Installation and Maintenance Manual

IM 1083-4

Group: **Unit Ventilator**
Document PN: **910306849**
Date: **February 2020**

Daikin Classroom Unit Ventilators
Model ARQ - Standard Range
Model GRQ - Geothermal Range

MicroTech® (“J” Vintage)

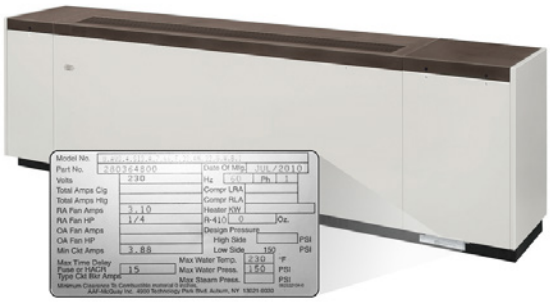
Nomenclature

U ARQ 9 024 H G 12 Z B1 AL 22 G I B 1

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

Category	Code Item	Code Option	Code Designation & Description													
Product Category	1	1	U	Unit Ventilators												
Model Type	2	2-4	ARQ	WSHP Standard Range, Ultra Quiet			GRQ	WSHP Ground Source, Ultra Quiet								
Design Series	3	5	9	Design J												
Nominal Capacity	4	6-8	024	24,000			048	48,000								
			040	40,000												
Voltage	5	9	C	208/60/1			H	230/60/3								
			G	230/60/1			K	460/60/3								
			D	208/60/3												
Coil Options	6	10	G	Direct Expansion			9	Direct Expansion with Stainless Steel Drain Pan								
Heating Options	7	11-12	12	3 Element Low Cap. Electric Heat			00	None								
			13	6 Element Low Cap. Electric Heat												
Hand Orientation	8	13	Z	Not Available												
Controls CO_2 = Return Air CO_2 Sensor	9	14-15	##	MicroTech Controls (see control code table below)												
			Control Features				**Feature Selections**									
			Open Protocol	BACnet / Stand-Alone			•		•		•	•				
				LonMark				•		•			•	•		
			DCV	CO_2 Sensor					•	•		•		•		
			Factory-Installed Keypad	LUI							•	•	•	•		
							Control Code									
			Economizer Control	Basic			B1	B5	B9	BD	BH	BL	BP	BT		
				Expanded			E1	E5	E9	ED	EH	EL	EP	ET		
				Leading-Edge			L1	L5	L9	LD	LH	LL	LP	LT		
			44	Electromechanical w/2-Position OA Damper for Remote Thermostat												
Discharge	10	16-17	AL	16-5/8" Top Bar Grille			AP	21-7/8" Top Bar Grille Full Adapter Back, Cold Pipe Tunnel, Top Duct In								
			AK	21-7/8" Top Bar Grille Partial Adapter Back, Open Tunnel			AM	21-7/8" Top Bar Grille 2" Step, Full Adapter Back, Closed Tunnel								
			AN	21-7/8" Top Bar Grille Full Adapter Back, Closed Tunnel			AB	21-7/8" Top Bar Grille Full Adapter Back, Closed Pipe Tunnel w/ Solid Back								
Return Air/Outside Air	11	18-19	22	Return Air Bottom Front/ Outdoor Air Rear			24	Recirculation Only/ No OA or RA Dampers								
Power Connection	12	20	G	Box With Switch												
			J	Box w/switch, w/USB												
			K	Box w/switch, w/SD												
			M	Box w/switch, w/USB, w/SD												
Color	13	21	I	Antique Ivory			G	Soft Gray								
			W	Off White			C	Cupola White								
			B	Putty Beige												
SKU Type	14	22	B	Standard Delivery												
Product Style	15	23	1	1st Style Change												

Figure 1: Data plate location



Receiving & Handling

This product was carefully packed and thoroughly inspected before leaving the factory. Responsibility for its safe delivery was assumed by the carrier upon acceptance of the shipment. Claims for loss or damage sustained in transit must therefore be made upon the carrier, as follows:

Visible Loss or Damage

Any external evidence of loss or damage must be noted on the freight bill or carrier's receipt, and signed by the carrier's agent. Failure to adequately describe such external evidence of loss or damage may result in the carrier's refusing to honor a damage claim. The form required to file such a claim will be supplied by the carrier.

Concealed Loss or Damage

Concealed loss or damage means loss or damage which does not become apparent until the product has been unpacked. The contents may be damaged in transit due to rough handling even though the carton may not show external damages. When the damage is discovered upon unpacking, make a written request for inspection by the carrier's agent within fifteen (15) days of the delivery date. File a claim with the carrier since such damage is the carrier's responsibility.

Storage

If equipment is stored for any length of time before installation, it should remain in its shipping packaging in a clean, dry, climate controlled area.

Lifting Unit

A forklift or other lifting device is needed to install this product.

⚠ WARNING

Make sure lifting equipment can handle the weight of the unit safely. Personal injury may result if improper lifting and moving methods are used. (See Table 1 for approximate shipping weights)

⚠ CAUTION

Use 72" length forklift tines, short tines will damage the unit bottom. Improper handling can damage internal components. Do not stand the unit on end or stack (see Figure 2 & Figure 3)

Figure 2: Stack units maximum 2 high as shown

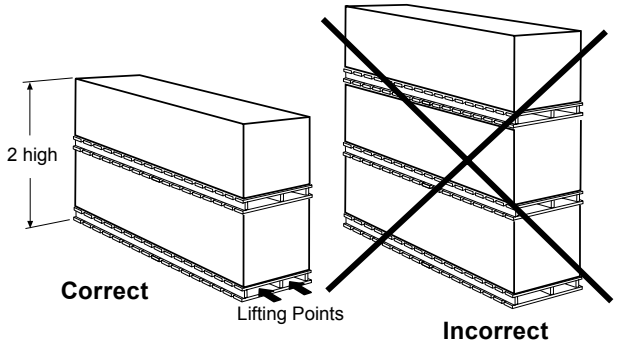


Figure 3: Forklift lifting requirements

Table 1: Approximate shipping weights, physical data

			024	040	048
Overall Unit Dimensions			86"w × 30"h × 16⅝"d or (21⅞"d w/Adapter Back)	98"w × 30"h × 16⅝"d or (21⅞"d w/Adapter Back)	110"w × 30"h × 16⅝"d or (21⅞"d w/Adapter Back)
Fan Data	**Nominal CFM (L/s)**	**High Speed**	1000 (472)	1250 (590)	1500 (708)
		Medium speed	750 (354)	1000 (472)	1150 (543)
		Low Speed	650 (307)	800 (378)	950 (448)
	Number of Fans		3	4	4
	Size	**Diameter - in (mm)**	8.12 (206mm)	8.12 (206mm)	8.12 (206mm)
		Width- in (mm)	8.25 (210mm)	8.25 (210mm)	8.25 (210mm)
Room Fan Motor Horsepower			1/4	1/4	1/4
Filter Data	**Nominal Size**	**in**	10 x 48½ x 1	10 x 60½ x 1	(2) 10 x 36½ x 1
		(mm)	254 x 1232 x 25	254 x 1537 x 25	(2) 254 x 927 x 25
	Area - Ft² (m²):		3.37 (.31)	4.2 (.39)	5.08 (.47)
	Quantity		1	1	2
Shipping Weight	**lb (kg)**		690 (310)	720 (325)	760 (340)
Refrigerant Charge	**oz**		81	132	109

Safety

Follow all safety codes. Wear safety glasses and work gloves. Use a quenching cloth for brazing operations. Have a fire extinguisher available. Follow all warnings and cautions in these instructions and attached to the unit. Consult applicable local building codes and National Electrical Codes (NEC) for special requirements.

Recognize safety information. When you see a safety symbol on the unit or in these instructions, be alert to the potential for personal injury. Understand the meanings of the words DANGER, WARNING, and CAUTION. DANGER identifies the most serious hazards that will result in death or severe personal injury; WARNING means the hazards can result in death or severe personal injury; CAUTION identifies unsafe practices that can result in personal injury or product and property damage.

Improper installation, adjustment, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may result in personal injury or property damage. This product must be installed only by personnel with the training, experience, skills, and applicable licensing that makes him/her "a qualified professional HVACR installer."

⚠ DANGER

Disconnect all electrical power before servicing unit. Electrical shock will cause severe injury or death.

⚠ WARNING

Hazardous Voltage!Use copper conductors only. Unit terminals are not designed to accept other types of conductors. Failure to do so may cause damage to the equipment.

⚠ CAUTION

Personal injury hazard. Wear protective gloves to avoid possible cuts and abrasions from exposed edges. Avoid contact with sharp edges.

⚠ WARNING

Cleaning agents may cause serious damage to internal components, such as aluminum coils and electronic controls, etc. Do not operate unit ventilator while building maintenance cleaning agents are in use.

⚠ WARNING

"Polyolester Oil, commonly known as POE oil, is synthetic oil used in many refrigeration systems. POE oil, if ever in contact with PVC/CPVC, will coat the inside wall of PVC/CPVC pipe causing environmental stress fractures. Although there is no PVC/CPVC piping in this product, please keep this in mind when selecting piping materials for your application, as system failure and property damage could result."

Pre-Installation Considerations

- Before beginning installation, please read this publication in its entirety.
- Directions given in this bulletin for right and left sides assume a position facing the indoor side of the unit ventilator.
- Before beginning installation, if provided, remove the protective plastic film covering the unit painted panels.

⚠ WARNING

Plastic packaging is a suffocation hazard, dispose of properly. Keep away from children.

To be sure the correct unit ventilator(s) is/are installed in the correct location(s), the installer must check the packing list and unit identification/tagging number(s) against the plans. Further, the unit data plate, (see Figure 1 on page 5) located on the lower right end of the unit ventilator, contains specific information of standard components as listed in the "Nomenclature" on page 4.

Unit comes with an allen wrench and four (4) lagging washers in the envelope placed in the end compartment of the unit (Figure 4).

Install this product in accordance with good engineering practices and workmanship, following these general instructions, **plus** the job-specific Daikin submittal drawings provided for specific dimensions, unit arrangements, controls and electrical details, pipe stub-up locations, etc. Applicable tools for lifting, hook-up of piping, electrical and insulation are required.

Uncrate and Inspect the Unit Ventilator(s)

Carefully remove the packaging, remaining alert to any signs of shipping damage. Be careful not to discard components that may be included with the packaging. (You may want to retain some or all of the packaging to provide jobsite unit location information and temporary protection for the unit ventilator after installation.) Be sure to dispose of plastic packaging and protective cardboard properly, in accordance with local recycling rules and guidelines.

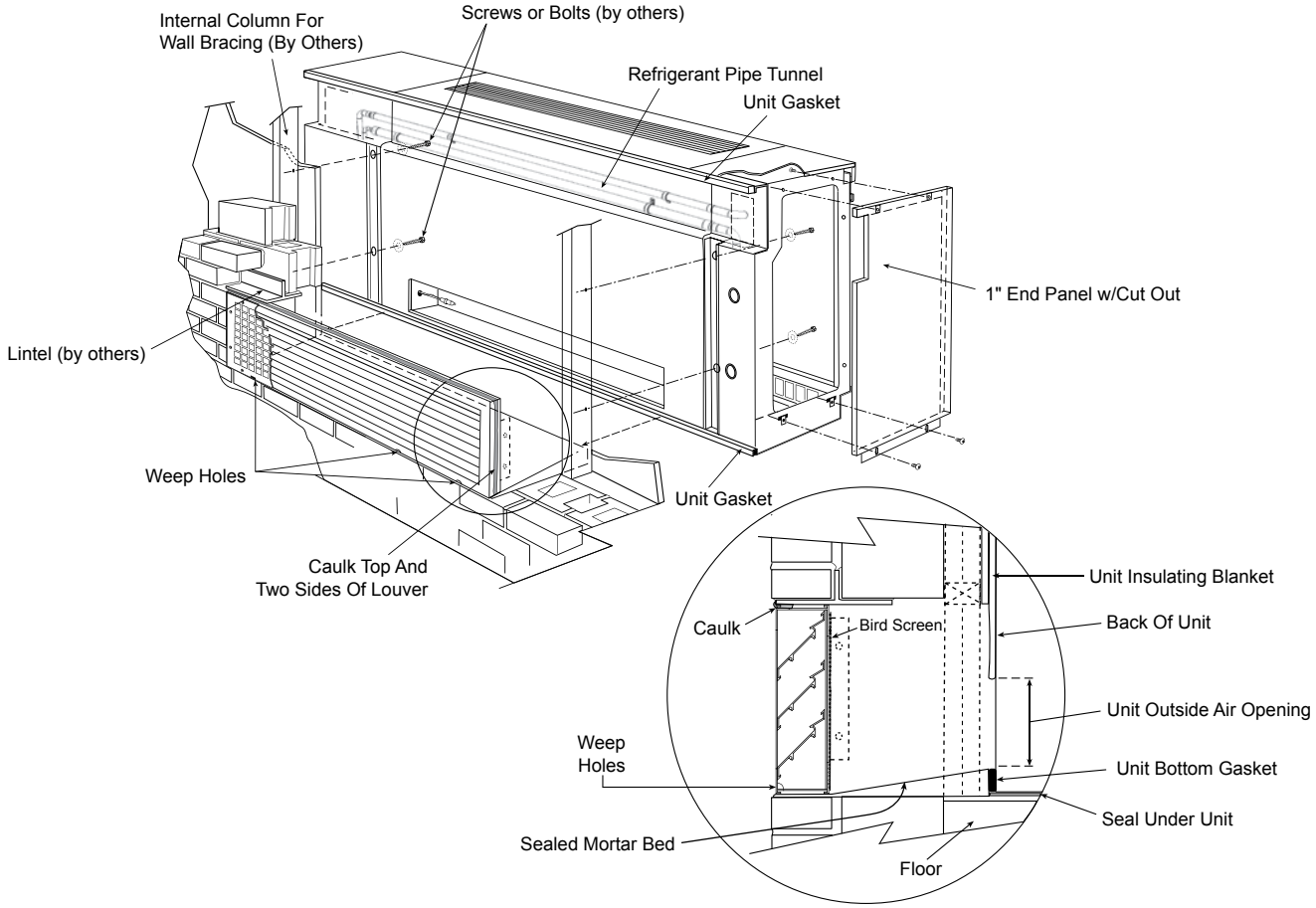
If unit is damaged, file a claim with the carrier. Notify the local Daikin Unit Ventilator representative immediately.

Prior to unit installation, be sure that the exterior wall openings and louvers, as applicable, are ready and in accordance with the job plans.

Figure 4: Shipping envelope contents - located in right end compartment of unit

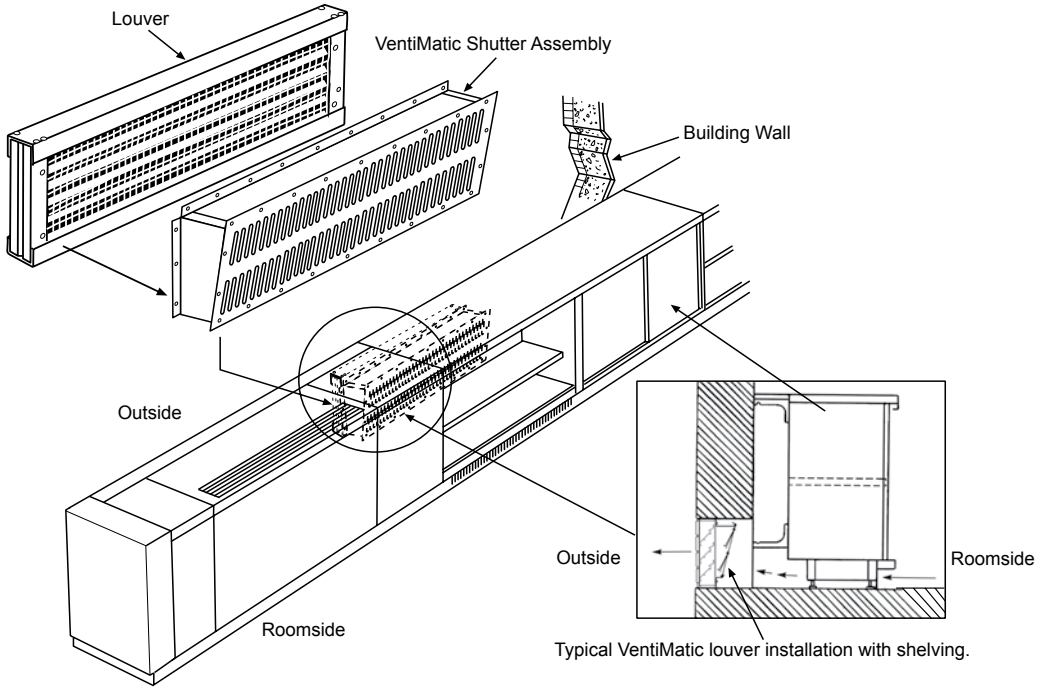
Pre-Installation Considerations – Typical Floor Unit Installation

Figure 5: Typical unit ventilator installation and louver details (see installation section for warnings and cautions)



Typical VentiMatic™ Shutter Installation

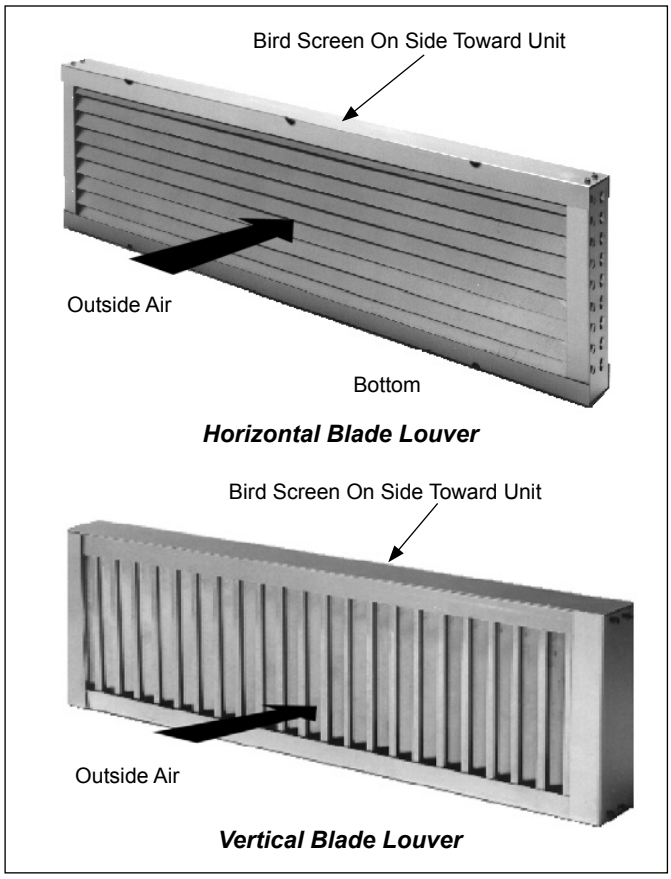
Figure 6: Typical VentiMatic Shutter assembly installation (see installation section for typical warnings and cautions)



Wall Openings, Louvers, and VentiMatic Shutter

Self-Contained Floor Models ARQ and GRQ are typically installed in front of a wall opening containing a properly sized louver that is designed to let in outside air while preventing water (such as rain) from getting past the louver and into the unit itself. A weather-tight seal keeps unwanted air and moisture from entering the occupied space. Refer to Figure 7 through Figure 23, for louver details.

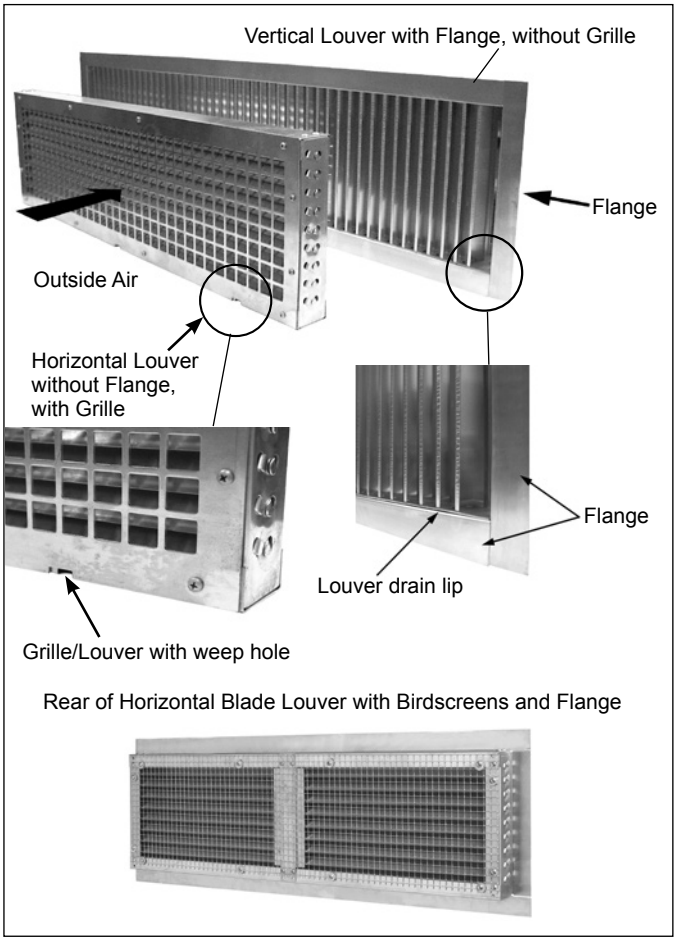
Figure 7: Horizontal and vertical blade louvers, without flange, (see Caution below for louver blade orientation and drainage)



⚠ CAUTION

Locate Drain Lip at bottom of vertical louver to allow proper drainage. For horizontal louvers, the louver blades should face down for proper drainage. Bird screen should always be on side toward unit.

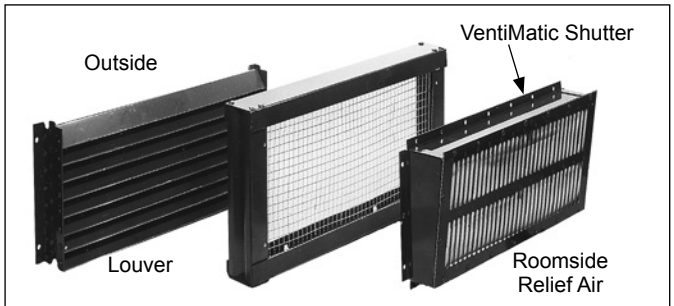
Figure 8: Horizontal and vertical blade louvers, without flanges with grille or with flange without grille



VentiMatic™ Shutter Assembly

In many installations, a Daikin Applied VentiMatic Shutter Assembly is specified. See Figure 9. This one-way shutter is a continuously variable, gravity actuated, room exhaust vent that operates in direct response to positive static pressure. It opposes any airflow into the room and allows a slight positive pressure. It is important that the VentiMatic shutter and unit ventilator louvers are mounted on the same wall. This neutralizes the effect of the wind. Forcing excess air into the room through the unit ventilator louver overcomes the same wind pressure that works to keep the VentiMatic shutter closed. This prevents room air exhausting from the room through the VentiMatic shutter.

Figure 9: VentiMatic Shutter assembly



***Note:** Birdscreen and louver are shipped in one (1) piece.*

Louver Installation With Typical Unit Arrangements – 16⅝" Unit Depth

Figure 10: The 16⅝˝ (422mm) deep unit with open refrigerant pipe chase and floor level outdoor intake louver location

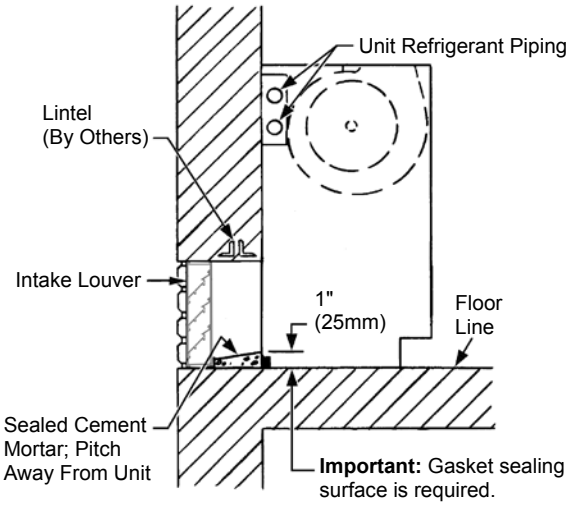
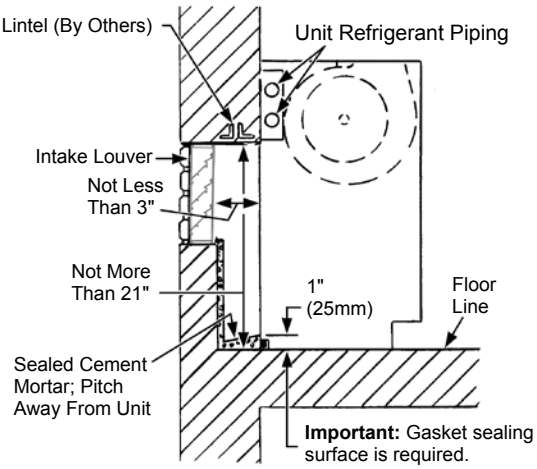


Figure 11: 16⅝" (422mm) deep unit with open refrigerant pipe chase & above-floor-level outdoor intake louver application with chased wall



⚠ CAUTION

Accumulated moisture can cause property damage if not properly drained. Installing contractor must provide such drainage.

Figure 12: Above floor level outdoor air intake with accessory closed refrigerant pipe chase

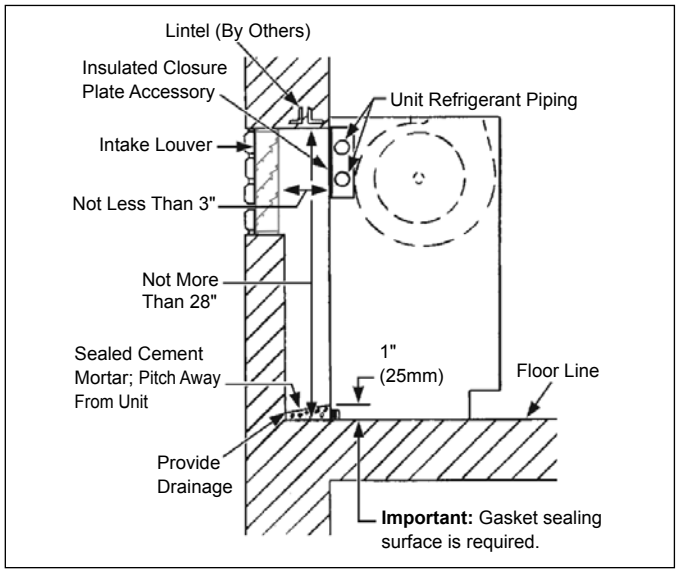
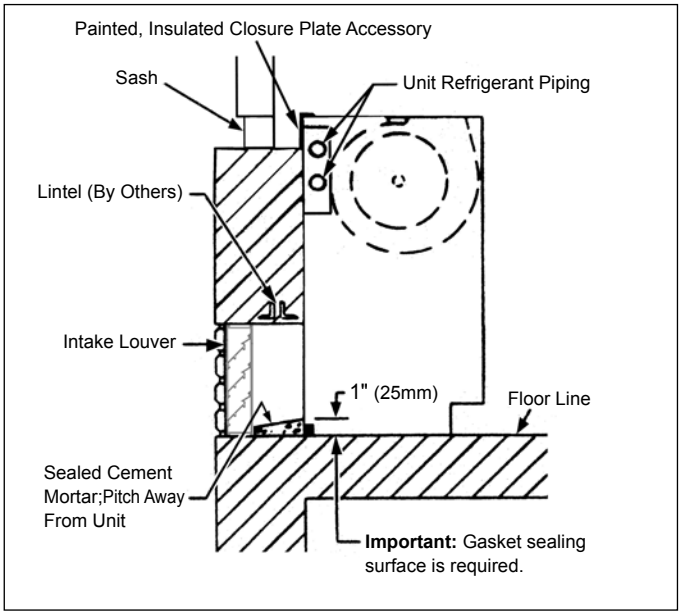


Figure 13: Floor level outdoor air intake with window below unit top and 9˝ "finished" (painted) accessory (insulated) closed refrigerant pipe chase



Louver Installation With Typical Unit Arrangements – 21⅞" Unit Depth

Figure 14: 21⅞" (556mm) deep full adapter back unit and floor level outdoor intake louver location

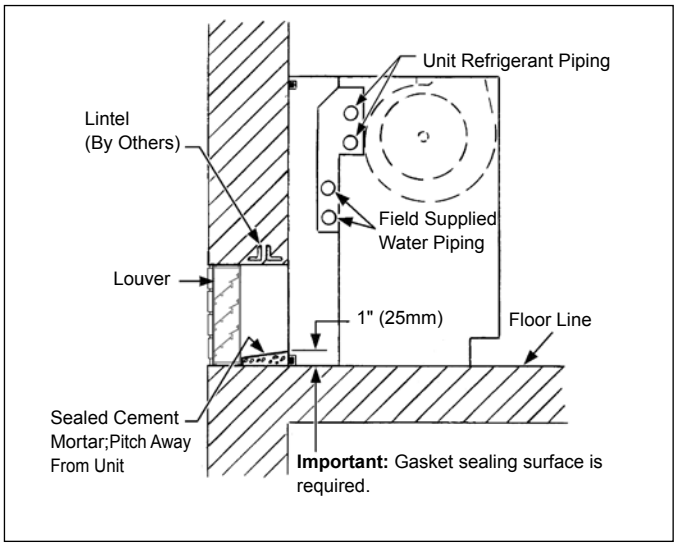


Figure 15: 21⅞" (556mm) deep full adapter back unit with high louver application

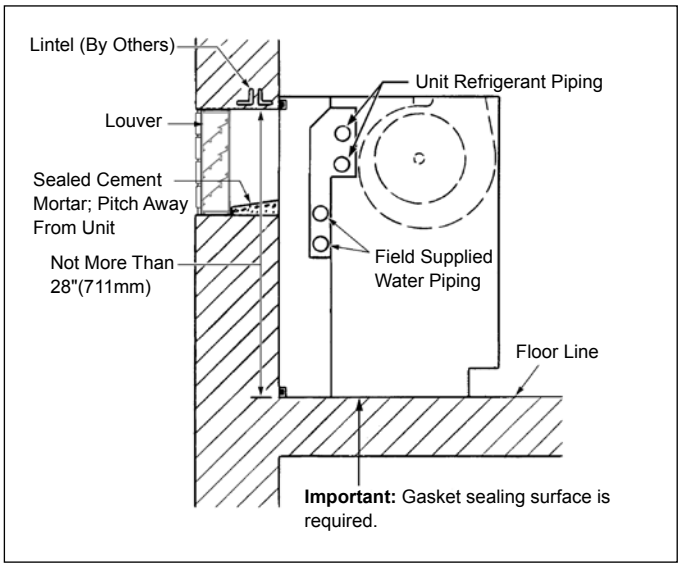


Figure 16: 21⅞" (556mm) partial adapter back unit with window below unit top (2" step-down) and floor level outdoor intake louver location

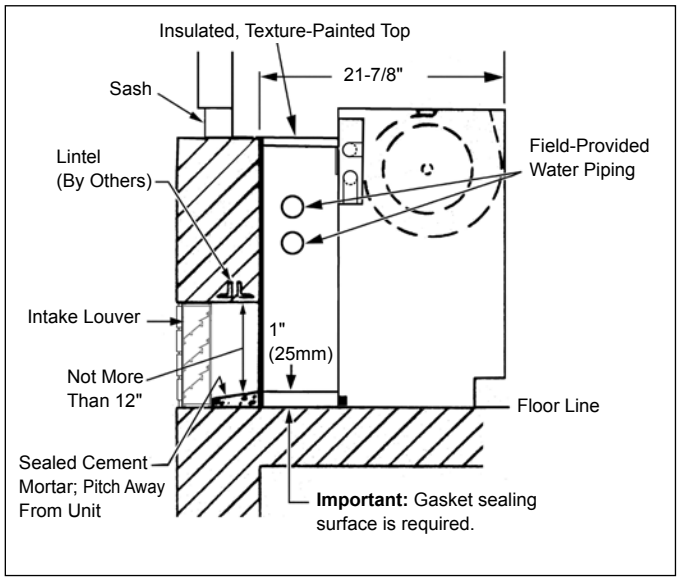


Figure 17: 21⅞" (556mm) deep partial adapter back unit with open refrigerant pipe chase and floor level outdoor intake louver location

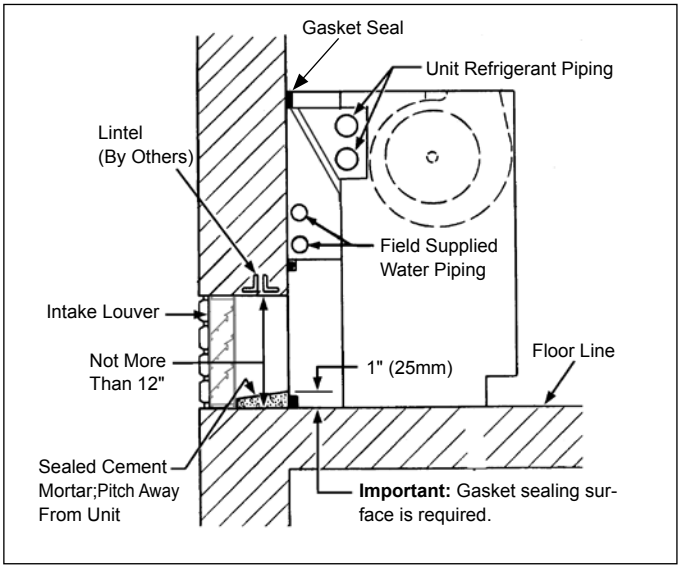
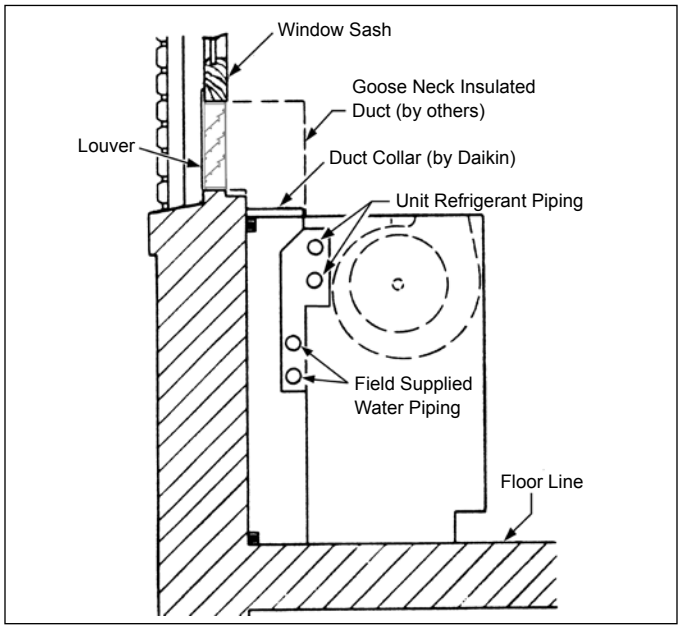


Figure 18: The 21⅞" (556mm) deep full adapter back unit with closed refrigerant pipe chase, ducted with top Intake



Installing Louvers

Typical Installation Methods

If the fresh air opening has not yet been made, see Figure 10 on page 10 through Figure 17 for the recommended locations and the job-specific plans for the exact location. Follow local codes.

Cut the wall opening so that it is slightly larger than the louver being installed. For dimensions, see Table 2. If the opening is already there, measure to be sure there is a minimum of 3/8" (9mm) clearance around all sides. For masonry installations, a lintel must be installed above all louvers.

In thick wall applications, the portion of the wall between the louver and the unit is the outside air plenum. Line this plenum area with 3/8" (9 mm) mortar or other suitable material. In some applications, the job specifications require a metal sleeve connection between the louver and the unit. If using such a sleeve, properly caulk it to ensure a weather-tight seal. This is critical in preventing freeze-ups, cold drafts, and air infiltration. Be sure the wall is smooth, square, and provides a suitable mating surface.

Before setting the louver, construct a sloping, sealed cement mortar base to drain unwanted moisture to the outside, (see Figure 19). Be sure the mortar base is 1" (25mm) thick at the unit and tapers toward the louver. The mortar at the unit also acts as a backing against which the open cell gasket of the unit itself can seal. This is critical in preventing water leaks and air leaks under the unit. Be sure the sealed cement mortar base is smooth and flush with the interior wall.

If it is not possible to construct a sloping mortar base, then field-supplied flashing is required. See Figure 20 on page 13. The flashing should terminate flush with the exterior of the building. Place a bead of caulk under the flashing to prevent moisture from wicking back to the unit. Do not caulk the joint between the louver and the flashing. This joint is designed to let unwanted moisture escape.

Figure 19: Typical louver installation with sloping sealed cement mortar base

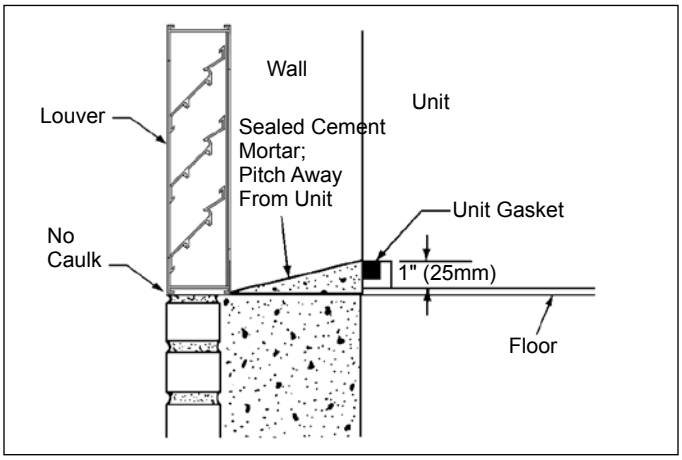
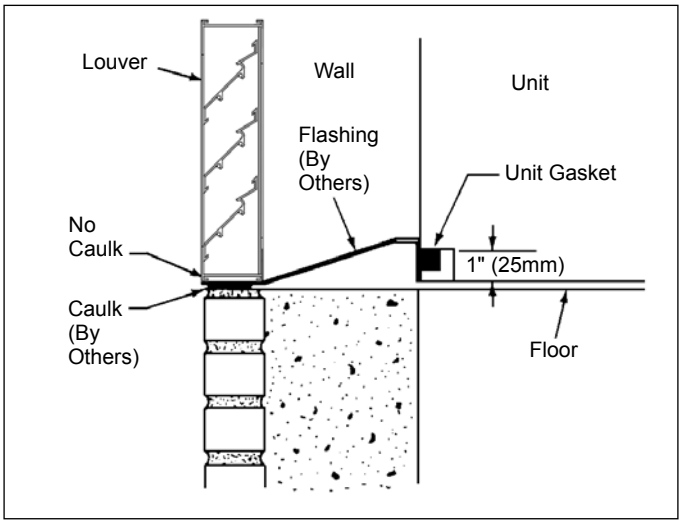


Table 2: Recommended wall openings for louvers

B	C	Recommended Wall Openings For Wall Louvers		Maximum Number of VentiMatic Shutters Which Can Be Mounted On Standard Louver		VentiMatic Shutter(s) Air Capacity Maximum	
		Length	Height	24"	36" Shutter	cfm	L/s
48" (1219)	51" (1295)	48½" (1232)	10⅞" (267)	2	0	1000	472
60" (1524)	63" (1600)	60½" (1537)	10⅞" (267)	1	1	1250	590
72" (1829)	75" (1905)	72½" (1842)	19⅞" (495)	0	2	1500	708

Figure 20: Typical louver installation with flashing



⚠ CAUTION

Personal injury hazard. Wear protective gloves to avoid possible cuts and abrasions from exposed edges. Avoid contact with sharp edges.

See Figure 7 on page 9 through Figure 23. Before setting the louver, be sure the drain lip (vertical louver) are at the bottom, horizontal louver blades face down and the bird screen is towards the unit as indicated in Figure 22 and Figure 23. Place a heavy bead of caulk along the top and the two vertical sides of the louver, leaving the bottom uncaulked so that if moisture gets into the area between the louver and the unit, it can drain to the outside, unrestricted.

If the louver is supplied with flanges, (see Figure 22) place an additional bead of caulk on the inside of the top and side flanges that come in contact with the building facade. Do not caulk the bottom flange. Place the louver in the opening and push it tight against the supplied building, fastening it to the exterior of the building using fasteners (by others) appropriate to the installation. Seal the top and sides with a waterproof caulk to make it weather-tight. Do not caulk the bottom of the louver; doing so might trap unwanted moisture behind the flange.

If the louver is supplied with no flanges, (see Figure 23) place the louver in the opening so that it is recessed a minimum 1/16" (2mm) beyond the building facade or as directed in the architectural plans. If specified in the plans, secure the louver in the wall using mechanical fasteners (supplied by others) appropriate to the installation. (See Figure 21 for suggested fastening). With the louver solidly in place, run a bead of caulk around the perimeter of the louver to seal it weather-tight.

Do not plug the weep holes (horizontal louver) or the drip line (vertical louver). This might restrict the flow of unwanted moisture to the outside (see Figure 23)

If flashing was used, as shown in Figure 20 instead of the sloping mortar base, caulk the flashing where it meets the inside of the opening between the louver and the unit. This helps prevent moisture from getting under the flashing and into the room.

Figure 21: Suggested method for fastening louver (without flange) inside wall opening

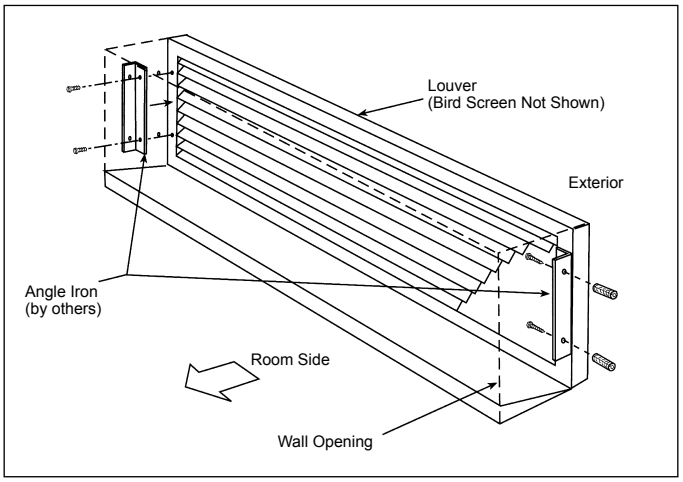


Figure 22: Vertical or horizontal blade wall intake louver (flanged) (vertical blade shown)

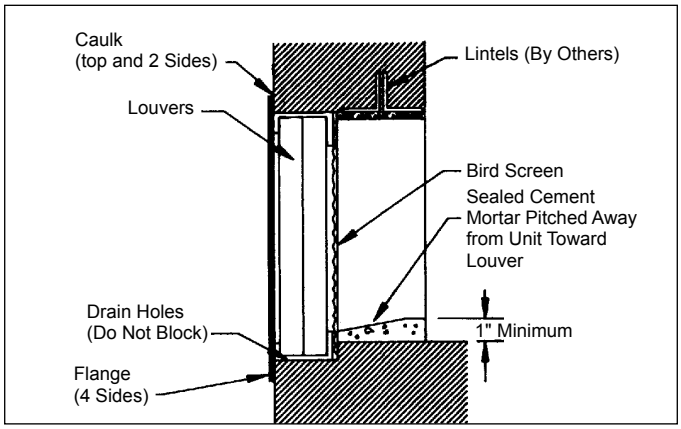
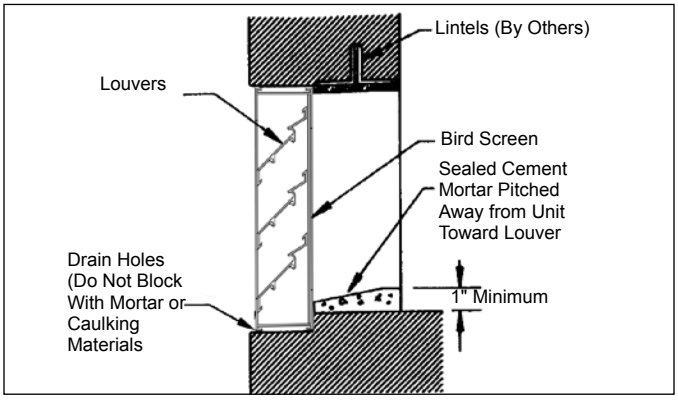


Figure 23: Vertical or horizontal blade wall intake louver (recessed without flange) (horizontal blade shown)



Installing the VentiMatic Shutter Assembly

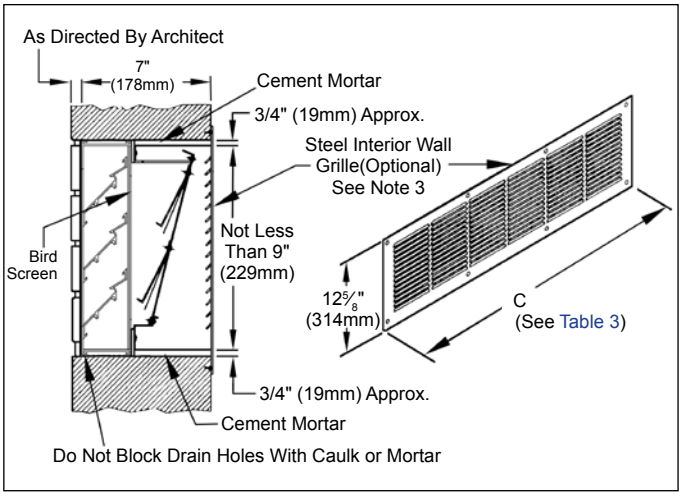
The Daikin Applied VentiMatic Shutter Assembly is a one-way shutter. It is a continuously variable, gravity-actuated, room exhaust vent that operates in direct response to positive static pressure, opposing any airflow into the room resulting in a slight positive pressure.

The VentiMatic Shutter Assembly is mounted on an installed wall louver. For larger units with 100% ventilation air dampers, two VentiMatic Shutters may be mounted side by side on the same louver, (Figure 26).

The size and appearance of the wall louvers with or without optional grilles used with the unit ventilator, and the VentiMatic Shutter, are identical.

When installing VentiMatic Shutter(s) on the wall louver, make sure all moving parts are free to operate unobstructed and placed level and plumb for proper operation. If optional steel interior wall grille is furnished, install as shown in Figure 24.

Figure 24: Louver, VentiMatic Shutter, interior wall grille details, dimensions



Notes:

1. *Horizontal blade wall louver shown. Vertical blade wall louver also available with Ventimatic shutter.*
2. *Optional exterior grille matches unit ventilator wall louver in material and design. Mounted on wall louvers.*
3. *Optional steel interior wall grille should be used to conceal the interior wall opening whenever the Ventimatic shutter is not located behind shelf cabinets. Hardware to mount the interior wall grille is not included.*

⚠ CAUTION

For proper operation, the VentiMatic shutter assembly must be mounted on the same wall as the unit ventilator louver(s) to neutralize wind effect.

Table 3: Recommended wall openings for wall louvers

B	C	Recommended Wall Openings For Wall Louvers		Maximum Number of VentiMatic Shutters Which Can Be Mounted On Standard Louver		VentiMatic Shutter(s) Air Capacity Maximum	
		Length	Height	24" Shutter	36" Shutter	cfm	L/s
48" (1219)	51" (1295)	48 5/8" (1222)	10 7/8" (267)	2	0	1000	472
60" (1524)	63" (1600)	60 5/8" (1527)	10 7/8" (267)	1	1	1250	590
72" (1829)	75" (1905)	72 5/8" (1832)	19 7/8" (495)	0	2	1500	708

Figure 25: Single VentiMatic Shutter & wall louver

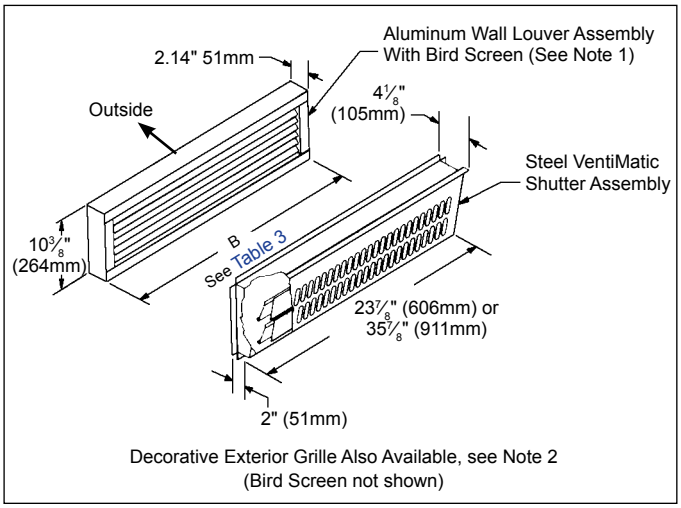
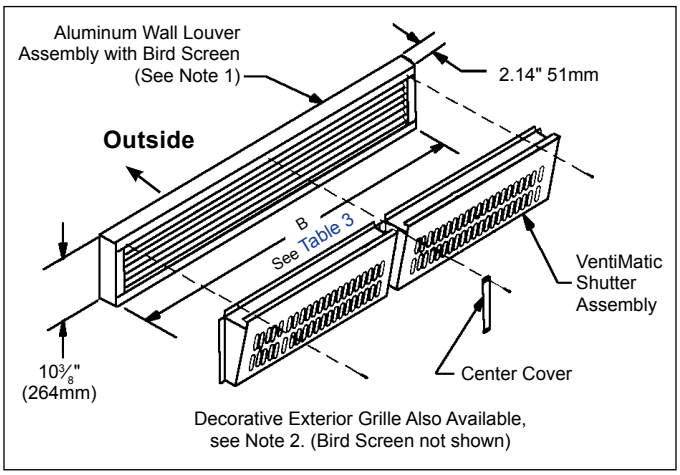


Figure 26: Two VentiMatic Shutters & wall louver



Preparing to Move the Unit

Move the unit ventilator to the correct location. See Table 1 on page 6 for approximate shipping weights.

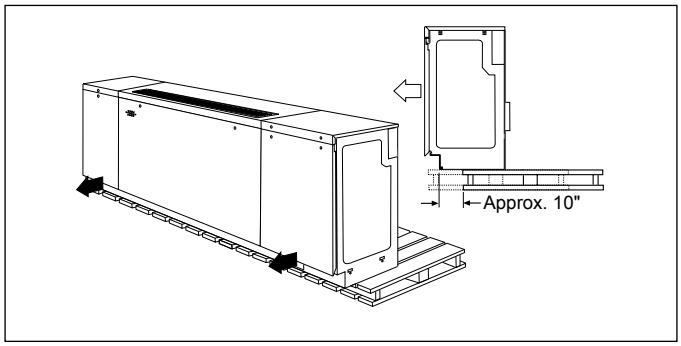
Carefully remove unit ventilator from wood skid. Be sure to properly dispose of the skid in accordance with local recycling rules and guidelines.

Removing Unit from the Skid

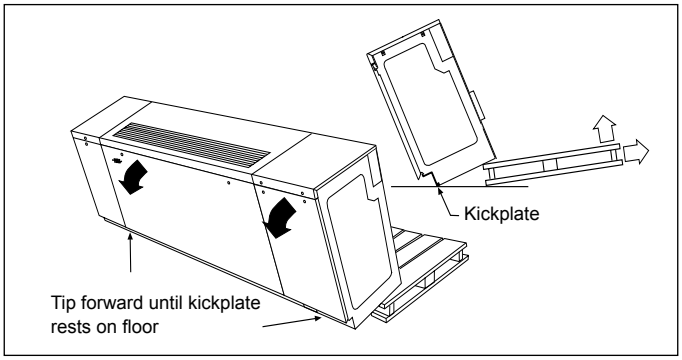
Remove fasteners at each end which hold the unit to the skid and carefully slide the front of the unit off the skid (1). Tip unit forward until the bottom of the slotted front kickplate is resting on the floor (2). Lift rear of unit off of the skid by tipping unit forward while supporting the unit from the front, until it is possible to slide skid out from under the unit. GENTLY LOWER the rear of the unit to the floor (3).

Figure 27: Removing unit from skid

1. Carefully slide the front of the unit off the front of the skid.



2. While supporting unit from the front, slowly tip unit forward until bottom of kickplate is resting on floor. Lift skid slightly and GENTLY lower the rear of the unit to the floor while pulling skid back (DO NOT LET THE UNIT DROP).



Unit Ventilator Installation

Before setting the unit ventilator in position, be sure that field-supplied electrical connections are in place, de-energized and in accordance with the plans.

Before Sliding the Unit into Place

Sliding of this unit to the wall can be made easier with the assistance of Caster Kit P/N 105629001 (Figure 28). A piece of cardboard placed under the unit will make this job easier and reduce marring the floor. (Do not leave cardboard under unit after installation.)

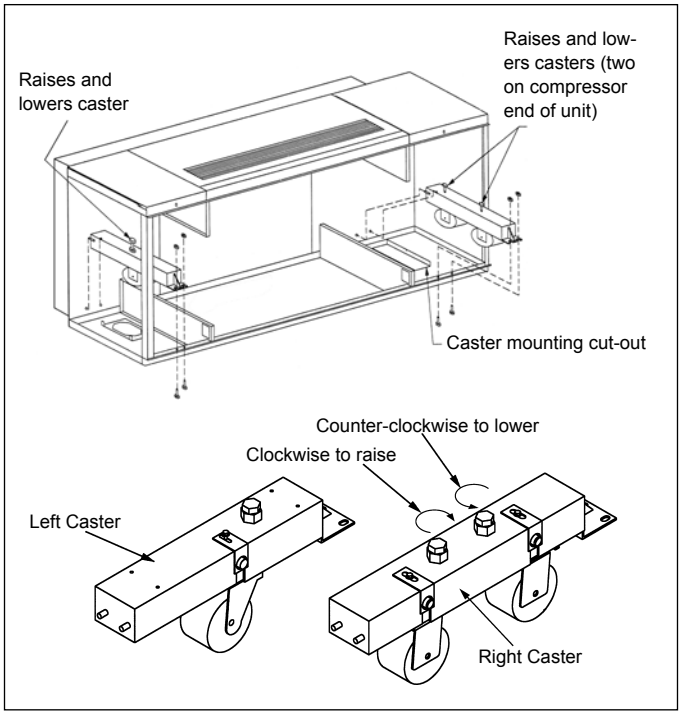
Be certain that the field-supplied electrical connections are in place, de-energized and in accordance with the plans.

Installing Casters

If the unit was ordered with the optional caster wheels, install them as follows:

1. Remove the left and right front access panels.
2. With the one caster (left end), ensure the caster is fully up (turn bolt clockwise to raise, counterclockwise to lower).
3. Locate in the left end compartment the slots and bolt location.
4. Insert the tines of the caster channel into the slots. Securely bolt the front to the unit front rail.
5. Repeat for the right caster wheels (2).
6. Slowly engage the casters by lowering the bolt. Make all caster adjustments equally before raising the unit.
7. When full engaged, the unit will roll forward up to the wall. When the unit is in position, reverse the procedure and remove the caster kit. Save the caster kit for future unit servicing or replacement.

Figure 28: (Optional) indoor section caster installation



Reversing Condensate Drain End

⚠ CAUTION

Personal injury hazard. Wear protective gloves to avoid possible cuts and abrasions from exposed edges. Avoid contact with sharp edges.

Models ARQ and GRQ condensate drain connection is on the left end (with static equalizer cover). If the job dictates that the drain connection be made at the right end, perform the following procedure to change the drain connection from left to right end:

1. Remove the two screws holding the static equalizer cover in place (Figure 29). It will be necessary to cut the seal between the static equalizer cover and the drain pan.
2. Remove the upper plate and lower bracket from each end of the unit, as shown in Figure 30. This is done by removing the screws in each with a 1/4 inch nut driver.

Figure 29: Condensate drain pan connection located on left end

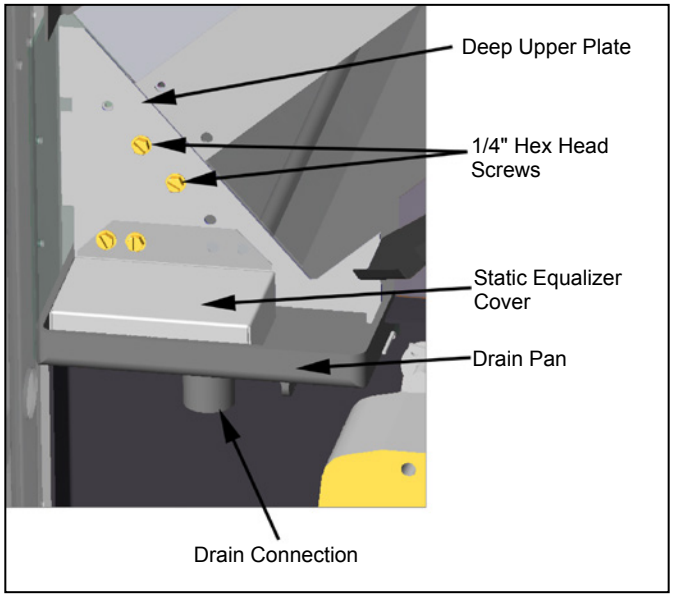
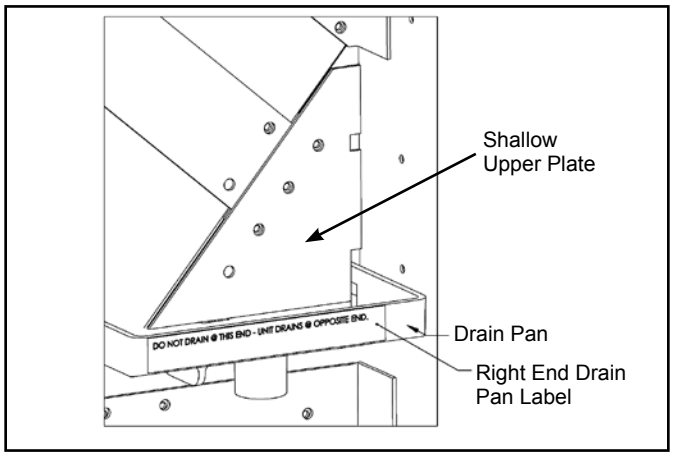


Figure 30: Right end of drain pan (non- drain end)



3. Reinstall the brackets on the opposite end of the unit.
4. Reinstall the static equalizer cover into the right end drain pan and secure to the upper plate. Use silicone sealer and seal all gaps between the equalizer cover where it meets the drain pan
5. Verify the drain connection is open on the low (drain) right end only. The open drain connection stub-out at the high end of the drain pan (left end), must be sealed water tight with silicone sealer or similar.

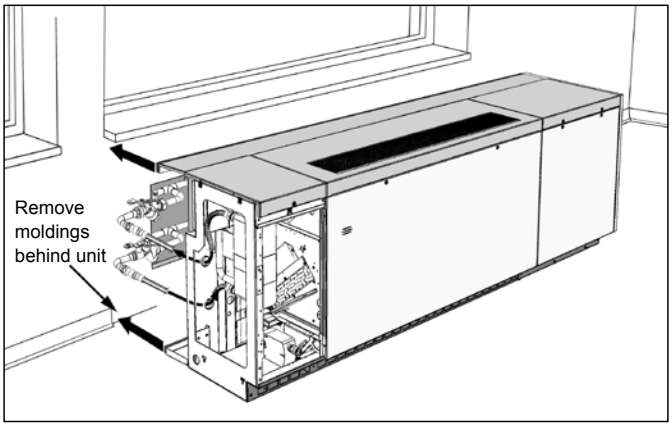
To Clean the Drain Pan

1. Remove the shallow and deep upper plates from the unit (see Figure 29 and Figure 30).
2. Spray water into the drain pan on the high end to wash debris to the low end (drain end).
3. Remove any debris, making sure that the drain holes are not obstructed.
4. Wipe the drain pan with a cloth.
5. Reinstall the upper plates.

Mounting Hole Locations & Dimensions

Move the unit ventilator into position against the wall surface. Check to see that the unit ventilator is level from end to end and back to front. Using a 4' level is recommended.

Figure 31: Setting the unit ventilator in place



⚠ CAUTION

Leakage of outdoor air wastes energy, causes drafts and erratic unit ventilator operation. Check the following details: At the correct unit ventilator location, examine the wall surface. Make sure that it is smooth, plumb, and perpendicular to the floor. The seals on the rear of the unit ventilator will take up the small irregularities found in normal masonry construction. If the wall is irregular or has mullions, install furring strips to provide a flush surface against which the unit ventilator can seal. If there are moldings on the floor/wall line, omit them behind the unit ventilator. Provide a sealing surface at the floor line. Install a seal pad under the unit to prevent air leakage. Install the unit ventilator against a wall made of non-combustible material, and on a floor made of non-combustible material. Floor must be level, unbroken and structurally strong to support the unit.

⚠ CAUTION

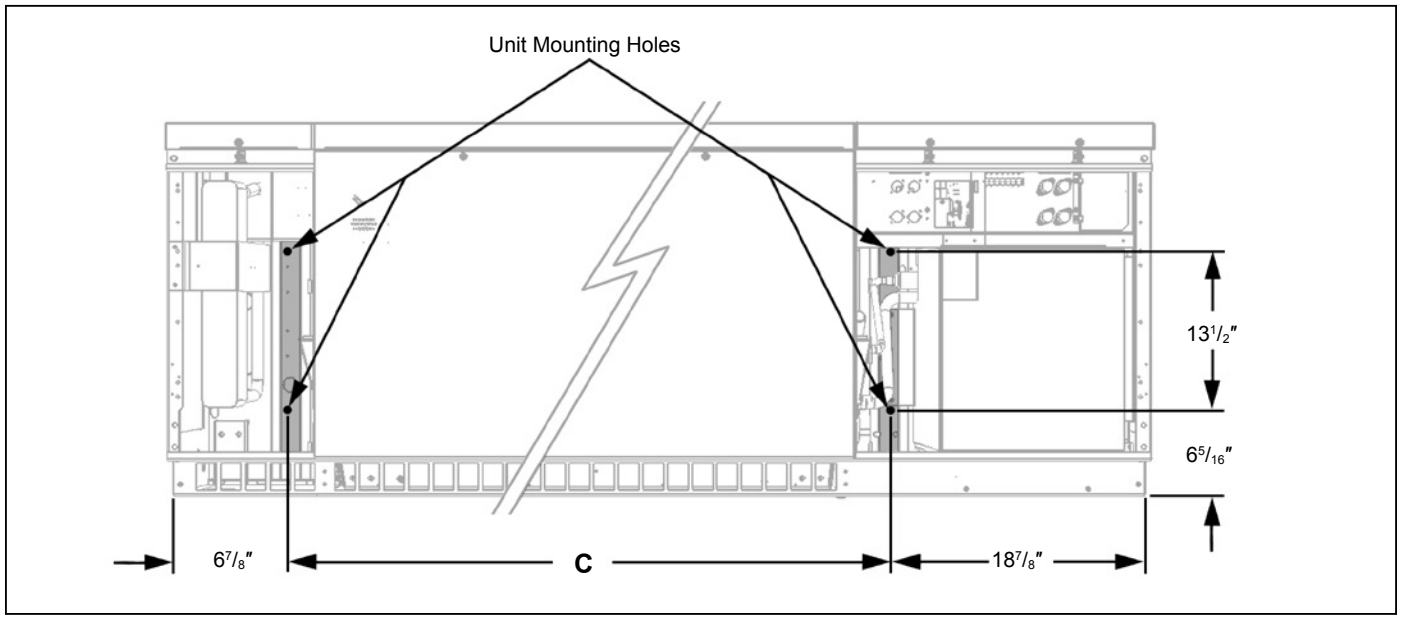
Unit must be anchored to an internal wall column or other suitable support (see Figure 5 on page 8)

Refer to Figure 32 and attach the unit ventilator to the wall through the four (4) mounting holes provided, using field-supplied fasteners appropriate to the wall construction and the washers provided in the brown envelope with these instructions. Envelope also contains allen wrench to provide access to unit. Push the unit ventilator tight to the wall structure so that the outdoor air seals are compressed. Secure the wall fasteners to prevent the unit ventilator from moving and tipping over

Table 4: Mounting holes dimension "C"

Unit Size	C
024	60" (1524 mm)
040	72" (1829 mm)
048	84" (2134 mm)

Figure 32: Unit mounting holes locations



Operating Limits

Table 5: Air Limits

Air Limits	Standard Range Units		Geothermal Range Units	
	Cooling	Heating	Cooling	Heating
Min. Ambient Air	50°F (10°C)	50°F (10°C)	40°F (4°C)	40°F (4°C)
Normal Ambient Air	80°F (27°C)	70°F (21°C)	80°F (27°C)	70°F (21°C)
Maximum Ambient Air	100°F/77°F (38°C/25°C)	85°F (29°C)	100°F/77°F (38°C/25°C)	85°F (29°C)
Minimum Entering Air [1, 2]	50°F (18°C/13°C)	50°F (10°C)	50°F (10°C)	40°F (4°C)
Normal Entering Air db/wb	80°F/67°F (27°C/19°C)	70°F (21°C)	80°F/67°F (27°C/19°C)	70°F (21°C)
Maximum Entering Air db/wb [1, 2]	100°F/83°F (38°C/28°C)	80°F (27°C)	100°F/83°F (38°C/28°C)	80°F (27°C)

Table 6: Water Limits

Water Limits	Standard Range Units		Geothermal Range Units	
	Cooling	Heating	Cooling	Heating
Minimum Entering Water [1, 2]	55°F (13°C)	55°F (13°C)	30°F (-1°C)	20°F (-6°C)
Normal Entering Water	85ºF (29°C)	70°F (21°C)	77°F (25°C)	40°F (4°C)
Maximum Entering Water	110°F (43°C)	90°F (32°C)	110°F (43°C)	90°F (32°C)
Minimum GPM/Ton	2.0			
Nominal GPM/Ton	3.0			
Maximum GPM/Ton	4.0			

Notes: 1 At ISO 13256-1 flow rate.

2 Maximum and minimum values may not be combined. If one value is at maximum or minimum, the other two conditions may not exceed the normal condition for standard units. Extended range units may combine any two maximum or minimum conditions, but not more than two, with all other conditions being normal conditions.

Additional Information For Initial Start-up

Standard Range Units

Units are designed to start-up in an ambient of 50°F (10°C), with entering air at 50°F (10°C), with entering water at 70°F (21°C), with both air and water flow rates used in the ISO 13256-1 rating test, for initial start-up in winter.

Note: *This is not a normal or continuous operating condition. It is assumed that such a start-up is for the purpose of bringing the building space temperature up to occupancy temperature setpoint.*

Geothermal Range Units

Geothermal heat pump unit ventilators are designed to start-up in an ambient of 40°F (5°C), with entering air at 40°F (5°C), with entering water at 25°F (-4°C), with both air and water at flow rates used in the ISO 13256-1 rating test, for initial start-up in winter.

Note: *This is not a normal or continuous operating condition. It is assumed that such a start-up is for the purpose of bringing the building space temperature up to occupancy temperature setpoint.*

Piping Considerations

1. All units should be connected to supply and return piping in a two-pipe reverse return configuration. A reverse return system is inherently self-balancing and requires only trim balancing where multiple quantities of units with different flow and pressure drop characteristics exist in the same loop. Check for proper water balance by measuring differential temperature reading across the water connections. To insure proper water flow, the differential flow should be 10°F to 14°F (5°C to 8°C) for units in cooling mode.
   A direct return system may also work acceptably, but proper water flow balancing is more difficult to achieve and maintain.
2. The condenser water or loop piping can be steel or copper.
3. Supply and return runouts usually join the unit via short lengths of high pressure flexible hose which are sound attenuators for both unit operating noise and hydraulic pumping noise. One end of the hose should have a swivel fitting to facilitate removal for service. Hard piping can also be brought directly to the unit. This option is not recommended since no vibration or noise attenuation can be accomplished. The hard piping must have unions to facilitate unit removal.
4. Some flexible hose threaded fittings are supplied with sealant compound. If not, apply Teflon tape to assure a tight seal.

Note: *Do not over-torque fittings. The maximum torque without damage to fittings is 30 foot pounds. If a torque wrench is not available, use as a rule of thumb, finger-tight plus one quarter turn.*

5. Supply and return shutoff valves are required at each conditioner. The return valve is used for balancing and should have a “memory stop” so that it can always be closed off but can only be reopened to the proper position for the flow required.
6. No unit should be connected to the supply and return piping until the water system has been cleaned and flushed completely. After the cleaning and flushing has taken place, the initial connection should have all valves wide open in preparation for water system flushing.
7. Condensate drain piping can be steel, copper or PVC or CPVC.
8. The condensate drain hose must be trapped. The hose must be pitched away from the unit not less than 1⁄4" per foot. The unit drain pan has a 7/8 inch O.D. drain connection to accommodate the condensate drain hose.

Figure 33: Condensate disposal trapping detail

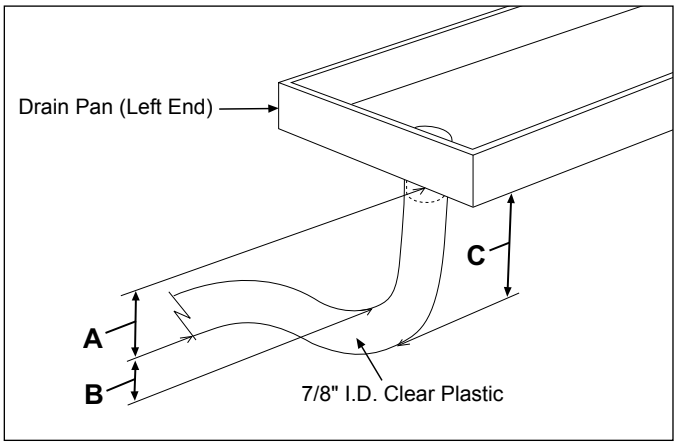


Table 7: Condensate drain trap & static pressure

	A	B	C
Standard Static Pressure	1¼"	5/8"	2¾"
High Static	1½"	3/4"	3⅛"

9. Do not locate any point in the drain system above the drain connection of any unit.
10. Automatic flow controlled devices must not be installed prior to system cleaning and flushing.
11. A high point of the piping system must be vented.
12. Check local code for the need for dielectric fittings.

Water System Cleaning

⚠ CAUTION

Prior to first operation of any unit, the water circulating system must be cleaned and flushed of all construction dirt and debris. If the unit is provided with water shutoff valves, either electric or pressure operated, the supply and return run outs must be connected together at each unit location. This will prevent the introduction of dirt into the water circulating system. Additionally, pressure operated valves only open when the compressor is operating.

NOTICE

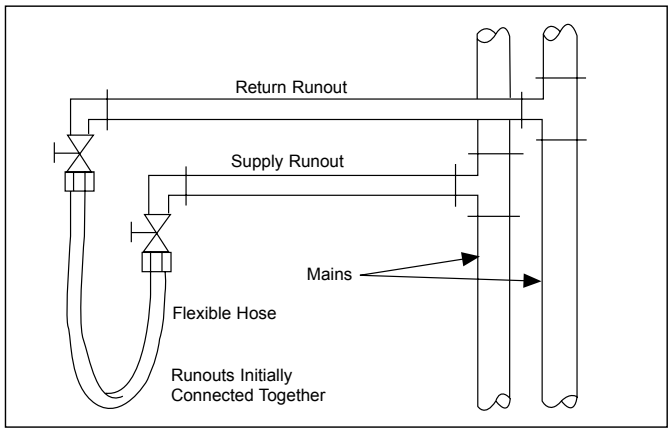
It is Daikin's policy not to make recommendations on water treatment. It is the responsibility of the user to check that the water supply to the units is free of contaminants or corrosive agents, chemicals or minerals. The general contractor or owner should contact a local water treatment company regarding water treatment. A fouled closed loop water system will lead to premature component failure.

The system water piping must be thoroughly cleaned and flushed in order to remove dirt, chips or other foreign matter before connecting to the heat pumps or starting the system. Since the initial condition of the system water may be such that dirt or other foreign matter may clog or otherwise damage balancing and shutoff valves, it is recommended that these valves be omitted during the cleaning of the water system as outlined in the following procedure.

The entire system should be filled with clean, fresh water and properly vented. Piping leaks should be repaired as early in this procedure as they are discovered. With valves positioned to bypass the heat pumps, heat rejector and the supplementary water heater, the pump should be started to circulate water through the system. Check strainers frequently and clean as often as needed. If the water is extremely dirty or murky, it is sometimes helpful to continuously flush, using the system pump, until the water being flushed out of the pipe loop has become clear. To flush in this manner requires care to be certain that make-up water is being added fast enough to replace what is being flushed out. This can be accomplished by opening the make-up water bypass valve around the automatic pressure reducer valve, adjusting the manual valve so that the pump suction pressure gauge continues to indicate the same positive pressure that existed before the manual drain and make-up valves were opened. Continue for at least two (2) hours.

To complete the cleaning, fill the system with fresh water, adding a cleaning agent such as trisodium phosphate (TSP).

Figure 34: Connections for flushing system piping



Bypass valves at the heat rejector and supplementary water heater should be adjusted for normal operation. Disconnect all power to the heat rejector and heat pump so that they will not operate while the system is being cleaned. The cleaning solution should then be circulated throughout the system, with water heater controls temporarily adjusted to raise the solution temperature to about 105°F to 110°F. DO NOT allow the temperature to rise above 110°F, especially in systems using plastic pipe. Alternate operation of the primary and standby pumps, and circulate the warm solution for several hours. Then turn off the water heater and pump, completely drain the system and refill with fresh water. Repeat the cleaning process only if there is indication of foreign matter still in the system, or if a test of the water indicates that it is even slightly acid.

The water should be slightly alkaline, with a pH no higher than 8.0 and no lower than 7.0, which is neutral. Traces of TSP or similar cleaning agent will tend to leave the water in a slightly alkaline condition provided all acid forming substances such as pipe coatings or flux have been properly cleaned out. A tight system requiring little or no make-up water, with neutral or slightly alkalline water, will remain in proper operating condition indefinitely. The addition of chromates or other corrosion inhibitors is NOT recommended, except when ethylene glycol is added for freeze protection. **IN ALL CASES, A WATER QUALITY EXPERT SHOULD BE RETAINED TO MAKE A WATER ANALYSIS.**

Note: *Contact a local water treatment company to confirm water clarity prior to unit operation.*

⚠ CAUTION

Units must be checked for water leaks upon initial water system start-up. Water leaks may be a result of mishandling or damage during shipping. Failure by the installing contractor to check for leaks upon start-up of the water system could result in property damage.

⚠ CAUTION

Water/refrigerant heat exchanger fouling will interrupt water flow resulting in localized freezing. Install a 16-20 mesh strainer in the water line upstream of the exchanger.

Make Piping Connections

⚠ CAUTION

Be sure the hot and chilled water supply and return system are thoroughly flushed and cleaned before connecting piping to the unit ventilator. Debris in the lines can damage the unit. See "Water System Cleaning".

For All Systems

Be sure to install the control valve(s) on the correct unit ventilator. Indiscriminate mixing of valves in the field can result in valves improperly sized for the desired flow rate, which can result in poor operation and coil freezeups. Install control valve so there is at least 2" (51mm) minimum clearance to remove the actuator from the valve body.

Be certain that the control valve is installed correctly, with its orientation vertical. Valves should be installed at least 5° off center.

⚠ CAUTION

Be certain that the control valves are installed with the proper port orientation to provide proper flow and fail safe operation. Incorrect installation can result in improper unit operation, and/or the possibility of coil freeze-up.

With future servicing considerations in mind, use standard, field-supplied shutoff valves and union connections; this permits easy removal of the coil or control valve if servicing is required.

⚠ WARNING

While brazing, have an extinguisher readily available. Wear appropriate eye and hand protection. Ensure all areas with shared ventilation have ample fresh air ventilation.

Proper ventilation is required for brazing. When brazing, be sure to protect unit ventilator components from overheating damage (melting insulation, also damage to valves, wiring, electronics, sensors, etc.).

Ensure proper insulation of supply and return piping. Proper insulation prevents loss of unit ventilator capacity, overheating of end compartment, and / or moisture dripping.

The piping to and from the unit must be protected from outside air and freeze conditions. The piping must be suitably insulated for condensation or heat lose or gain. Penetrations entering the unit end compartments must be fitted/sealed for unit integrity.

⚠ CAUTION

Failure to install water piping to coils properly can result in improper unit operation and coil freeze-ups.

NOTICE

Use piping shut off valves and connection unions for future servicing to the coil supply and return stubs, instead of hard piping. This permits easy removal of the coil or control valve if servicing is required.

Water Coil Connections

Hook up water piping in accordance with Figure 35.

Figure 35: Water supply and return connections (unit size 040 & 048 shown)

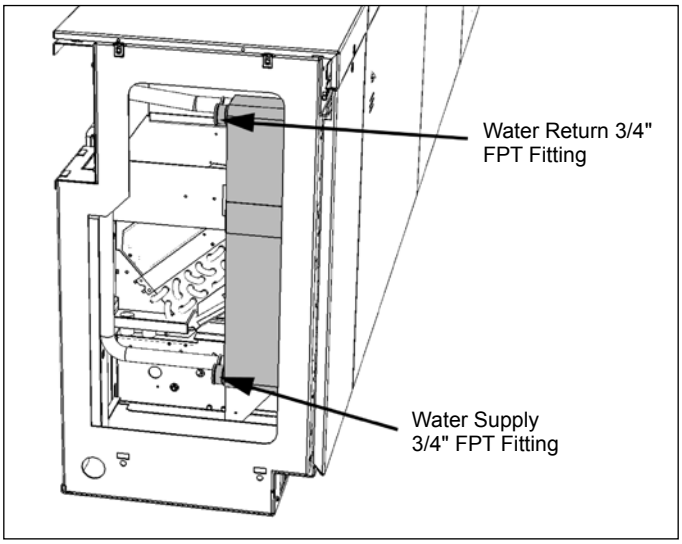


Figure 36: Typical piping through the floor, inside cabinet (unit size 024 shown)

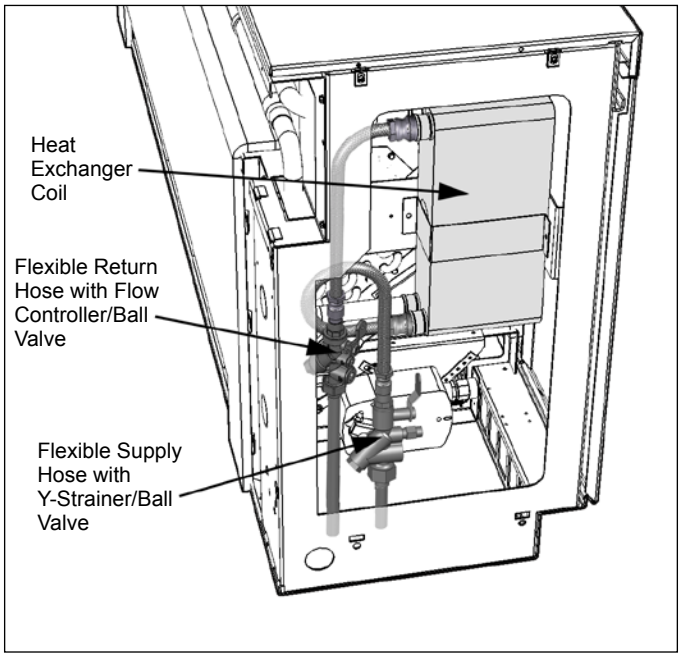
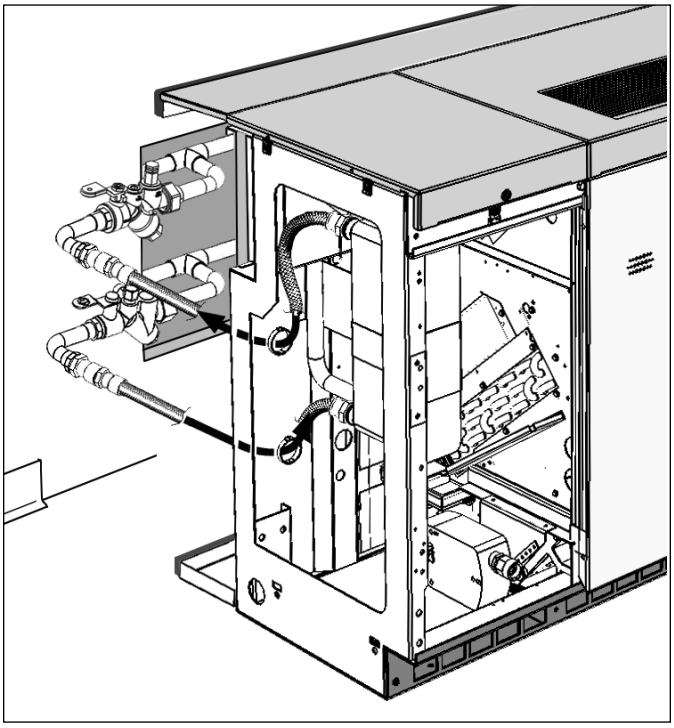


Figure 37: Typical piping through grommets in back of unit



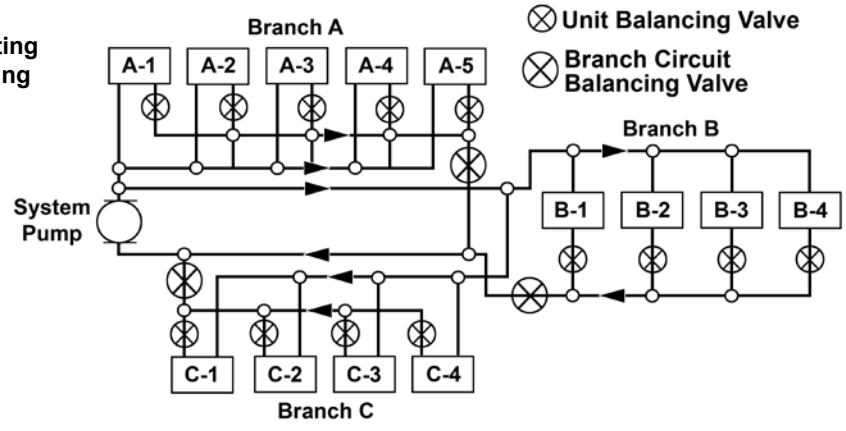
System Balancing

The recommended method, and the one most commonly used, for balancing a system is called "proportionate balancing." Figure 38 shows a water system consisting of reverse return mains feeding three branch mains. Branch A and Branch C are designed as reverse returns, while Branch B is designed as a direct return upfeed riser. Each of the branch circuits has a balancing valve in the line going back to the system return main. In addition, each unit has a balancing valve in its return line. The prescribed method of proporationate balancing is as follows:

1. Open all valves fully.
2. Beginning with Branch A, take readings to determine the GPM flowing to each unit in the branch.
3. Determine the ratio of the actual/design flow for each of the coils in Branch A. This is called the proportionate flow rate. For instance, if Coil A-1 had a design flow rate of 10 GPM and the measured flow rate was 15 GPM, then its proportionate flow rate would be 1.5.
4. Assume Coil A-1 has the lowest proportionate flow rate, A-2 the next lowest, and so on. Leaving the balancing valve to Coil A-1 wide open, begin to throttle the balancing valve on A-2 until the two coils have the same proportionate flow within an allowed tolerance. (This usually is set by the balancing contract at around 5 percent.) Proportionate balance now has been achieved between these two coils.
5. Proceed to Coil A-3 and establish proportionate balance between it and Coil A-2 by the same procedure. Coil A-2 need not be read. It will change in direct proportion to the change in A-2 and will remain in balance with it.
6. Adjust the balancing valve in Coil A-4 until it is in proportionate balance with Coil A-3. Likewise, bring Coil A-5 into proportionate balance with Coil A-4. This is the end of Branch A. All coils on this branch will be proportionately balanced and any increase or decrease in the total system GPM, or the branch, will increase or decrease the GPM at each coil proportionately. They will remain in balance with one another.
7 By the same process, achieve a proportionate balance of all coils on Branches B and C.
8. The next step is to balance the branches. To do this, select at random one coil on each of the three branches. Use the same procedure as for coil balancing and proportionately balance the branches against one another, using the selected coils. Note the balancing valve on the lowest proportionately flowing branch will be left wide open.
9. The final step in the procedure is to adjust the flow from the pump to the system to bring all coils to their design flow rate. As was previously discussed, this can be done by imposing additional resistnace at the pump by means of a balancing valve and throttling the system back until the flow rates are equal to those called for by the design, or decreasing the output of the pump.

Figure 38: Typical system balancing circuit

Typical water system consisting of reverse return mains feeding branch circuits

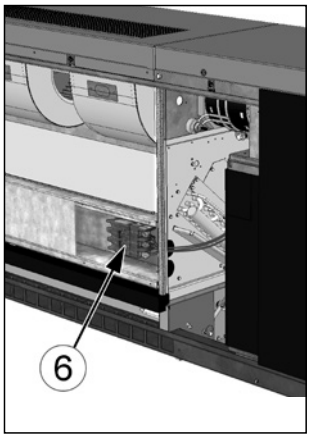


Making Control Connections

MicroTech® Unit Mounted DDC Control Components – Models ARQ and GRQ

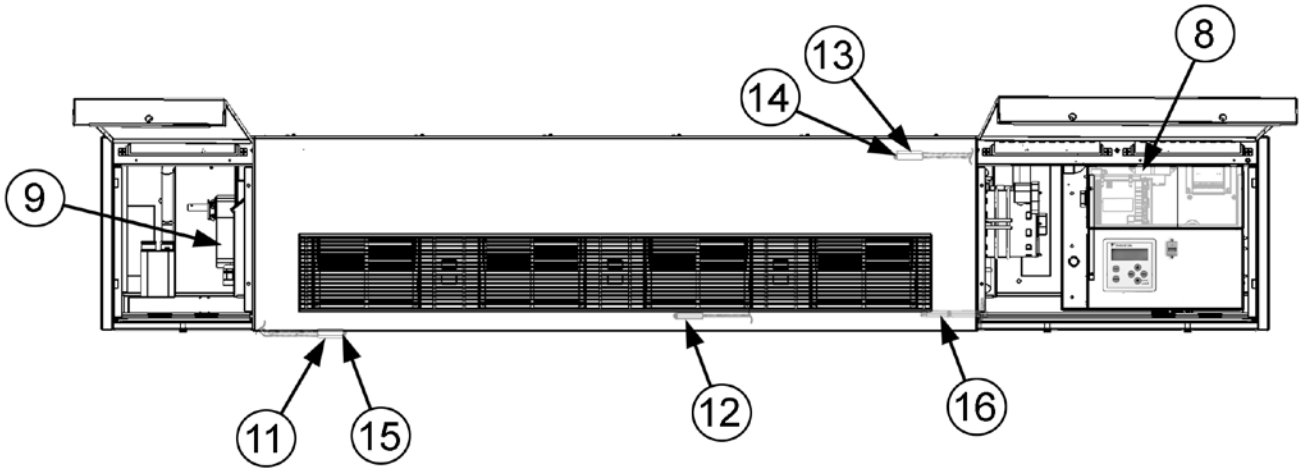
1. **MicroTech Unit Ventilator Controller (UVC):** (Located Beneath the Local User Interface Panel). Factory mounted and run tested, microprocessor-based DDC control device capable of complete Standalone unit control, Client-Server control or incorporated into a building-wide network using an optional plug-in communication module. The UVC contains a microprocessor that is preprogrammed with the application code required to operate the unit. The UVC supports up to 16 analog inputs, 8 binary inputs, 4 analog outputs, 2 PWM outputs, and 14 binary outputs. The controller is field configured. Optional network communication is provided via plug-in communication modules that connect directly to the UVC.
2. **On-Board Building Automation:** - BACnet (MS/TP) protocol with a conformance level of 3, allows the UVC to inter-operate with BACnet Building Automation Systems (BAS). Meets the requirements of ANSI/ASHRAE 135-2012 standard for BACnet systems.
- **Communication Module (optional):** Plug-in LonWorks® communication module that attaches to the UVC via an 8-pin header and 4 locking standoffs.
3. **Local User Interface (LUI) (optional):** The LUI provides a unit mounted interface which indicates the current unit operating state and can be used to adjust the unit ventilator operating parameters (operating mode, temperature set points, fan speed and occupancy mode). The LUI has a 4 x 20 OLED display, built in menu structure (password protected), with 4 keys and 2 individual LED indicators, to adjust the unit ventilator operating parameters. See “Local User Interface” for further details.
4. **External Signal Connection Plugs:** (Located beneath the Local User Interface Panel), three (3) multi-pin plugs are factory provided and pre-wired with short wire whips that are capped (they must remain capped if not used). Provided for field wiring of:
- **Remote Wall-Mounted Temperature Sensor:** (**optional accessory**)
- **External Input Signals (by others):** unoccupied, remote shutdown, ventilation lockout, dew point/humidity (night time operation), or exhaust interlock signals
- **External Output Options (by others):** lights on/off, fault indication signal, exhaust fan on/off or auxiliary heat signal.
5. **Motor Speed Transformer:** (Located beneath the Local User Interface Panel). Multi-tap auto-transformer provides multiple fan motor speed control through the LUI. Used with an indoor PSC fan motor only.
6. **Unit Main Power “On-Off” Switch (SW1):** Disconnects the main power to the unit for servicing or when the unit is to be shut down for an extended period of time.

Figure 39: Unit main power “On-Off” switch (SW1)



7. **Fuse(s):** Fan motor and controls have the hot line(s) protected by factory installed cartridge type fuse(s).
8. **Control Transformer:** 75 VA 24-volt NEC Class 2 transformer for 24 volt power supply. (Located behind the motor transformer).

MicroTech sensor and component locations (top view) for AR & GR



9. **Outdoor Air/Return Air Damper Actuator (A1):** Proportional, direct coupled actuator that spring returns the outdoor air damper to the closed position upon a loss of power.
10. **Low Refrigerant Temperature Sensor (ICT):** This sensor is provided on all units with a direct expansion (DX) cooling coil. It is located on the right hand side of the air coil "u-bend".
11. **Room Temperature Sensor (RAT):** The unit mounted sensor is located in the sampling chamber (front, center section) where room air is continuously drawn through for prompt response to temperature changes in the room. A Remote Wall Mounted Temperature Sensor is also available for remote room temperature sensing. (optional accessory).
12. **Discharge Air Temperature Sensor (DAT):** The sensor is located on the second fan from the right to sense discharge air temperatures.

Figure 40: MicroTech Unit Ventilator Controller (UVC)

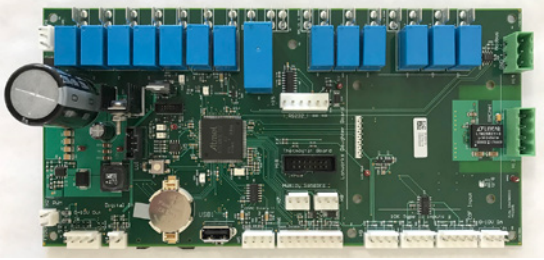
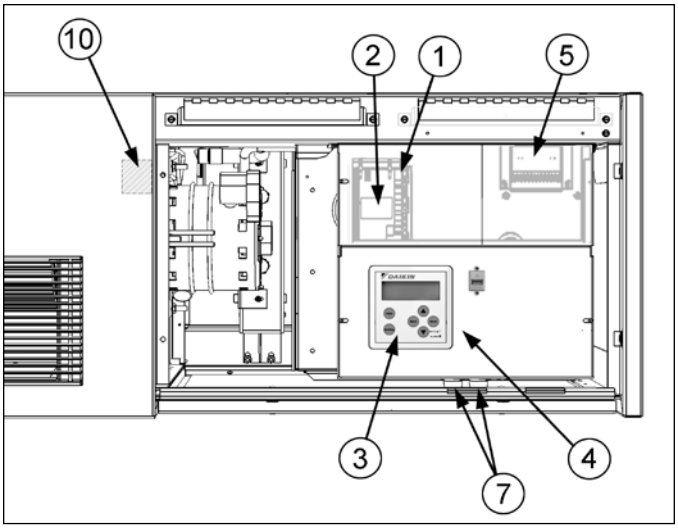


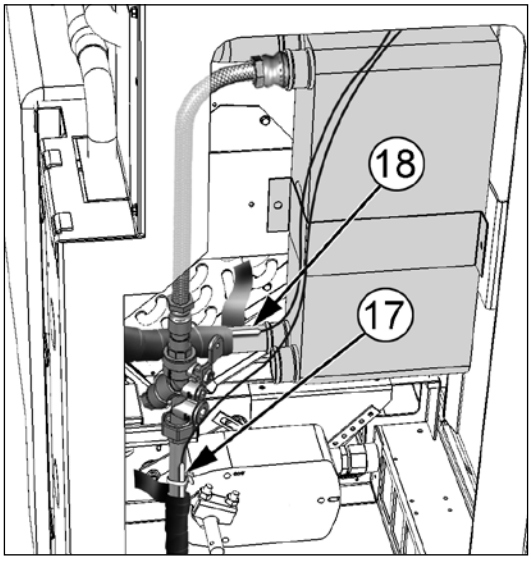
Figure 41: Top view - Local User Interface (LUI) compartment



13 **Outdoor Air Temperature Sensor (OAT):** The sensor is located in the outdoor air section of the unit before the outdoor air damper. With network applications, the unit mounted sensor can be overridden by a remote sensor through the network.
14. **Outdoor Air Humidity Sensor (OH) (optional):** Unit mounted humidity sensor for units using Expanded outdoor enthalpy economizer or Leading Edge indoor/outdoor, true enthalpy comparison economizer. The sensor is located in the outdoor air section of the unit before the outdoor air damper. With network applications, the unit mounted sensor can be overridden by a remote sensor through the network.
15. **Room Humidity Sensor (IH) (optional):** Unit mounted humidity sensor for units capable of active dehumidification or with units using Leading Edge indoor/outdoor, true enthalpy comparison economizer. The sensor is located in the sampling chamber (front, center panel) where room air is continuously drawn through for fast response to humidity changes in the room. With network applications, the unit mounted sensor can be overridden by a remote sensor through the network.
16. **CO_2 Sensor (CO2) (optional):** Unit mounted, single beam absorption infrared gas sensor with a sensing range of 0 – 2000 ppm and voltage output of 0 to 10 VDC (100 ohm output impedance). The Pitot Tube sensing device is located in the unit ventilator's return air stream. The optional CO_2 sensor is used with the UVC's Demand Control Ventilation feature to vary the amount of outside air based on actual room occupancy. With network applications, the unit mounted sensor can be overridden by a remote sensor through the network.
17. **Water Out Temperature Sensor (LWT):** The water out temperature sensor is factory wired. The sensor must be field-installed and insulated (by others) and located on the return connection of the plate heat exchanger.
18. **Water Coil DX Temperature Sensor (OCT):** This sensor is factory wired, installed and insulated. It is located on the lower left refrigerant line of the plate heat exchanger leading to the expansion valve.

NOTICE

Not all external signal options can be used simultaneously and may not be available on all software models.



Economizer Control Capabilities

- **Basic:** Compares the inside and outside air temperatures using item 11 (Room Temperature Sensor) and item 13 (Outdoor Air Temperature Sensor) to determine if outdoor air can be used for “free”, economizer cooling operation.
- **Expanded:** Compares the inside and outside air temperatures using item 11 (Room Temperature Sensor) and item 13 (Outdoor Air Temperature Sensor) and calculates the enthalpy of the outside air relative humidity using item 14 (Outdoor Air Humidity Sensor) to determine if outdoor air can be used for “free”, economizer cooling operation.
- **Leading Edge:** True enthalpy comparison economizer that compares the inside and outside air temperatures using item 11 (Room Temperature Sensor) and item 13 (Outdoor Air Temperature Sensor) and compares the enthalpy of the inside and outside air relative humidity using item 14 (Outdoor Air Humidity Sensor) and item 15 (Room Humidity Sensor) to determine if outdoor air can be used for “free”, economizer cooling operation.

Local User Interface (LUI)

Figure 42: Local user interface (LUI)

The optional built-in LUI touch pad with digital OLED display is located in the right hand compartment below the top right access door. The 4 x 20 OLED display will provide a variety of information including:

- Operating mode states
- Fan functions
- Room set point temperature
- Current room temperature
- Fault codes for quick diagnostics at the unit

The LUI has a built in menu structure (Pass¬word protected) with 4 keys and 2 individual LED indicators to adjust the unit ventilator operating parameters shown in the following.

Operating Mode States (4)

- **Heat:** Heating and economizer operation only
- **Cool:** Cooling and economizer operation only
- **Fan Only:** Fan operation only
- **Auto:** Unit automatically switches between heating, cooling and economizer operation to satisfy the room load conditions. The current unit state is also displayed.

Fan States (4)

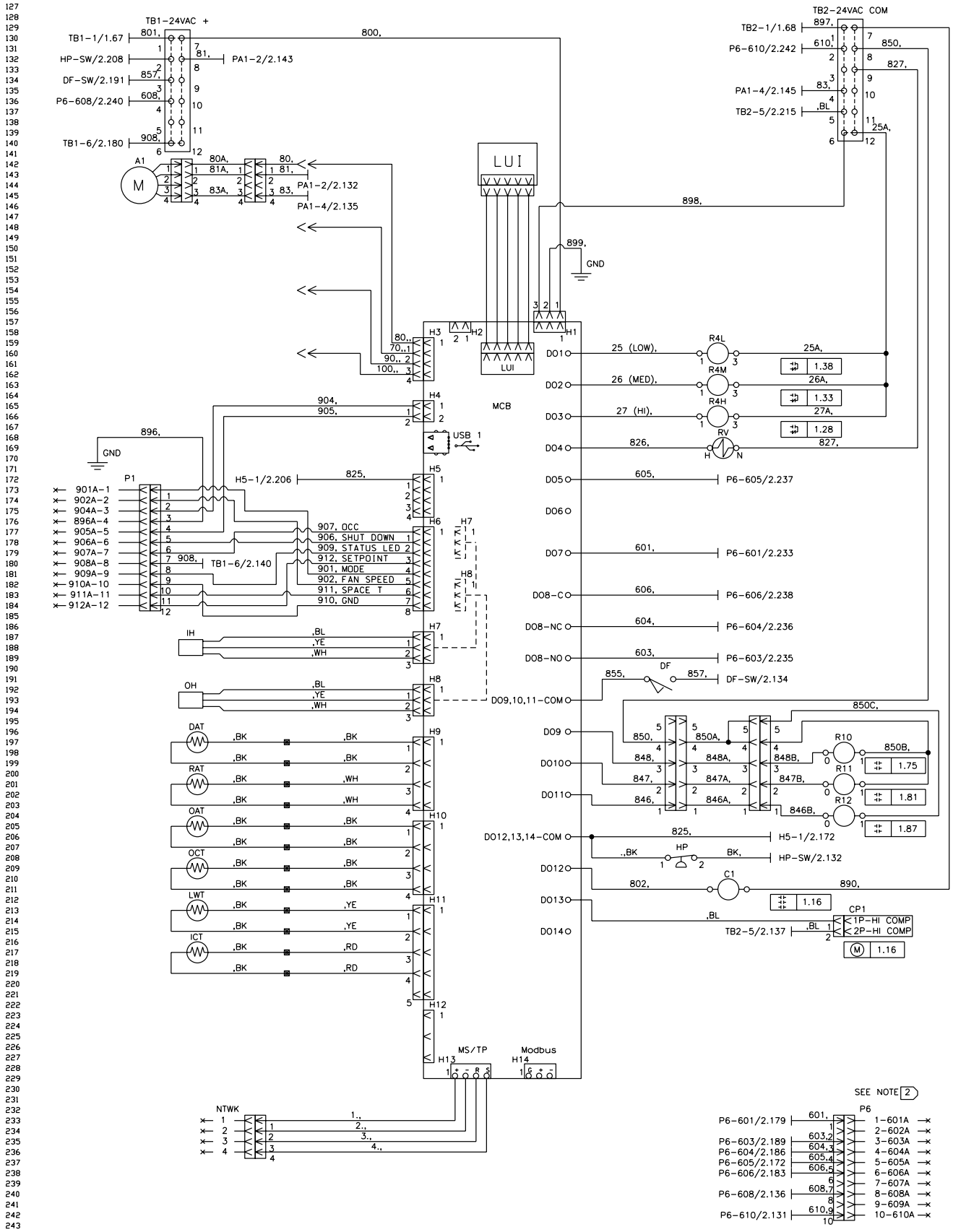
- **High (constant speed:** compressor on high stage)
- **Medium (constant speed:** compressor on low stage
- **Low (constant speed:** compressor on low stage)
- **Auto (part load, variable air):** Varies the fan speed automatically to meet the room load conditions whether the unit is in heating, cooling or economizer mode. The current fan speed is also displayed. During low load or normal operation (about 60% of the time) the fans will operate at low speed. When the load increases to an intermediate demand the fans automatically shift to medium speed. At near design or design load conditions, the fans will operate on high speed. A 10-minute delay between speed changes is incorporated to minimize the awareness of these changes. The outdoor air damper will index based on the fan speed to maintain the required minimum cfm (cubic feet per minute) of ventilation air.

Occupancy Modes (4)

- **Occupied:** Normal, daytime operation where the unit maintains the room set point.
- **Unoccupied:** Night set back operating mode in which the unit responds to a new room set point and cycles to maintain the condition. The fan comes on when heating or cooling is needed and runs until the load is satisfied. The outside air damper is closed during this mode. With direct expansion (DX) cooling units, when a cooling load is satisfied by the refrigerant system, the compressor is de-energized and the Unit Ventilator indoor fan continues to run for a fixed period of time to remove possible frost buildup on the evaporator coil.
- **Stand By Mode:** The unit ventilator maintains the stand by mode set point temperature with the outside air damper closed. The fan runs continuously unless it is configured to cycle in response to the room load.
- **Bypass Mode:** By depressing the Tenant Override Switch on a remote sensor or using the LUI keypad the unit is placed back into the Occupied Mode for a predetermined time (default of 120 minutes). This time can be set in 1-minute increments from 1 minute to 240 minutes through the Unit Ventilator Service Tool, the LUI keypad or a BMS network.

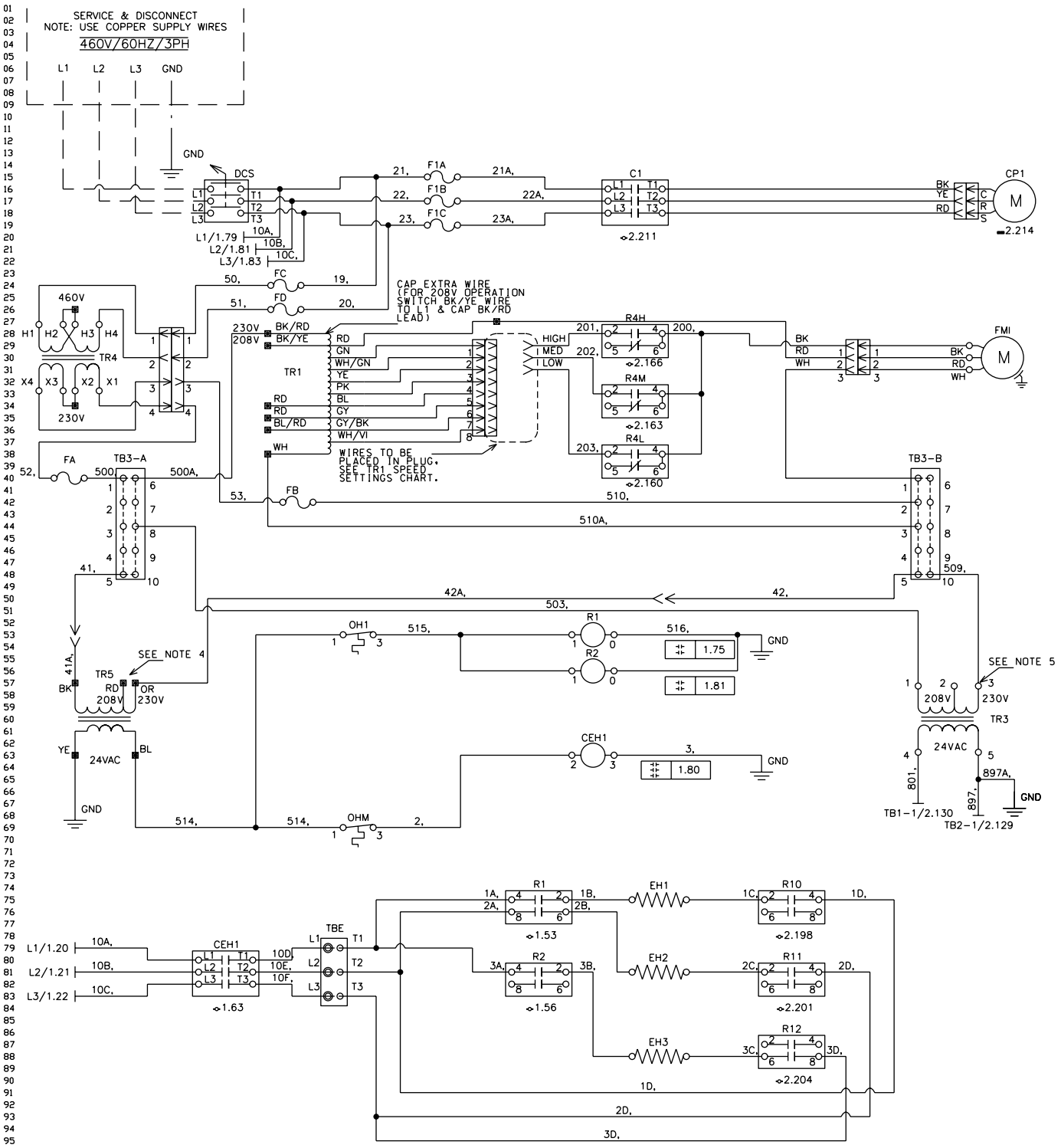
MicroTech Wiring Diagram – Typical

Figure 43: Typical MicroTech Wiring Diagram – 460V / 60Hz / 3Ph



Note: See Figure 44 on page 27 for typical MicroTech service and disconnect wiring and wiring schematic legend.

Figure 44: Typical MicroTech Wiring Diagram – Service and Disconnect – 460V / 60Hz / 3Ph



Legend - Symbols	
– – –	Accessory or field mounted component
⏚	Ground
⊠	Wire nut / splice
●	Overlap point - common potential wires
L1/1.20	Wire link (wire link ID / page # . line #)

TR1 Speed Settings			
	048	**040**	**024**
High	GN	WH / GN	YE
Med	YE	PK	GY
Low	PK	GY	GY / BK

Table 8: Wiring Diagram Legend for Figure 43 on page 26 and Figure 44 on page 27

Symbol	Description	Symbol	Description	Symbol	Description
A1	Actuator- Outdoor Air	HP	High Pressure Switch	R32	Relay - Drain Pan Heater
A2	Actuator- Face & Bypass	ICT	Sensor - Indoor DX Coil Temperature	R28	Relay - Outdoor Motor Air
CP1	Motor Compressor 2-Stage	IH	Sensor - Indoor Humidity	RV	Reversing Valve
C1	Compressor Contactor	MCB	Main Control Board	RAT	Sensor - Room Air Temperature
CAP1	Capacitor Run	NTWK	Network Connection	T6	Thermostat - Freeze Stat
CEH1-3	Electric Heat Contactor	OAT	Sensor - Outdoor Air Temperature	TB1	Terminal Block - 24VAC+
CO2	Sensor - Indoor Air CO2	OCT	Sensor - Outdoor DX Coil Temperature	TB2	Terminal Block – 24VAC Gnd
DAT	Sensor - Discharge Air Temperature	OH	Sensor - Outdoor Humidity	TB3	(A, B) Terminal Block – Main Power
DCS	Switch - Unit Power	OH1	Thermostat - Overheat	TBE	Terminal Block - Electric Heat
DF	Dead Front Switch	OH2	Thermostat - Overheat	TR1	Transformer - Motor Speed
EH1-6	Heater - Electric	OHM	E.H. Man Reset - Overheat Stat	TR3	Transformer - 208 / 230V-24V, 75VA
EH10	Heater - Outdoor Drain Pan	PL1	LED Occupancy / Fault Status	TR4	Transformer - 460V–230V
F1A/F1B	Fuse - Compressor	R1-R3	Relay Electric Heat (Backup)	TR5	Transformer - 208 / 230V-24V
F2A/F3C	Fuse - Electric Heat	R10-R12	Relay – Electric Heat	V1	Valve - Heat EOC (Accessory)
FA/FB	Fuse– Control, Load	R4H	Relay – Fan High Speed	V2	Valve - Cool EOC (Accessory)
FC/FD	Fuse– Control, Transformer	R4M	Relay– Fan Medium Speed	VH	Valve - Heat (Accessory)
FMI	Motor - Room Fan	R4L	Relay– Fan Low Speed	VC	Valve - Cool (Accessory)
FMO	Motor Outdoor Air				

Notes:
1. All electrical installation must be in accordance with national and local electrical codes and job wiring schematic.
2. External wiring options - see IM for the different configured options, wiring to be minimum 18 gauge, 90°C.
3. EC motors are factory programmed for specified air flow. Contact Daikin Applied for replacement.
4. Cap extra wire. Switch wire 42A to red wire for 208V operation.
5. Switch wire 509 to terminal 2 for 208V operation.
6. Devices in legend may or may not be on unit.

Electrical Data

ARQ & GRQ – Size 024

Volt/Hz/Phase	Voltage Range		Room Fan FLA	Compressor		Heating Option				Power Supply	
	Min.	Max.		RLA	LRA	Heat Type		Heater Kw	Rated Heater Amps	MCA	Maximum Fuse
208/60/1	197	228	2.7	11.7	58.3	None		–	–	17.3	25
			2.7	11.7	58.3	Elec. Heat[1]	Low (3 elem.)	8.0	38.5	65.4	70
			2.7	11.7	58.3		High (6 elem.)	16.0	76.9	113.5	125
230/60/1	207	253	2.7	11.7	58.3	None		–	–	17.3	25
			2.7	11.7	58.3	Elec. Heat[1]	Low (3 elem.)	7.3	33.3	59.0	60
			2.7	11.7	58.3		High (6 elem.)	14.7	66.7	100.7	110
208/60/3	197	228	2.7	6.5	55.4	None		–	–	10.8	15
			2.7	6.5	55.4	Elec. Heat[1]	Low (3 elem.)	8.0	22.2	38.6	40
			2.7	6.5	55.4		High (6 elem.)	16.0	44.4	66.3	70
230/60/3	207	253	2.7	6.5	55.4	None		–	–	10.8	15
			2.7	6.5	55.4	Elec. Heat[1]	Low (3 elem.)	7.3	19.2	34.9	35
			2.7	6.5	55.4		High (6 elem.)	14.7	38.5	58.9	60
460/60/3	414	506	2.7	3.5	28.0	None		–	–	7.1	15
			2.7	3.5	28.0	Elec. Heat[1]	Low (3 elem.)	7.3	9.6	19.1	20
			2.7	3.5	28.0		High (6 elem.)	14.7	19.2	31.1	35

[1] Electric Heat Options are without Compressor and Outdoor Fan.

ARQ & GRQ – Size 040

Volt/Hz/Phase	Voltage Range		Room Fan FLA	Compressor		Heating Option				Power Supply	
	Min.	Max.		RLA	LRA	Heat Type		Heater Kw	Rated Heater Amps	MCA	Maximum Fuse
208/60/1	197	228	2.7	17.9	96.0	None		–	–	25.1	40
			2.7	17.9	96.0	Elec. Heat[1]	Low (3 elem.)	10.0	48.1	85.2	90
			2.7	17.9	96.0		High (6 elem.)	20.0	96.2	145.3	150
230/60/1	207	253	2.7	17.9	96.0	None		–	–	25.1	40
			2.7	17.9	96.0	Elec. Heat[1]	Low (3 elem.)	9.2	41.7	77.2	80
			2.7	17.9	96.0		High (6 elem.)	18.4	83.3	129.2	150
208/60/3	197	228	2.7	14.2	88.0	None		–	–	20.5	30
			2.7	14.2	88.0	Elec. Heat[1]	Low (3 elem.)	10.0	27.8	55.1	60
			2.7	14.2	88.0		High (6 elem.)	20.0	55.5	89.8	90
230/60/3	207	253	2.7	14.2	88.0	None		–	–	20.5	30
			2.7	14.2	88.0	Elec. Heat[1]	Low (3 elem.)	9.2	24.1	50.5	60
			2.7	14.2	88.0		High (6 elem.)	18.4	48.1	80.6	90
460/60/3	414	506	2.7	6.2	44.0	None		–	–	10.5	15
			2.7	6.2	44.0	Elec. Heat[1]	Low (3 elem.)	9.2	12.0	25.5	30
			2.7	6.2	44.0		High (6 elem.)	18.4	24.1	40.5	45

[1] Electric Heat Options are without Compressor and Outdoor Fan

FLA = Full Load Amps RLA = Rated Load Amps LRA = Locked Rotor Amps MCA = Minimum Circuit Ampacity

ARQ & GRQ – Size 048

Volt/Hz/Phase	Voltage Range		Room Fan FLA	Compressor		Heating Option				Power Supply	
	Min.	Max.		RLA	LRA	Heat Type		Heater Kw	Rated Heater Amps	MCA	Maximum Fuse
208/60/1	197	228	2.7	21.2	104.0	None		–	–	29.2	50
			2.7	21.2	104.0	Elec. Heat[1]	Low (3 elem.)	12.0	57.7	101.3	110
			2.7	21.2	104.0		High (6 elem.)	24.0	115.4	173.4	175
230/60/1	207	253	2.7	21.2	104.0	None		–	–	29.2	50
			2.7	21.2	104.0	Elec. Heat[1]	Low (3 elem.)	11.0	50.0	91.7	100
			2.7	21.2	104.0		High (6 elem.)	22.0	100.0	154.2	175
208/60/3	197	228	2.7	14.0	83.1	None		–	–	20.2	30
			2.7	14.0	83.1	Elec. Heat[1]	Low (3 elem.)	12.0	33.3	61.8	70
			2.7	14.0	83.1		High (6 elem.)	24.0	66.6	103.5	110
230/60/3	207	253	2.7	14.0	83.1	None		–	–	20.2	30
			2.7	14.0	83.1	Elec. Heat[1]	Low (3 elem.)	11.0	28.9	56.3	60
			2.7	14.0	83.1		High (6 elem.)	22.0	57.7	92.4	100
460/60/3	414	506	2.7	6.4	41.0	None		–	–	10.7	15
			2.7	6.4	41.0	Elec. Heat[1]	Low (3 elem.)	11.0	14.4	28.7	30
			2.7	6.4	41.0		High (6 elem.)	22.0	28.9	46.8	50

[1] Electric Heat Options are without Compressor and Outdoor Fan

FLA = Full Load Amps RLA = Rated Load Amps LRA = Locked Rotor Amps MCA = Minimum Circuit Ampacity

MicroTech® Unit Electrical Connections

⚠ DANGER

To avoid electrical shock, personal injury or death, be sure that field wiring complies with local and national fire, safety, and electrical codes, and voltage to the system is within the limits shown in the job-specific drawings and unit electrical data plate(s).

⚠ WARNING

Power supply to unit must be disconnected before making field connections. To avoid electrical shock, personal injury or death, be sure to rigorously adhere to field wiring procedures regarding proper lockout and tagout of components.

See "Electrical Data" on page 28 & page 29, and Figure 43 page 26 and Figure 44 or the job-specific electrical drawings before proceeding with field power and control wiring. See also the wiring diagram provided on the unit ventilator inside-right front access panel.
Unit ventilators equipped with an optional electric heating coil have electric heating coil power connections at right end only.

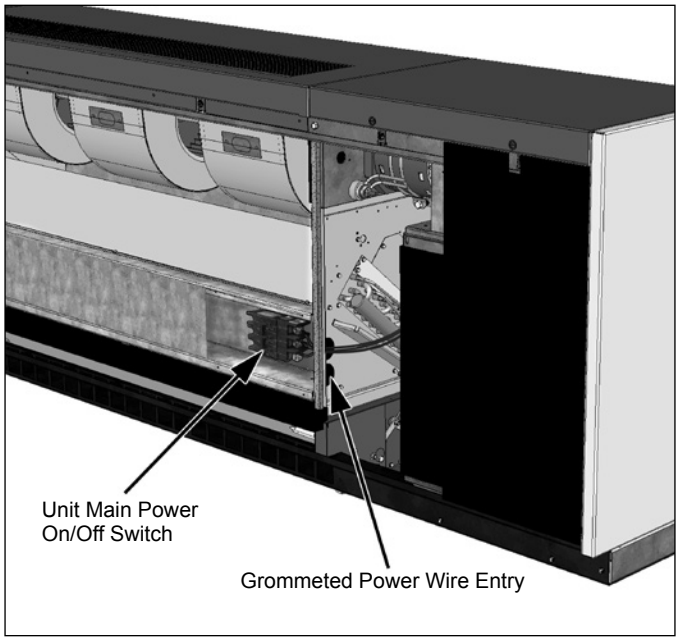
Procedure

1. Provide power supply to right end compartment to match unit nameplate.

⚠ CAUTION

Use copper conductors only. Use of aluminum conductors may result in equipment failure and overheating hazards. All wiring in right hand compartment must be class 1.

Figure 45: Electrical power On/Off switch located behind front-middle access panel in wire trough, with power entry accessed behind right-front access panel



2. Confirm that power is de-energized and locked and tagged-out.
3. Plug in the unit control wiring male plug(s) into the appropriate female plug(s).
   - Plug in 4-pin (for MicroTech and Electromechanical, see Figure 48 on page 31).
   - 0-pin (MicroTech only, see Figure 49 on page 31).
   - 12-pin (MicroTech only, see Figure 50 on page 31).
4. Insert the main power wires into the main power On/Off switch terminal lugs (A, B and C). Note that terminal lug B, not used on single phase. Connect the Ground wire to the ground lug as shown in Figure 47. Tighten the terminal lugs securely.
5. Reinstall the cover plate on the main power wire trough.

Note: *For Electromechanical wiring (see Figure 58 on page 36).Control connections for elecromechanical are made to the terminal block in the left end compartment.*

Figure 46: Control wiring plug connections in right end compartment.

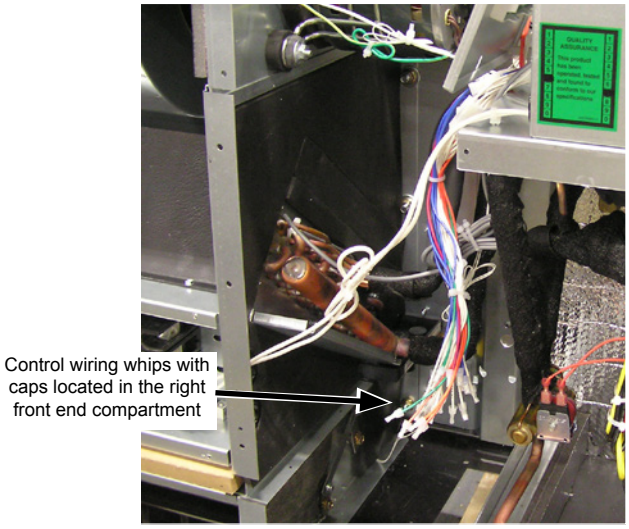
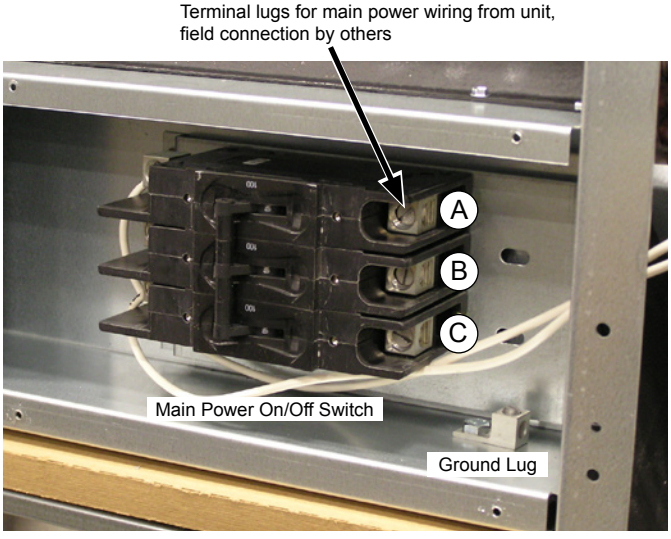
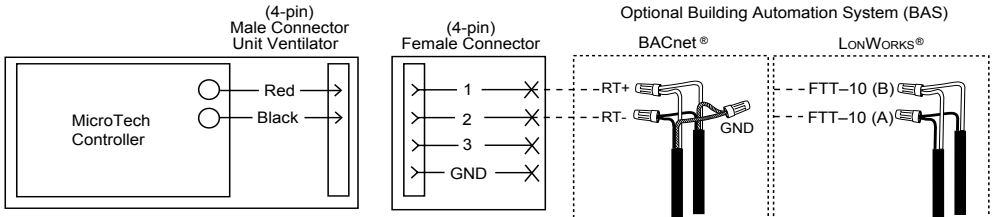


Figure 47: Electrical power On/Off switch for power wiring connections



Note: (B) *not used on single phase.*

Figure 48: 4-pin plug MicroTech control wiring diagram

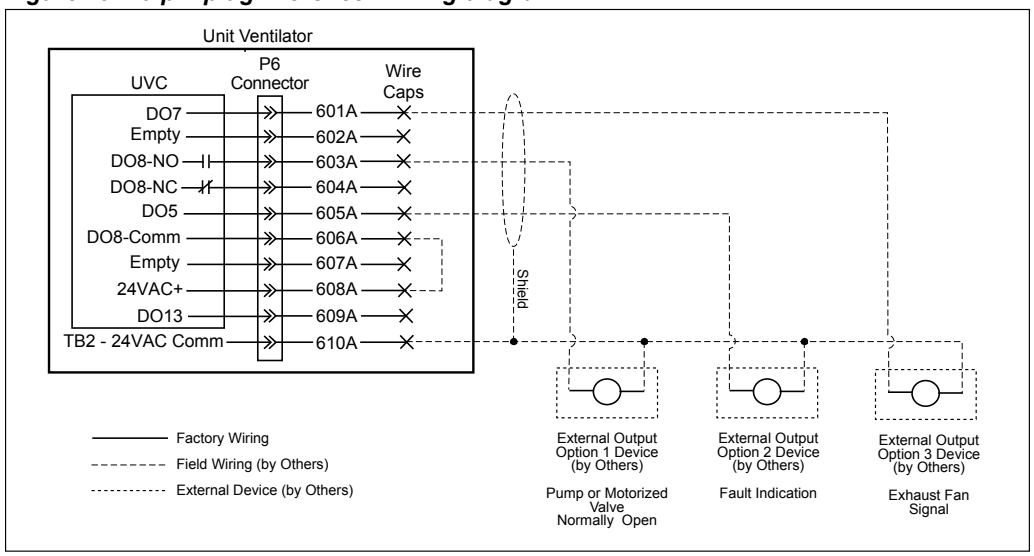


Wiring:
Use twisted shielded pair (Connect Air W221P-2544 or equivalent).
Daisy-chain and tie shield to earth ground at **one** point only.The polarity of the signal must always be maintained throughout the network. Always connect + to + and - to -. The shield connection must be continuous throughout the entire network and must be connected to earth ground at **one** (and only one) point.

The BACnet MS/TP bus can use either solid or stranded wires of the following types:
3-wire twisted cable, 2 twisted-pair telephone cable, or two twisted pair with shield.
The wiring is polarity sensitive. The polarity of the signal must always be maintained throughout the network. Always connect + to + and - to -. The shield connection must be continuous throughout the entire network and must be connected to earth ground at **one** (and only one) point.

Use Belden 8471, NEMA Level 4, or Echelon-approved equivalent wire.
Since the LonWorks communication wiring is polarity insensitive, no polarity must be observed when making connections via the unshielded twisted-pair wiring.

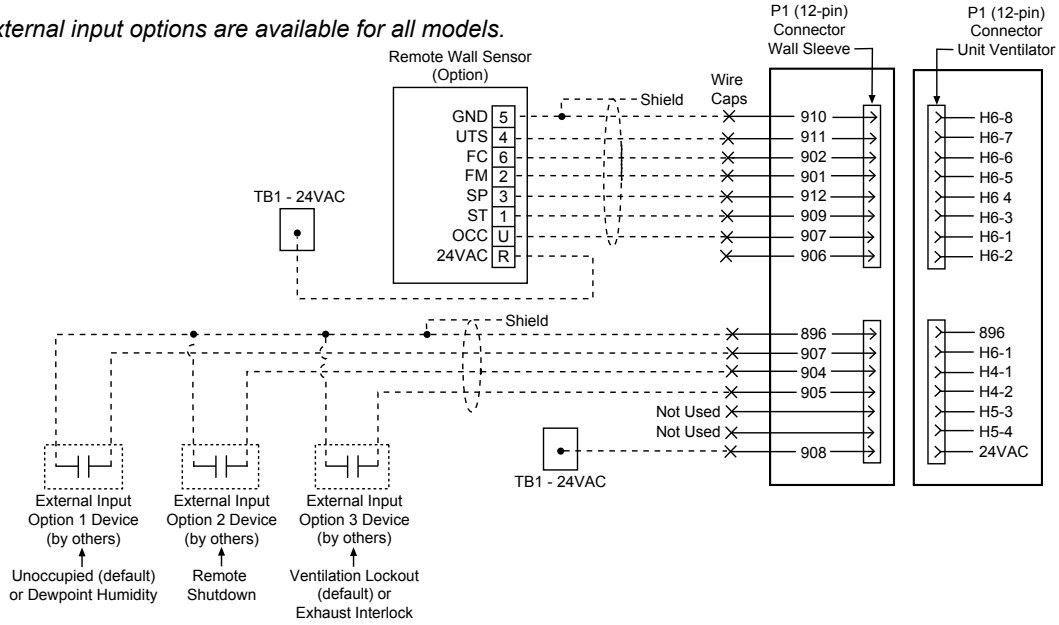
Figure 49: 10-pin plug MicroTech wiring diagram



Note: *Not all external input options are available for all models.*

Figure 50: 12-pin plug MicroTech control wiring diagram

Note: *Not all external input options are available for all models.*



MicroTech Wall Mounted Sensors

⚠ WARNING

Rigorously adhere to field wiring procedures regarding proper lockout and tagout of components.

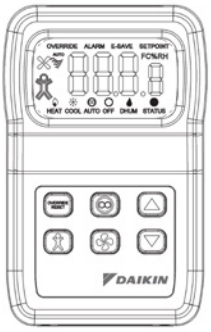
⚠ WARNING

To avoid electrical shock, personal injury or death:

1. Installer must be qualified, experienced technician.
2. Disconnect power supply before installation to prevent electrical shock and damage to equipment.
3. Make all connections in accordance with electrical wiring diagrams, and in compliance with national and local codes. Use copper conductors only.
4. Do not exceed ratings of the device. This is a low voltage device: Never apply more than 12VAC/VDC to any lead or damage will result.
5. Avoid locations where excessive moisture, corrosive fumes, or vibrations are present.

Note: Avoid placing wall sensor near drafty areas such as doors or windows. Avoid external walls, or dead spots near exposed columns. Avoid direct sunlight on wall sensor.

Figure 51: Wall mounted temperature sensor



When Using A Remote Temperature Sensor

If a decision is made to use a Wall Mounted Temperature Sensor instead of the unit mounted room air sensor then placement of the Remote Wall Mounted Temperature Sensor is critical for proper room temperature sensing (see Figure 52 and Figure 53). The UVC is capable of using one of four remote wall mounted temperature sensors. It is recommended that additional wires be pulled to compensate for potential wire breakage or future options.

- 6-Button Digital Adustable Sensor (PN 910247458) 8-wires
- 4-Button Digital Adustable Sensor (PN 910247448) 6-wires
- The Basic Sensor with setpoint adjustment (PN 910247453) 4-wires
- The Basic Sensor (PN 910247450) 3-wires

NOTICE

For sensor terminal wiring details see the installation manual specific to the sensor being used.

NOTICE

All MicroTech equipped unit ventilators are provided as standard with a unit mounted space temperature sensor. The unit mounted temperature sensor is provided with a quick disconnect plug (white) located outside of box with numbered wires 101 and 102.

Figure 52: Correct wall sensor locations

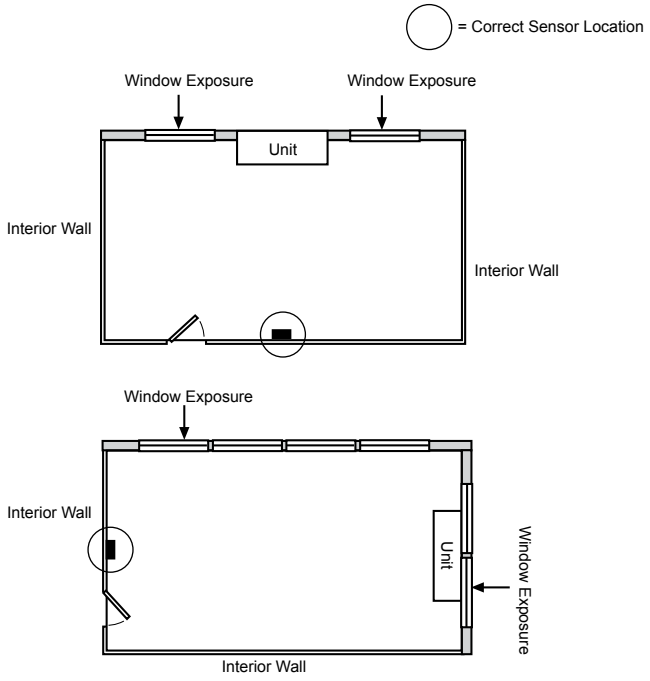


Figure 53: Incorrect unit and wall sensor locations

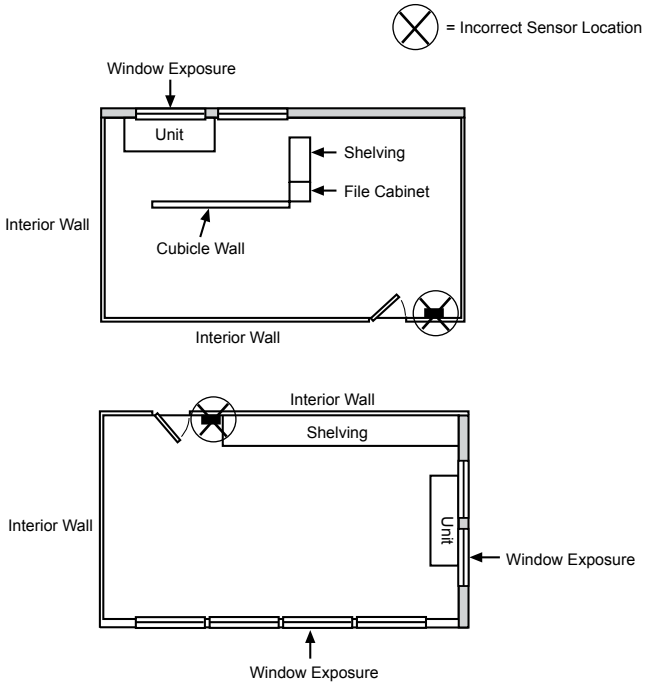


Table 9: Max sensor wire length and gauge

Maximum sensor wire length for less than 1°F error	
Gauge	**Length**
14 AWG	800 ft. (244 m)
16 AWG	500 ft. (152 m)
18 AWG	310 ft. (94 m)
20 AWG	200 ft. (61 m)
22 AWG	125 ft. (38 m)

⚠ CAUTION

Static sensitive components. A static discharge while handling electronic circuit boards can cause damage to the components. Discharge any static electrical charge by touching the bare metal inside the main control panel before performing any service work. Never unplug any cables, circuit board terminal blocks, relay modules, or power plugs while power is applied to the panel.

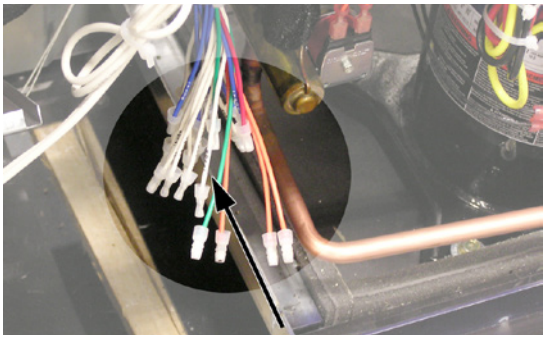
Field Wiring Remote Mounted Temperature Sensor

NOTICE

All low voltage field wiring connections must be run in shielded cable with the shield drain wires connected as shown in the field wiring diagrams.

The low voltage field wiring connections have all been centrally located within the unit ventilator and are easily accessible. To simplify field connections, multi-pin plugs are factory provided and pre-wired with short wire whips (see Figure 54). Each of the wires in these wire whips is capped and should remain capped if not used. See Table 10 on page 35 for wiring the remote mounted temperature sensor to the unit control wiring.

Figure 54: Wire whips with caps for field wiring remote-mounted temperature sensor



Wire whips with caps for field wiring (refer to the wiring diagram provided on the unit inside-right front access panel)

Typical Connections For Temperature Sensor Applications

The low voltage field wiring connections have all been centrally located within the unit ventilator and are easily accessible.
To simplify field connections, multi-pin plugs are factory provided and pre-wired with short wire whips (Figure 54 on page 33).
Each of the wires in these wire whips is capped and should remain capped if not used. See Table 10 on page 35 for wiring the remote mounted temperature sensor to the unit control wiring.
All low voltage field wiring connections must be run in shielded cable with the shield drain wires connected as shown in the field wiring diagrams.
For sensor terminal wiring details see the installation manual specific to the sensor being used.

Sensor Functions

- Display sensor to show room Temperature, fan speed (AUTO/HIGH/MEDIUM/LOW), system mode (HEAT/COOL AUTO/OFF), ALARM, Override and occupancy.

Mounting

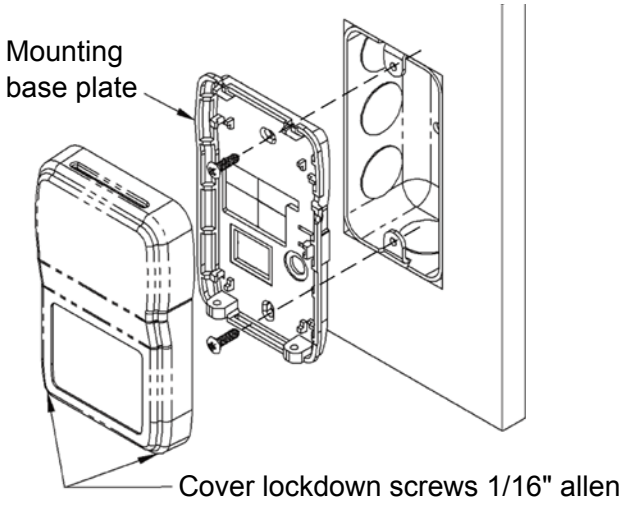
Location

Avoid mounting on outside walls or in direct sunlight.

Junction Box, (J-Box)

1. Pull the wire through the wall and out of the junction box, leaving about six inches free.
2. Pull the wire through the hole in the base plate.
3. Secure the back plate to the box using the #6-32 × 1/2 inch mounting screws provided.
4. Screw the plate firmly to the wall so the foam plate backing is compressed about 50%.
5. Terminate the unit according to the guidelines in the Termination section.
6. Attach Cover by latching it to the top of the base, rotating it down and snapping into place.
7. Secure the cover by backing out the lock-down screws using a 1/16" Allen wrench until it is flush with the bottom of the cover.

Figure 55: Junction box mounting (hardware is provided for both junction box and drywall installation.)



Drywall Mounting

1. Place the base plate against the wall where you want to mount the sensor.
2. Mark out the two mounting holes where the unit will be attached to the wall. Drill a 3/16” hole in the center of each mounting hole and insert a drywall anchor into the holes.
3. Drill one 1/2” hole in the middle of the marked wiring through hole area.
4. Pull the wire through the wall and out the 1/2” hole, leaving about six inches free.
5. Pull the wire through the hole in the base plate.
6. Secure the base to the drywall anchors using the #6 × 1” mounting screws provided.
7. Screw the plate firmly to the wall so the foam plate backing is compressed about 50%.
8. Terminate the unit according to the guidelines in the Termination section.
9. Attach cover by latching it to the top of the base, rotating it down and snapping it into place.
10. Secure the cover by backing out the lock-down screws using a 1/16" Allen wrench until it is flush with the sides of the cover

Note: *in any wall-mount application, the wall temperature and the temperature of the air within the wall cavity can cause erroneous readings.*

The mixing of room air and air from within the wall cavity can lead to condensation, erroneous readings and sensor failure. To prevent these conditions, Daikin recommends sealing the conduit leading to the junction box with fiberglass.

Maintenance

Wipe the display as needed with a damp water only cotton cloth. Do not use any type of cleaner as it may damage the buttons or scratch the display. Do not paint.

Terminations

Daikin Applied recommends using shielded 22AWG for all connections and a separate twisted pair for the power wire connections. The shield should be earth grounded only at the power source. Larger gauge wire may be required for runs greater than 250'.

⚠ CAUTION

The AC power wiring at terminals [R] & [5] should be run in a separate twisted shielded pair to avoid fluctuating and inaccurate signal levels induced into the other sensor signal wires. This sensor AC power can be run in the same conduit with the sensor signal wire as long as it's run in twisted, shielded pair and terminated properly.

All wiring must comply with the National Electric Code (NEC) and local codes. Do NOT run any of this device's wiring in the same conduit as other AC power wiring. Tests show that fluctuating and inaccurate signal levels are possible when AC power wiring is present in the same conduit as the signal lines. If you are experiencing any of these difficulties, please contact your Daikin representative.

Figure 56: Sensor circuit board

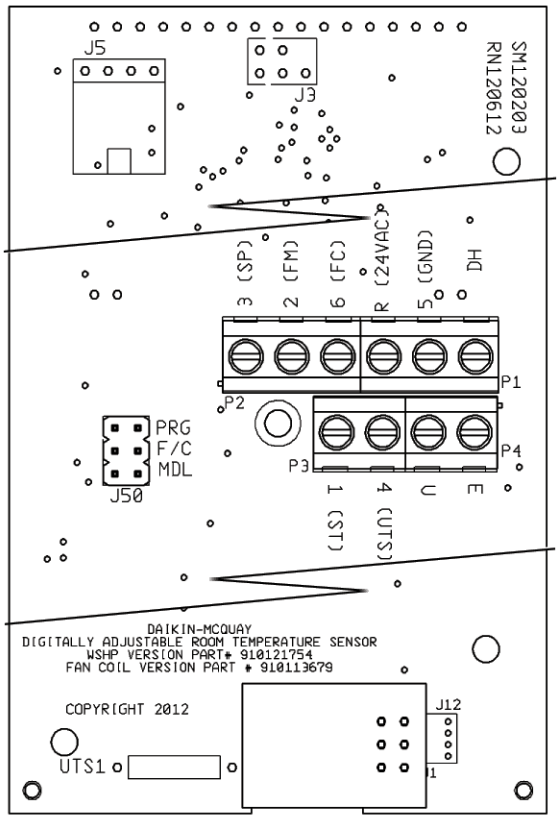


Table 10: Unit Ventilator MicroTech board to room temperature sensor wiring

MicroTech Base Board									
Terminal Block Label	**TB1**	**H6-1**	**H6-2**	**H6-3**	**H6-4**	**H6-5**	**H6-6**	**H6-7**	**H6-8**
Sensor 910247458	●	●	○	●	●	●	●	●	●
Sensor 910247448	●	●	○	●	●	○	○	●	●
Sensor 910247453	○	○	○	●	●	○	○	●	●
Sensor 910247450	○	○	○	●	○	○	○	●	●
Description	24VAC	Occupancy	Shutdown (Not Used)	Status LED	Setpoint	Unit Mode	Fan Speed	10K RTD	Ground
Wire	**908**	**907**	**906**	**909**	**912**	**901**	**902**	**911**	**910**
Typical Wiring									

Terminal Label	**R**	**U**	**1 (ST)**	**3 (SP)**	**2 (FM)**	**6 (FC)**	**4 (UTS)**	**5 (GND)**
Description	24VAC	Unoccupied	Unit Status Output	Setpoint Adjust	Unit Mode	Fan Speed	Room Temp Sensor & Tenant Override	Ground
Room Temperature Sensor								

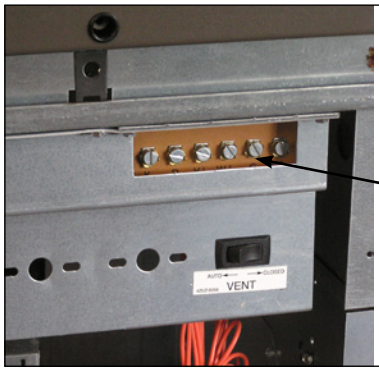
Terminal Designations

● = Active Terminal ○ = Not Used

ElectroMechanical Unit Wiring Connections

Electromechanical control connections are made to the terminals located behind the left-front access panel as shown in Figure 57. Refer to the wiring diagram (Figure 58) for wiring details and the wiring diagram provided with the unit.

Figure 57: Thermostat control terminal connections located in left front compartment



⚠ CAUTION

Refer to unit wiring diagram located on inside-right front panel, for actual wiring. Improper wiring can cause equipment and property damage.

⚠ DANGER

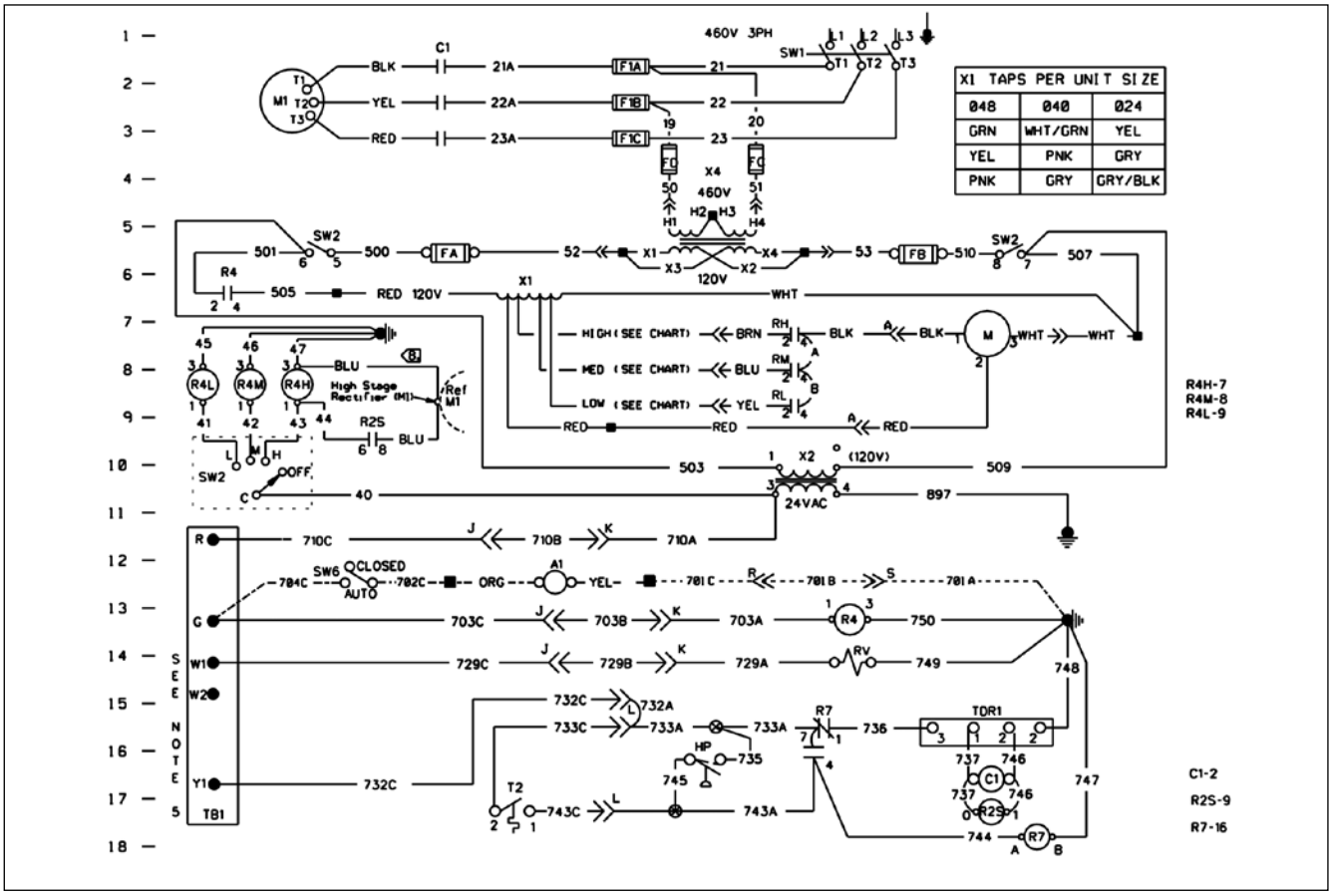
Disconnect all electrical power before servicing unit to prevent injury or death due to electrical shock.

⚠ CAUTION

Use copper conductors only. Unit terminals are not designed to accept other types of conductors. Failure to do so may damage the equipment.

Figure 58 Wiring Diagram Legend			
Plug In		Comp Tie Point	
Splice		Optional Wiring	
Tap Conn.		Wired by Others	
Term Conn.		Factory Wired	
Capped Wire		Ground	

Figure 58: Typical electromechanical wiring diagram - Model AR, thermostat control with normally open heat, 460 volt - 3-phase



Installing (Optional) End Panel
End Panel Dimensions

Figure 70: 1" end panel dimensions – ARQ & GRQ self-contained floor unit ventilators

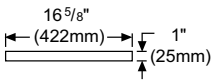
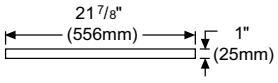
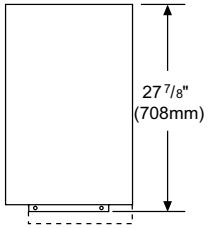
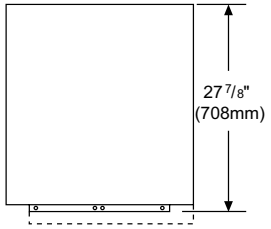
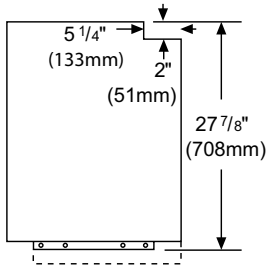
All Dim. in inches	16⅝" (422mm) Deep End Panels	21⅞" (556mm) Deep End Panels
Top View		
End View with No Cut-Out		
End View With 2" x 5-1/4" (51mm x 133mm) Step Down (Dashed lines indicate kickplate)		

Figure 59: 6" end panel dimensions

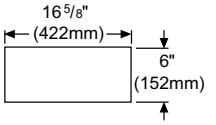
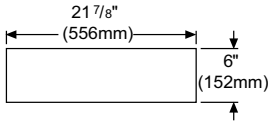
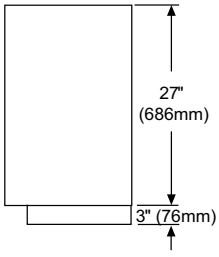
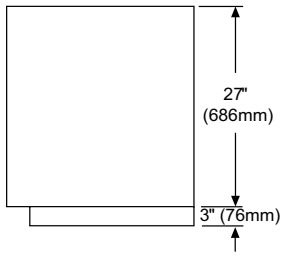
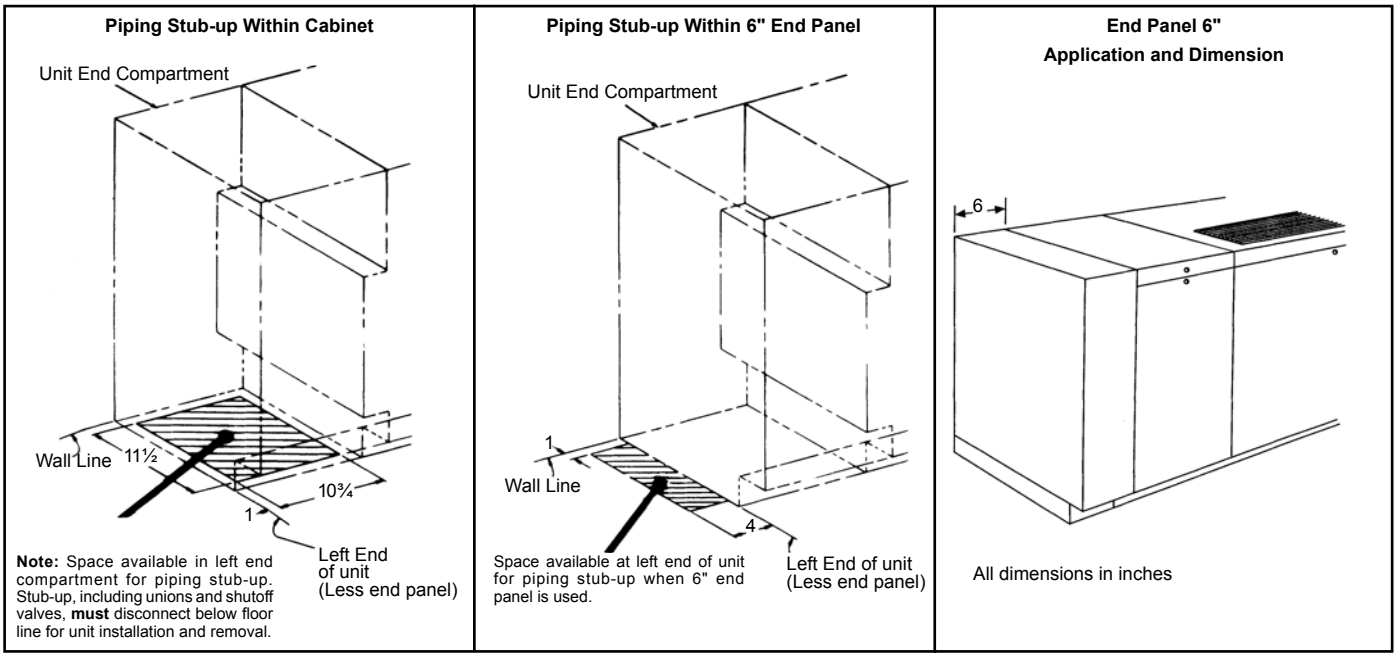
All Dim. in inches	16⅝" (422mm) Deep End Panels	21⅞" (556mm) Deep End Panels
Top View		
End View with No Cut-Out		

Figure 60: Piping stub-up details, 6" end panel



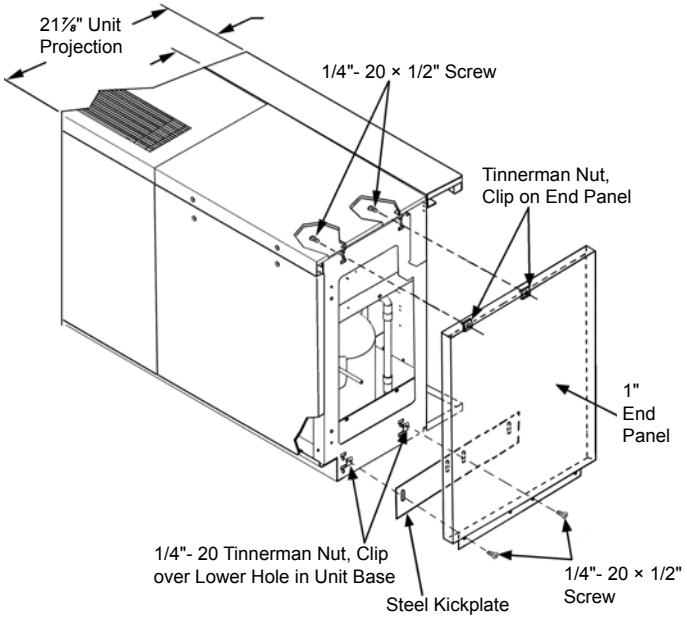
End Panel Assembly

Accessory end panels are shipped separately with hardware and kickplate.

The final step of unit installation is attaching the end panels. End panels are required unless the unit has adjoining matching cabinets.

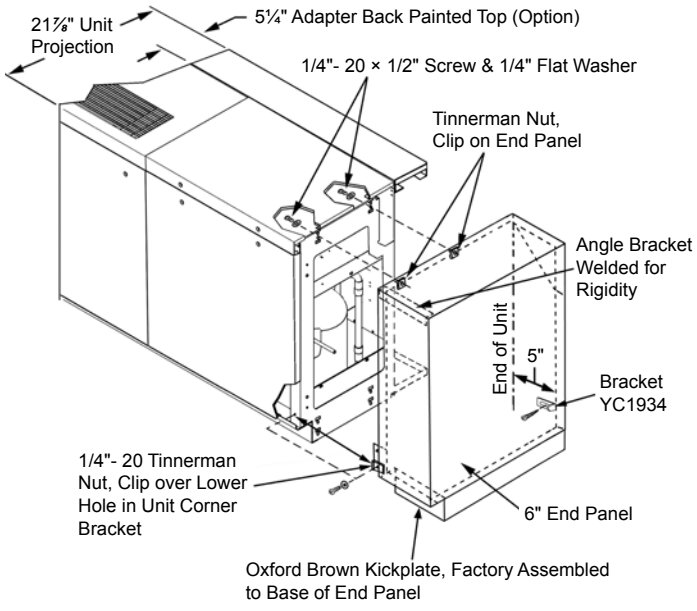
1. Refer to Figure 61 for a 1" thick end panel. Attach two (2) Tinnerman nuts to the top edge of the end panel and two (2) to the bottom end of the unit. Align the end panel with the front and top edges of the unit. Insert through upper mounting holes inside unit end compartment and thread into tinnerman clips on the end panel. Attach the end panel to the unit using four (4) 5/32" hex socket head fasteners provided.

Figure 61: 1" end panel



2. Refer to Figure 62 for 6" thick end panel.
   a. Position bracket (YC1934) on wall so angle is 5" from end of unit and near bottom.
   b. Mark and drill required hole for device to fasten bracket to wall (not included).
   c. Attach the bracket to wall.
   d. Attach two (2) Tinnerman nuts to the top edge of the end panel and one (1) to the bottom front of the end frame.
   e. Align the end panel with the front and top edges of the unit. Attach end panel to the unit using three (3) 5/32" hex socket head fasteners provided. Bracket should prevent movement of panel toward the unit when pressure is applied to the end panel.

Figure 62: 6" end panel with provided hardware



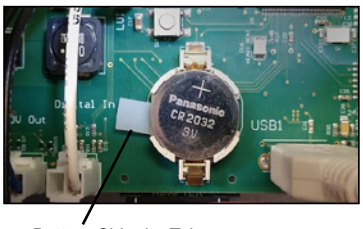
Prepare Unit Ventilator for Start-up

Post Installation Checklist

- ☐ Unit securely fastened to wall
- ☐ Electrical hook-up complete; power, control, wall thermostat (if applicable) in accordance with unit wiring diagram(s)
- ☐ Air filter clean and in place
- ☐ All access and end panels in place and protective covering removed
- ☐ No debris, dust, dirt, or obstructions exist in front of the return air intake grille at the floor
- ☐ All installation work has been completed in accordance with applicable local, state and national codes
- ☐ Room air fan shaft bearing oiled
- ☐ Unit square and level and running smoothly and quietly
- ☐ No air infiltration
- ☐ Paint nicks and scratches touched up (as required)
- ☐ Access space provided for maintenance, service and unit removal
- ☐ Shipping carton replaced over unit for protection
- ☐ Owner or maintenance personnel provided with a copy of this manual and other manuals/documents shipped with the unit.
- ☐ Owner or maintenance personnel instructed on proper operation and maintenance

Remove Battery Shipping Tab

Check that board backup battery shipping tab is removed. To remove, grasp tab and gently pull. Battery should be replaced every 3 years of unit service.



Remove Battery ShippingTab

Oiling

Do not attempt to operate the unit fans until the room air fan shaft bearing has been oiled.

Access to fan shaft bearing is through left top access door. Use a high grade SAE 20 or 30 nondetergent mineral oil. A few drops are sufficient. Do not over oil. Refer to Figure 63 for the oil point.

Note: *Unit size 048 has a fan shaft bearing located between the first and second fan from the unit left end that is required to be oiled.*

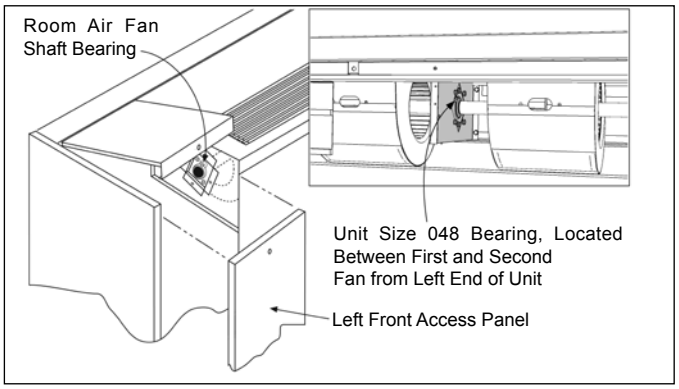
Turn off the unit (fan speed switch or unit on/off switch is located behind the right front end compartment panel). Remove the center front panel, pull out the filter and replace with a clean filter. Replace the center panel and restart the unit.

Filters should be replaced during the first week of placing into service to prevent dirt carry-over into the internals of the unit and back into the classroom (see Figure 63). A periodic filter changeout program should be established. Filters should be checked monthly or more often if conditions indicate. Filters are included in all units.

⚠ CAUTION

When oiling the middle fan shaft bearing DO NOT allow oil to drip down on the components located below the bearing.

Figure 63: Fan shaft bearing(s) oil cup location(s)



⚠ WARNING

Turn off unit before servicing to avoid danger of injury from rotating fans.

NOTICE

Motor manufacturer recommends not oiling the room fan motor.

Filter(s)

⚠ CAUTION

Units must have a filter installed when operating. Operation without a filter can compromise unit performance due to build up of dust and dirt on components.

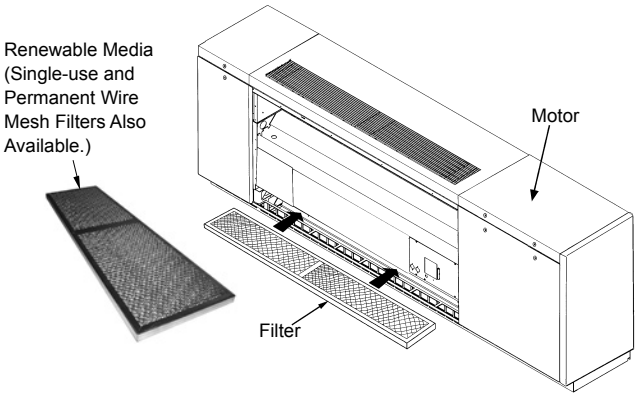
Daikin single-use filters are standard on all self-contained units, including the ARQ and GRQ. Permanent wire mesh and renewable media filters are available in lieu of single-use filters.

- Single-use filters feature Amerglas media. They are designed to be used once and discarded.
- Permanent filters are metal filters that may be removed for cleaning and reused numerous times.
- Renewable media filters (Figure 64) consist of a heavy painted metal structural frame and renewable Amerglas media.

⚠ CAUTION

Dirty or clogged filters can impact unit performance, and damage the unit.

Figure 64: Filter installation



Complete Check, Test and Start Procedure

Provide completed Check, Test and Start form to your local Daikin representative and specifying engineer for verification that proper start-up was completed.
The form is enclosed in the manila envelope located behind the left front access door, as well as on page 41 through 40.

⚠ CAUTION

Remove debris, dust, dirt, and any obstruction from the area in front of the return air intake grille at the floor.

1. Before proceeding, inspect the fan system, to verify that all parts are aligned properly and move freely. Inspect fans and fan discharge area for obstructions. Verify that power has been disconnected. Rotate the fan assembly manually. Check that a clean filter is installed and the area in front of unit ventilator is free of debris. All panels should be in place and properly fastened. Check for outdoor air leaks and condensation. Verify that the coil section is properly sealed using the insulating foam donuts supplied.
2. After the unit ventilator has been properly installed, activate unit electrical power and applicable refrigerant systems.
3. Using the applicable control, activate the unit ventilator. Depending on the operating mode selected, the dampers, fans, and other components should operate as needed.
4. Run the unit ventilator for ten minutes, listening and observing. Fans should be operating correctly and rotating in the proper direction, without unusual noise. Likewise, the unit should be free of sheet metal rattles and / or unusual noises. All panels should be in place and properly fastened. Check for air leaks and condensation. Compressor should run without noise. If noisy, check electrical phases to verify that the compressor is rotating correctly. Phase reversal can damage the compressor and void the warranty.

Installer/Owner's Responsibility

Protect your investment - read carefully

Your Daikin express written limited warranty does not cover equipment failures that are caused by misuse, abuse, mis-installation, failure to maintain the unit, etc. Here are a few examples of the types of damage not covered by warranty:

1. Damage resulting from handling during transportation or installation.
2. Damage to compressor resulting from improper electrical phase hook up.
3. Progressive damage to unit from failure to check and test at start-up.
4. Damage to electronic or electrical components from incorrect or fluctuating power supply, stray static electricity, or building automation network inputs.
5. Inaccessibility of unit for service or parts installation that prevents proper equipment operation.
6. Damage to aluminum coils and electronic controls, etc., resulting from operating the unit while building maintenance cleaning agents are in use.
7. Damage resulting from freezing water or condensate, inadequate or interrupted water supply, use of corrosive water, rearrangement of unit piping system, fouling or restriction of the water circuit by foreign material.
8. Damage caused by not cleaning or replacing filters.
9. Damage resulting from failure to keep evaporator coil and intake clean.
10. Damage caused by accident, alteration of the unit design or tampering.

Please complete and return the Check, Test and Start document immediately to protect your warranty.

Warranty

Form: 573882Y
Group: **Unit Ventilator**
Type: **Basic Unit Data**
Date: **July 2017**

Daikin Applied Unit Ventilator Warranty Registration Form

Check, test & start procedure for Unit Ventilators

This form must be completely filled out and returned to, Daikin Warranty Department within ten days in order to comply with the terms of the Daikin Applied warranty. Forms should be returned to Daikin Applied Warranty Department, P.O. Box 920, Auburn, NY 13021-0920.

Sales Office: _____ S.O.#: _____ Date Started: _____

Job Name: _____ G.O. # _____

Job Location: _____

Unit Location: _____ Unit Tagging: _____

Model No: _____ Serial No.: _____

Supply Voltage: L1/L2 _____ L2/L3 _____ L3/L1 _____ Rated: _____

Room Fan Motor Amps: T1: _____ RPM _____ Nameplate Rating: _____

I. Initial check

A. Does electrical service correspond to unit nameplate? ..... Yes ☐ No ☐
B. Are all electrical power connections tight? ..... Yes ☐ No ☐
C. Does all field wiring conform to unit electrical schematic? ..... Yes ☐ No ☐
D. Is unit installed per IM bulletin? ..... Yes ☐ No ☐
F. Cabinet paint O.K.? ..... Yes ☐ No ☐
G. Cabinet bent? ..... Yes ☐ No ☐
H. Do outdoor and indoor fans turn freely? ..... Yes ☐ No ☐
I. Are all setscrews on outdoor and indoor fan couplings tight? ..... Yes ☐ No ☐
J. Are end bearing bolts on outdoor and indoor fan shaft tight? ..... Yes ☐ No ☐
K. Have the fan shaft end bearing and room fan motor been oiled (if applicable)? ..... Yes ☐ No ☐
L. Are outdoor air and return air dampers operating properly? ..... Yes ☐ No ☐
M. Is the filter clean? ..... Yes ☐ No ☐
N. Is there excessive noise or vibration? . ..... Yes ☐ No ☐

If Yes, corrective action (if any) _____

II. Controls check

A. Does the unit have Daikin controls (MicroTech)? ..... Yes ☐ No ☐

If No, control company _____
If controls are not by Daikin, skip to Section III.

B. Condensate disposal system operating O.K. (drainless AED)? ..... Yes ☐ No ☐
C. Does unit start and perform per sequence of operation as stated in OM? ..... Yes ☐ No ☐
D. If the unit has a unit mounted sensor, has the insulation been removed from the sampling chamber inlet? ..... Yes ☐ No ☐
E. Are all sensors installed and insulated properly? ..... Yes ☐ No ☐
F. If the unit has MicroTech controls, room setpoint: _____°F Deadband 6° or _____°F

III. Refrigeration system

A. Has all field piping been leak tested to 100 psig (AVS, AVV, AVR, AHF, AHV & AHR) ..... Yes ☐ No ☐
B. Is expansion valve bulb properly installed and insulated ..... Yes ☐ No ☐
C. High pressure control cutout (if applicable) _____ psig
D. Crankcase heater operating O.K.? ..... Yes ☐ No ☐
E. Reversing valve operating O.K.? ..... Yes ☐ No ☐
F. Emergency heat operating O.K.? ..... Yes ☐ No ☐
G. Piping correct (AVS, AVV, AVR, AHF, AHV & AHR to remote condensing unit)? ..... Yes ☐ No ☐
H. Checked for refrigerant leaks? ..... Yes ☐ No ☐

IV. Hydronic piping check

A. Is unit piping correct (the remainder of this section applies only to units with Daikin controls)? ..... Yes ☐ No ☐
B. Is the modulating control valve(s) piped correctly (valve controlled units)? ..... Yes ☐ No ☐
C. Is the modulating control valve(s) placed in the upright position (valve controlled units)? ..... Yes ☐ No ☐
D. Is 2 - position control valve(s) piped correctly (face and bypass)? ..... Yes ☐ No ☐

V. Start-up (Readings must be taken at full load conditions)

A. Outdoor Fan Motor Amps: T1 _____ Nameplate Rating: _____

B. Compressor Amps (Cig): T1 _____ T2 _____ T3 _____ Nameplate Rating: _____

C. Compressor Amps (Htg): T1_____ T2 _____ T3 _____ Nameplate Rating: _____

D. Refrigerant Pressures Htg./Clg.: Suction:_____ /_____ Discharge:_____ / _____

E. Refrigerant Temperature Htg./Clg.: Suction_____°F/_____°F Discharge:_____°F/_____°F

F. O.A.Temp.: _____°F Super Heat: _____°F Subcooling:_____°F

G. R.A. Temp. Htg./Clg.: _____°F/_____°F Discharge Air Temp.:_____°F/_____°F

H. Electric Htg. Amp: L1 _____ L2 _____ L3 _____ Total Amp: _____

I. Water Temperature Htg./Clg.: In _____°F/_____°F Out _____°F/_____°F

VI. Performed by:

Company: _____

Name: _____

Title: _____

Signature: _____

Date: _____

Comments: _____

_____

_____

_____

_____

_____

_____

Service Technician: _____

Contractor Representative: _____

Troubleshooting

The in and outs of R-410A

R-410A is a non-ozone depleting blend of two refrigerants - HFC-125 and HFC-32 in a fifty percent mixture. R-410A exhibits higher operating pressure and refrigeration capacity than R-22. R-410A is intended for use in new air conditioning applications that have traditionally been used HCFC-22 (R-22). Due to higher capacity and pressure of R-410A, it must not be used in existing R-22 systems.
Although R-410A is non-flammable at ambient temperature and atmospheric pressure, it can become combustible under pressure when mixed with air.

Note: *R-410A should not be mixed with air under pressure for leak testing. Pressure mixtures of dry nitrogen and R-410A can be used for leak testing.*

Lubrication

R-410A should be used only with polyester (POE) oil. The HFC refrigerant components in R-410A will not be compatible with mineral oil or alkylbenzene lubricants. R-410A systems will be charged with the OEM recommended lubricant, ready for use with R-410A.

Charging

Due to the zeotropic nature of R-410A, it should be charged as a liquid. In situations where vapor is normally charged into a system, a valve should be installed in the charging line to flash the liquid to vapor while charging.
Make certain that the recycle or recovery equipment used is designed for R-410A. The pressure of R-410A refrigerant is approximately 60 percent greater than that of R-22. Pressure gauges require a range up to 800 PSIG high side and 250 PSIG low side. Recovery cylinders require a 400 PSIG rating – do not put R-410A in a 300 PSIG rated cylinder.

Note: *The units are designed for the cooling mode of operation and fail safe to cooling. The reversing valve is energized for the heating mode of operation.*

All information above is based on ISO standard 13256-1 and tested at these conditions.

⚠ WARNING

Recycle/recovery equipment must be designated for R-410A. R-410A pressure is greater than R-22. Improper equipment can cause severe injury or death.

General Maintenance

1. Normal maintenance on all units is generally limited to filter changes. Units are provided with permanently lubricated motors and require no oiling even though oil caps may be provided.
2. Filter changes are required at regular intervals. The time period between changes will depend upon the project requirements. Check filters at 60-day intervals for the first year until experience is acquired. If light cannot be seen through the filter when held up to sunlight or a bright light, it should be changed. A more critical standard may be desirable.
3. The condensate drain pan should be checked annually and cleaned and flushed as required.
4. Record performance measurements of volts, amps, and water temperature differences (both heating and cooling). A comparison of logged data with start-up and other annual data is useful as an indicator of general equipment condition.
5. Periodic lockouts almost always are caused by air or water problems. The lockout (shutdown) of the unit is a normal protective result. Check for dirt in the water system, water flow rates, water temperatures, airflow rates (may be a dirty filter), and air temperatures. If the lockout occurs in the morning following a return from night setback, entering air below machine limits may be the cause.
6. Oil fan shaft bearing periodically.

Daikin Applied Training and Development

Now that you have made an investment in modern, efficient Daikin equipment, its care should be a high priority. For training information on all Daikin HVAC products, please visit us at www.DaikinApplied.com and click on Training, or call 540-248-9646 and ask for the Training Department.

Warranty

All Daikin equipment is sold pursuant to its standard terms and conditions of sale, including Limited Product Warranty. Consult your local Daikin Applied representative for warranty details. Refer to Form 933-430285Y. To find your local Daikin Applied representative, go to www.DaikinApplied.com.

Aftermarket Services

To find your local parts office, visit www.DaikinApplied.com or call 800-37PARTS (800-377-2787).
To find your local service office, visit www.DaikinApplied.com or call 800-432-1342.

This document contains the most current product information as of this printing. For the most up-to-date product information, please go to www.DaikinApplied.com.

Products manufactured in an ISO Certified Facility.