inspection, removing, packing and/or reinstalling the refrigeration circuit, nor for return transportation charges.

The conditions of this warranty plan are effective for sixty-six (66) months from date of factory shipment. The Company reserves the right to make a handling and inspection charge in the case of parts or equipment improperly returned as defective and/or as being in warranty.

Optional 2nd to 5th year compressor warranty

The hermetically sealed motor-compressor is warranted to the original owner for four (4) additional years. Compressors under this warranty will be supplied at the Company's expense provided the failed compressor is returned, transportation prepaid, to the factory. This warranty does not include any other parts of the equipment such as fans, fan motors, controls, cabinet parts, electrical relays, capacitors, protective devices, or wiring. The Company is not obligated under this warranty for field labor such as service for inspection, removing, packing and/or reinstalling the refrigeration circuit, nor the return transportation charges.

The conditions of this warranty plan are effective for sixty-six (66) months from date of factory shipment. The Company reserves the right to make a handling and inspection charge in the case of parts or equipment improperly returned as defective and/or as being in warranty.

AAF-McQuay Incorporated
4900 Technology Park Boulevard, Auburn, New York 13021-9030 USA (315) 253-2771

IM 526 (Rev. 10/00)