

# MICROTECH<sup>®</sup> UNIT CONTROLLER

FOR REBEL APPLIED<sup>®</sup> ROOFTOP SYSTEMS



- MODEL DPSA, DHSA, DAHA
- R-32 REFRIGERANT
- APP VERSION: 2506036302

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# Introduction

This manual provides operating information and controller operation sequences, maintenance, and start-up procedures for packaged rooftop systems.

|  |
|--|
|  <b>WARNING</b>   |
| <p>Only qualified personnel should install, operate and service the equipment and that improper adjustment of settings and operation by an unqualified person could result in property damage, injury, or death.</p> |

## MicroTech Fundamentals

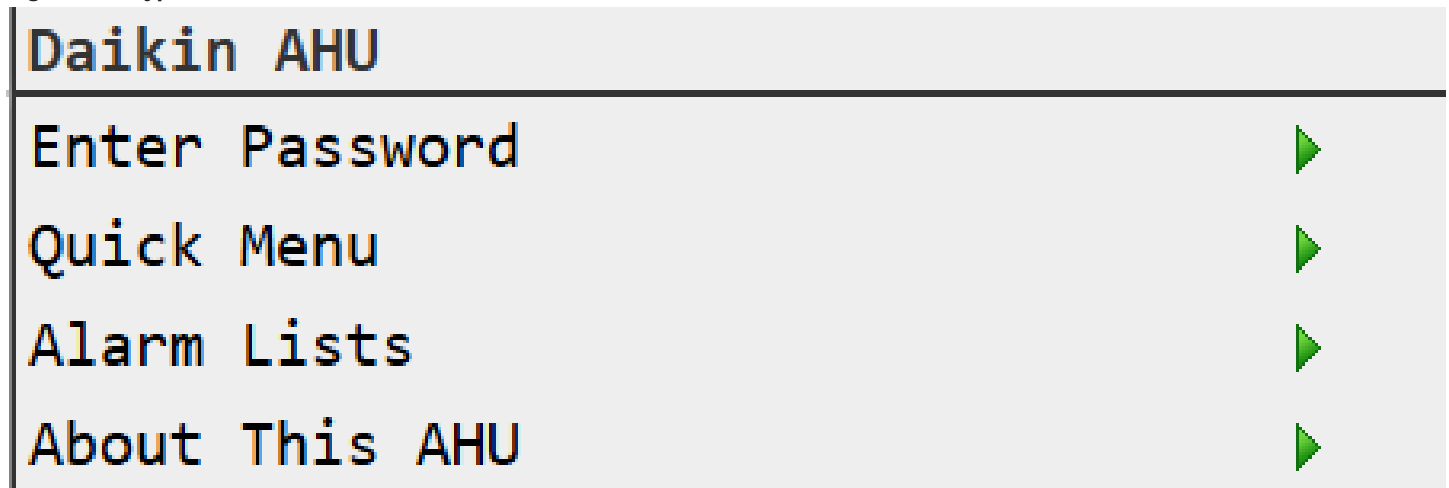
### Getting Started

This manual contains information designed to assist the field technician with unit setup. The technician will need to be familiar with the following topics, at a minimum, to successfully set up unit operation:

- Keypad navigation/editing/passwords
- Control Mode
- Occ Mode (Occupancy)
- DSP Set point (Duct Static Pressure)
- BSP Set point (Building Static Pressure)
- Heat/Cool Changeover
- DAT Clg Set point (Discharge Air Temperature)
- DAT Htg Set point (Discharge Air Temperature)
- Clg Enable (OAT/EWT lockout)
- Htg Enable (OAT lockout)
- Econo Enable (Changeover temp/Enthalpy switch)
- Ventilation Limit/OA damper

The keypad/display consists of a 5-line by 22 character display, three keys and a “push and roll” navigation wheel. There is an **Alarm Button**, **Menu (Home) Button**, and a **Back Button**. The wheel is used to navigate between lines on a screen (page) and to increase and decrease changeable values when editing. Pushing the wheel acts as an **Enter Button**.

Figure 1: Keypad Controls



The first line on each page includes the page title and the line number to which the cursor is currently “pointing.” The line numbers are X/Y to indicate line number X of a total of Y lines for that page. The left most position of the title line includes an “up” arrow to indicate there are pages “above” the currently displayed items, a “down” arrow to indicate there are pages “below” the currently displayed items, or an “up/down” arrow to indicate there are pages “above and below” the currently displayed page.

Each line on a page can contain status only information or include changeable data fields. When a line contains status only information and the cursor is on that line, all but the value field of that line is highlighted - meaning the text is white with a black box around it. When the line contains a changeable value and the cursor is at that line, the entire line is highlighted. Each line on a page may also be defined as a “jump” line, meaning pushing the navigation wheel will cause a “jump” to a new page. An arrow is displayed to the far right of the line to indicate it is a “jump” line and the entire line is highlighted when the cursor is on that line.

The keypad/display Information is organized into Menu groups: **Main Menu**, **Quick Menu**, **View Status Menu**, **Commission Unit Menu**, **Manual Control Menu**, **Service Menu**, **Unit Configuration Menu**, and **Alarm List Menus**.

**NOTE:** Only menus and items that are applicable to the specific unit configuration are displayed.

The **Main Menu** allows the user to enter a password, access the Quick Menu pages, view the current unit state, access the Alarm List Menu, as well as access to information about the unit. The **Quick Menu** provides access to status information indicating the current operating condition of the unit. The **View Status Menus** include basic menus and items required to setup the unit for general operation. These include such things as control mode, occupancy mode and heating and cooling setpoints. The **Commission Unit Menus** include more advanced items for “tuning” unit operation such as PI loop parameters and time delays. The **Manual Control Menu** allows service personnel to test unit specific operation manually. The **Unit Configuration Menu** allows the user to access to the unit specific configuration information. These generally do not needing changing or accessing unless there is a fundamental change to or a problem with the unit operation. The **Alarm Lists Menu** includes active alarm and alarm log information.

## Passwords

Various menu functions are accessible or inaccessible depending on the access level of the user and the password they enter, if any. There are four access levels, including: **No Password**, **Level 2**, **Level 4**, and **Level 6**, with Level 2 having the highest level of access. Without entering a password, the user has access only to basic status menu items. Entering the Level 6 password (5321) allows access to the **Alarm Lists Menu**, **Quick Menu**, and the **View Status Menus** group. Entering the Level 4 password (2526) allows similar access as Level 6 with the addition of the **Commission Unit Menu**, **Manual Control**, and **Service Menu** groups. Entering the Level 2 password (6363) allows similar access as Level 4 with the addition of the **Unit Configuration Menu**.

**NOTE:** Alarms can be acknowledged without entering a password.

The main password page is displayed when the keypad/display is first accessed, the **Home Key** is pressed, the **Back Key** is pressed multiple times, or if the keypad/display has been idle longer than the **Password Timeout** (default 10 minutes). The main password page provides access to enter a password, access the **Quick Menu**, view the current **Unit State**, access the alarm lists, or view information about the unit.

Figure 2: Password Main Page



The password field initially has a value \*\*\*\* where each \* represents an adjustable field. These values can be changed by entering the **Edit Mode** described below.

Figure 3: Password Entry Page



Entering an invalid password has the same effect as continuing without entering a password. Once a valid password has been entered, the controller allows further changes and access without requiring the user to enter a password until either the password timer expires or a different password is entered.

## Navigation Mode

In the **Navigation Mode**, when a line on a page contains no editable fields, all but the value field of that line is highlighted - meaning the text is white with a black box around it. When the line contains an editable value field, the entire line is inverted when the cursor is pointing to that line.

When the navigation wheel is turned clockwise, the cursor moves to the next line (down) on the page. When the wheel is turned counter-clockwise, the cursor moves to the previous line (up) on the page. The faster the wheel is turned the faster the cursor moves.

When the **Back Button** is pressed the display reverts back to the previously displayed page. If the **Back Button** is repeated pressed the display continues to revert one page back along the current navigation path until the “Main Menu” is reached.

When the **Menu (Home) Button** is pressed the display reverts to the “main page.”

When the **Alarm Button** is depressed, the **Alarm Lists Menu** is displayed.

## Edit Mode

The **Editing Mode** is entered by pressing the navigation wheel while the cursor is pointing to a line containing an editable field. Once in the edit mode, pressing the wheel again causes the editable field to be highlighted. Turning the wheel clockwise while the editable field is highlighted causes the value to be increased. Turning the wheel counter-clockwise while the editable field is highlighted causes the value to be decreased. The faster the wheel is turned the faster the value is increased or decreased. Pressing the wheel again causes the new value to be saved and the keypad/display to leave the **Edit Mode** and return to the **Navigation Mode**.

## Service Timers

A user may override timers for a period of up to 240 minutes by setting the **Service Timer** to a non-zero number. When the **Service Timer** is not zero, the times listed below are set to the **Service Time** (20 seconds) instead of the normal values. This allows the unit to be run through its operating states without having to wait for the normal time delays to expire. These times revert to the standard values when the **Service Timer** counts down to zero or is set to zero by the user.

The affected times are:

- Cooling Stage Time
- Heating Stage Time
- Start Initial Time
- Recirculation
- ZeroOATime
- Reheat Timer

## Rapid Start

The user may elect to initiate a rapid startup sequence at unit power up by setting the **Rapid Start** flag to Yes. When this flag is set to Yes, the **Service Timer** is set to 10 minutes whenever the power is reset to the controller.

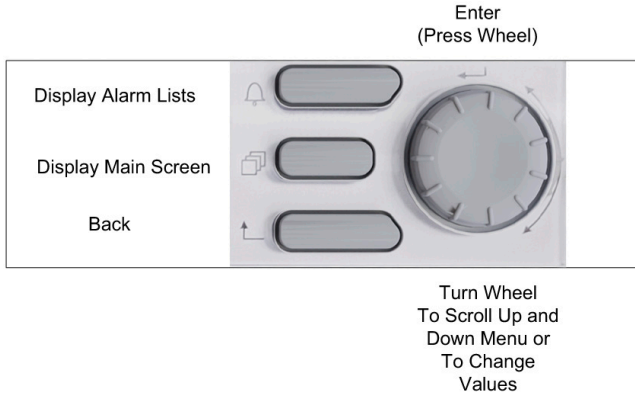
# Menu Navigation

## Keypad Menu Structure

The following is a description of the MicroTech menu structure. These menus and items can all be displayed with the keypad/display.

**NOTE:** Menu items displayed will change based on the selected unit configuration.

**Table 1: Keypad Dial**



## Main Menu Navigation

**Table 2: Main Menu**

| Selection                 | Location            |
|---------------------------|---------------------|
| <b>Enter Password</b>     | Table 3 on page 6   |
| <b>Quick Menu</b>         | Table 4 on page 6   |
| <b>View Status</b>        | Table 13 on page 9  |
| Unit State=               | N/A                 |
| Unit Status =             | N/A                 |
| MWU Status=               | N/A                 |
| System Mode=              | N/A                 |
| CmpIntrLock=              | N/A                 |
| Dehum Status=             | N/A                 |
| Ctrl Mode=                | N/A                 |
| Occ Mode=                 | N/A                 |
| HP Mode=                  | N/A                 |
| CmpCtrlMode=              | N/A                 |
| <b>Commission Unit</b>    | Table 24 on page 11 |
| <b>Manual Control</b>     | Table 5 on page 7   |
| <b>Cmp Circ Man Ctrl</b>  | Table 6 on page 7   |
| <b>Service Menus</b>      | Table 7 on page 7   |
| <b>Advanced Menus</b>     | Table 8 on page 7   |
| <b>Trending Set-Up</b>    | Table 9 on page 8   |
| <b>Unit Maintenance</b>   | Table 39 on page 14 |
| <b>BMS Communications</b> | Table 10 on page 8  |
| <b>Alarm Lists</b>        | Table 11 on page 8  |
| <b>About This AHU</b>     | Table 12 on page 8  |

**Table 3: Main Menu \ Enter Password**

| Enter Password      |
|---------------------|
| Enter Password***** |

**Table 4: Main Menu \ Quick Menu**

| Quick Menu (page 32) |                |
|----------------------|----------------|
| Unit State=          | DAT Htg Spt=   |
| Unit Status=         | Min DAT Limit= |
| MWU Status=          | Unocc Clg Spt= |
| Dehum Status=        | Unocc Htg Spt= |
| System Mode=         | SAF Capacity=  |
| Ctrl Mode=           | SAF DuctPress= |
| Occ Mode=            | SAF DSP Spt=   |
| HP Mode=             | RFEF Capacity= |
| CmpCtrlMode=         | Bldg Press=    |
| Clg Capacity=        | BldgSP Spt=    |
| OAD Positon=         | RAF DuctPress= |
| Htg Capacity=        | RAF DSP Spt=   |
| 2nd Htg Cap=         | OA Flow=       |

| Quick Menu (page 32) |  |               |
|----------------------|--|---------------|
| Preheat Cap=         |  | OA Flow Spt=  |
| Rht Capacity=        |  | OA Flow=      |
| Control Temp=        |  | OA Flow Spt=  |
| Occ Clg Spt=         |  | SAF Flow=     |
| Occ Htg Spt=         |  | SAF Flow Spt= |
| Disch Air=           |  | OA Temp=      |
| DAT Clg Spt=         |  | Rel Hum 1=    |
| CO2 PPM=             |  | Rel Hum 2=    |

**Table 5: Main Menu \ Manual Control**

| Manual Control (page 19) |  |                |
|--------------------------|--|----------------|
| Manual Ctrl=             |  | PreheatVlv=    |
| Supply Fan=              |  | Htg Stg 1=     |
| SAF Cap Cmd=             |  | Htg Stg 2=     |
| Exh Dampers=             |  | Htg Stg 3=     |
| Ret/Exh Fan=             |  | Htg Stg 4=     |
| RFEF Cap Cmd=            |  | ER Wheel=      |
| OADamper Pos=            |  | ER Whl CapCmd= |
| DXBP Dmpr Cmd=           |  | ERBP Dmpr Cl=  |
| CW Valve=                |  | ERBP Dmpr Op=  |
| Heat Enable=             |  | SCR Preheat=   |
| Htg Valve=               |  | Alm Output=    |
| SCR Capacity=            |  | Aux Output=    |
| F&BP Damper=             |  | EconStatusOut= |
| ModPrhtVlv=              |  | RelDmprCls=    |
| ModPrhtDmpr=             |  |                |

**Table 6: Main Menu \ Cmp Circ Man Ctrl**

| Cmp Circ Man Ctrl (page 21) |  |                 |
|-----------------------------|--|-----------------|
| Manual Ctrl=                |  | C3FCmp1=        |
| Evac/ChrgMode=              |  | C3FCmp3=        |
| Circ1 OAF1=                 |  | C3FCmp5=        |
| Circ1 OAF2=                 |  | CondSol1 Circ1= |
| Circ2 OAF1=                 |  | CondSol2 Circ1= |
| Circ2 OAF2=                 |  | CondSol1 Circ2= |
| Circ3 OAF1=                 |  | CondSol2 Circ2= |
| Circ3 OAF2=                 |  | CondSol1 Circ3= |
| C1OAF1 Cap=                 |  | CondSol2 Circ3= |
| C1OAF Cap=                  |  | C1 EVI1 Cap=    |
| C1OAF2 Cap=                 |  | C1 EVI2 Cap=    |
| C2OAF1Cap=                  |  | C2 EVI1Cap=     |
| C2OAF Cap=                  |  | C2 EVI2Cap=     |
| C2OAF2 Cap=                 |  | C3 EVI1 Cap=    |
| C3OAF1 Cap=                 |  | C3 EVI2 Cap=    |
| C3OAF Cap=                  |  | C1 EVO Cap=     |
| C3OAF2 Cap=                 |  | C2 EVO Cap=     |

| Cmp Circ Man Ctrl (page 21) |  |                  |
|-----------------------------|--|------------------|
| VCmp1 =                     |  | C3 EVO Cap=      |
| VCmp1 Cmd=                  |  | 4WV1=            |
| VCmp2 =                     |  | 4WV2=            |
| VCmp2 Cmd=                  |  | 4WV3=            |
| VCmp3 =                     |  | DFAuxHtgOut=     |
| VCmp3 Cmd=                  |  | EHGBP1 Cap=      |
| C1FCmp1=                    |  | EHGBP2 Cap=      |
| C2FCmp2=                    |  | MHG1Rht Valve=   |
| C1FCmp3=                    |  | MHG2Rht Valve=   |
| C2FCmp4=                    |  | RH1 Bleed Valve= |
| C1FCmp5=                    |  | RH2 Bleed Valve= |
| C2FCmp6=                    |  | LSCRht Valve=    |

**Table 7: Main Menu \ Service Menus**

| Service Menus (page 114) |  |                       |
|--------------------------|--|-----------------------|
| Timer Settings           |  | Alarm/Event Config    |
| Operating Hours          |  | I/O Module Status     |
| Save/Restore Settings    |  | Unvrs/Al I/O Status   |
| Active Alarms            |  | Digital Input Status  |
| Alarm Log                |  | Digital Output Status |
| Event Log                |  | Network Input Status  |
| Data Snapshots           |  | Modbus Status         |

**Table 8: Main Menu \ Advanced Menus**

| Advanced Menus (page 155) |  |                      |
|---------------------------|--|----------------------|
| Unit Set-Up               |  | EV Circ1 Set-Up      |
| Advanced Timers           |  | EV Circ2 Set-Up      |
| SAF Set-Up                |  | EV Circ3 Set-Up      |
| RFEF Set-Up               |  | HP Defrost1 Set-Up   |
| HtgClg ChgOvr Set-Up      |  | HP Defrost 2Set-Up   |
| Cooling Set-Up            |  | HP Defrost 3 Set-Up  |
| CW Clg Set-Up             |  | Dehum Set-Up         |
| VCmp Circ1 Set-Up         |  | Reheat Set-Up        |
| VCmp Circ2 Set-Up         |  | Energy Rec Set-Up    |
| VCmp Circ3 Set-Up         |  | Relief Damper Set-Up |
| Econo Set-Up              |  | IAQ Sensor Set-Up    |
| OA Damper Set-Up          |  | A2L Sensors          |
| Heating Set-Up            |  | Sensor Offsets       |
| OAF Circ1 Set-Up          |  | IP Set-Up            |
| OAF Circ2 Set-Up          |  | HMI Set-Up           |
| OAF Circ3 Set-Up          |  | Unit Configuration   |

**Table 9: Main Menu > Trending Set-Up**

| Trending Set-Up (page 107) |  |                |
|----------------------------|--|----------------|
| Apply Chgs=                |  | Enable Trend5= |
| Sample Time=               |  | Ena FreeTrend= |
| TrendOnOff=                |  | AutoExpTime=   |
| Enable Trend1=             |  | Export Data=   |
| Enable Trend2=             |  | Clear Trend=   |
| Enable Trend3=             |  | TrendFull=     |
| Enable Trend4=             |  |                |

**Table 10: Main Menu > BMS Communications**

| BMS Communications (page 108) |  |                     |
|-------------------------------|--|---------------------|
| AHU Loc/Net=                  |  | BACnet IP Set-Up    |
| LON Set-Up                    |  | Modbus Set-Up       |
| BACnet MSTP Set-Up            |  | Network Unit Set-Up |

**Table 11: Main Menu > Alarm Lists**

| Alarm Lists (page 121) |  |           |
|------------------------|--|-----------|
| Active Alarms          |  | Alarm Log |

**Table 12: Main Menu > About This AHU**

| About This AHU |  |              |
|----------------|--|--------------|
| SO_Item=       |  | LON BSP=     |
| Unit SN=       |  | LON App Ver= |
| App Version=   |  | Modbus BSP=  |
| Options Code=  |  | BACnet BSP=  |
| Cf1-16=        |  | HMI GIUD=    |
| Cf17-31=       |  | OBH GIUD=    |
| Main BSP=      |  |              |

## View Status Navigation

**Table 13: Main Menu \ View Status**

| View Status          | Location            |
|----------------------|---------------------|
| Unit Status/Settings | Table 14 on page 9  |
| Occupancy            | Table 15 on page 9  |
| Temperatures         | Table 16 on page 9  |
| SAF Control          | Table 17 on page 9  |
| Compressor Status    | Table 18 on page 9  |
| Economizer           | Table 19 on page 10 |
| Heating              | Table 20 on page 10 |
| Dehumidification     | Table 21 on page 10 |
| Date/Time/Schedules  | Table 22 on page 10 |
| Date/Time            | Table 23 on page 10 |

**Table 14: View Status \ Unit Status/Settings**

| Unit Status/Settings (page 38) |                 |
|--------------------------------|-----------------|
| Unit State=                    | Htg Status=     |
| Unit Status=                   | 2nd Htg Status= |
| MWU Status=                    | Econo Status=   |
| System Mode=                   | Clg Capacity=   |
| CmpCapIn=                      | Htg Capacity=   |
| HtgCapIn=                      | 2nd Htg Cap=    |
| HeatCoolIn=                    | Preheat Cap=    |
| OADCapIn=                      | Rht Capacity=   |
| RhtCapIn=                      | SAF Capacity=   |
| AlmResetIn=                    | RFEF Capacity=  |
| SAFCapIn=                      | OAD Positon=    |
| RFEFCapIn=                     | Rel Hum 1=      |
| SAF Status=                    | Rel Hum 2=      |
| Dehum Status=                  | Net Emrg Ovr=   |
| Ctrl Mode=                     | Net App Mode=   |
| Clg Status=                    |                 |

**Table 15: View Status \ Occupancy**

| Occupancy (page 27) |               |
|---------------------|---------------|
| Occupancy=          | UnoccSrc=     |
| Occ Mode=           | Tnt Ovrde Tm= |
| OccSrc=             | TOsensorSrc=  |
| NetOccManCmd=       |               |

**Table 16: View Status \ Temperatures**

| Temperatures (page 119) |               |
|-------------------------|---------------|
| Control Temp=           | SRT2=         |
| Disch Air=              | SRT3=         |
| Return Air=             | DFT1=         |
| EffSpaceT=              | DFT2=         |
| Space Temp 1=           | DFT3=         |
| Space Temp 2=           | VCmp1 Temp=   |
| Space Temp 3=           | C1FCmp1 Temp= |
| OA Temp=                | C1FCmp3 Temp= |
| EF/LC Temp=             | C1FCmp5 Temp= |
| ER LWT=                 | VCmp2 Temp=   |
| ER EWT=                 | C2FCmp2 Temp= |
| C1DRT1=                 | C2FCmp4 Temp= |
| C1DRT3=                 | C2FCmp6 Temp= |
| C1DRT5=                 | VCmp3 Temp=   |
| C2DRT2=                 | C3FCmp1 Temp= |
| C2DRT4=                 | C3FCmp3 Temp= |
| C2DRT6=                 | C3FCmp5 Temp= |
| C3DRT1=                 | LRT1=         |
| C3DRT3=                 | LRT2=         |
| C3DRT5=                 | LRT3=         |
| SRT1=                   |               |

**Table 17: View Status \ SAF Control**

| SAF Control (page 45) |             |
|-----------------------|-------------|
| SAF Capacity=         | OA Flow=    |
| SAF Cap Cmd=          | SAF Flow=   |
| SAF DuctPress=        | Bldg Press= |
| CO2 PPM=              |             |

**Table 18: View Status \ Compressor Status**

| Compressor Status (page 57) |              |
|-----------------------------|--------------|
| Clg Capacity=               | SSH2=        |
| Clg Status=                 | DSH2=        |
| VCmp1=                      | Subcooling2= |
| VCmp1 Cap=                  | Te2=         |
| C1FCmp1=                    | Tc2=         |
| C1FCmp3=                    | C2DRT2=      |
| C1FCmp5=                    | C2DRT4=      |
| PTS1=                       | C2DRT6=      |
| PTD1=                       | SRT2=        |
| SSH1=                       | VCmp3=       |
| DSH1=                       | VCmp3 Cap=   |
| Subcooling1=                | C3FCmp1=     |
| Te1=                        | C3FCmp3=     |

| Compressor Status (page 57) |  |              |
|-----------------------------|--|--------------|
| Tc1=                        |  | C3FCmp5=     |
| C1DRT1=                     |  | PTS3=        |
| C1DRT3=                     |  | PTD3=        |
| C1DRT5=                     |  | SSH3=        |
| SRT1=                       |  | DSH3=        |
| VCmp2=                      |  | Subcooling3= |
| VCmp2 Cap=                  |  | Te3=         |
| C2FCmp2=                    |  | Tc3=         |
| C2FCmp4=                    |  | C3DRT1=      |
| C2FCmp6=                    |  | C3DRT3=      |
| PTS2=                       |  | C3DRT5=      |
| PTD2=                       |  | SRT3=        |

**Table 19: View Status \ Economizer**

| Economizer (page 88) |  |                |
|----------------------|--|----------------|
| OAD Positon=         |  | Econo Status=  |
| Min OA Pos=          |  | FreeClgStatus= |

**Table 20: View Status \ Heating**

| Heating (page 73) |  |              |
|-------------------|--|--------------|
| Htg Capacity=     |  | Htg Stg 3=   |
| 2nd Htg Cap=      |  | Htg Stg 4=   |
| Htg Stg 1=        |  | Preheat Cap= |
| Htg Stg 2=        |  |              |

**Table 21: View Status \ Dehumidification**

| Dehumidification (page 67) |  |               |
|----------------------------|--|---------------|
| Dehum Status=              |  | Dewpoint 2 =  |
| Rel Hum 1=                 |  | Reheat Spt=   |
| Rel Hum 2=                 |  | Rht Capacity= |
| Dewpoint 1 =               |  |               |

**Table 22: View Status \ Date/Time/Schedules**

| Date/Time/Schedules (page 29) |  |              |
|-------------------------------|--|--------------|
| Time=                         |  | Hol 8=       |
| Date=                         |  | Hol 9=       |
| UTC Diff=                     |  | Hol 10=      |
| Mon=                          |  | Beg=         |
| Tue=                          |  | End=         |
| Wed=                          |  | Enable=      |
| Thu=                          |  | Htg Rate=    |
| Fri=                          |  | Htg OAT=     |
| Sat=                          |  | Des Htg OAT= |
| Sun=                          |  | Clg Rate=    |
| Hol=                          |  | Clg OAT=     |

| Date/Time/Schedules (page 29) |  |                 |
|-------------------------------|--|-----------------|
| Hol 1=                        |  | Des Clg OAT=    |
| Hol 2=                        |  | DLS Strt Month= |
| Hol 3=                        |  | DLS Strt Week=  |
| Hol 4=                        |  | DLS End Month=  |
| Hol 5=                        |  | DLS End Week=   |
| Hol 6=                        |  | DLS Enable=     |
| Hol 7=                        |  | Max Purge=      |

**Table 23: View Status \ Date/Time**

| Date/Time       |  |                |
|-----------------|--|----------------|
| Time=           |  | DLS Strt Week= |
| Date=           |  | DLS End Month= |
| UTC Diff=       |  | DLS End Week=  |
| DLS Strt Month= |  | DLS Enable=    |

## Commission Unit Navigation

**Table 24: Main Menu \ Commission Unit**

| Commission Unit        | Location            |
|------------------------|---------------------|
| Unit Set-Up            | Table 25 on page 11 |
| Timer Settings         | Table 26 on page 11 |
| SAF Set-Up             | Table 27 on page 11 |
| HtgClg ChgOvr Set-Up   | Table 28 on page 11 |
| Cooling Set-Up         | Table 29 on page 11 |
| Econo Set-Up           | Table 30 on page 12 |
| OA Damper Set-Up       | Table 31 on page 12 |
| Heating Set-Up         | Table 32 on page 12 |
| Dehum Set-Up           | Table 33 on page 12 |
| Humidity Sensor Set-Up | Table 34 on page 13 |
| Energy Rec Set-Up      | Table 35 on page 13 |
| Remote Sensor Set-Up   | Table 36 on page 13 |
| Configurable I/O       | Table 37 on page 13 |
| Alarm/Event Config     | Table 38 on page 14 |

**Table 25: Commission Unit \ Unit Set-Up**

| Unit Set-Up (page 24) |                 |
|-----------------------|-----------------|
| Eng Units=            | Loc SpaceT Cfg= |
| UnitName=             | Emerg Stop=     |

**Table 26: Commission Unit \ Timer Settings**

| Timer Settings (page 94) |                |
|--------------------------|----------------|
| Start Up=                | Tnt Ovrd Incr= |
| Recirculate=             | Post Heat=     |
| Clg Stg Time=            | Low DAT=       |
| Htg Stg Time=            | Service Time=  |
| Zero OA Time=            |                |

**Table 27: Commission Unit \ SAF Set-Up**

| SAF Set-Up (page 45) |               |
|----------------------|---------------|
| SAF Ctrl=            | SAF Flow=     |
| Rem SAF Cap=         | SAF Flow Spt= |
| SAF DuctPress=       | SAF Flow DB=  |
| SAF DSP Spt=         | Bldg Press=   |
| SAF DSP DB=          | BldgSP Spt=   |
| Control Temp=        | BSP DB=       |
| Occ Clg Spt=         | SAF SETUP     |
| Occ Htg Spt=         | Max SAF Hz=   |
| Occ Clg DB=          | Max SAF RPM=  |
| Occ Htg DB=          | Min Clg Cap=  |
| CO2 PPM=             | Max Clg Cap=  |
| CO2SensorSrc=        | SAF Status=   |
| Min SAF PPM=         | SAF1 Status=  |

| SAF Set-Up (page 45) |              |
|----------------------|--------------|
| Max SAF PPM=         | SAF2 Status= |
| Min PPM Cap=         | SAF3 Status= |
| Max PPM Cap=         | SAF4 Status= |
| OA Flow=             | SAF5 Status= |
| OA Flow Spt=         | SAF6 Status= |
| OA Flow DB=          |              |

**Table 28: Commission Unit \ HtgClg ChgOvr Set-Up**

| HtgClg ChgOvr Set-Up |                 |
|----------------------|-----------------|
| Ctrl Temp Src=       | RmtSptLoLmt=    |
| Rem Spt Src=         | RmtSptHiLmt=    |
| Control Temp=        | CalRemSpt@10°C= |
| Occ Clg Spt=         | CalRemSpt@50°F= |
| Occ Htg Spt=         | CalRemSpt@30°C= |
| Occ Clg DB=          | CalRemSpt@86°F= |
| Occ Htg DB=          | DemandShed=     |

**Table 29: Commission Unit \ Cooling Set-Up**

| Cooling Set-Up (page 59) |                 |
|--------------------------|-----------------|
| Circ1 CmpState=          | DAT Clg Spt=    |
| Circ2 CmpState=          | DAT Clg DB=     |
| Circ3 CmpState=          | EF/LC Temp=     |
| Circ1Status=             | LCT Setpoint=   |
| Circ2Status=             | Min LCT Spt=    |
| Circ3Status=             |                 |
| VCmp1 Cap=               | Max LCT Spt=    |
| VCmp1 Cmd=               |                 |
| VCmp1 Rps=               | EffSpaceT=      |
| VCmp2Cap=                | Unocc Clg Spt=  |
| VCmp2Cmd=                | Unocc Diff=     |
| VCmp2 Rps=               | Clg Stg Time=   |
| VCmp3Cap=                | OA Temp=        |
| VCmp3Cmd=                | Clg Lo OAT Lk=  |
| VCmp3 Rps=               | OAT Diff=       |
| C1FCmp1=                 | Clg Reset=      |
| C2FCmp2=                 | Min Clg Spt=    |
| C3FCmp1=                 | Min Clg Spt@=   |
| C1FCmp3=                 | Max Clg Spt=    |
| C2FCmp4=                 | Max Clg Spt@=   |
| C3FCmp3=                 | DXBP LCTSpt=    |
| C1FCmp5=                 | DXBP LCTDB=     |
| C2FCmp6=                 | DXBP LCTSptRst= |
| C3FCmp5=                 | DXBP MinLCTSpt= |
| Control Temp=            | DXBPMnLCTSpt@=  |
| Occ Clg Spt=             | DXBP MaxLCTSpt= |
| Occ Clg DB=              | DXBPMxLCTSpt@=  |
| Disch Air=               |                 |

**Table 30: Commission Unit \ Econo Set-Up**

| Econo Set-Up (page 88) |  |                |
|------------------------|--|----------------|
| Control Temp=          |  | Max Econ Spt@= |
| Occ Clg Spt=           |  | Max OAT Lmt=   |
| Occ Clg DB=            |  | Min OAT Lmt=   |
| Disch Air=             |  | Calibrate OAD= |
| UseDATClgSpt=          |  | Pos Sw Open=   |
| DAT Econ Spt=          |  | Max Sw Diff=   |
| DAT Econ DB=           |  | Pos Sw Close=  |
| Clg Stg Time=          |  | Min Sw Diff=   |
| Econ Chgover=          |  | OAD Sw Status= |
| OA Temp=               |  | OAEOffset=     |
| Chgover Temp=          |  | OADewpoint=    |
| Econo Diff=            |  | OARelHum=      |
| Econo FDD=             |  | OAEnthalpy=    |
| Econ Reset=            |  | RADewpoint=    |
| Min Econ Spt=          |  | RARelHum=      |
| Min Econ Spt@=         |  | RAEnthalpy=    |
| Max Econ Spt=          |  | DATSptEnth=    |

**Table 31: Commission Unit \ OA Damper Set-Up**

| OA Damper Set-Up (page 82) |  |                |
|----------------------------|--|----------------|
| Vent Limit=                |  | PM 25 Reset=   |
| LoFlo VntLmt=              |  | PM25 @ DCVLmt= |
| DCV Limit=                 |  | PM25 @ VntLmt= |
| OAD Positon=               |  | PM 25=         |
| Min OA Pos=                |  | TVOC Reset=    |
| Min OA Src=                |  | TVOC @ DCVLmt= |
| Network Reset=             |  | TVOC @ VntLmt= |
| Net Min OA=                |  | TVOC =         |
| Ext AI Reset=              |  | OA Flow Reset= |
| OA @ MinV/mA=              |  | OA Flow=       |
| OA @ MaxV/mA=              |  | OA Flow Spt=   |
| Ext Singal=                |  | OA Flow DB=    |
| CO2 Reset=                 |  | BSP OA Ovr=    |
| PPM @ DCV Lmt=             |  | Bldg Press=    |
| PPM @ Vnt Lmt=             |  | BldgSP Spt=    |
| CO2 PPM=                   |  | BSP DB=        |
| CO2SensorSrc=              |  |                |

**Table 32: Commission Unit \ Heating Set-Up**

| Heating Set-Up (page 73) |  |                |
|--------------------------|--|----------------|
| Control Temp=            |  | MWU Sensor=    |
| Occ Htg Spt=             |  | StgG1PriState= |
| Occ Htg DB=              |  | StgG2PriState= |
| Disch Air=               |  | StgG3PriState= |
| DAT Htg Spt=             |  | StgGSplState=  |

| Heating Set-Up (page 73) |  |                |
|--------------------------|--|----------------|
| DAT Htg DB=              |  | StgG1DiagCode= |
| EffSpaceT=               |  | StgG2DiagCode= |
| Unocc Htg Spt=           |  | StgG3DiagCode= |
| Unocc Diff=              |  | ModGState=     |
| Htg Stg Time=            |  | ModGDiagCode=  |
| OA Temp=                 |  | ModGErrCode=   |
| Htg Hi OAT Lk=           |  | ModGPhase=     |
| OAT Diff=                |  | ModGErrCode=   |
| Htg Reset=               |  | ModGDiagCode=  |
| Min Htg Spt=             |  | F&BP Method=   |
| Min Htg Spt @=           |  | F&BP ChgOvrT=  |
| Max Htg Spt=             |  | EF/LC Temp=    |
| Max Htg Spt @=           |  | PrhtLCTSpt=    |
| Min DAT Ctrl=            |  | PrhtLCTDB=     |
| Min DAT Limit=           |  |                |

**Table 33: Commission Unit \ Dehum Set-Up**

| Dehum Set-Up (page 67) |  |                  |
|------------------------|--|------------------|
| Dehum Method=          |  | LCT Spt Reset=   |
| Rel Hum 1=             |  | Min LCT Spt=     |
| Rel Hum 2=             |  | Min LCT Spt@=    |
| Hum 1 Spt=             |  | Max LCT Spt=     |
| Hum 2 Spt=             |  | LCTRstRHSpt=     |
| Dewpoint 1 =           |  | LCTRstDptSpt=    |
| Dewpoint 2 =           |  | Max LCT Spt@=    |
| Dewpnt 1 Spt=          |  | Min Reheat Spt=  |
| Dewpnt 2 Spt=          |  | Max Reheat Spt = |
| Rel Hum DB=            |  | Reheat Spt=      |
| Dewpoint DB=           |  | DAT Htg DB=      |
| LCT Setpoint=          |  | Unocc Dehum=     |
| LCT Deadband=          |  |                  |

**Table 34: Commission Unit \ Humidity Sensor Set-Up**

| Humidity Sensor Set-Up (page 94) |  |                 |
|----------------------------------|--|-----------------|
| Hum Sensor 1=                    |  | SpaceDwpnt1=    |
| Hum Sensor 2=                    |  | SpaceRel Hum 2= |
| SpaceRH1Src=                     |  | SpaceDwpnt2=    |
| SpaceRH2Src=                     |  | RARelHum=       |
| SpcHumSensTyp=                   |  | RADewpoint=     |
| SpcHum MinSig=                   |  | OARelHum=       |
| SpcHum MaxSig=                   |  | OADewpoint=     |
| SpaceRel Hum 1=                  |  |                 |

**Table 35: Commission Unit \ Energy Rec Set-Up**

| Energy Rec Set-Up (page 93) |  |           |
|-----------------------------|--|-----------|
| Energy Rec=                 |  | ER LWT=   |
| ER Wheel=                   |  | ER EWT=   |
| ER Whl Cap=                 |  | RARelHum= |
| ER Whl CapCmd=              |  |           |

**Table 36: Commission Unit \ Remote Sensor Set-Up**

| Remote Sensor Set-Up (page 98) |  |                 |
|--------------------------------|--|-----------------|
| Snsr1 ID=                      |  | Config Done=    |
| Snsr2 ID=                      |  | Sensor2 Name=   |
| Snsr3 ID=                      |  | Rem Space T=    |
| Commission Sts=                |  | Rem Space RH=   |
| CommissionMode=                |  | Rem Space CO2=  |
| AllSnsrsReady=                 |  | Rem Space Spt=  |
| Sensor1Sts=                    |  | Rem Occupancy=  |
| Sensor2Sts=                    |  | Snsr2 ID=       |
| Sensor3Sts=                    |  | Sensor2 Addr=   |
| Sensor1 State=                 |  | Snsr2 Alm Sts=  |
| Sensor2 State=                 |  | Sensor2 Cmd=    |
| Sensor3 State=                 |  | Sensor2 State=  |
| Sensor1 Name=                  |  | Snsr2Rdy Sts=   |
| Rem Space T=                   |  | ID Assign Done= |
| Rem Space CO2=                 |  | Config Done=    |
| Rem Space RH=                  |  | Sensor3 Name=   |
| Rem Space Spt=                 |  | Rem Space T=    |
| Rem Occupancy=                 |  | Rem Space RH=   |
| Snsr1 ID=                      |  | Rem Space CO2=  |
| Sensor1 Addr=                  |  | Rem Space Spt=  |
| Snsr1 Alm Sts=                 |  | Rem Occupancy=  |
| Sensor1 Cmd=                   |  | Snsr3 ID=       |
| Sensor1 State=                 |  | Sensor3 Addr=   |
| Snsr1 Rdy Sts=                 |  | Snsr3 Alm Sts=  |
| ID Assign Done=                |  | Sensor3 Cmd=    |
| Config Done=                   |  | Sensor3 State=  |
| Sensor1 Cmd=                   |  | Snsr3 Rdy Sts=  |

| Remote Sensor Set-Up (page 98) |  |                 |
|--------------------------------|--|-----------------|
| Sensor1 State=                 |  | ID Assign Done= |
| Snsr1 Rdy Sts=                 |  | Config Done=    |
| ID Assign Done=                |  |                 |

**Table 37: Commission Unit \ Configurable I/O**

| Configurable I/O (page 101) |  |             |
|-----------------------------|--|-------------|
| ApplyIOChgs=                |  | X6 Cfg=     |
| X1 Cfg=                     |  | Input X6=   |
| Input X1=                   |  | Output X6=  |
| Output X1=                  |  | X7 Cfg=     |
| X2 Cfg=                     |  | Input X7=   |
| Input X2=                   |  | Output X7=  |
| Output X2=                  |  | X8 Cfg=     |
| X3 Cfg=                     |  | Input X8=   |
| Input X3=                   |  | Output X8=  |
| Output X3=                  |  | Output DO1= |
| X4 Cfg=                     |  | Output DO2= |
| Input X4=                   |  | Output DO3= |
| Output X4=                  |  | Output DO4= |
| X5 Cfg=                     |  | Output DO5= |
| Input X5=                   |  | Output DO6= |
| Output X5=                  |  |             |

**Table 38: Commission Unit \ Alarm Event Config**

| Alarm Event Config (page 135) |  |                |
|-------------------------------|--|----------------|
| Hi DAT Limit=                 |  | AlmLogToSD=    |
| Lo DAT Limit=                 |  | Show Events=   |
| Hi RAT Limit=                 |  | EventLogToSD=  |
| Faults=                       |  | Show Events=   |
| Problems=                     |  | EventLogToSD=  |
| Warnings=                     |  | SnapshotsToSD= |

## Unit Maintenance Navigation

**Table 39: Main Menu \ Unit Maintenance**

| Unit Maintenance | Location            |
|------------------|---------------------|
| Operating Hours  | Table 40 on page 14 |
| Air Filters      | Table 41 on page 14 |

**Table 40: Unit Maintenance \ Operating Hours**

| Operating Hours (page 118) |  |             |
|----------------------------|--|-------------|
| Supply Fan=                |  | C1FCmp3=    |
| Ret/Exh Fan=               |  | C2FCmp4=    |
| Cooling=                   |  | C1FCmp5=    |
| Heating=                   |  | C2FCmp6=    |
| 2nd Heating=               |  | C3FCmp1=    |
| Preheat=                   |  | C3FCmp3=    |
| Economizer=                |  | C3FCmp5=    |
| Tnt Override=              |  | Dehumid=    |
| VCmp1=                     |  | Reheat=     |
| VCmp2=                     |  | ER Wheel=   |
| VCmp3=                     |  | ER Preheat= |
| C1FCmp1=                   |  | UV Lights=  |
| C2FCmp2=                   |  |             |

**Table 41: Main Menu \ Air Filters**

| Air Filters (page 114) |  |                 |
|------------------------|--|-----------------|
| MainFiltrSpt1=         |  | MainFiltrSw=    |
| MainFiltrPres1=        |  | FinalFiltrSpt=  |
| MainFiltrSpt2=         |  | FinalFiltrPres= |
| MainFiltrPres2=        |  | FinalFiltrSw=   |

# Field Wired Inputs

Rebel Applied units are available with several control schemes which may require low voltage field wiring. Use the Unit Specific Electrical Schematics to determine which control connections will be required for installation. Check unit specific electrical documentation in the door of the unit's control panel. Figure 4 is a graphical representation of TB2 and Table 42 shows the possible field connections that can be made.

Figure 4: Graphical Representation of TB2

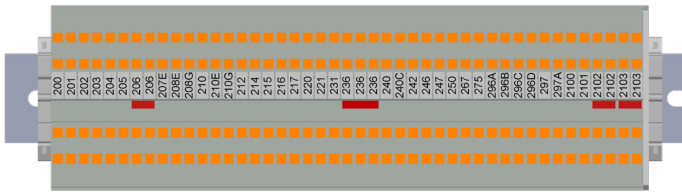


Table 42: Potential Field Connections and Locations on TB2

| Terminal Block Number | Description  | Signal          |
|-----------------------|--|-----------------|
| 200                   | Power  | 24V AC          |
| 201                   | Signal for Tenant Override   | Contact Closure |
| 202                   | Condensate Overflow Switch Contact 1                               | Contact Closure |
| 203                   | Condensate Overflow Switch Contact 2 & feed into SD2 E-stop series | Contact Closure |
| 204                   | Feed from SD2 into E-Stop Series                                   | Contact Closure |
| 205                   | Field Provisions for E-Stop  | Contact Closure |
| 206                   | Field Provisions for E-Stop  | Contact Closure |
| 207E                  | Relative Humidity Sensor #1 (ZRH1)                                 | 4-20mA          |
| 208E                  | Humidity Sensor  | 4-20mA          |
| 208G                  | Relative Humidity Sensor #2 (ZRH2)                                 | 4-20mA          |
| 210                   | Space Temperature Sensor 1   | Thermistor      |
| 210E                  | Space Temperature Sensor 2   | Thermistor      |
| 210G                  | Space Temperature Sensor 3   | Thermistor      |
| 212                   | Set point Adjustment, Wallstat                                     | Signal          |
| 214                   | CO2 / Ext OA Reset   | 0-10V DC        |
| 215                   | Alarm Output   | 24VAC relay     |
| 216                   | Alarm Return   | 24VAC relay     |
| 217                   | Fan Operation  | 24VAC relay     |
| 220                   | Freezestat Sensor Terminal 1                                       | Contact Closure |
| 221                   | Freezestat Sensor Terminal 2                                       | Contact Closure |
| 231                   | Alarm Reset  | Contact Closure |
| 236                   | Controller Common  |                 |

| Terminal Block Number | Description                           | Signal          |
|-----------------------|---------------------------------------|-----------------|
| 240                   | Local / Remote Status                 | Relay output    |
| 240C                  | System Ready Output                   | Relay output    |
| 242                   | Cooling system Interlock (From Field) | Contact Closure |
| 246                   | Reheat Valve Cmd                      | 0-10V DC        |
| 247                   | Cooling Capacity Input                | 0-10V DC        |
| 250                   | Cooling Actual Capacity Output        | 0-10V DC        |
| 267                   | SAF1 Capacity Cmd (From Field)        | 0-10V DC        |
| 275                   | EF Capacity Cmd (From Field)          | 0-10V DC        |
| 296A                  | Return Air SD Aux Contact             | Relay output    |
| 296B                  | Return Air SD Aux Contact             | Relay output    |
| 296C                  | Supply Air SD Aux Contact             | Relay output    |
| 296D                  | Supply Air SD Aux Contact             | Relay output    |
| 297                   | Passive Ventilation Input             | Contact Closure |
| 297A                  | Passive Ventilation Input             | Contact Closure |
| 2100                  | Smoke Purge - Purge                   | Contact Closure |
| 2101                  | Smoke Purge - Pressurize              | Contact Closure |
| 2102                  | Smoke Purge - Vent                    | Contact Closure |
| 2103                  | Smoke Purge - Shutdown                | Contact Closure |

## MicroTech Field Wiring

The MicroTech unit controller can be connected to a variety of field installed sensors.

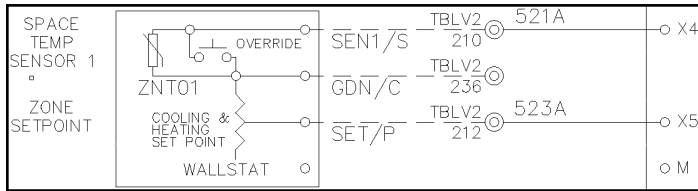
**Table 43: Field Installed Sensor Part Numbers**

| Sensor  | Daikin Applied PN       |
|---|-------------------------|
| Space Sensor with Tenant Override   | 113117701               |
| DDC Space Sensor with Set point Adjust and Tenant Override                  | 910143408               |
| Combo DDC Temp and Humidity Sensor with Setpoint Adjust and Tenant Override | 910191961               |
| Communicating Network Space Sensors   | 910279216 and 910278050 |
| Space Humidity Sensor   | 910202119               |
| Wall Mounted CO2 Sensor   | 107287012               |
| Duct Mounted CO2 Sensor   | 910111672               |

## Space Temperature Sensors

The Rebel Applied MicroTech works with 10kohm Type 2 thermistors and can support up to 3 space sensors. These sensors can drive cooling and heating based on the highest, lowest, or average space sensor reading.

**Figure 5: Space Temperature Sensors Wiring**



## Communicating Network Space Sensors

The MicroTech unit controller can be connected to a Network of the 3 space sensors as either a temperature sensor only or a temperature, humidity and CO2 combo sensor. Each Sensor comes with a backlit LCD screen to show current space conditions, allow set point adjustment and commands.

**Table 44: Communication Network Space Sensors**

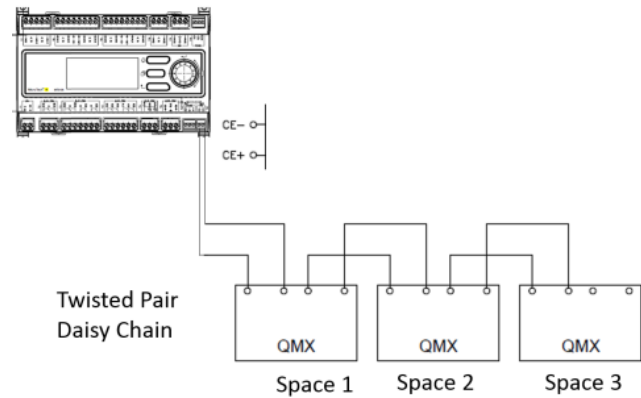
| Sensor  | Daikin Applied PN |
|---|-------------------|
| Network Combo Temp-Hum-CO <sub>2</sub> Sensor | 910278050         |
| Network Temperature Sensor                    | 910279216         |

**Figure 6: Temperature Sensor**



The MicroTech can support up to 3 Network (QMX) sensors wired to the Process Bus terminals with a daisy chain twisted pair.

**Figure 7: Wired Network Sensor Example**

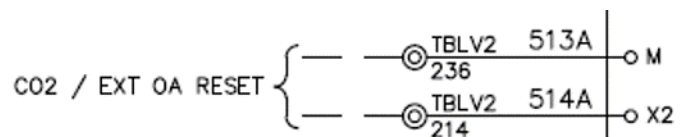


**NOTE:** The sensor is available in English units only and does not show SI units.

## IAQ/OA Flow

All units equipped with 100%, 0-30% OA or 0-100% OA Economizer dampers can be supplied with outdoor airflow measuring stations. Refer to the wiring diagram in the Appendix at line 901 for wiring details on OA flow stations. Additionally, these variations can also be provided with a field mounted CO2 sensor for Demand Control Ventilation. CO2 sensors are wired to the LVTB2 in the low voltage panel at terminal 214. Demand Control Ventilation can also be performed using the Communicating Network sensors. See [Table 151 on page 177](#).

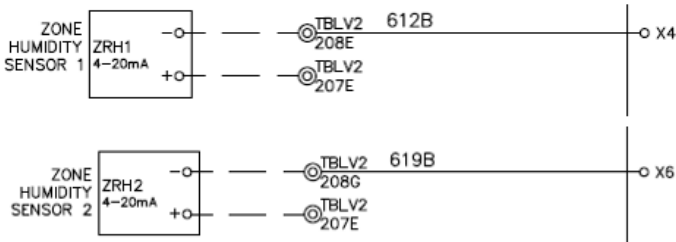
**Figure 8: CO2/OA Wiring Diagram**



## Humidity Sensors

The MicroTech will support up to 2 remote, field wired remote mounted humidity sensors and two factory installed Outdoor and Return Air Humidity Sensors. Humidity sensors are used for economizer control, dehumidification control, and for monitoring via a Building Automation System. See Table 79 on page 94 and refer to Table 68 on page 67.

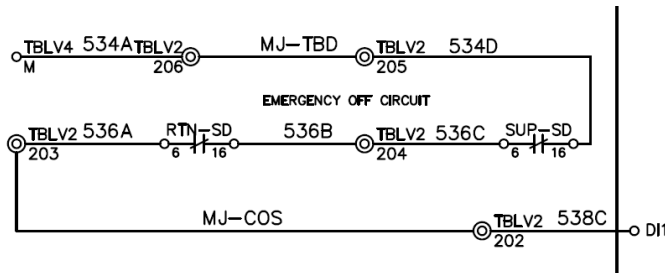
Figure 9: Humidity Sensors Wiring



## Emergency Off Circuit

The Emergency Off Circuit will shut down the unit when the Digital Input is open. This circuit contains the smoke detector and field wired emergency off terminals.

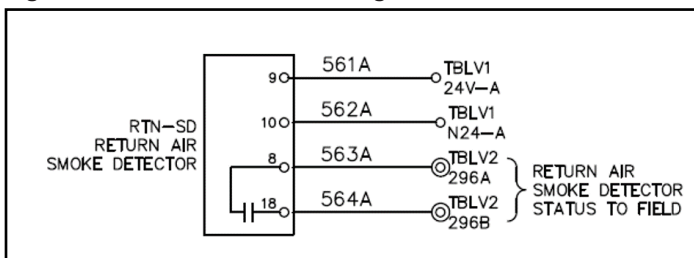
Figure 10: Emergency Off Circuit Wiring



## Smoke Detectors

The Supply and Return Air Smoke Detectors have Auxiliary outputs from Pin 8 and 18 on the detector that are available on the TBLV2 Terminals. These contacts provide field status and are available on TBLV2 terminals 296A and 296B. Because the smoke detector is wired to the Emergency Off circuit, the unit will shut off if smoke is detected.

Figure 11: Smoke Detector Wiring



## Tenant Override

Tenant Override allows manually initiate mode that overrides scheduling and runs the unit in a temporary occupied mode during normally unoccupied periods.

Figure 12: Tenant Override Wiring



## Ventilation Override and Smoke Purge

The optional Ventilation Override Smoke Purge sequence provides (4) field wire terminal block inputs that allow override of unit operation during an emergency control scenario. This control occurs with hard wired relays outside of the MicroTech. The inputs provide an override function to Ventilate, Pressurize, or Purge.

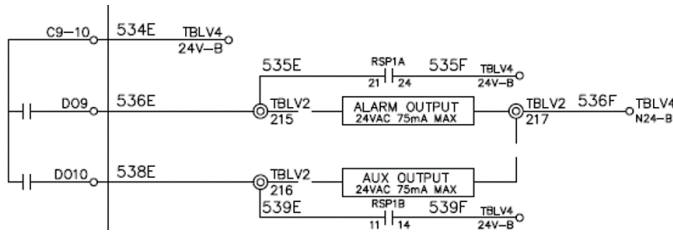
Table 45: TBLV2 Terminal Sequence

| Action         | TB LV2 Terminal | Sequence   |
|----------------|-----------------|--|
| Unit Shut Down | 2103            | The unit must be shut down to initiate the emergency override functions.   |
| Ventilate      | 2102            | When the ventilate contact is active, the Outdoor Air Damper is drive open to 100%.  |
| Pressurize     | 2101            | When the Pressurize contact is active, the Outdoor Air damper is driven open to 100% and the supply fan ramps to the SAF Vent Speed. This is adjustable in the Commissioning SAF Set-up menu.                      |
| Purge          | 2100            | When the Pressurize contact is active, the Return Air damper is driven open to 100% and the Relief fan, return or exhaust) ramps to the RFEF Vent Speed. This is adjustable in the Commissioning RFEF Set-up menu. |

## Alarm Output and Auxiliary Output

MicroTech has an Alarm Output contact, DO9, that is available on TBLV2 Terminals 215,217 that provides a digital output anytime an alarm is active on the controller. MicroTech also has an Auxiliary Output contact, DO10, that is available on TBLV2 Terminals 216,217 that can be configured to provide a digital output anytime the fan is operational or to be used as a VAV active signal to drive boxes open during morning warm-up. To configure DO10, review [Table 129 on page 160](#).

**Figure 13: Alarm/Auxiliary Outputs Wiring**



# Temporary Operations

## Manual Unit Operation

**⚠ WARNING**

Only qualified personnel should install, operate and service the equipment and that improper adjustment of settings and operation by an unqualified person could result in property damage, injury, or death.

Manual Control can be initiated during start up to control individual features of the air handling system independent of the control sequence. Place the unit into Manual Control mode through the MicroTech Keypad menu - Main Menu\Manual Control\Manual Ctrl = Manual. Once in manual control, you can activate fans and compressors manually, check damper operation, etc.

**NOTE:** Manual operation is not intended for extended operation beyond troubleshooting or initial start-up.

**Table 46: Manual Control**

| Menu Display Name | Default | Range             | Description  |
|-------------------|---------|-------------------|--|
| Manual Ctrl=      | Normal  | Normal<br>ManCtrl | Manual Ctrl is an adjustable item that allows the unit to enter manual control mode. Manual Ctrl will be automatically set back to 'Normal' if any fault alarm is active, A2L mitigation sequence is active, or 240 minutes have expired after Manual Ctrl was set to 'ManCtrl'. |
| Supply Fan=       | Off     | Off<br>On         | Supply Fan is an adjustable item that manually turns the fan on.   |
| SAF Cap Cmd=      | 0%      | 0-100%            | SAF Cap Cmd is an adjustable item that manually drive the supply fan to a capacity.  |
| Exh Dampers=      | 0%      | 0-100%            | Exh Dampers is an adjustable item that sets the exhaust damper position if the unit is equipped with a modulating exhaust damper.  |
| Ret/Exh Fan=      | Off     | Off<br>On         | Ret/Exh Fan is an adjustable item that manually turns on the Return or Exhaust Fan.  |
| RFEF Cap Cmd=     | 0%      | 0-100%            | RFEF Cap Cmd is an adjustable item that manually sets the Return or Exhaust Fan capacity   |
| OADamper Pos=     | 0%      | 0-100%            | OADamper Pos is an adjustable item that manually sets the outdoor air damper position capacity.  |
| CW Valve=         | 0%      | 0-100%            | CW Valve is an adjustable item that manually sets the capacity of the chilled water control valve.   |
| Heat Enable       | Off     | Off<br>On         | Heat Enable is an adjustable item that manually turns on the primary heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.  |
| Htg Valve=        | 0%      | 0-100%            | Htg Valve is an adjustable item that manually sets the capacity of the hot water or steam control valve. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.  |
| SCR Capacity=     | 0%      | 0-100%            | SCR Capacity is an adjustable item that manually sets the capacity of the SCR electric heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.  |
| F&BP Damper=      | 0%      | 0-100%            | F&BP Damper is an adjustable item that manually sets the capacity of the Face and Bypass Damper.   |
| ModPrhtVlv=       | 0%      | 0-100%            | An adjustable item that manually controls the capacity of preheat hot water or steam valve.  |
| ModPrhtDmpr=      | 0%      | 0-100%            | An adjustable item that manually controls the capacity of preheat damper.  |
| Htg Stg 1=        | 0%      | 0-100%            | An adjustable item that manually controls the capacity of preheat damper.  |
| Htg Stg 1=        | Off     | Off<br>On         | Htg Stg 1 is an adjustable item that manually turns on stage 1 of heat in a staged heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.  |
| Htg Stg 2=        | Off     | Off<br>On         | Htg Stg 2 is an adjustable item that manually turns on stage 2 of heat in a staged heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.  |

| Menu Display Name | Default | Range     | Description   |
|-------------------|---------|-----------|---|
| Htg Stg 3=        | Off     | Off<br>On | Htg Stg 3 is an adjustable item that manually turns on stage 3 of heat in a staged heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.         |
| Htg Stg 4=        | Off     | Off<br>On | Htg Stg 4 is an adjustable item that manually turns on stage 4 of heat in a staged heater. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter.         |
| ER Wheel=         | Off     | Off<br>On | ER Wheel is an adjustable item that manually turns on the energy recovery wheel.  |
| ER Whl CapCmd=    | 0%      | 0-100%    | ER Whl CapCmd is an adjustable item that manually sets the capacity the energy recovery wheel speed.  |
| ERBP Dmpr Cl=     | Off     | Off<br>On | ERBP Dmpr Cl is an adjustable item that manually closes the Energy recovery wheel bypass damper.  |
| ERBP Dmpr Op=     | Off     | Off<br>On | ERBP Dmpr Op is an adjustable item that manually opens the Energy recovery wheel bypass damper.   |
| SCR Preheat=      | 0%      | 0-100%    | SCR Preheat is an adjustable item that manually sets the capacity of the SCR Preheat defrost coil. The SAF Capacity must be greater than the Effective Min SAF Capacity to adjust this parameter. |
| Alm Output=       | Off     | Off<br>On | Alm Output is an adjustable item that manually turns on the alarm output.   |
| Aux Output=       | Off     | Off<br>On | Aux Output is an adjustable item that manually turns on the Auxiliary output DO10.  |
| EconStatusOut=    | Off     | Off<br>On | An adjustable item that manually turn on/off economizer status output.  |
| RelDmprCls=       | Off     | Off<br>On | RelDampCls is an adjustable item that manually turns on the Relief Damper Close output.   |

**Table 47: Cmp Circ Man Ctrl**

| Menu Display Name | Default | Range                   | Description   |
|-------------------|---------|-------------------------|---|
| Manual Ctrl=      | Normal  | Normal<br>ManCtrl       | Manual Ctrl is an adjustable item that allows the unit to enter manual control mode.  |
| Evac/ChrgMode=    | Off     | Off<br>Circ1<br>AllCirc | Evac/ChrgMode is an adjustable item that manually turns on crankcase heaters and opens expansion valves for evac/charging purposes. |
| Circ1 OAF1=       | Off     | Off<br>On               | Circ1 OAF1 is an adjustable item that manually turns the outdoor fan 1 on for circuit 1.  |
| C1OAF1Cap=        | 0%      | 0-100%                  | C1OAF1Cap is an adjustable item that manually controls capacity of circuit 1 outdoor air fan.                                       |
| Circ1 OAF2=       | Off     | Off<br>On               | Circ1 OAF2 is an adjustable item that manually turns the outdoor fan 2 on for circuit 1.  |
| C1OAF2Cap=        | 0%      | 0-100%                  | C1OAF2Cap is an adjustable item that manually controls capacity of circuit 1 outdoor air fan.                                       |
| VCmp1 =           | Off     | Off<br>On               | VCmp1 is an adjustable item that manually turns on the Variable Compressor 1.   |
| VCmp1 Cmd=        | 0%      | 0-100%                  | VCmp1 Cmd is an adjustable item that manually sets the capacity of the variable compressor 1.                                       |
| C1FCmp3=          | Off     | Off<br>On               | C1FCmp3 is an adjustable item that manually turns on the fixed speed compressor.  |
| CondSol1 Circ1=   | Off     | Off<br>On               | An Adjustable item that manually turns circuit 1 condenser splitter valve 1 on/off.   |
| C1 EVI1 Cap=      | 0%      | 0-100%                  | An adjustable item that manually adjusts the capacity of circuit 1 indoor expansion valve.  |
| C1 EVO1 Cap=      | 0%      | 0-100%                  | An adjustable item that manually adjusts the capacity of circuit 1 outdoor expansion valve.   |
| 4WV1=             | Off     | Off<br>On               | An adjustable item that manually opens/closes circuit 1 4-way valve.  |
| DFAuxHtgOut=      | Off     | Off<br>On               | DFAuxHtgOut is an adjustable item that manually opens/closes defrost digital output, i.e. the roof panel heater (3-17 tons only).   |
| MHG1Rht Valve=    | 0%      | 0-100%                  | MHG1Rht Valve is an adjustable item that manually sets the capacity of the modulating hot gas reheat valve.                         |
| RH1 Bleed Valve=  | Off     | Off<br>On               | RH1 Bleed Valve is an adjustable item that manually opens/closes the bleeder valve of the hot gas reheat coil.                      |

## Temporary Operation for Heating and Cooling

For **Temporary Heating and Cooling** operation during the construction or prior to building occupancy follow these steps.

**NOTE:** This temporary control works on all units with a Return Air Opening (and not 100% OA configured equipment) and controls to maintain the return air temperature at the set point before space sensors or additional controls are available. It is not intended to directly control humidity or building pressure.

1. Be prepared to record the original settings on paper for each of the following sets. You will need to revert the settings to the defaults prior to final commissioning.
2. Configure for Zone Control: For Temporary Heating and Cooling operation you will need to configure the MicroTech for Zone Control operation using the keypad menu.
  - a. Enter Password 6363
  - b. Navigate: Main Menu\Advanced Menu\Unit Configuration (you will need to enable the advanced menu in the service menu)
  - c. Set Control Type = Zone Temperature Control (ZTC)
  - d. Scroll to the top save settings. The controller will cycle power
3. Configure for RAT; set temporary cooling or heating set point
  - a. Enter Password 6363
  - b. Navigate: Main Menu\Commission Unit\Htg/Clg ChgOvr Set-Up
  - c. Set Ctrl Temp Src = RAT
  - d. Set OccClg Spt = desired set point for temporary cooling
  - e. Set Occ Htg Spt= desired set point for temporary heating
  - f. Return to Main Men
  - g. Set-Up OA Damper
  - h. Navigate: Main Menu\Commission Unit\OA Damper Set-Up
  - i. Set Vent Limit = 0%
  - j. Return to Main Menu
4. Configure for Cooling or Heating
  - a. Navigate: Main Menu\ Quick Menu
  - b. Set Ctrl Mode = CoolOnly for Cooling Operation OR Heat for Heating operation
  - c. Set Occ Mode = Occ.
5. Revert to original control settings once temporary operation is complete.

## Refrigerant Charging and/or Evacuation

When evacuating and charging refrigerant, ensure all necessary valves are open to prevent trapping refrigerant in the system. This can be done manually by navigating to **Main Menu\Cmp Circ Man Ctrl**. Some units are equipped with an **Evac/ChrgMode** menu selection, which will automatically set states for evacuation and/or charging.

### Evac/ChrgMode

If the unit controller is equipped with **Evac/ChrgMode**, the unit must be in the OFF state to activate.

Initiating **Evac/ChrgMode** will set the unit to the following states:

- Compressors are locked out from operation.
- Unit controller commands the following components to the stated positions in [Table 48](#).

**Table 48: Evac/ChrgMode States**

| Component                | Description  | State                                  |
|--------------------------|--|--|
| LSCRht Valve             | (Liquid Sub-Cool Reheat) (stepper motor)               | 50% Open                               |
| MHGRht Valve             | (Mod Hot-Gas Reheat) (stepper motor)                   | 50% Open                               |
| EHGBP1 Cap, EHGBP2 Cap   | -  | 100% Open                              |
| CondSol1 C1, CondSol2 C1 | (C1 (Condenser Splitter) solenoid valve(s))            | Open                                   |
| CondSol1 C2, CondSol2 C2 | (C2 (Condenser Splitter) solenoid valve(s))            | Open                                   |
| CondSol1 C3, CondSol2 C3 | (C3 (Condenser Splitter) solenoid valve(s))            | Open                                   |
| C1 EVI1Cap, C1 EVI2 Cap  | (Electronic Expansion Valves, Indoor) (stepper motor)  | 100% Open                              |
| C2 EVI1Cap, C3 EVI2 Cap  | (Electronic Expansion Valves, Indoor) (stepper motor)  | 100% Open                              |
| C3 EVI1Cap, C3 EVI2 Cap  | (Electronic Expansion Valves, Indoor) (stepper motor)  | 100% Open                              |
| C1 EVO Cap               | (Electronic Expansion Valves, Outdoor) (stepper motor) | 100% Open                              |
| C2 EVO Cap               | (Electronic Expansion Valves, Outdoor) (stepper motor) | 100% Open                              |
| C3 EVO Cap               | (Electronic Expansion Valves, Outdoor) (stepper motor) | 100% Open                              |
| 4WV1, 2, 3               | (4-way valve)  | Off<br>Leave in normal (cooling) state |
| CCH1, 2, 3               | (Variable Compressor Crank Case Heaters)               | ON                                     |
| RH Bleed Valve           | -  | Open                                   |

**NOTE:** The unit will only display the menu items it is configured for.

Leaving the unit in **Evac/ChrgMode** sets the unit to the following states:

- Valves and crank case heaters are returned to their normal states.
- There will be a delay before allowing compressors to be turned on. This allows valves to return to their normal state.

### ***Evacuating Refrigerant Charge***

1. Navigate to **Main Menu\Cmp Circ Man Ctrl** and place unit into **Evac/ChrgMode**.
2. If **Evac/ChrgMode** is not available on the unit controller, manually set all components to the states defined in "[Evac/ChrgMode](#)" on page 22.
3. Reclaim Refrigerant.

### ***Charging the System with Refrigerant***

1. Navigate to **Main Menu\Cmp Circ Man Ctrl** and place unit into **Evac/ChrgMode**.
2. If **Evac/ChrgMode** is not available on the unit controller, manually set all components to the states defined in "[Evac/ChrgMode](#)" on page 22.
3. Charge unit to value listed on the unit data plate.



#### **WARNING**

Never charge the unit with a refrigerant type other than what is listed on the data plate. Charging with an unauthorized refrigerant type could lead to property damage, serious personal injury, or death.



#### **WARNING**

Never perform maintenance to the refrigeration system unless refrigerant charge has been completely evacuated, as property damage, serious personal injury, or death may occur.

# Unit Set-Up

## Unit Set-Up

The units of measure can be set to English or SI units. General unit set-up configurations are used to adjust the MicroTech controller's units of measure: Unit Name, Space Temperature Configuration, and Emergency Stop control.

### Unit Name

A customized Unit Name can be entered. This helps identify each unit when more than one unit is connected to a single remote HMI. Example: RTU-1

### Local Space Temperature Configuration

More than one Local Space Temperature Sensor can be connected to the MicroTech. This configuration sets which sensor will drive the unit operation; either Sensor 1, Sensor 2, sensor 3 or Minimum value, Maximum value, or Average value.

### Emergency Stop

The Emergency Stop configuration determines how the MicroTech will resume operation after an emergency off signal. "ManClr" requires a cycling of the power at the disconnect. When set to "AutoClr" the unit will resume operation once the emergency off signal disappears.

## Unit Set-Up Menu

**Table 49: Main Menu \ Commission Unit \ Unit Set-Up**

| Menu Display Name | Default | Range  | Description   |
|-------------------|---------|--|---|
| Eng Units         | English | English<br>SI                                | Eng Units is an adjustable item to indicate if the unit is to display English or Metric units of measure.   |
| Unit Name         | -       | -  | Unit Name is an adjustable item that allows each controller to be given a unique name. This may be useful when multiple units are connected to a single remote HMI.   |
| Loc SpaceT Cfg    | Sens1   | Min<br>Max<br>Avg<br>Sens1<br>Sens2<br>Sens3 | Loc SpaceT Cfg is an adjustable item that allows the user to select which space temperature sensor will be used as the effective space temperature sensor. MicroTech can be equipped with up to 3 space sensors, where the Min (lowest reading), Max (Highest Reading), Average (average reading) or a specific sensor can be used as the effective space sensor. |
| Emerg Stop        | ManClr  | ManClr<br>AutoClr                            | Emerg Stop is an adjustable item that sets if the unit requires a manual reset after an emergency stop or if it will automatically restart once the emergency signal does not exist.  |

## Enable the Unit

### Control Mode

The unit heating and cooling can be set up for automatic heat/cool, heating only, cooling only, fan only, or accept network commands based on a network signal by setting the Control Mode parameter. Also the entire unit may be disabled by the Control Mode.

#### Off

When Control Mode is set to "OFF," the Unit Status is "OffMan" and the unit is completely disabled, including unoccupied heating (night set back) and unoccupied or unoccupied cooling (night set up) operation.

#### Heat Only

When Control Mode is set to "HeatOnly," heating operation is allowed to operate as required to maintain the heating setpoints. Cooling operation is disabled (Cooling Status is "OffMan").

#### Cool Only

When Control Mode is set to "CoolOnly," cooling operation is allowed to operate as required to maintain the cooling setpoints. Heating operation is disabled (Heating Status is "OffMan").

#### Fan Only

When Control Mode is set to "FanOnly," the fans are allowed to operate but cooling and heating operation is disabled (Cooling Status and Heating Status are "OffMan").

#### Heat Cool

When Control Mode is set to "Heat/Cool," both cooling and heating operation are allowed to operate as required to maintain the cooling and heating setpoints.

#### Auto

When Control Mode is set to "Auto," unit operation will be allowed but Control Mode will have no other effect on unit operation. Cooling and heating operation will depend on Net App Mode.

## Net App Mode

The unit heating and cooling can be set up for automatic heat/cool, heating only, cool only, or fan only operation based on a network signal by setting the Control Mode parameter to "Auto/Net". With the Control Mode parameters set to "Auto/Net," the heat/cool, cool only, heat only, fan only decision is determined by the Net App Mode. The Net App Mode is set by a signal. The following sections describe the five available Net App Mode selections.

**NOTE:** The Net App Mode has no effect on the unit operation unless the Control Mode parameter is set to "Auto/Net."

### Net App Mode - Off

When the Net App Mode is set to "OFF," the Unit Status is "OffNet" and the unit is completely disabled, including unoccupied heating (night set back) and unoccupied or unoccupied cooling (night set up) operation.

### Net App Mode - Heat Only

When the Net App Mode is set to "HeatOnly," heating operation is allowed to operate as required to maintain the heating setpoints. Cooling operation is disabled (Cooling Status is "OffNet").

### Net App Mode - Cool Only

When the Net App Mode is set to "CoolOnly," cooling operation is allowed to operate as required to maintain the cooling setpoints. Heating operation is disabled (Heating Status is "OffNet").

### Net App Mode - Fan Only

When the Net App Mode is set to "FanOnly," the fans are allowed to operate but cooling and heating operation is disabled (Cooling Status and Heating Status are "OffNet").

### Net App Mode - Auto

When the Net App Mode is set to "Auto," heating and cooling operation are allowed to operate as required to maintain the heating and cooling setpoints.

**NOTE:** Control Mode can be viewed and changed in the Main Menu, Quick Menu, and Unit Status/Setting MenuOccupancy

**Occupancy Mode** is a configurable item that determines the current unit mode. Settings can be, Occ (Occupied), Unocc (Unoccupied), TntOvrd (Tenant Override), or Auto/Net (Auto change based on network or schedule).

## Occupied Operation

During **Occupied Operation**, the unit starts and runs continuously, cooling, dehumidifying and heating as required to maintain the occupied setpoints.

## Unoccupied Operation

During **Unoccupied Operation** the unit operates normally except that the Minimum OA position is always set to zero so that the damper is closed to the outdoor air.

**NOTE:** For 100% OA units, the damper will be 100% open when the unit is in Unoccupied Operation.

- **Unoccupied Cooling:** Unoccupied operation is initiated if the space sensor is reliable, the space temperature is greater than the Unoccupied Cooling Setpoint, and the Unoccupied Cooling Setpoint is set lower than its maximum setting. In this case, the unoccupied source indicates "UnoccClg".
- **Unoccupied Heating:** Unoccupied operation is initiated if the space sensor is reliable, the space temperature is less than the Unoccupied Heating Setpoint, and the Unoccupied Heating Setpoint is set higher than its minimum setting. In this case, the Unoccupied Source indicates "UnoccHtg".

- **Unoccupied Dehumidification:** Dehumidification may be initiated in the unoccupied mode only if Dehumidification Method is not set to Always or None and Unoccupied Dehumidification is set to Yes on the keypad. When this is the case and the humidity goes high the unit transitions in the normal manner through Start up and Recirc to Fan Only and then into the Dehumidification Mode. In this case, the UnoccSrc= parameter indicates “Unocc Dehum”.

## Determining Occupancy Source

Occupancy can be driven by a number of sources: Network Schedule, Internal Schedule, a preprogrammed event, Manual Control of Occupancy, a remote wired switch, a Building Automation System or a Temperature Sensor Override.

- **Schedule:** Occupancy can be driven off of a schedule either through the network or using the internal schedule function on MicroTech.
  - **Network:** When occupancy is set to NetSchd, this means that occupancy is being driven to occupancy due to a network schedule.
  - **Internal:** When occupancy is set to IntSchd, this means that occupancy is being driven to occupancy due to the internal schedule in the unit controller.
  - **One Event:** When occupancy is set to OneEvt, this means that occupancy is being driven to occupancy due to a preprogrammed, scheduled event in the unit controller.
- **Manual Occupancy:** Occupancy can be driven manually to occupied, at the MicroTech controller interface, via a contact closure of a switch or via a Building Automation network.
  - **Occupancy Mode:** Occ Mode is when the occupancy has manually been set to Occ at the unit controller.
  - **Remote Switch:** When the unit is in occupancy due to a field supplied external time clock or a tenant override switch in the form of a set of dry contacts is closed across terminals 200 and 201 on the unit field terminal block TB2.
  - **Network:** When an OccManCmd is shown for occupancy status, the network is sending a manual occupied signal.
- **Tenant Override:** Tenant override is when the unit occupancy status is overridden from unoccupied to occupied operation for a override timer, and adjustable timer from 0-300 min.
  - **TStat Tenant Override:** The TStat Tenant Override (TstatTO), status is occupancy override due to the tenant override button on the any zone thermostat being pushed and held for at least 1 second.
  - **ManTenant Override:** Manual Tenant Override (ManTO) status is occupancy override due to the unit is manually set to occupied at the unit controller and the override timer is set to a non-zero value.
  - Tenant Override can be set to not be activated by any space sensors by setting the TOTime = 0min and by setting the TOSensorSrc = None
  - The TOTime entry on the keypad can also be manually

set to a non-zero value. In this case the value begins timing down from the edited value.

- Tenant Override operation may be terminated by manually setting the Tenant Override parameter on the keypad to zero or by disabling the unit.

## Determining Unoccupied Source

Unoccupied operation is allowed when a valid space temperature sensor(s) is present.

- **Unoccupied Dehumidification:** Unoccupied operation is enabled with the Unocc Dehum in the Dehumidification set-up menu is set to Yes and Dehum Method is not set to Always or None. In order for unoccupied operation to be performed a valid space humidity sensor must be connected to the unit and configured in the Humidity Sensor set up menu. During unoccupied dehumidification, the unit will activate the unit with the outside air damper closed and will start cooling plus dehumidification operation to control the space sensor relative humidity, or dew point setpoint. Refer to the Dehumidification section for details on configuring the dehumidification method, and sensor setpoints. In this case, the Unoccupied Source indicates “UnoccDehum”.
- **UnoccClg:** Unoccupied operation is initiated if the space sensor is reliable, the space temperature is greater than the Unoccupied Cooling Setpoint, and the Unoccupied Cooling Setpoint is set lower than its maximum setting. In this case, the unoccupied source indicates “UnoccClg”.
- **Unocc Htg:** Unoccupied operation is initiated if the space sensor is reliable, the space temperature is less than the Unoccupied Heating Setpoint, and the Unoccupied Heating Setpoint is set higher than its minimum setting. In this case, the Unoccupied Source indicates “UnoccHtg”.
- **Internal Optimal Start:** Unoccupied operation is enabled due to an internal optimal start schedule being activated. In this case, the Unoccupied Source indicates “IntOptStrt”.
- **Network Optimal Start:** Unoccupied operation is enabled due to a network optimal start schedule being activated. In this case, the Unoccupied Source indicates “NetOpStrt”.

## Occupancy Menu

Table 50: Main Menu \ View Status \ Occupancy

| Menu Display Name | Default  | Range   | Description   |
|-------------------|----------|---|---|
| Occupancy         | -        | Occ<br>Unocc<br>TntOvrD   | Occupancy is a status only item that displays the current occupancy status. Occupancy can be one of three values, Occupied(Occ), Unoccupied(Unocc) and Tenant Override (TntOvrD).                         |
| Occ Mode          | Auto/Net | Occ<br>Unocc<br>TntOvrD<br>Auto/Net   | Occ Mode is an adjustable item that sets the occupancy mode for manual occupied and unoccupied operation, or for automatic operation based on a time schedule input, or manual tenant override operation. |
| OccSrc            | -        | None<br>NetSchd<br>IntSchd<br>OneEvt<br>RemoteSW<br>NetManCmd<br>OccMode<br>TstatTO<br>ManTO<br>UnitDsblD                   | OccSrc is a status only item which indicates the input source or function that is responsible for setting the Occupancy parameter to "Occ" or "TntOvrD."  |
| NetOccManCmd      | -        | Occ<br>Unocc<br>TntOvrD<br>Standby<br>Auto  | A status only item that displays the current Network Occupied Manual Command.   |
| UnoccSrc          | -        | UnoccDehum<br>Unocc Clg<br>UnoccHtg<br>IntOptStrt<br>NetOptStrt<br>IntPurge<br>NetPurge<br>None<br>A2LSnsrPrb<br>A2LLeakPrb | UnoccSrc is a status only item which indicates the input source or function that is responsible for running the unit while the Occupancy parameter to "Unocc."  |
| Tnt Ovrde Tm      | 0        | 0-300min  | Tnt Ovrde Time is an adjustable item which indicates the amount of time remaining for unit operation since tenant override operation was activated.   |
| TOSensorSrc       | Any      | None<br>Sensor1<br>Sensor2<br>Sensor3<br>Any  | TOSensorSrc is an adjustable item which indicates which space sensor can drive tenant override. MicroTech 4 can support up to 3 space sensors with tenant override.                                       |

## Scheduling

The unit can be scheduled for operation by using the following three methods:

- Unit internal time scheduling functions
- External time clock function
- Network time scheduling function

Provided the unit is not locally or remotely disabled, the unit operates when any of these scheduling functions is calling for occupied operation. Conversely, the unit enters the unoccupied mode when all of these scheduling functions are calling for unoccupied operation. Therefore, any unused scheduling functions should be set for continuous unoccupied operation.

### Date and Time

The controller uses the **Date and Time** to execute its internal scheduling functions. The current Time and Date will not be lost if the unit is turned off for up to forty-eight hours. The Time and Date are adjustable from the keypad. The Time of day can be set by entering the hour (00-23), minute (00-59), and second (00-59) into three fields of the Current Time. Note that MicroTech uses "military" time. The current Date can be set by entering the day (00-31), month (01- 12) and year (1999-2155) into the three fields of the Current Date.

### Internal Daily Scheduling

An **Internal Daily Schedule** provides one start time and one stop time for each of the seven days of the week and for holidays.

When the Occ Mode= parameter is set to "Auto/Net", and the unit is not disabled for other reasons, it starts and stops according to the controller internal schedule.

### Holiday Scheduling

The operator may select the days when start and stop times for holidays are used by selecting a start date and an end date for up to ten periods during the year using the **Holiday Scheduling** feature. Whenever a holiday period occurs, the controller uses the Holiday Schedule start and stop time for the period. For example, assume that Christmas Eve occurs on a Thursday. The building is shut down on both Christmas Eve and Christmas Day, but operates normally on the weekend. This holiday period would be scheduled by setting the Holiday Schedule to the default "no schedule" values "HH:MM- HH:MM" and setting the Holiday Period to "12/24/19 - 12/25/19".

## One Event Scheduling

**One-Event Scheduling** is provided so that one operating period can be scheduled without affecting the regular internal schedule. A start date/time and an end date/time can be set. The unit can be scheduled to operate during a specified period by using this feature. During the specified period defined by the One Event Beginning Date/Time and One Event Ending Date/Time parameters, the unit starts up and runs continuously regardless of any other time scheduling functions. For example, assume that a space served by the unit is occupied for a special event on March 12, 2019 from 5:00 p.m. to 10:00 p.m. when the normal time scheduling has the unit shut off after 4:00 p.m. on that date. This event can be accounted for by setting the One Event Beginning Date/Time to "3/12/19 @ 17:00:00" and the One Event Ending Date/Time to "3/12/19 @ 22:00:00."

### External Time Scheduling

An **External Time Scheduling** clock can be used to schedule unit operation. This is accomplished by a field supplied external time clock signal in the form of a set of dry contacts wired across terminals 200 and 201 on the unit field terminal block TB2. In this case, all internal daily schedules should be set to "HH:MM-HH:MM" (default setting).

## Date/Time/Schedules Menu

Table 51: Main Menu \ View Status \ Date/Time/Schedule

| Menu Display Name         | Default               | Range   | Description  |
|---------------------------|-----------------------|---|--|
| Time                      | -                     | 00:00:00-23:59:59                                   | Time: is an adjustable item that sets the current time (Hr:Mn:Sec).  |
| Date                      | -                     | 1/1/1970-12/31/9999                                 | Date is an adjustable item that sets the current date. (M/D/Y).  |
| UTC Diff                  | -.60min               | -780-780  | UTC Diff is an adjustable parameter that can be set to indicate how the local time where the unit is situated differs from the Coordinated Universal Time. |
| <b>Daily Schedule</b>     |                       |   |  |
| Mon                       | HH:MM-<br>HH:MM       | 00:00-23:59   | The Daily Schedule sets the start and stop times for each of the days of the week. One start and one stop time can be set for each day.                    |
| Tue                       |                       |   |  |
| Wed                       |                       |   |  |
| Thur                      |                       |   |  |
| Fri                       |                       |   |  |
| Sat                       |                       |   |  |
| Sun                       |                       |   |  |
| Hol                       |                       |   |  |
| <b>Holiday Dates</b>      |                       |   |  |
| Hol 1                     | MM/DD/99-<br>MM/DD/99 | 00/00/00-<br>12/31/99                               | The Holiday Schedule is used to set the start and stop times for up to 10 different holidays.  |
| Hol 2                     |                       |   |  |
| Hol 3                     |                       |   |  |
| Hol 4                     |                       |   |  |
| Hol 5                     |                       |   |  |
| Hol 6                     |                       |   |  |
| Hol 7                     |                       |   |  |
| Hol 8                     |                       |   |  |
| Hol 9                     |                       |   |  |
| Hol 10                    |                       |   |  |
| <b>One Event Schedule</b> |                       |   |  |
| Beg                       | MM/DD/99 @<br>HH:MM   | 00/00/00<br>-12/31/99 @<br>00:00 - 23:59            | The One Event Schedule is used to set the start and stop times for one event.  |
| End                       | MM/DD/99 @<br>HH:MM   | 00/00/00<br>-12/31/99 @<br>00:00 - 23:59            |  |
| <b>Daylight Savings</b>   |                       |   |  |
| DLS Strt Month            | Mar                   | NA<br>Jan-Dec                                       | DLS Strt Mon is an adjustable item that sets the month for daylight savings time to begin.   |
| DLS Strt Week             | 2ndWeek               | 1stWeek<br>2ndWeek<br>3rdWeek<br>4thWeek<br>5thWeek | DLS Strt Week is an adjustable item that sets the week of the month for daylight savings time to begin.  |
| DLS End Month             | Nov                   | NA<br>Jan-Dec                                       | DLS End Mon is an adjustable item that sets the month for daylight savings time to end.  |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| DLS End Week      | 1stWeek | 1stWeek<br>2ndWeek<br>3rdWeek<br>4thWeek<br>5thWeek | DLS End Week is an adjustable item that sets the week of the month for daylight savings time to end. |
| DLSEnable         | Auto    | Off<br>Auto   | DLS Enable is an adjustable item that sets whether or not daylight savings time is enabled.          |

## Optimal Start (Morning Warm-Up/ Cool Down)

The **Optimal Start** sequence is used so the unit starts at the most efficient time before building occupancy. Optimal Start can be initiated based on an internal schedule or from a signal from a connected network. When Optimal Start is based on an internal schedule, the controller uses start history, outdoor air temperature and space temperature to determine when the unit should start. The unit may start up to four hours before the schedule occupancy time. When Optimal Start is based on network control, the network may write a time to occupancy to the unit to initiate the start time.

### Morning Warm-Up

**Morning Warm-Up** operates when the space temperature is below the Occupied or Unoccupied Heating Set point by  $\frac{1}{2}$  the Zone Htg Deadband. During Morning Warm-up operation the outside air damper is kept closed and the unit heating is used to warm-up the space while recirculating air. The timer, ZeroOATime, is set equal to the time to occupancy during optimal start so that the OA dampers will open at the start of occupancy. DAT units have a Morning Warm-Up set point available.

- **Zone Control Units:** When a Zone Control Unit (Ctrl Type=Zone) first starts in the morning, it enters the Heating operating state if the Control Temperature is below the Occupied Heating Set point by more than  $\frac{1}{2}$  the heating dead band. In this case, the Occupied Heating Set point is the "morning warmup set point".
- **DAT Control Units:** For Discharge Temperature Control units (Ctrl Type=DAC) there are two additional morning warmup related adjustable parameters; MWU Heating Set point and MWU Sensor. When a Discharge Temperature Control unit first starts in the morning it enters the Heating operating state if the sensor selected by the MWU Sensor parameter (RAT or Space) is below the MWU Heating Set point by more than  $\frac{1}{2}$  the Heating dead band. The MWU Sensor can also be set to None. If the MWU Sensor is set to None the MWU Heating Set point has no effect and the unit only enters heating based on the Occupied Set point in the normal manner.

### Morning Cool Down

**Morning Cool Down** operates when the space temperature is above the Occupied or Unoccupied Cooling Set point by  $\frac{1}{2}$  the Zone Cooling Deadband. During Morning Cool Down operation

the outside air damper is kept closed and the unit operates cooling to cool the space down using recirculated air. The timer, ZeroOATime, is set equal to the time to occupancy during optimal start so that the OA dampers will open at the start of occupancy.

### No Optimal Start

If the space temperature is between the Occupied or Unoccupied Heating and Cooling setpoints, the unit will start at the occupancy time, and not when Morning Warm-Up or Cool Down operation is performed.

## Optimal Start Menu

**Table 52: Main Menu \ View Status \ Date/Time/Schedules**

| Menu Display Name | Default   | Range         | Description   |
|-------------------|-----------|---------------|---|
| Enable            | No        | Yes<br>No     | Enable is an adjustable item that turns on the optimal start feature. Setting the value to yes will activate this function.   |
| Htg Rate          | 0.4°F/min | 0.0-1.0°F/min | Htg Rate is an adjustable item used by the controller in determining the amount time before occupancy to start when the Optimal Start parameter is set to "ON."                 |
| Htg OAT           | 35°F      | -40-60°F      | Htg OAT is an adjustable item used by the controller in determining the amount time before occupancy to start when the Optimal Start parameter is set to "ON."                  |
| Des Htg OAT       | 0°F       | -40-60°F      | Design Htg OAT is an adjustable item that sets the outdoor air temperature at which the heating system could just hold the load. The rate of temperature rise would equal zero. |
| Clg Rate          | 0.4°F/min | 0.0-1.0°F/min | Clg Rate is an adjustable item that sets the rate of temperature drop in degrees per minute when the unit last started optimally in cooling.                                    |
| Clg OAT           | 85°F      | -40-140°F     | Clg OAT is an adjustable item that sets the outdoor air temperature when the unit was last started optimally in cooling.  |
| Des Clg OAT       | 95°F      | -40-140°F     | Design Clg OAT is an adjustable item that sets the outdoor air temperature at which the cooling system could just hold the load. Rate of temperature rise would equal zero.     |

## Purge Menu

**Table 53: Main Menu \ View Status \ Date/Time/Schedules**

| Menu Display Name | Default | Range    | Description  |
|-------------------|---------|----------|--|
| Max Purge         | 0min    | 0-300min | Max Purge is an adjustable item that sets the value of the maximum purge hold timer. |

## Purge Operation

Purge Operation will provide pre-cooling to the space when the space OccStatus is Unocc by initiating unoccupied operation similarly to unoccupied cooling except that only economizer cooling will be used to cool the space. In this mode, mechanical cooling will be disabled (off Ambient). Purge Operation will be enabled prior to any scheduled start by the amount of time defined by the max purge time. Purge Operation is only valid if conditions are suitable for economizer operation and there is a space temperature sensor connected to the unit.

## Quick Menu

Items in the Quick Menu contain basic unit operating status and control set point parameters. The items shown in the Quick Menu are Read Only if a valid password has not been entered. The following are brief descriptions of the Quick Menu items. No password is required to view the Quick Menu. However, changing the menu items will require a password.

**Table 54: Main Menu \ Quick Menu**

| Menu Display Name | Default  | Range   | Description  |
|-------------------|----------|---|--|
| Unit State        | -        | Off<br>Start<br>Recirc<br>FanOnly<br>MinDAT<br>Htg<br>Econo<br>Clg                      | Unit State is a status-only item which indicates the state of unit operation in which the unit is currently operating. The unit can be in any of the operating states shown. |
| Unit Status       | -        | Enable<br>OffMan<br>OffManCtrl<br>OffNet<br>OffAlm<br>OffRetry<br>OffPassVnt<br>OffEvac | Unit Status is a status-only item which indicates the status of operation in which the unit is currently operating. The unit status can be any of the status values shown.   |
| MWU Status        | -        | Inactive<br>Active  | MWU Status is a status-only item that indicates whether or not the unit is in the heating state due to MWU function.   |
| Dehum Status      | -        | Inactive<br>Active  | Dehum Status is a status-only item which indicates the status of operation of the dehumidification operation.  |
| System Mode       | Local    | Local<br>Remote   | A status only item indicating the System Mode for Refrigeration Only Controls (ROC) units.   |
| CmpIntrLock       | -        | Open<br>Closed  | A status-only item indicating the Compressor Interlock status.   |
| Ctrl Mode         | Off      | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>HeatCool<br>Auto/Net                          | Ctrl Mode is an adjustable item which sets the control mode of the unit. The unit can be HeatOnly, CoolOnly, FanOnly, HeatCool, or Auto/Net.                                 |
| Occ Mode          | Auto/Net | Occ<br>Unocc<br>TntOvrd<br>Auto/Net   | Occ Mode is an adjustable item which sets the occupancy mode of the unit.  |
| HP Mode           | -        | CoolOnly<br>HeatCool  | An adjustable item used to select the mode the refrigeration system can operate.   |
| CmpCtrlMode       | -        | Off<br>Cooling<br>Dehum<br>Heating<br>MinDAT  | A status-only item indicating the current Compressor Control Mode.   |

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| Clg Capacity      | -       | 0-100%   | Clg Capacity is a status-only item which indicates the percentage of the unit cooling capacity currently operating.  |
| OAD Position      | -       | 0-100%   | OAD Position is a status-only item which indicates the percentage that the outdoor air damper is currently open.   |
| Htg Capacity      | -       | 0-100%   | Htg Capacity is a status-only item which indicates the percentage of the unit heating capacity currently operating.  |
| 2nd Htg Cap       | -       | 0-100%   | Secondary Heating Capacity is a status-only item which indicates the percentage heating capacity currently operating.  |
| Preheat Cap       | -       | 0-100%   | Pre-Heating Capacity is a status-only item which indicates the percentage heating capacity currently operating.  |
| Rht Cap           | -       | 0-100%   | Rht Cap is a status-only item which indicates the percentage of the unit maximum reheat capacity the unit is currently operating at.   |
| Control Temp      | -       | -461.2-525.2.0°F   | Control Temp is a status-only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air Temperature parameter.                                      |
| Occ Clg Spt       | 72.0°F  | 0.0-100.0°F  | Occ Clg Spt is a status-only item which indicates the temperature in which the unit will go into the occupied cooling mode of operation. Once a valid password has been entered this item becomes an adjustable item.  |
| Occ Htg Spt       | 68.0°F  | 0.0-100.0°F  | Occ Htg Spt is a status-only item which indicates the temperature in which the unit will go into the occupied heating mode of operation. Once a valid password has been entered this item becomes an adjustable item.  |
| Disch Air         | -       | -50.0-250.0°F  | Disch Air is a status-only item which displays the current temperature reading from the unit's discharge air temperature sensor (DAT). This sensor is standard on all units.   |
| DAT Clg Spt       | 55.0°F  | 40.0-100.0°F   | DAT Clg Spt is a status-only item which indicates the temperature that the DAT should be maintained at when it is in the cooling mode of operation. For DTC and 1ZnVAV units, an item is only adjustable once a valid password has been entered. The item is not adjustable for ControlType = Zone units.  |
| DAT Htg Spt       | 85.0°F  | 40.0-140.0°F<br>This range is applicable for heat types other than Electric Heat.<br>40.0-105.0°F<br>This range is applicable for heat types other than Electric Heat. | DAT Htg Spt is a status-only item which indicates the temperature that the DAT should be maintained at when in the heating mode of operation. For DTC and 1ZnVAV units, an item is only adjustable once a valid password has been entered. The item is not adjustable for ControlType = Zone units.  |
| Min DAT Limit     | 55.0°F  | 0.0-70.0°F   | Min DAT Limit is a status-only item which indicates the discharge air low limit temperature on CAV zone control units. Heating will be activated to maintain this setting when the discharge temperature falls below it during the Fan Only operating state. Once a valid password has been entered this item becomes an adjustable item. On VAV or CAV discharge control units, the minimum discharge temperature limit is the DAT Clg Spt. |
| Unocc Clg Spt     | 85.0°F  | 40.0-100.0°F   | Unocc Clg Spt is a status-only item which indicates the temperature in which the unit will go into the cooling mode of operation in the unoccupied occupancy state. Once a valid password has been entered this item becomes an adjustable item.   |
| Unocc Htg Spt     | 55.0°F  | 40.0-100.0°F   | Unocc Htg Spt is a status-only item which indicates the temperature in which the unit will go into the heating mode of operation in the unoccupied occupancy state. Once a valid password has been entered this item becomes an adjustable item.   |
| SAF Capacity      | -       | 0-100%   | SAF Capacity is a status-only item which indicates the current capacity of the supply air fan.   |
| SAF DuctPress     | -       | 0.0-5.0in  | SAF DuctPress is a status-only item which displays the current supply duct static pressure reading.  |
| SAF DSP Spt       | 1.0in   | 0.2-4.0in  | SAF DSP Spt is a status-only item which displays the current supply fan duct static pressure set point. Once a valid password has been entered this item becomes an adjustable item.   |

| Menu Display Name | Default | Range          | Description  |
|-------------------|---------|----------------|--|
| RFEF Cap          | -       | 0-100%         | RFEF Cap is a status-only item indicated the current capacity of the return/exhaust fans.  |
| Bldg Press        | -       | -0.250-0.250in | Bldg Press is a status-only item indicated the current building static pressure reading. This can apply to either SAF or RFEF depending on StaticPCfg setting and sensors installed.   |
| Bldg Press        | -       | -0.250-0.250in |  |
| BldgSP Spt        | 0.050in | -0.250-0.250in | BldgSP Spt is a status-only item which displays the current building static pressure set point. Once a valid password has been entered this item becomes an adjustable item. This can apply to either SAF or RFEF depending on StaticPCfg setting and sensors installed. |
| RAF DuctPress     | -       | -5.0-0.0in     | RAF DuctPress is a status-only item which displays the current return duct static pressure reading.  |
| RAF DSP Spt       | 1.0in   | -5.0-5.0in     | RAF DSP Spt is a status-only item which displays the current return duct static pressure set point. Once a valid password has been entered this item becomes an adjustable item.   |
| CO2 PPM           | -       | 0-5000ppm      | CO2 PPM is a status-only item which displays the current CO2 PPM reading.  |
| OA Flow           | -       | 0-60000 CFM    | OA Flow is a status-only item which displays the current OA Flow reading.  |
| OA Flow Spt       | 2000CFM | 0-60000 CFM    | OA Flow Spt is a status-only item which displays the current minimum outdoor air flow set point. Once a valid password has been entered this item becomes an adjustable item.  |
| OA Flow           | -       | 0-60000 CFM    | A status-only item indicating the Outside Airflow rate.  |
| OA Flow Spt       | 2000CFM | 0-60000 CFM    | An adjustable set point for the outside Airflow, used to control the outside air damper to maintain the set airflow value.   |
| SAF Flow          | -       | 0-60000 CFM    | SAF Flow is a status-only item which displays the current supply air fan airflow reading.  |
| SAF Flow Spt      | 2000CFM | 0-60000 CFM    | SAF Flow Spt is a status-only item which displays the current supply air flow set point. Once a valid password has been entered this item becomes an adjustable item.  |
| OA Temp           | -       | -50.0-200.0°F  | OA Temp is a status only item which displays the current effective outdoor air temperature value from either the unit mounted Outdoor air temperature sensor or the Network (if applicable) .This sensor is standard on all units.                                       |
| Rel Hum1          | -       | 0-100%         | Rel Hum1 is a status-only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 1.  |
| Rel Hum2          | -       | 0-100%         | Rel Hum2 is a status-only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 2.  |

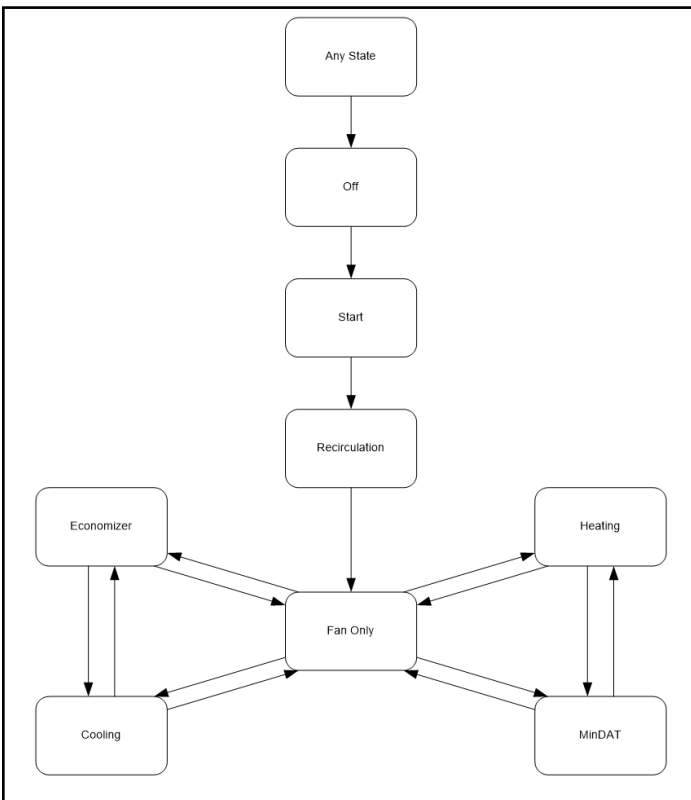
# Unit State

The **Unit State** can operate in one of eight operational states. From an OFF state, the unit will always go into the “Start-Up” sequence. It will firstly enter the Start-Up state for 3 minutes (see Table 101 on page 117) before transitioning to the “Recirculation” state of operation for another 3 minutes. Once recirculation is complete, the unit will enter the Fan Only state of operation. Then, based on the control temperature source, (Ctrl Temp Src), selected in the HtgClg ChngOvr (see Table 57 on page 43) set up menu, a sensor will drive the unit into the correct state of the 4 remaining states - heating, cooling, economizer, or min DAT.

The current state will be displayed by the Unit State parameter in the Main Menu \ Quick Menu, or the Main Menu \ ViewStatus \ Unit Status/Settings Menu

Neither heating or cooling is provided when the unit is in the Fan Only state, with the exception of when dehumidification is active. The outdoor air dampers are open to the minimum position in the fan only when the fan ON time exceeds the Zero OA time.

Figure 14: Unit State Diagram



## Off

In the OFF operating state the fans are off, the outside air dampers are closed and cooling and heating are disabled. The unit is in the OFF state when it is not enabled, or when it is in unoccupied mode with no call for unoccupied operation. See “Occupancy Menu” on page 27 for how occupancy is determined.

## Start

When a unit is commanded to Start, it will always enter the START operating state for an adjustable time period (default is 180s, see Table 101 on page 117) before entering the Recirculation operating state. During start up operation, the fans remain OFF, the outdoor air dampers remain closed, and cooling and heating are disabled (except for 100% outdoor air heating start sequences). The Fan Operation output is turned ON (DO10, TBLV2 216) to allow shut off dampers and VAV boxes to be opened before the fan is turned ON.

## Recirculation

Units with return air always enter the **Recirculation** operating state after the completion of the Start operating state. In the Recirculation operating state, fans are started and operated while the outdoor air dampers remain closed. This allows temperature conditions throughout the unit and space to equalize before temperature control begins. Cooling and heating remain disabled. The unit remains in the Recirculation operation state until the recirculate State Timer expires (default 180 seconds, see Table 101 on page 117).

**NOTE:** 100% outdoor air units do not transition through the Recirculating operating state.

## Fan Only

The unit enters the **Fan Only** operating state after the recirculation timer expires. Units configured for 100% outside air operation will transition directly from the Start up operating state to the Fan Only operating state. Neither heating or cooling is provided when the unit is in the Fan Only state, with the exception of when dehumidification is active. The outdoor air dampers are open to the minimum position in this state when the fan ON time exceeds the Zero OA time. Once entering the Fan Only state, the unit will then, based on the control temperature source, (Ctrl Temp Src), selected in the HtgClg ChngOvr set up menu, a sensor will drive the unit into the correct state of the 4 remaining states - heating, cooling, economizer, or min DAT (see Table 57 on page 43).

## Cooling

The unit enters the **Cooling** operating state when cooling is required and the economizer is disabled, not present, or already fully open. Cooling operation can be mechanical DX compressors or chilled water coils. To determine what unit configuration you have, review “Control Type” on page 41.

- **Zone Temperature Control (ZTC) or Single Zone VAV (1ZnVAV):** If the unit is configured for Zone Temperature Control(ZTC) or Single Zone VAV(1ZnVAV), the transition to cooling will occur when the following are true:
  - The control temperature rises above the occupied or unoccupied cooling set point by more than ½ the occupied or unoccupied cooling deadband.
  - The discharge air temperature is greater than the Min DAT limit by more than ½ the DAT heating deadband. This will prevent more cold air from being brought in when the DAT is already cold.

- The economizer operation is disabled or not present.
- **Discharge Air Temperature (DAC):** If the unit is configured for Discharge Air Temperature Control the transition to Cooling will occur when the following are true:
  - The control temperature rises above the occupied or unoccupied cooling set point by more than ½ the occupied or unoccupied cooling deadband. Note: for control temperature source none, the control temperature is the discharge air temperature.
  - The discharge air temperature is greater than the DAT cooling set point by more than ½ the DAT cooling deadband.
  - Post heat operation is complete
  - The economizer operation is disabled or not present.

## Economizer

If the unit is equipped with a 0-100% modulating Economizer and the conditions are suitable for free cooling, the unit attempts to satisfy the cooling load by using outdoor air before using mechanical cooling. Suitability for Economizer operation is determined by drybulb, comparative drybulb, or comparative energy/enthalpy. See “Field Wired Inputs” on page 15 for details.

- **Zone Temperature Control (ZTC) or Single Zone VAV (1ZnVAV):** If the unit is configured for Zone Temperature Control or Single Zone VAV, the transition to Economizer will occur when the following are true:
  - The control temperature rises above the occupied or unoccupied cooling set point by more than ½ the occupied or unoccupied cooling deadband.
  - The discharge air temperature is greater than the Min DAT limit by more than ½ the DAT heating deadband. This will prevent more cold air from being brought in when the DAT is already cold.
  - The economizer operation is not disabled
- **Discharge Air Temperature (DAC):** If the unit is configured for Discharge Air Temperature Control, the transition to Economizer will occur when the following are true:
  - The control temperature rises above the occupied or unoccupied cooling set point by more than ½ the occupied or unoccupied cooling deadband. Note: for control temperature source none, the control temperature is the discharge air temperature.
  - The discharge air temperature is greater than the DAT cooling set point by more than ½ the DAT cooling deadband.
  - Post heat operation is complete
  - The economizer operation is not disabled
- **Dehumidification:** When a unit is operating in dehumidification in Fan Only or Cooling operating states, dehumidification must finish operation and transition to cooling before the unit will enter economizer.

## Dehumidification

**Dehumidification** alone is not an operating state, but a mode of operation that can be active or inactive in the Fan Only and Cooling operating states when properly equipped. If the unit is equipped with a Liquid Sub-Cool Coil or Modulating Hot Gas Reheat Coil, dehumidification operation is allowed in the Fan Only and Cooling operating states. Dehumidification is activated based on a selectable humidity or dew point sensor input. Units can use up to two humidity or dew point inputs to determine dehumidification state. The user selects which location the humidity or dew point references for each position. Possible options are Return, Outdoor, or Space Humidity. The user can define if they want to use the maximum, minimum, or average of these two readings to drive dehumidification. Dehumidification is not allowed in Economizer, Heating, or Min DAT operating states.

## Heating

The unit enters the Heating operating state when the control temperature falls below the Occupied or Unoccupied Heating Set point by more than ½ the occupied or unoccupied heating deadband. During the Heating operating state, the outdoor air dampers are either 100% opening if the unit is a 100% outdoor air unit, or controlled to the minimum outside air position. Cooling is disabled.

- **Zone Temperature Control (ZTC) or Single Zone VAV (1ZnVAV):** If the unit is configured for Zone Temperature Control(ZTC) or Single Zone VAV(1ZnVAV), the transition to heating will occur when the following are true:
  - The control temperature falls below the occupied or unoccupied heating set point by more than ½ the occupied or unoccupied heating deadband.
  - The discharge air temperature is less than the Min DAT limit by more than ½ the DAT heating deadband.
  - Dehumidification is not active
  - The economizer operation is disabled or not present.
- **Discharge Air Temperature (DAT):** If the unit is configured for Discharge Air Temperature control, the transition to Heating will occur when the following are true:
  - The control temperature falls below the occupied or unoccupied heating set point by more than ½ the occupied or unoccupied cooling deadband. Note: for control temperature source none, the control temperature is the discharge air temperature.
  - The Discharge Air Temperature is less than the DAT heating set point by more than ½ the DAT heating deadband.
  - Dehumidification is not active
  - The Economizer operation is disabled or not present.

## Special Gas Heat Start-Up for 100% OA

A **Special Gas Heat Start Up** sequence is used for 100% outdoor air units with gas heat. The special start sequence applies to both Zone Control and DAT Control units. If heat is required at unit start up, the furnace enters a special burner startup sequence as the unit enters its Startup operating state. Pre-firing the burner allows the gas heat pre-purge sequences to occur and the burner to fire and warm up so that tempered air is available immediately when the fans start.

- **Initiation 100% OA Zone Control:** The 100% OA gas heat sequence is initiated at startup if the control temperature is less than the Effective Occupied or Unoccupied Heating Setpoint by  $\frac{1}{2}$  of the Heating deadband, or the OAT is less than the Min DAT Limit by the amount of the DAT heating deadband.
- **Initiation 100% OA DAT Control:** The 100% OA gas heat sequence is initiated at start up if the Min DAT Ctrl parameter is set via the keypad and the OAT is less than the DAT Clg Spt by the amount of the DAT heating deadband.
- **Special Start Up Sequence:** Initiated during the Start Up operating state, the fans remain off, and the main gas valve is energized so that the burner starts during the Warm up Time (default =40s) and operates at low fire. At the end of the warmup time, the modulating gas valve is set to a position based on the calculated application requirements. Once the gas valve is set to the calculated position, a HeatUpDelay starts (default =240s) to allow the heat exchanger to heat up. After this delay, since the unit is 100% Outside Air, the unit immediately transitions from Startup to the Fan Only state. As soon as the unit enters the Fan Only state, the unit will immediately transition to the Heating state or MinDAT.

## Min DAT

If heating is enabled and there is no heating load (normally Fan Only operating state), the controller activates the units heating equipment as required to prevent the discharge air temperature from becoming too cool if the Min DAT Ctrl Flag is set to yes via the Main Menu \ Commission Unit \ Heating Set-Up. The unit enters the MinDAT operating state during occupied operation when neither cooling or heating is required based on the HtgClgChgOvr function, but based on the if the discharge air temperature falls below a minimum discharge air limit. If the discharge air temperature falls below the minimum discharge air limit by more than half the discharge heating deadband, the unit operating state changes from Fan Only to Min DAT. The unit transitions out of the Min DAT operating state once the discharge air temperature is above minimum discharge temperature limit and the heating capacity has been at its minimum position for the duration of the heating stage timer.

**NOTE:** On discharge air control and single zone VAV units, the DAT cooling set point parameter in the Cooling Setup menu acts as the minimum discharge temperature limit. On Zone Control units, the Min DAT limit parameter in the Heating Set-Up menu (Main Menu \ Commission Unit \ Heating Set-Up \ MinDAT Limit) acts as the minimum discharge temperature limit.

The unit will not be allowed to transition to MinDAT if Dehumidification is active. The unit will transition to Fan Only operation if the dehumidification becomes active while in the MinDAT state.

## Unit Status/Settings

The “Unit Status Settings” menu provides a summary of basic unit status and control items. This menu summarizes the current

operating state of the unit, giving the operating state the unit is in, along with the current capacity level of that operating state.

**Table 55: Main Menu \ View Status \ Unit Status/Settings**

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| Unit State        | -       | Off<br>Start<br>Recirc<br>FanOnly<br>MinDAT<br>Htg<br>Econo<br>Clg | Unit State is a status only item which indicates the state of unit operation in which the unit is currently operating. The unit can be in any of the operating states shown. |
| Unit Status       | -       | Enable<br>OffMan<br>OffManCtrl<br>OffNet<br>OffAlm<br>OffPassVnt   | Unit Status is a status only item which indicates the status of operation in which the unit is currently operating. The unit status can be any of the status values shown.   |
| MWU Status        | -       | Inactive<br>Active   | MWU Status is a status only item that indicates whether or not the unit is in the heating state due to MWU function.   |
| System Mode       | Local   | Local<br>Remote  | System Mode is a status only item which indicates the current operating status.  |
| CmpIntrLock       | -       | Open<br>Closed   | A status only item which indicates the current state of the Cooling Interlock.   |
| CmpCapIn          | -       | 0-100%   | A status only item which indicates the current state of the Compressor Capacity Input.   |
| HtgCapIn          | -       | 0-100%   | A status only item which indicates the current state of the Compressor Heating Capacity Input.   |
| HeatCoolIn        | -       | Cool<br>Heat   | A status only item which indicates the current state of Heating/ Cooling input.  |
| OADCapIn          | -       | 0-100%   | A status only item which indicates the current state of the Outside Air Damper Capacity Input.   |
| RhtCapIn          | -       | 0-100%   | A status only item which indicates the current state of the Reheat Capacity Input.   |
| AlmResetIn        | -       | Normal<br>Clear  | A status only item which indicates the current state of the Alarm Reset Input.   |
| SAFCapIn          | -       | 0-100%   | A status only item which indicates the current state of the Supply Fan Capacity Input.   |
| RFEFCapIn         | -       | 0-100%   | A status only item which indicates the current state of the Return/ Exhaust Fan Capacity Input.  |
| SAF Status        | -       | Off<br>On  | A status only item which indicates the current state of the Supply Fan on/off.   |
| Dehum Status      | -       | Inactive<br>Active   | A status only item which indicates the current state of Dehumidification.  |

| Menu Display Name | Default      | Range   | Description   |
|-------------------|--------------|---|---|
| Ctrl Mode         | Off          | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>HeatCool<br>Auto/Net                | Ctrl Mode is an adjustable item which sets the control mode of the unit. The unit can be Heat Only, CoolOnly, Fan Only, HeatCool, or Auto/Net.            |
| Occ Mode          | Auto/<br>Net | Occ<br>Unocc<br>TntOvrd<br>Auto/Net   | Occ Mode is an adjustable item which sets the occupancy mode of the unit. The unit can be occupied, unoccupied, tenant override, or auto modes.           |
| Clg Status        | -            | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>CfgErr             | Clg Status is a status only item which indicates whether or not mechanical cooling is currently allowed. If cooling is disabled, the reason is indicated. |
| Htg Status        | -            | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>OffDehum<br>CfgErr | Htg Status is a status only item which indicates whether or not heating is currently allowed. If heating is disabled, the reason is indicated.            |
| 2nd Htg Status    | -            | Enabled<br>None<br>OffAmb<br>NA<br>OffNet<br>OffMan<br>NA                     | A status only item which indicates the current state of the 2nd Heating Status.   |
| Econo Status      | -            | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>OffDehum           | Econo Status is a status only item which indicates whether or not the economizer is currently enabled. If economizer is enabled, the reason is indicated. |
| Clg Capacity      | -            | 0-100%  | Clg Capacity is a status only item which indicates the percentage of the unit maximum cooling capacity currently operating.                               |
| Htg Capacity      | -            | 0-100%  | Htg Capacity is a status only item which indicates the percentage of the unit maximum heating capacity currently operating.                               |
| 2nd Htg Cap       | -            | 0-100%  | A status only item indicating the current secondary Heating source Capacity.  |
| Preheat Cap       | -            | 0-100%  | A status only item which indicates the current state of the preheater capacity.   |
| Rht Cap           | -            | 0-100%  | Reheat Cap is a status only item which indicates the percentage of the unit maximum reheat capacity currently operating.                                  |

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| SAF Capacity      | -       | 0-100%   | SAF Capacity is a status only item which indicates the current capacity of the supply air fan.   |
| RFEF Capacity     | -       | 0-100%   | RFEF Capacity is a status only item indicated the current capacity of the return/exhaust fans.   |
| OAD Position      | -       | 0-100%   | OAD/Economizer Cap is a status only item which indicates the percentage that the outdoor air damper is currently open.   |
| Rel Hum 1         | -       | 0-100%   | Rel Hum 1 is a status only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 1.   |
| Rel Hum 2         | -       | 0-100%   | Rel Hum 2 is a status only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 2.   |
| Net Emrg Ovrđ     | Normal  | Normal<br>Off  | Net Emrg Ovrđ is an adjustable item which indicates if the unit was shut down in an emergency situation via a network command.   |
| Net App Mode      | Auto    | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>HeatCool<br>Auto<br>NA | Net App Mode is a network adjustable item which indicates that the unit is set for network off, cooling only, heating only, fan only or auto heating/cooling operation via a network signal. This item has no affect on the unit operation unless the Ctrl Mode item is set to "Auto." |

# Control Type

## Temperature Control Configurations

**Temperature Control** is based on a Control Type that may be set to Zone, DAT Control, or Single Zone VAV. The setting will be based on the system and application the rooftop equipment is configured to serve.

### Zone Temperature Control (ZTC)

When the Control Type is set to **Zone Temperature Control**, heating, compressors, and the economizer are controlled to maintain the temperature of the zone at a desired set point. This configuration is used on units equipped with constant volume supply fans. Compressors and heating stages are staged to maintain space or return temperature. The number of compressors is decreased when it is too cold and increased when it is too hot subject to stage timers. The number of heat stages is decreased when it is too hot and increased when it is too cold subject to stage timers.

### Discharge Air Control (DAC)

When the Control Type is set to **DAC**, heating, compressors, and the economizer are controlled to maintain the discharge air temperature at a desired set point. This configuration is typically used on units equipped with variable air volume supply fans.

### Single Zone VAV (1ZnVAV)

When the Control Type is set to **Single Zone VAV**, heating, compressors, and the economizer are controlled to maintain the discharge air temperature at the desired set point, while the variable volume supply fan is modulated to maintain the temperature of the zone at the desired heating and cooling setpoints. In heating mode, the supply fan capacity is increased as the zone temperature falls and decreased as the zone temperature rises.

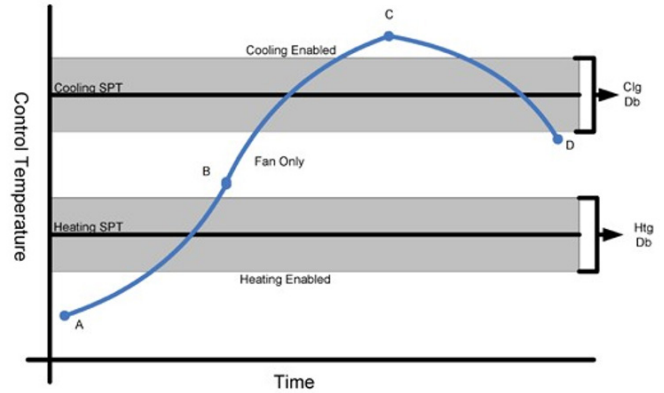
To determine which control configuration your unit is configured for, review “Unit Configuration” on page 155.

## Heating/Cooling Changeover

### Control Temperature Source

When the control temperature is below the occupied or unoccupied heating set point by more than ½ the deadband (point A), heating operation is enabled. Heating operation then remains enabled until the control temperature begins to rise and rises above the occupied or unoccupied heating set point by more than ½ the deadband (point B), at which point heating operation is disabled and the unit enters the fan only (or Min DAT) operating state. If the control temperature rises above the occupied or unoccupied cooling set point by more than ½ the deadband (point C) cooling operation is enabled. Cooling operation remains enabled until the control temperature begins to fall below the occupied or unoccupied cooling set point by more than ½ the deadband (point D), at which point the unit returns or fan only (or Min DAT) operating state.

Figure 15: Heating/Cooling Control Temperature



The “Control Temperature” is defined as the unit temperature input used to make the heat/cool changeover decision. This determines whether or not cooling or heating is enabled. The Control Temperature Source (Ctrl Temp Src) can be selected as RAT, OAT, Space, None or Network. The control temperature source selected will vary by application and temperature control configuration.

Table 56: Control Temp Source Quick Reference

| Source | Mixed Air-Econo, 0-30 |             |                 | 100% OA     |              |
|--------|-----------------------|-------------|-----------------|-------------|--------------|
|        | Zone Control          | DAT Control | Single Zone VAV | DAT Control | Zone Control |
| OAT    | NA                    | NR          | NA              | R           | NA           |
| RAT    | A                     | R           | A               | NR          | A            |
| Space  | R                     | NR          | R               | NR          | R            |
| None   | NA                    | A           | NA              | NR          | NA           |

A - Available  
 R - Recommended  
 NA - Not Available  
 NR - Not Recommended

## Space Temperature Control – Zone Control

A unit configured for **Space Temperature Control (Zone Control)** operates the cooling and heating capacities to either maintain the Occupied or Unoccupied Cooling Set point using economizer and/or Mechanical Cooling or the Occupied or Unoccupied Heating SetPoint using the heating equipment.

- Space - Space is the most common and ideal change over source temperature for Zone control units. The MicroTech 4 controller can handle up to three space temperature sensor inputs and the min, max, average or a specific sensor can be used for control. Review “Unit Set-Up Menu” on page 24 for multiple space sensor operation and settings.
- RAT- Return is an ideal change over source temperature for zone control units that do not have a space sensor available.
- None, and OAT are not allowed for this configuration.

## Discharge Air Temperature Control

In general, a unit configured for discharge air temperature control (DTC) either operates to deliver the cooling discharge air temperature set point using economizer and or mechanical cooling or the heating discharge air temperature set point using the heating equipment. Cooling and heating never operate simultaneously. The unit state in a **Discharge Air Temperature Control** can be operated to change between cooling, fan only, and heating based on RAT, OAT, Space or None. Units operating in discharge air control are typically serving multiple zones through VAV boxes or are operating as a dedicated outside air unit.

### **DAT Control – Multi-Zone VAV**

Units serving VAV systems typically use the control temp source as Return Air Temperature or None to transition states.

- **RAT:** Return air is typically used when the zones the unit serves are not extremely diverse in unit state, when the transition to heat is relatively the same across the served zones and the rooftop is not the primary zone control heat source. Each zone may have base board, or heat in each VAV box.
- **None:** Control temp source as None is used when the VAV box distribution is diverse in state and load. In this case control temp source None, the unit no longer “changes over” between heating and cooling in the normal manner. Instead it acts as if it is always in the “cooling” mode of operation controlling to the discharge air cooling set point. In this case the unit operating state will vary between Cooling, Fan Only and Min DAT (heating) in order to maintain the discharge air cooling set point. The unit will only enter the Heating operating state and control to the discharge heating set point for morning warm up purposes.
- **Space and OAT** are not commonly used as the control temp in VAV systems.

### **DAT Control – Dedicated Outside Air Systems**

Units serving as a Dedicated outside air system are typically configured for discharge air temperature control with a control temperature source as outdoor air temperature (OAT).

- **OAT:** Outdoor air temperature is the ideal change over source temperature for DOAS because it links unit state to load.
- **RAT, Space, None:** Control Temp Source None, Space, and RAT is not recommended for DOAS applications because unit state may transition to an improper mode of operation for the weather resulting in heating in summer and fan only in winter. These poor transitions will lead to nuisance alarms and poor control.

## Single Zone VAV - 1ZnVAV

A unit configured for single zone VAV operates to deliver the cooling discharge air temperature set point using economizer and/or mechanical cooling or the heating discharge air temperature set point using the heating equipment. Cooling and heating never operate simultaneously. The unit state as a **Single Zone VAV** can be operated to change between cooling, fan only, and heating based on RAT or Space.

- **Space:** Space is the most common and ideal change over source temperature for single zone VAV units. The MicroTech IV controller can handle up to three space temperature sensor inputs and the min, max, average or a specific sensor can be used for control. Review “Unit Set-Up Menu” on page 24 for Space Temperature Control Configuration.
- **RAT:** Return is an ideal change over source temperature for single zone VAV units that do not have a space sensor available.
- **None and OAT** are not allowed.

## Space Set point Adjustment

When a unit is configured for space temperature control or single zone VAV and the control temperature source is set to Space; the user has the option of using a space mounted remote sensor with set point adjustment functionality to control the set point of the space being controlled. The MicroTech controller will allow one space sensor to drive the **Space Set point Adjustment** feature. Rem Spt Src allows the user to select which Network sensor (up to 3 sensors) will drive the set point adjustment or if an analog sensor will be driving the Space Set point Adjustment.

## Heat/Cool Changeover Menu

The Heating Cooling Change Over Set-Up menu is a commissioning menu that provides adjustable parameters to configure the method and conditions with which the unit state changes.

**Table 57: Main Menu \ Commission Unit \ HtgClg ChgOvr Set-Up**

| Menu Display Name | Default | Range                              | Description   |
|-------------------|---------|------------------------------------|---|
| Ctrl Temp Src     | RAT     | RAT<br>Space<br>OAT<br>None        | Ctrl Temp Src is an adjustable item which selects the temperature sensor input to be used for the unit heating/cooling changeover or occupied cooling and heating capacity change decisions.  |
| Rem Spt Src       | None    | None<br>AI<br>QMX1<br>QMX2<br>QMX3 | Rem Spt Src is an adjustable item used to set whether or not to use the a remote space sensor to drive the set point adjustment value for the Occ Clg Spt and Occ Htg Spt. This can be designated to a single sensor.<br><br>An adjustable item used for selecting the Remote Set point Source.   |
| Control Temp      | -       | -461.2-525.2°F                     | Control Temp is a status only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air parameter. |
| Occ Clg Spt       | 72.0°F  | 0.0-100.0°F                        | Occ Clg Spt is an adjustable item adjusts the temperature in which the unit will go into the occupied cooling mode of operation. Once a valid password has been entered this item becomes an adjustable item.   |
| Occ Htg Spt       | 68.0°F  | 0.0-100.0°F                        | Occ Htg Spt is an adjustable item which adjusts the temperature in which the unit will go into the occupied heating mode of operation. Once a valid password has been entered this item becomes an adjustable item.   |
| Occ Clg DB        | 2.0°F   | 0.0-10.0°F                         | Occ Clg DB is an adjustable item which sets a dead band around the Occ Cooling Set Point parameter. For example, if the Occ Cooling Set Point parameter is set to 75°F and the Clg Deadband parameter is set to 2°F the dead band around the set point would be from 76.0°F to 74.0°F.  |
| Occ Htg DB        | 2.0°F   | 0.0-10.0°F                         | Occ Htg DB is an adjustable item which sets a dead band around the Occ Heating Set Point parameter. For example, if the Occ Heating Set Point parameter is set to 70°F and the Htg Deadband parameter is set to 2°F the dead band around the set point would be from 69.0°F to 71.0°F.  |
| RmtSptLoLmt       | 40.0°F  | 40.0°F-100.0°F                     | RmtSptLoLmt is an adjustable item which sets the lower bound of the allowed range of set point adjustment from the remote space temperature sensor.   |
| RmtSptHiLmt       | 100.0°F | 40.0°F-100.0°F                     | RmtSptHiLmt is an adjustable item which sets the higher bound of the allowed range of set point adjustment from the remote space temperature sensor.  |
| CalRemSpt@10°C    | No      | No<br>Yes                          | CalRemSpt@10°C is an adjustable item used to calibrate the digital space sensor minimum set point input when the engineering units set to SI.   |
| CalRemSpt@50°F    | No      | No<br>Yes                          | CalRemSpt@30°C is an adjustable item used to calibrate the digital space sensor maximum set point input when the engineering units set to SI.   |
| CalRemSpt@30°C    | No      | No<br>Yes                          | CalRemSpt@50°F is an adjustable item used to calibrate the digital space sensor minimum set point input when the engineering units set to English.  |
| CalRemSpt@86°F    | No      | No<br>Yes                          | CalRemSpt@86°F is an adjustable item used to calibrate the digital space sensor maximum set point input when the engineering units set to English.  |
| Demand Shed       | Enable  | Disable<br>Enable                  | Demand Shed is an adjustable item used to enable or disable the ability of the a demand shed sequence to be initiated where the occClg or Occ Heat setpoints are overridden by predetermine shed increments.  |

## Supply Air Fan

### Supply Air Fan Operation

At least two **Supply Air Fans** will be provided with every unit. The standard supply fans will be controlled using a factory EC motor for each fan. Each motor will be designated as either a “master” or a “slave” motor. Each master motor is controlled via a Modbus interface. Each master motor will have a 0-10VDC analog output which may be connected to a 0-10VDC input on a slave motor. Each slave motor will have a 0-10VDC analog output which may be connected to a 0-10VDC input on another slave unit. There can be up to 4 master fans.

An option for controlling a single VFD connected to one or more supply fan motors is available where the VFD is controlled to one or more supply air fans with a single 0-10VDC analog capacity output and a digital start/stop command.

The supply fans will control between an adjustable minimum and maximum fan capacity. The range is adjustable from 0-100% with separate ranges for cooling and heating operation.

The supply fan is turned ON when the unit enters the Recirculation state. The supply fan is turned OFF when the unit transitions to the OFF state, but stays on for the OffHtCIDelayTime (Default=120s) if the unit is turned OFF while DX Cooling or heating is active. The OffHtCIDelay time function is overridden when an Emergency Off or Duct High Limit Fault is active

- **Speed/Network Control(Spd/Net):** A speed/network fan control type controls the supply fan capacity to fixed speed value that is set at the unit controller or via a network input signal.
- **Single Zone VAV Control(1ZnVAV):** Single Zone VAV control operates the unit as a single VAV box. The cooling is controlled to maintain a discharge air temperature set point and the supply fan is modulated to maintain a space temperature set point, the occupied cooling and occupied heating set point.
- **Duct Pressure Control(DSP):** Duct pressure control operates the unit to maintain the supply duct conditions. The cooling is controlled to maintain a discharge air temperature set point and the supply fan is modulated to maintain a supply duct static pressure set point. The duct pressure set point can be adjusted at the unit controller interface or via a network input signal.

- **Carbon Dioxide Control(CO2):** When a unit is configured for 100% outdoor air application and the control type is discharge temperature control, the unit can be configured to control the supply fan capacity based on a CO2 sensor input. The supply fan capacity will vary linearly between a minimum and maximum CO2 SAF capacity based on a minimum and maximum CO2 input (PPM) from a field mounted sensor.
- **Supply Airflow Control (Flow):** When a unit is equipped with a supply fan airflow measuring station, the control type is discharge temperature control and the unit is configured to flow control, the supply air fan capacity is modulated to maintain an adjustable airflow(cfm) set point.
- **Building Static Pressure Control (BSP):** When a unit is configured for 100% outdoor air application and the control type is discharge temperature control, the supply fan control can be configured to modulate to maintain a supply fan building static pressure set point.

## Supply Fan Menu

The SAF Control Menu displays the fan operation and the relevant current control parameters.

**Table 58: Main Menu \ View Status \ SAF Control**

| Menu Display Name | Default | Range          | Description  |
|-------------------|---------|----------------|--|
| SAF Capacity      | -       | 0-110%         | SAF Capacity is a status only item that indicates the current supply fan capacity.                   |
| SAF Cap Cmd       | -       | 0-100%         | SAF Cap Cmd is a status only item that indicates the current supply fan commanded capacity.          |
| SAF DuctPress     | -       | 0.0-5.0in      | SAF Duct Press is a status only item which displays the current supply duct static pressure reading. |
| CO2 PPM           | -       | 0-5000 ppm     | CO2 PPM is a status only item which displays the current CO2 PPM reading.                            |
| OA Flow           | -       | 0-60000CFM     | OA Flow is a status only item which displays the current OA Flow reading.                            |
| SAF Flow          | -       | 0-60000CFM     | SAF Flow is a status only item which displays the current supply air fan airflow reading.            |
| Bldg Press        | -       | -0.250-0.250in | Bldg Press is a status only item indicated the current building static pressure reading.             |

## Supply Fan Set-Up Menu

**Table 59: Main Menu \ Commission Unit \ SAF Set-Up**

| Menu Display Name        | Default | Range   | Description   |
|--------------------------|---------|---|---|
| SAF Ctrl                 | CAV     | DSP<br>Spd/Net<br>1ZnVAV<br>BSP<br>CO2<br>Flow<br>CAV | SAF Ctrl is an adjustable parameter used to select how the supply fan is to be controlled. The supply fan can normally be controlled by CAV, duct pressure(DSP), space temperature (1ZnVAV), or Speed/Net Control which allows a constant speed to be set or adjusted with a building automation system. In 100% Outside air applications the supply fan can be controlled with a PI_Loop to maintain a CO2 set point, a constant CFM set point (Flow), or Build static pressure set point (BSP). |
| <b>Speed Control</b>     |         |   |   |
| Rem SAF Cap              | 33%     | 0-100%  | Rem SAF Cap is an adjustable item for setting the supply fan speed by the keypad or by a network control signal.  |
| <b>DSP Control</b>       |         |   |   |
| SAF DuctPress            | -       | 0.0-5.0in   | SAF Duct Press is a status only item that indicates the current value for the duct static pressure sensor.  |
| SAF DSP Spt              | 1.0in   | 0.2-4.0in   | SAF DuctSP Spt is an adjustable item which sets the supply fan duct static pressure set point. The SAF is modulated with a PI_Loop to maintain this set point.  |
| SAF DSP DB               | 0.1in   | 0.0-0.5in   | SAF DSP DB is an adjustable item which sets a dead band around the DuctSP Spt. No Duct static pressure control action is taken when the current duct static pressure input is within this deadband.   |
| <b>1 ZoneVAV Control</b> |         |   |   |
| Control Temp             | -       | -461.2-525.2°F  | Control Temp is a status only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air parameter.   |
| Occ Clg Spt              | 72.0°F  | 0.0-100.0°F   | Occ Clg Spt is a status only item which indicates the temperature in which the unit will go into the cooling mode of operation. Once a valid password has been entered this item becomes an adjustable item.  |
| Occ Htg Spt              | 68.0°F  | 0.0-100.0°F   | Occ Htg Spt is a status only item which indicates the temperature in which the unit will go into the heating mode of operation. Once a valid password has been entered this item becomes an adjustable item.  |
| Occ Clg DB               | 2.0°F   | 0.0-10.0°F  | Occ Clg DB is an adjustable item which sets a dead band around the Occ Cooling Set Point parameter. For example, if the Occ Cooling Set Point parameter is set to 75°F and the Clg Deadband parameter is set to 2°F the dead band around the set point would be from 76.0°F to 74.0°F.  |

| Menu Display Name             | Default | Range                | Description  |
|-------------------------------|---------|----------------------|--|
| Occ Htg DB                    | 2.0°F   | 0.0-10.0°F           | Occ Htg DB is an adjustable item which sets a dead band around the Occ Heating Set Point parameter. For example, if the Occ Heating Set Point parameter is set to 70°F and the Htg Deadband parameter is set to 2°F the dead band around the set point would be from 69.0°F to 71.0°F. |
| <b>CO<sub>2</sub> Control</b> |         |                      |  |
| CO2 PPM                       | -       | 0-5000ppm            | CO2 PPM is a status only item which indicates the current reading from the CO2 sensor.   |
| CO2SensorSrc                  | QMX1    | QMX1<br>QMX2<br>QMX3 | CO2SensorSrc is an adjustable item that sets the source sensor type for CO2 control.   |
| Min SAF PPM                   | 800     | 0-5000ppm            | Min SAF PPM is an adjustable item that sets the PPM value at which the supply fan speed is controlled to minimum when CO2 supply fan control is selected.  |
| Max SAF PPM                   | 1100    | 0-5000ppm            | Max SAF PPM is an adjustable item that sets the PPM value at which the supply fan speed is controlled to maximum when CO2 supply fan control is selected.  |
| Min PPM Cap                   | 50      | 0-100%               | Min PPM Cap is an adjustable item that sets the supply fan capacity when the CO2 input signal is at minimum when CO2 supply fan control is selected.   |
| Max PPM Cap                   | 100     | 0-100%               | Max PPM Cap is an adjustable item that sets the supply fan capacity when the CO2 input signal is at maximum when CO2 supply fan control is selected.   |
| <b>Flow Control</b>           |         |                      |  |
| OA Flow                       | -       | 0-60000CFM           | OA Flow is a status only item that displays the current outdoor air flow CFM.  |
| OA Flow Spt                   | 2000CFM | 0-60000CFM           | OA Flow Spt is an adjustable item that sets the Outdoor airflow cfm that the PI_loop will modulating the SAF capacity to maintain.   |
| OAFLOW DB                     | 3%      | 0-100%               | OAFLOW DB is an adjustable item that sets a deadband around the OA Flow Set point.   |
| SAF Flow                      | -       | 0-60000CFM           | SAF Flow is a status only item that displays the current supply air fan airflow CFM.   |
| SAF Flow Spt                  | 2000CFM | 0-60000CFM           | SAF Flow Spt is an adjustable item that sets the SAF Flow CFM set point that the PI_Loop will modulate the supply air fan capacity to maintain.  |
| SAF Flow DB                   | 3%      | 0-100%               | SAF Flow DB is an adjustable item that set a deadband around the SAF Flow Set point.   |
| <b>BSP Control</b>            |         |                      |  |
| Bldg Press                    | -       | -0.250-0.250in       | Bldg Press is a status only item indicated the current building static pressure reading.   |
| Bldg SP Spt                   | 0.050in | -0.250-0.250in       | BldgSP Spt is an adjustable item which sets the current building static pressure set point.  |
| BSP DB                        | 0.010in | 0.000-0.100in        | BSP DB is an adjustable item that sets the deadband around the Bldg SP set point that the PI Loop will modulating the Supply air fan capacity to maintain.   |
| <b>SAF Setup</b>              |         |                      |  |
| MaxSAF Hz                     | 60Hz    | 0-100Hz              | MaxSAF Hz is an adjustable item that sets the maximum supply air fan speed (Hz) that will be allowed in units using the analog VFD output.   |
| MaxSAF RPM                    | 2600RPM | 0-2600RPM            | MaxSAF RPM is an adjustable item that sets the maximum supply air fan speed (RPM) that the supply air fans will be allowed to operate at in units that are us the ECM supply fans. Note this is set based on the supply fan model size and the system specifications.                  |
| Min Clg Spd                   | 33%     | 0-100%               | MinClgSpd is an adjustable item that sets the minimum supply fan speed used for cooling operation.   |
| Max Clg Spd                   | 100%    | 0-100%               | MaxClgSpd is an adjustable item that sets the maximum supply fan speed used for cooling operation.   |
| Min Htg Spd                   | 33%     | 0-100%               | MinHtgSpd is an adjustable item that sets the minimum supply fan speed used for heating operation.   |
| Max Htg Spd                   | 100%    | 0-100%               | MaxHtgSpd is an adjustable item that sets the maximum supply fan speed used for heating operation.   |
| VAVBox Out                    | -       | Heat<br>Cool         | VAVBox Out is a status only item that indicates the current value of the VAV output. The VAV output is only available to the field via network communications.   |
| SAF1 Status                   | -       | Fault<br>OK          | A status only item which indicates the current state of Supply Fan 1.  |
| SAF2 Status                   | -       | Fault<br>OK          | A status only item which indicates the current state of Supply Fan 2.  |

| Menu Display Name        | Default | Range  | Description   |
|--------------------------|---------|--|---|
| SAF3 Status              | -       | Fault<br>OK  | A status only item which indicates the current state of Supply Fan 3.   |
| SAF1Status - SAF-6Status | -       | OK<br>HLL<br>TFEI<br>TFM<br>TFE<br>BLK<br>SKF<br>PHA<br>UzLow<br>UzHigh<br>UeLow<br>UeHigh<br>NoComm | SAF1Status - SAF4Status is a status only option that indicates the fault status with SAF operation for each ECM fan.<br>HLL = Hall Sensor Error<br>TFEI = Electronics Interior Overheated<br>TFM = Motor Overheated<br>TFE = Power Mod Overheated<br>BLK = Locked Motor<br>SKF = Communication Error<br>PHA = Phase Failure<br>UzLow = DC-Link Undervoltage<br>UzHigh = DC Link Overvoltage<br>UeLow = Mains Overvoltage<br>UeHigh = Mains Undervoltage |

## Return Exhaust Fan

Rooftop units may be equipped with zero, one, or more **Return or Exhaust Fans**. Normally, each return fan or exhaust will be controlled with an ECM Motor per fan via a Modbus interface. An option for controlling a single VFD connected to one or more exhaust fan motors will also be provided. In this case, the VFD will be controlled with a single 0-10VDC analog capacity value and a single digital start/stop output. The return or exhaust fan capacity of the fan will be controlled between an adjustable minimum and maximum fan capacity.

## Return Fan/Exhaust Fan Operation

### Return Fan

When a unit is equipped with a **Return Fan**, the return fan will generally be Off when the unit state is Off, or Start and On in any other state. The return fan operates in both occupied and unoccupied modes when the unit is in a valid unit state. Note: When the unit enters Recirc state, the RFEF start command will be delayed by 4 seconds before turning on to reduce the amp draw peak at start up.

### Exhaust Fan

When a unit is equipped with an **Exhaust Fan**, the exhaust fan On/Off command logic will depend on the selected return/exhaust fan control method.

## Return Fan/Exhaust Fan Control Types

### Constant Volume Control (CAV)

When the RFEF Ctrl is set to **CAV**, the return fan or the exhaust fans will be controlled to the MaxRFEF Capacity.

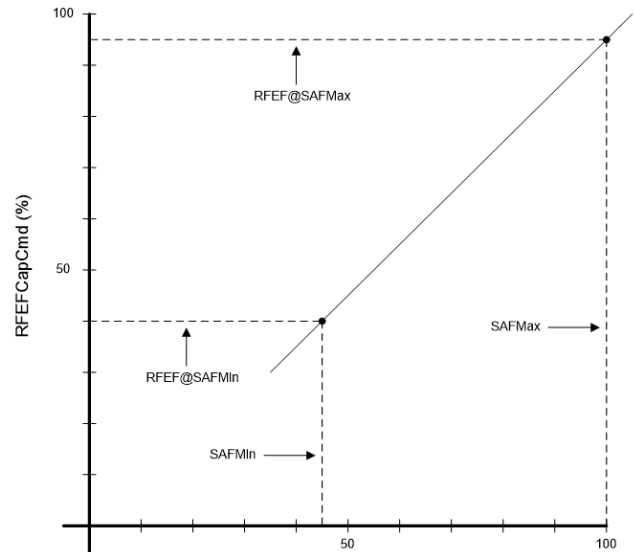
### Building Static Pressure Control (BSP)

When the RFEF Ctrl is set to **BSP** the return fan or exhaust fans capacity will be modulated to maintain the building static pressure at the building static pressure set point (BldgSPSpt).

### Fan Tracking Control (Tracking)

When the RFEF Ctrl is set to **Tracking** the return fan or exhaust fan capacity is varied to maintain an adjustable offset between the Return Fan/Exhaust Fan capacity and the Supply Fan Capacity. The user specifies the offset at maximum supply fan capacity and the offset at minimum supply fan capacity and the RFEF controls linearly between the two points.

Figure 16: Return/Exhaust Fan Tracking



The field process for setting these parameters will be as follows:

1. With the unit running and the outdoor air dampers at minimum position (in Fan Only State for example), the VAV box system will be manipulated to simulate a call for maximum airflow.
2. The Supply air fan will be allowed to stabilize (normally under DSP control) and the SAFMax parameter will be set to the steady-state SAF Capacity value.
3. The RFEF@SAFMax value will then be adjusted until the desired building pressure is obtained (usually slightly positive).
4. The VAV Box system will then be manipulated to simulate call for minimum airflow.
5. The supply air fan will be allowed to stabilize (normally under DSP control) and the SAFMin Parameter will be set to the steady-state SAF Capacity value.
6. The RFEF@SAFMin Value will be adjusted until the desired building pressure is obtained (generally slightly positive).

**NOTE:** Ideally the minimum and maximum conditions should be checked with the outdoor dampers at minimum and maximum positions to assure there are not significantly different requirements depending on the outdoor damper position. If the differences are significant then the parameters may be manually adjusted to compromise between the two conditions. If the differences are too great, it may be necessary to change to building pressure RAF/EAF control for the application.

**NOTE:** Setting the minimum and maximum tracking points will not necessarily establish minimum and maximum SAF modulation ranges, but rather simply establishes the slope of the tracking curve. The curve line will be projected up to effective max SAF capacity and down to the effective minimum SAF capacity.

## Speed/Network Control(Spd/Net)

When the RFEF Ctrl is set to **Spd/Net** the fan capacity is set to the remote return/exhaust fan capacity parameter value (RemRFEFCap). These values may be set via the HMI or a network input signal.

- The Supply Fan is switched of OFF
- The Return Fan or Exhaust Fan is Held on and set to the return /exhaust air fan ventilation capacity
- The OA Damper is set to 0%

## Airflow Control(Flow)

When a unit is equipped with a return /exhaust airflow measuring station and the RFEF Ctrl is set to **Flow**, the Return Fan or Exhaust fan capacity will be modulated to maintain the airflow at the airflow set point.

## Flow Differential Control (FlowDiff)

When the unit is equipped with a supply airflow measuring station and a return/exhaust fan airflow measuring station and the RFEFCtrl is set to **Flow Diff**, the Return Fan or Exhaust fan capacity will be modulated to maintain an adjustable flow differential between the return fan exhaust fan flow and the supply fan flow. The flow differential set point will vary linearly between an adjustable maximum differential (MaxFlwDiff) when the supply air fan airflow is at a maximum flow (SAFHiFlow) to a minimum differential(MinFlwDiff) when the supply fan airflow is at minimum flow (SAFLoFlow).

## Outdoor Air Damper Control (OAD)

When the unit is equipped with an exhaust fan and the RFEF Ctrl is set to **OAD** the exhaust fan capacity will be varied based on the current outdoor air damper position. The exhaust fan capacity will vary linearly between the minimum return fan/exhaust fan capacity (MinRFEF Cap) and the maximum (MaxRFEFCap) as the OA damper varies between the exhaust on outdoor air damper position (ExhOnOA Pos) and the exhaust maximum outdoor air position (ExhMxOAPos).

## Return Fan Duct Static Pressure Control(DSP)

When a unit is equipped with a return fan and a modulating relief damper and the RFEF Ctrl is set to **DSP**, the return fan capacity will modulate to maintain a return duct static pressure set point (RAF DSP Spt). Return fan duct static pressure control is recommended for applications where building pressure is being controlled at the zone level with return duct VAV boxes. This function is intended for use in conjunction with the modulating relief damper control and is designed to maintain a negative pressure in the return air plenum. The modulating relief damper control is modulated to maintain positive pressure in the exhaust plenum to prevent outdoor air from entering the relief damper and to maintain proper ventilation control and damper authority.

## Passive Ventilation Sequence

An optional **Passive Ventilation Sequence** will be performed when the passive ventilation digital input on the control is closed (on) Or when the Network passive ventilation input is set to On. When passive ventilation is active several actions occur:

- Unit state is switched to OFF

## Return Fan/Exhaust Fan Menus

### RFEF Control Menu

The RFEF Control Menu is a view status menu that displays all relevant return or exhaust fan control parameters.

**Table 60: Main Menu \ View Status \ RFEF Control**

| Menu Display Name | Default | Range          | Description  |
|-------------------|---------|----------------|--|
| RFEF Capacity     | -       | 0-100%         | RFEF Capacity is a status only item that indicates the current return/exhaust fan capacity.          |
| RFEF Cap Cmd      | -       | 0-100%         | RFEF Cap Cmd is a status only item that indicates the current return/exhaust fan commanded capacity. |
| Bldg Press        | -       | -0.250-0.250in | Bldg Press is a status only item indicated the current building static pressure reading.             |
| RFEF Flow         | -       | 0-60000CFM     | RFEF Flow is a status only item which displays the current return/exhaust air fan airflow reading.   |
| RAF DuctPress     | -       | -5.0-0.0       | RAF DuctPress is a status only item which displays the current return duct static pressure reading.  |

### RFEF Set-Up Menu

The RFEF Set-Up menu is a commissioning menu that provides access to adjustable parameters to set the return fan or exhaust fan operating controls.

**Table 61: Main Menu \ Commission Unit \ RFEF Set-Up**

| Menu Display Name           | Default | Range   | Description  |
|-----------------------------|---------|---|--|
| RFEF Ctrl                   | BSP     | CAV<br>BSP<br>Tracking<br>DSP<br>Spd/Net<br>Flow<br>OAD<br>FlowDiff | RFEF Ctrl is an adjustable parameter used to select how the return/exhaust fans are to be controlled. The exhaust fans can be controlled by the building static pressure (BSP), A fixed Speed that can be adjusted through a building automation system (Spd/Net), a CFM set point (Flow), and Outdoor air damper position (OAD) where the exhaust fan speed changes with the OA damper position. In 100% Outside air application with exhaust fans, tracking of the supply fan can be used. The return fans can be controlled by all of the previous options, plus direct static pressure control (DSP) and to maintain a flow differential between the supply and return fans (Flow Diff). |
| <b>Speed Control</b>        |         |   |  |
| Rem RFEF Cap                | 5%      | 0-100%  | Rem RFEF Cap is an adjustable item for setting the return/exhaust fan capacity by the keypad or by a network control signal.   |
| <b>BSP Control</b>          |         |   |  |
| Bldg Press                  | -       | -0.250-0.250in  | Bldg Press is a status only item indicated the current building static pressure reading.   |
| Bldg SP Spt                 | 0.050in | -0.250-0.250in  | BldgSP Spt is an adjustable item which sets the current building static pressure set point.  |
| BSP DB                      | 0.010in | 0.000-0.100in   | BSP DB is an adjustable item that sets the deadband around the Bldg SP set point that the PI Loop will modulating the return fan/exhaust air fan capacity to maintain.   |
| <b>Fan Tracking Control</b> |         |   |  |
| Sup Fan Max                 | 100%    | 0-100%  | Sup Fan Max is an adjustable item used to set the supply fan maximum capacity when the RFEF control method is set to tracking.   |
| RFEF @ SF Max               | 95%     | 0-100%  | RFEF @ SF Max is an adjustable setting used to set the return fan capacity when the supply fan is operating at its maximum capacity.   |
| Sup Fan Min                 | 30%     | 0-100%  | Sup Fan Min is an adjustable item used to set the supply fan minimum capacity when the RFEF control method is set to tracking.   |
| RFEF @ SF Min               | 25%     | 0-100%  | RFEF @ SF Min is an adjustable setting used to set the return fan capacity when the supply fan is operating at its minimum capacity.   |
| <b>RAF DSP Control</b>      |         |   |  |
| RAF DuctPress               | -       | -5.0-0.0in  | RFEF Duct Press is a status only item that indicates the current value for the Return duct static pressure sensor.   |

| Menu Display Name           | Default | Range            | Description   |
|-----------------------------|---------|------------------|---|
| RAF DSP Spt                 | -1.0in  | -5.0-0.0in       | RFEF DuctSP Spt is an adjustable item which sets the Return fan duct static pressure set point. The Return Fan is modulated with a PI_Loop to maintain this set point.  |
| RAF DSP DB                  | 0.1in   | 0.0-0.5in        | RFEF DSP DB is an adjustable item which sets a dead band around the RFEF DuctSP Spt. No Duct static pressure control action is taken when the current RFEF duct static pressure input is within this deadband.  |
| <b>Flow Control</b>         |         |                  |   |
| RFEF Flow                   | -       | 0-60000CFM       | RFEF Flow is a status only item that displays the current return/exhaust air fan airflow CFM.   |
| RFEF Flow Spt               | 2000CFM | 0-60000CFM       | RFEF Flow Spt is an adjustable item that sets the RFEF Flow CFM set point that the PI_Loop will modulate the return/exhaust air fan capacity to maintain.   |
| RFEF Flow DB                | 3%      | 0-100%           | RFEF Flow DB is an adjustable item that set a deadband around the RFEF Flow Set point. No action is taken when the current RFEF Flow input is within this deadband.   |
| <b>Flow Diff Control</b>    |         |                  |   |
| SAF Flow                    | -       | 0-60000CFM       | SAF Flow is a status only item that displays the current supply air fan airflow CFM.  |
| RFEF Flow                   | -       | 0-60000CFM       | RFEF Flow is a status only item that displays the current return/exhaust air fan airflow CFM.   |
| Min Flow Diff               | 0CFM    | -20000-+20000CFM | Min Flow Diff is an adjustable item that sets the airflow differential between the SAF and the RAF at SAF Low Flow.   |
| Max Flow Diff               | 0CFM    | -20000-+20000CFM | Max Flow Diff is an adjustable item that sets the airflow differential between the SAF and the RAF at the SAF Hi Flow.  |
| SAF Lo Flow                 | 150 CFM | 0-60000CFM       | SAF Lo Flow is an adjustable item that sets the supply air fan cfm that the Min Flow Diff Occurs.   |
| SAF Hi Flow                 | 748 CFM | 0-60000CFM       | SAF Hi Flow is an adjustable item that sets the supply air fan cfm that the Min Flow Diff Occurs.   |
| Flow Diff Spt               | -       | -20000-+20000CFM | Flow Diff Spt is a status item that displays the current flow differential set point. The flow differential set point is linearly between the min and max flow diff as the SAF flow varies between the Low and High Flow. The return fan capacity is controlled to maintain this set point. |
| Flow Diff DB                | 15CFM   | 0-75CFM          | Flow Diff DB is an adjustable item that sets a deadband around the Flow Diff Spt. No action is taken when the current calculated flow differential is within the band.  |
| <b>OAD Position Control</b> |         |                  |   |
| ExhOn OA Pos                | 40%     | 0-100%           | ExhOn OA Pos is an adjustable item that sets the damper position that the exhaust fan turns on at minimum capacity. Less than this position, the exhaust fan is off.  |
| ExhMx OA Pos                | 100%    | 0-100%           | ExhMx OA Pos is an adjustable item that sets the damper position that the exhaust fan is operating at maximum capacity.   |
| <b>RFEF Setup</b>           |         |                  |   |
| MaxRFEF Hz                  | 60Hz    | 0-100Hz          | Max RF/EF Hz is an adjustable item that sets the maximum return/exhaust fan value. The maximum value settings must also be changed in the VFD's to match this setting. This is only for units with VFDs.  |
| MaxRFEF RPM                 | 2600RPM | 0-2600RPM        | MaxRFEF RPM is an adjustable item that sets the maximum return/exhaust air fan speed (RPM) that the return/exhaust air fans will be allowed to operate at in units that are us the ECM fans. Note this is set based on the Return/exhaust fan model size and the system specifications.     |
| Min RFEF Cap                | 5%      | 0-100%           | MinRFEF Cap is an adjustable item used to set the minimum capacity that the Return/Exhaust fans will be allowed to operate at.  |
| Max RFEF Cap                | 100%    | 0-100%           | MaxRFEF Cap is an adjustable item used to set the maximum capacity that the Return/Exhaust fans will be allowed to operate at.  |
| RFEF1 Status=               | -       | Fault<br>OK      | A status only item which indicates the current state of Return/ Exhaust Fan 1.  |
| RFEF2 Status=               | -       | Fault<br>OK      | A status only item which indicates the current state of Return/ Exhaust Fan 2.  |
| RFEF3 Status=               | -       | Fault<br>OK      | A status only item which indicates the current state of Return/ Exhaust Fan 3.  |

| Menu Display Name          | Default | Range  | Description   |
|----------------------------|---------|--|---|
| RFEF Status                | -       | Fault<br>OK<br>No Comm   | RFEF Status is a status only item that indicates if there are any Faults with the RFEF operation for units using the VFD analog output control.   |
| RFEF1Status - RFEF-6Status | -       | OK<br>HLL<br>TFEI<br>TFM<br>TFE<br>BLK<br>SKF<br>PHA<br>UzLow<br>UzHigh<br>UeLow<br>UeHigh<br>NoComm | RFEF1Status - RFEF4Status is a status only option that indicates the fault status with RFEF operation for each ECM fan.<br>HLL=Hall Sensor Error<br>TFEI= Electronics Interior Overheated<br>TFM=Motor Overheated<br>TFE=Power Mod Overheated<br>BLK=Locked Motor<br>SKF=Communication Error<br>PHA=Phase Failure<br>UzLow=DC-Link Undervoltage<br>UzHigh=DC Link Overvoltage<br>UeHigh=Mains Overvoltage<br>UeLow=Mains Undervoltage |

## Relief Damper Control

When the unit is equipped with a set of modulating relief dampers, the damper position command will be set to maintain the exhaust air plenum static pressure set point. This function is intended for use in conjunction with a return fan using return duct static pressure control. The relief damper control can also be used with exhaust/return fan tracking.

In this operation, the exhaust/return fan can maintain a return duct static pressure set point and/or track the supply fan. The relief damper control will modulate to maintain the exhaust plenum static pressure at a slightly positive pressure to prevent air from sucking in through the relief damper and to provide adequate damper authority and control.

**NOTE:** To function properly, the return static pressure control function requires VAV boxes in the return duct that are controlling the building pressure of the spaces they serve.

## RFEF Control Menu

The RFEF Control Menu is a view status menu that displays all relevant return or exhaust fan control parameters.

**Table 62: Main Menu \ Commission Unit \ Relief Damper Set-Up**

| Menu Display Name | Default | Range      | Description   |
|-------------------|---------|------------|---|
| Exh PlenPress     | -       | -0.0-1.0in | Exh Plen Press is a status only item that indicates the current exhaust plenum static pressure reading. |
| EffExh PSPSpt=    | -       | 0.0-1.0in  | A status only item which indicates the current Effective Exhaust Plenum Static Pressure Set Point.      |
| Rel Dmpr Cmd=     | -       | 0-100%     | A status only item which indicates the Relief Damper Command.   |
| ExhPSP Lo Spt=    | 0.150in | 0.0-1.0in  | An adjustable item used to set the Exhaust Plenum Static Pressure Low Set point.                        |
| ExhPSP Hi Spt=    | 0.350in | 0.0-1.0in  | An adjustable item used to set the Exhaust Plenum Static Pressure High Set point.                       |
| Exh PSP DB        | 0.050in | 0.0-0.10in | Exh PSP DB is an adjustable item that sets the deadband around the exhaust plenum static pressure.      |

# Cooling

## Zone Temperature Control

### Standard Efficiency Units

Standard efficiency units that are configured for **Zone Temperature Control**, the compressors stage on and off to maintain the control temperature (Space or RAT). The control temperature being maintained is the occupied or unoccupied cooling set point.

When a unit first enters the cooling state, the unit goes directly to Cooling Stage #1 so that the first compressor is turned On immediately. During normal cooling operation, the number of compressor stages increases when the time since last stage exceeds the Cooling Stage Timer (Default=5 min) and the projected control temperature is greater than the occupied or unoccupied cooling set point by more than half of the cooling deadband. Compressor stages decrease when the time since the last stage exceeds the cooling stage timer and the projected control temperature is less than the occupied or unoccupied cooling set point by more than half of the cooling deadband.

During normal cooling operation, the compressor stages may also decrease when the time since the last stage exceeds the cooling stage timer and the discharge air temperature is less than the minimum DAT cooling set point.

### High and Premium Efficiency Units

High and Premium efficiency units that are configured for Zone Temperature control, the variable compressor capacity will modulate to maintain the control temperature (Space or RAT). The control temperature being maintained is the occupied or unoccupied cooling set point. Compressor capacity will increase or decrease if the current reading of the control temperature is above, or below, the occupied or unoccupied cooling temperature set point by more than half of the cooling deadband.

## Discharge Air Temperature Control

### Standard Efficiency Units

Standard efficiency units that are configured for discharge air temperature control or 1ZnVAV operation, the compressors are staged on and off to maintain a cooling discharge air temperature set point.

### High and Premium Efficiency Units

High and Premium efficiency units that are configured for discharge air temperature control or single zone VAV, the variable compressor capacity is modulated to maintain the cooling discharge air temperature set point. Compressor capacity is increased if the projected discharge air temperature reading is greater than the cooling discharge air temperature set point by more than ½ the cooling DAT deadband. Conversely, the compressor capacity is decreased if the projected discharge air temperature reading is less than the cooling discharge air temperature set point by more than ½ the cooling DAT deadband.

## Cooling DAT Reset

The **Cooling DAT Set point** may be reset for units with DAT Cooling Control. The reset type may be set to one of the following:

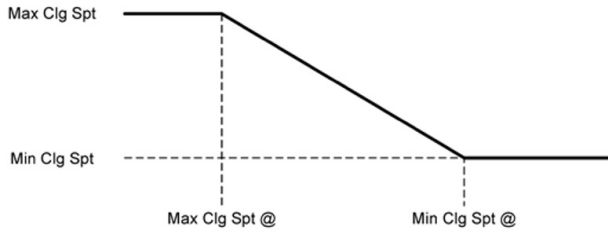
- **None:** Discharge Cooling Spt is user adjustable
- **Network:** Discharge Cooling Spt is equal to the Network DAT Clg Set point when it is valid
- **Space:** Discharge Cooling Spt is based on the Space Sensor
- **Return:** Discharge Cooling Spt is based on the Return Air Sensor
- **OAT:** Discharge Cooling Spt is based on the Outdoor Air Temperature
- **Ext mA:** Discharge Cooling Spt is determined by a 0-20 mA signal
- **Ext V:** Discharge Cooling Spt is determined by a 0-10 VDC signal
- **Airflow:** Discharge Cooling Spt is based on the airflow as indicated by the variable frequency drive speed
- **SpaceH1:** Discharge Cooling Spt is based on the humidity based on humidity sensor 1.
- **SpaceH2:** Discharge Cooling Spt is based on the humidity based on humidity sensor 2.
- **SpcDwpt1:** Discharge Cooling Spt is based on the calculated dew point based on dew point sensor 1
- **SpcDwpt2:** Discharge Cooling Spt is based on the calculated dew point based on dew point sensor 2
- **OADwpt:** Discharge Cooling Spt is based on the calculated Outdoor Air Dew point
- **RADwpt:** Discharge Cooling Spt is based on the calculated Return Air Dew point

Reset reverts from Return to None when a Return Air Sensor opens or Shorts. Reset Reverts from Space to None when a Space Sensor opens or shorts. Reset Reverts from OAT to None when an Outdoor Air Sensor opens or shorts.

When Space, Return, OAT, Airflow, SpaceH1, SpaceH2, SpcDwpt1, SpcDwpt2, OADwpt, RADwpt, Ext mA or ExtV is selected, the Discharge Cooling Spt equals the Max Clg Spt when the selected value equals the Max Clg Spt @ value. Similarly, the Discharge Cooling Spt equals the Min Clg Spt when the selected value equals the Min Clg Spt @ Value.

When the Space, Return, OAT, SpaceH1, SpaceH2, SpcDwpt1, SpcDwpt2, OADwpt, RADwpt, or Airflow is selected, the reset schedule should be set so that the DAT Cooling Set point decreases as the selected temperature increases as shown in the graph.

**Figure 17: Cooling DAT Setpoints**



When Airflow, Hum1, or Hum2 is selected, the values “Min Clg Spt@” and “Max Clg Spt @” are entered as percentage values. When ExtmA is Selected, the values “Min Clg Spt@” and “Max Cl Spt @” are entered as mA values. When Ext VDC is selected, the values “Min Clg Spt@” and “Max Cl Spt @” are entered as VDC values.

If Ext mA or Ext V is selected as the type of reset, the Min Clg Spt@ value may be set above the Max Clg Spt@ value to cause a decrease in the DAT set point as the external signal or the Min Clg Spt @ value may be set below the Max Clg @ Spt Value to cause an increase in the DAT set point as the external set point increases.

The Min Clg Spt@ value can be set below the Max Clg Spt @ Value for all types of reset, but it only makes sense for external reset.

### Cooling DAT Reset Application Considerations

These examples are just some common uses of DAT reset, other building/application factors may require different values or schedule sources.

**Table 63: Cooling DAT Reset**

|            | 1    |         | 2       |         | 3      |         |
|------------|------|---------|---------|---------|--------|---------|
|            | OAT  | Clg DAT | Airflow | Clg DAT | ExtSig | Clg DAT |
| <b>Min</b> | 45°F | 60°F    | 40%     | 65°F    | 0V     | 65°F    |
| <b>Max</b> | 65°F | 55°F    | 60%     | 55°F    | 10V    | 50°F    |

- OAT:** OAT is an effective reset control strategy if all the zones served have similar loads and are mostly dependent on outdoor air temperatures. Examples would be west facing perimeter zones with the same lighting/equipment/occupancy loads. This reset strategy is problematic if zones require cooling regardless of outdoor air temperature. This could be due to internal gains or general interior spaces of large buildings.
- Airflow:** This is an effective reset control strategy for single zone or multizone VAV units because airflow is a close indicator of cooling demand. If a typical VAV unit supply fan speed range is 40-100% a good airflow capacity to being to reset the DAT is roughly 60-65%. By the time the fan speed is down to 50% the DAT can be reset to a warmer temperature.
- Network, ExtSig:** It is recommended that a network control the DAT reset schedule when a rooftop unit is applied in a multizone VAV system with diverse loads. In this case, the network can combine a building specific reset sequence based on the polling of VAV boxes and synchronizing the reset with a duct static pressure reset that maximizes energy efficiency.

### DX Coil Bypass Damper Operation

A compressorized cooling unit may be equipped with a set of DX coil bypass dampers. When the Unit state is Heating, MinDAT or Fan Only, the bypass damper will be 100% open to minimize the air pressure drop and supply fan power consumption. The DX Coil Bypass Damper will operate in Cooling operation only as described in the description below.

### Cooling

During Cooling Operation, if a unit is equipped with a DX Coil Bypass Damper; the unit will control the compressors to maintain the DXBP LCT Set point. The DX Coil Bypass Damper will modulating to maintain the Effective Clg DAT Set point.

### Cooling and Dehumidification

During Cooling Operation when the unit is equipped with hot gas reheat or liquid subcool reheat and Dehumidification is active, the DX Coil Bypass Damper will shut and all of the supply air will flow through the DX Coil to maximize dehumidification using the reheat source.

# DX Coil Bypass Damper Application Considerations

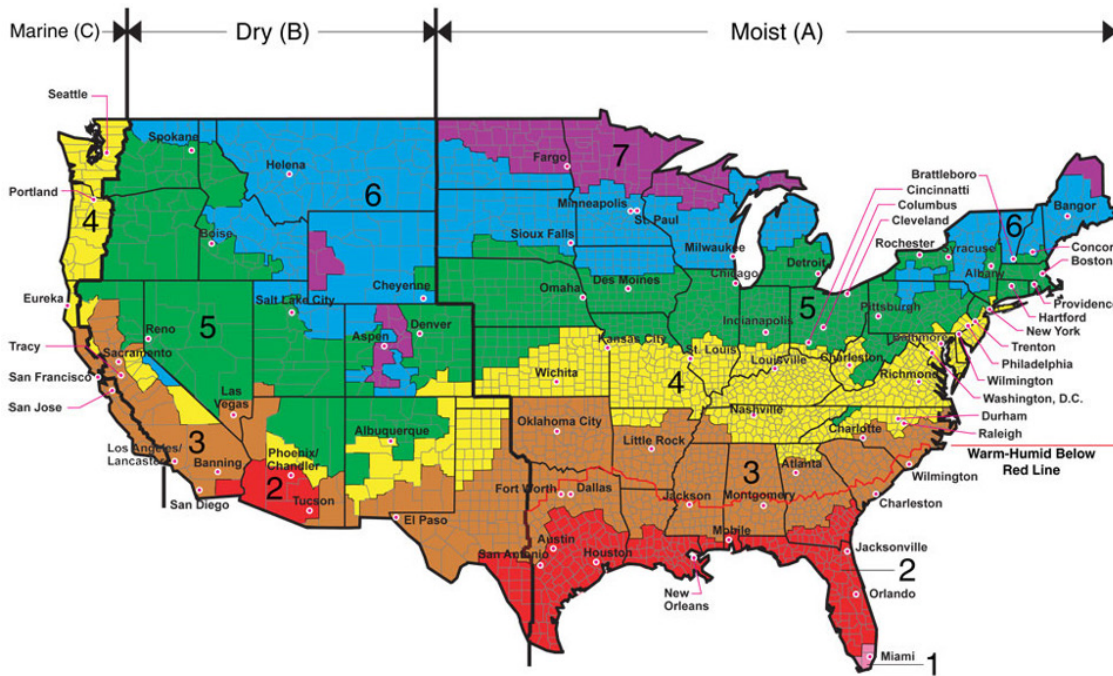
**WARNING**

Operational settings should only be made with the advisement of a qualified person; changing key configurations away from factory settings may result in damage equipment or surrounding property. Recommended settings may vary based on application specific requirements.

## Should I use a Bypass Damper?

DX Coil Bypass is ideal for applications with high sensible loads, or that have very light dehumidification requirements. **DX Coil Bypass Dampers** use some bypass air for decreasing the sensible load to the space, while providing some dehumidification. DX bypass dampers are not recommended for applications with large latent and sensible loads that occur at the same time. Geographic location / Climate, and the SHR of the space will determine if DX bypass dampers are right for you. As shown in Table 64 on page 55, your application is considered a sensible BP Damper Design if you are in Climate Zones B or C any zone number and the application SHR (Sensible Heat Ratio) is > than 0.8, meaning the load is mostly sensible. Your application is considered a Latent Bypass Application if you are in Climate Zones A, B, or C, and/or you have a SHR <0.8.

Figure 18: Climate Zone Map



All of Alaska in Zone 7 except for the following Boroughs in Zone 8: Bethel, Dellingham, Fairbanks, N. Star, Nome North Slope, Northwest Arctic, Southeast Fairbanks, Wade Hampton, and Yukon-Koyukuk  
 Zone 1 includes: Hawaii, Guam, Puerto Rico, and the Virgin Islands

Table 64: Sensible and Latent Applications

|                        | Sensible DXBP Application |                  | Latent DX BP Application |                  |
|------------------------|---------------------------|------------------|--------------------------|------------------|
| <b>Climate Zone</b>    | 1-6 B or C.               |                  | Any                      |                  |
| <b>Application SHR</b> | SHR is >.8                |                  | SHR is between 0.7-0.8   |                  |
| <b>Outside Air</b>     | Mixed Air                 | 100% Outside Air | Mixed Air                | 100% Outside Air |
| <b>Hot Gas Reheat</b>  | Not Required              | Not Required     | Required                 | Required         |
| <b>Mixing Blender</b>  | 65°F                      | 55°F             | 60%                      | 55°F             |

**NOTE 1:** If the SHR is less than 0.7, DX Bypass Dampers are not recommended.

**NOTE 2:** The Application SHR is calculated for the loads between the MAT and the DX leaving coil temperature at the desired balance of coil air flow and bypass airflow.

## Sensible DX Bypass Applications

A **Sensible DX Bypass Application** occurs only in dry climates when the design SHR is greater than 0.8. In this scenario, no additional dehumidification devices are required. Blenders can be useful for applications where the OA is >30% of the SA CFM.

## Latent DX Bypass Applications

A **Latent DX BP Application** can occur in any climate zone where the design SHR is between 0.7 and 0.8. If the unit is a mixed air unit, it is recommended the unit use hot gas reheat (HGRH) for supplemental dehumidification control. HGRH dehumidification should be configured to trigger based on OADewpoint and the space set point. Review the Dehumidification Set-up menu on how to configure Dehumidification to use two setpoints. The OA Dew point should be set to 60F or lower. Blenders are highly recommended if the OA is >20% of SA CFM in latent applications. This will help ensure you are mixing properly before the DX Coil and Bypass Damper control.

## DX Coil Bypass Damper LCT Reset

The **DX Bypass LCT Set point** may be reset for units with DX Bypass Dampers. The reset type may be set to one of the following:

- **None:** DXBP LCTSpt is user adjustable
- **Network:** DXBP LCTSpt is equal to the Network DAT Clg Set point when it is valid
- **Space:** DXBP LCTSpt is based on the Space Sensor
- **Return:** DXBP LCTSpt is based on the Return Air Sensor
- **OAT:** DXBP LCTSpt is based on the Outdoor Air Temperature
- **Ext mA:** DXBP LCTSpt Spt is determined by a 0-20 mA signal
- **Ext V:** DXBP LCTSpt is determined by a 0-10 VDC signal
- **Airflow:** DXBP LCTSpt is based on the airflow as indicated by the variable frequency drive speed
- **SpaceH1:** DXBP LCTSpt is based on the humidity based on humidity sensor 1.
- **SpaceH2:** DXBP LCTSpt is based on the humidity based on humidity sensor 2.
- **SpcDwpt1:** DXBP LCTSpt is based on the calculated dew point based on dew point sensor 1
- **SpcDwpt2:** DXBP LCTSpt is based on the calculated dew point based on dew point sensor 2
- **OADwpt:** DXBP LCTSpt is based on the calculated Outdoor Air Dew point
- **RADwpt:** DXBP LCTSpt is based on the calculated Return Air Dew point

Reset reverts from Return to None when a Return Air Sensor opens or Shorts. Reset Reverts from Space to None when a Space Sensor opens or shorts. Reset Reverts from OAT to None when an Outdoor Air Sensor opens or shorts.

## Cooling Menus

### Compressor Status

The Cooling Menu is a view status menu that displays all relevant Cooling Status items.

**Figure 19: Main Menu \ View Status \ Compressor Status**

| Menu Display Name       | Default | Range   | Description   |
|-------------------------|---------|---|---|
| Clg Capacity            | -       | 0-100%  | Clg Capacity is a status only item which indicates the percentage of the unit maximum cooling capacity currently operating.                               |
| Clg Status              | -       | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>CfgErr | Clg Status is a status only item which indicates whether or not mechanical cooling is currently allowed. If cooling is disabled, the reason is indicated. |
| <b>Refrig Circuit 1</b> |         |   |   |
| VCmp1                   | -       | On<br>Off   | Vcmp1 is a status only item which indicates whether or not the variable compressor on circuit #1 is on or off.  |
| VCmp1 Cap               | -       | On<br>Off   | Vcmp2 is a status only item which indicates whether or not the variable compressor on circuit #2 is on or off.  |
| C1FCmp1                 | -       | On<br>Off   | A status only item which indicates the current state of Circuit 1 Fixed Compressor 1.   |
| C1FCmp3                 | -       | On<br>Off   | A status only item which indicates the current state of Circuit 1 Fixed Compressor 3.   |
| C1FCmp5                 | -       | On<br>Off   | A status only item which indicates the current state of Circuit 1 Fixed Compressor 3.   |
| PTS1                    | -       | 0-725.2psi  | A status only item which indicates the Suction Pressure in Refrigerant Circuit 1.   |
| PTD1                    | -       | 0-725.29psi   | A status only item which indicates the Discharge Pressure in Refrigerant Circuit 1.   |
| SSH1                    | -       | -100.0-100.0°F  | A status only item which indicates the Suction Super Heat in Refrigerant Circuit 1.   |
| DSH1                    | -       | -100.0-100.0°F  | A status only item which indicates the Discharge Super Heat in Refrigerant Circuit 1.   |
| Subcooling1             | -       | -100.0-100.0°F  | A status only item which indicates the Liquid Sub Cooling in Refrigerant Circuit 1.   |
| Te1                     | -       | -50.0-212.0°F   | A status only item which indicates the Sat. Evap. Temperature in Refrigerant Circuit 1.   |
| Tc1                     | -       | -50.0-212.0°F   | A status only item which indicates the Sat. Cond. Temperature in Refrigerant Circuit 1.   |
| C1DRT1                  | -       | -50.0-392.0°F   | A status only item which indicates the Discharge Temperature of Comp. 1 in Refrigerant Circuit 1.   |
| C1DRT3                  | -       | -83.2-392.0°F   | A status only item which indicates the Discharge Temperature of Comp. 3 in Refrigerant Circuit 1.   |
| C1DRT5                  | -       | -83.2-392.0°F   | A status only item which indicates the Discharge Temperature of Comp. 5 in Refrigerant Circuit 1.   |
| SRT1                    | -       | -50.0-392.0°F   | A status only item which indicates the Saturated Suction Temperature of Refrigerant Circuit 1.  |
| <b>Refrig Circuit 2</b> |         |   |   |
| VCmp2                   | -       | On<br>Off   | A status only item which indicates the current state of Circuit 2 Variable Compressor 2.  |
| VCmp2 Cap               | -       | 0-110%  | A status only item which indicates the current speed of Circuit 2 Variable Compressor 2.  |
| C2FCmp2                 | -       | On<br>Off   | A status only item which indicates the current state of Circuit 2 Fixed Compressor 2.   |

| Menu Display Name       | Default | Range          | Description   |
|-------------------------|---------|----------------|---|
| C2FCmp4                 | -       | On<br>Off      | A status only item which indicates the current state of Circuit 2 Fixed Compressor 4.             |
| C2FCmp6                 | -       | On<br>Off      | A status only item which indicates the current state of Circuit 2 Fixed Compressor 2.             |
| PTS2                    | -       | 0-725.19psi    | A status only item which indicates the Suction Pressure in Refrigerant Circuit 2.                 |
| PTD2                    | -       | 0-725.19psi    | A status only item which indicates the Discharge Pressure in Refrigerant Circuit 2.               |
| SSH2                    | -       | -100.0-100.0°F | A status only item which indicates the Suction Super Heat in Refrigerant Circuit 2.               |
| DSH2                    | -       | -100.0-100.0°F | A status only item which indicates the Discharge Super Heat in Refrigerant Circuit 2.             |
| Subcooling2             | -       | -100.0-100.0°F | A status only item which indicates the Liquid Sub Cooling in Refrigerant Circuit 2.               |
| Te2                     | -       | -50.0-212.0°F  | A status only item which indicates the Sat. Evap. Temperature in Refrigerant Circuit 2.           |
| Tc2                     | -       | -50.0-212.0°F  | A status only item which indicates the Sat. Cond. Temperature in Refrigerant Circuit 2.           |
| C2DRT2                  | -       | -50.0-392.0°F  | A status only item which indicates the Discharge Temperature of comp. 2 Refrigerant Circuit 2.    |
| C2DRT4                  | -       | -83.2-392.0°F  | A status only item which indicates the Discharge Temperature of Comp. 4 in Refrigerant Circuit 2. |
| C2DRT6                  | -       | -83.2-392.0°F  | A status only item which indicates the Discharge Temperature of Comp. 6 in Refrigerant Circuit 2. |
| SRT2                    | -       | -50.0-392.0°F  | A status only item which indicates the Saturated Suction Temperature of Refrigerant Circuit 2.    |
| <b>Refrig Circuit 3</b> |         |                |   |
| VCmp3                   | -       | On<br>Off      | A status only item which indicates the current state of Circuit 3 Variable Compressor 3.          |
| VCmp3 Cap               | -       | 0-110%         | A status only item which indicates the current speed of Circuit 3 Variable Compressor 3.          |
| C3FCmp1                 | -       | On<br>Off      | A status only item which indicates the current state of Circuit 3 Fixed Compressor 1.             |
| C3FCmp3                 | -       | On<br>Off      | A status only item which indicates the current state of Circuit 3 Fixed Compressor 3.             |
| C3FCmp5                 | -       | On<br>Off      | A status only item which indicates the current state of Circuit 3 Fixed Compressor 5.             |
| PTS3                    | -       | 0-725.2psi     | A status only item which indicates the Suction Pressure in Refrigerant Circuit 3.                 |
| PTD3                    | -       | 0-725.29psi    | A status only item which indicates the Discharge Pressure in Refrigerant Circuit 3.               |
| SSH3                    | -       | -100.0-100.0°F | A status only item which indicates the Suction Super Heat in Refrigerant Circuit 3.               |
| DSH3                    | -       | -100.0-100.0°F | A status only item which indicates the Discharge Super Heat in Refrigerant Circuit 3.             |
| Subcooling3             | -       | -100.0-100.0°F | A status only item which indicates the Liquid Sub Cooling in Refrigerant Circuit 3.               |
| Te3                     | -       | -50.0-212.0°F  | A status only item which indicates the Sat. Evap. Temperature in Refrigerant Circuit 3.           |
| Tc3                     | -       | -50.0-212.0°F  | A status only item which indicates the Sat. Cond. Temperature in Refrigerant Circuit 3.           |
| C3DRT1                  | -       | -50.0-392.0°F  | A status only item which indicates the Discharge Temperature of Comp. 1 in Refrigerant Circuit 3. |
| C3DRT3                  | -       | -83.2-392.0°F  | A status only item which indicates the Discharge Temperature of Comp. 3 in Refrigerant Circuit 3. |
| C3DRT5                  | -       | -83.2-392.0°F  | A status only item which indicates the Discharge Temperature of Comp. 5 in Refrigerant Circuit 3. |
| SRT3                    | -       | -50.0-392.0°F  | A status only item which indicates the Saturated Suction Temperature of Refrigerant Circuit 3.    |

## Cooling Setup

The Cooling Setup Menu is a view status menu that displays all relevant cooling status items.

**Table 65: Main Menu \ Commission Unit \ Cooling Set-Up**

| Menu Display Name                   | Default | Range  | Description   |
|-------------------------------------|---------|--|---|
| Circ1 CmpState -<br>Circ3 Cmp State | -       | Off<br>Start<br>Init1<br>Init2<br>Init3<br>Normal<br>Pmpdn1<br>Pmpdn2<br>Pmpdn3<br>Standby | Circ1 CmpStat or Circ2Cmp Stat is a status only item that displays the current state/activity for each cooling circuit.                   |
| Circ1Status-Circ3Sta-<br>tus        | -       | Enabled<br>Disabled  | Circ1Status or Circ2Status is a status only item that displays if the refrigeration circuit is enabled or disabled for cooling operation. |
| VCmp1 Cap                           | -       | 0-110%   | A status only item which indicates the current Capacity of Variable Compressor 1.   |
| VCmp1 Cmd                           | -       | 0-100%   | A status only item which indicates the current Commanded speed of Variable Compressor 1.  |
| VCmp1 Rps                           | -       | 0-150  | A status only item which indicates the current speed (RPS) of Variable Compressor 1.  |
| VCmp2Cap                            | -       | 0-110%   | A status only item which indicates the current Capacity of Variable Compressor 2.   |
| VCmp2Cmd                            | -       | 0-110%   | A status only item which indicates the current Commanded speed of Variable Compressor 2.  |
| VCmp2 Rps                           | -       | 0-150  | A status only item which indicates the current speed (RPS) of Variable Compressor 2.  |
| VCmp3Cap                            | -       | 0-110%   | A status only item which indicates the current Capacity of Variable Compressor.   |
| VCmp3Cmd                            | -       | 0-110%   | A status only item which indicates the current Commanded speed of Variable Compressor 3.  |
| VCmp3 Rps                           | -       | 0-150  | A status only item which indicates the current speed (RPS) of Variable Compressor 3.  |
| C1FCmp1                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 1/ Fixed Compressor 1.  |
| C2FCmp2                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 2/Fixed Compressor 2.   |
| C3FCmp1                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 3/Fixed Compressor 1.   |
| C1FCmp3                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 1/ Fixed Compressor 3.  |
| C2FCmp4                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 2/ Fixed Compressor 4.  |
| C3FCmp3                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 3/ Fixed Compressor 3.  |
| C1FCmp5                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 1/ Fixed Compressor 5.  |
| C2FCmp6                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 2/ Fixed Compressor 6.  |
| C3FCmp5                             | -       | Off<br>On  | A status only item which indicates the status (on/off) of Circuit 3/ Fixed Compressor 5.  |

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---|---|
| Control Temp      | -       | -461.2-525.2.0°F  | Control Temp is a status only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air parameter. |
| Occ Clg Spt       | 72.0°F  | 0.0-100.0°F   | Occ Clg Spt is an adjustable item which indicates the temperature in which the unit will go into the cooling mode of operation.   |
| Occ Clg DB        | 2.0°F   | 0.0-10.0°F  | Occ Clg DB is an adjustable item which sets a dead band around the Occ Cooling Set Point parameter. For example, if the Occ Cooling Set Point parameter is set to 75°F and the Clg Deadband parameter is set to 2°F the dead band around the set point would be from 76.0°F to 74.0°F.  |
| Disch Air         | -       | -50.0-250.0°F   | Disch Air is a status only item which displays the current temperature reading from the unit's discharge air temperature sensor (DAT). This sensor is standard on all units.  |
| DAT ClgSpt        | 55.0°F  | 40.0-100.0°F  | DAT Clg Spt is an adjustable item which sets the temperature that the DAT should be maintained at when it is in the cooling mode of operation. Tis value is adjustable on DAC and 1ZnVAV units. It is not adjustable on CAV units.  |
| DAT Clg DB        | 2.0°F   | 1.0-10.0°F  | DAT Clg DB is an adjustable item which sets the deadband around the DAT Clg Spt. If the disch air is within the DB no action is take. For example, if the discharge cooling set point is set to 55°F and the Clg DB is set to 2°F the dead band around the set point would be from 56.0°F to 54.0°F.  |
| Eff Space T       | -       | 0.0-150.0°F   | Eff Space T is a status only item that displays the current effective space temperature.  |
| Unocc Clg Spt     | 85.0°F  | 40.0-100.0°F  | Unocc Clg Spt is an adjustable item which sets the zone temperature above which the unit starts up and provides unoccupied cooling (night setup) during unoccupied periods. Note: setting this to its maximum value will disable unocc cooling.   |
| Unocc Diff        | 3.0°F   | 0-10.0°F  | Unocc Diff is an adjustable item which sets a differential above and below the Ucc Clg Spt. Mechanical Cooling operation is enabled when the Control temp is above the Unocc Clg spt by the unocc diff. Conversely, mechanical cooling operation is disabled when the control temp is below the Unocc Clg Spt by the Unocc Diff.  |
| Clg Stg Time      | 5 min   | 5-60min   | Clg Stage Time is an adjustable item used to set a minimum time period between compressor stage changes.  |
| OA Temp           | -       | -50.0-200.0°F   | OA Temp is a status only item which displays the current temperature reading from the unit mounted Outdoor air temperature sensor. This sensor is standard on all units.  |
| Clg Lo OAT Lk     | 25°F    | -20.0-100°F   | Clg Lo OAT Lk is an adjustable item which sets the low outdoor air temperature mechanical cooling lockout point. Mechanical cooling operation is disabled when the outdoor air temperature sensor input falls below this set point.   |
| OAT Diff          | 2.0°F   | 0-10.0°F  | OATDiff is an adjustable item which sets a differential above the OAT Clg Lock parameter. Mechanical cooling operation is re-enabled when the outdoor air temperature sensor input rises above the OAT Clg Lock value by more than this differential.   |
| Clg Reset         | None    | None<br>Network<br>Space<br>Return<br>OAT<br>ExtmA<br>ExtV<br>Airflow<br>SpaceH1<br>SpaceH2<br>OAH<br>RAH<br>SpcDpt1<br>SpcDpt2<br>OADwpt<br>RADwpt | Clg Reset is an adjustable item that is used to set the type of cooling reset to be used.<br><br>Notes:<br>Space (Not selectable when SpaceTCfgis none).<br>ExtmA (Not selectable when RemSptSrc is Yes).<br>ExtV (Not Selectable when RemSptSrc is Yes).   |

| Menu Display Name | Default | Range  | Description   |
|-------------------|---------|--|---|
| Min Clg Spt       | 55.0°F  | 40.0-100.0°F   | Min Clg Spt is an adjustable item which sets the minimum cooling discharge set point for use with a cooling discharge air temperature set point reset schedule.   |
| Min Clg Spt@      | 0       | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V<br>%   | Min Clg Spt @ is an adjustable item which sets the value of the sensor input, selected with the Cooling Reset parameter, at which the DAT cooling set point parameter is reset to the minimum DAT cooling set point value.  |
| Max Clg Spt       | 65.0°F  | 40.0-100.0°F   | Max Clg Spt is an adjustable item which sets the maximum cooling discharge set point for use with a cooling discharge air temperature set point reset schedule.   |
| Max Clg Spt@      | 100     | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V<br>%   | Max Clg Spt @ is an adjustable item which sets the value of the sensor input, selected with the Cooling Reset parameter, at which the DAT cooling set point parameter is reset to the maximum DAT cooling set point value.  |
| DXBP LCTSpt       | 52.0°F  | 45.0-65.0°F  | DXBPLCTSpt is an adjustable item which sets the leaving DX coil set point used for controlling cooling during DX Bypass damper operation. The cooling will modulate and control to maintain this set point.   |
| DXBP LCTDB        | 2.0°F   | 1-10.0°F   | DXBP LCTDB is an adjustable item which sets the deadband around the DXBP LCT Spt. If the leaving coil temperature air is within the DB no action is take. For example, if the DXBP Leaving Coil Temperature set point is set to 52°F and the DXBP LCT DB is set to 2°F the dead band around the set point would be from 54.0°F to 50.0°F. |
| DXBPLCTSptRst     | None    | None<br>Network<br>Space<br>Return<br>OAT<br>Airflow<br>SpaceH1<br>SpaceH2<br>OAH<br>RAH<br>SpcDpt1<br>SpcDpt2<br>OADwpt<br>RADwpt<br>Hum1PI<br>Hum2PI<br>Dwpt1PI<br>Dwpt2PI | DXBPLCTSptRst is an adjustable item that is used to set the type of DXBPLCT reset to be used.   |
| DXBPMInLCTSpt     | 45.0°F  | 45.0-65.0°F  | DXBPMInLCTSpt is an adjustable item which sets the minimum DXBP Leaving Coil Temperature set point for use with a DXBP LCT set point reset schedule.  |
| DXBPMnLCTSpt@     | 0.0     | 0-100/<br>NA<br>°F<br>°C<br>%  | DXBPMnLCTSPT@ is an adjustable item which sets the value of the sensor input, selected with the DXBP LCT Reset parameter, at which the DXBP LCT set point parameter is reset to the minimum DXBP LCT Set point value.   |

| Menu Display Name | Default | Range                         | Description   |
|-------------------|---------|-------------------------------|---|
| DXBPMxLCTSpt      | 52.0°F  | 45.0-65.0°F                   | DXBPMxLCTSpt is an adjustable item which sets the maximum DXBP Leaving Coil Temperature set point for use with a DXBP LCT set point reset schedule.   |
| DXBPMxLCTSpt@     | 100.0   | 0-100/<br>NA<br>°F<br>°C<br>% | DXBPMxLCTSPT@ is an adjustable item which sets the value of the sensor input, selected with the DXBP LCT Reset parameter, at which the DXBP LCT set point parameter is reset to the maximum DXBP LCT Set point value. |

# Dehumidification

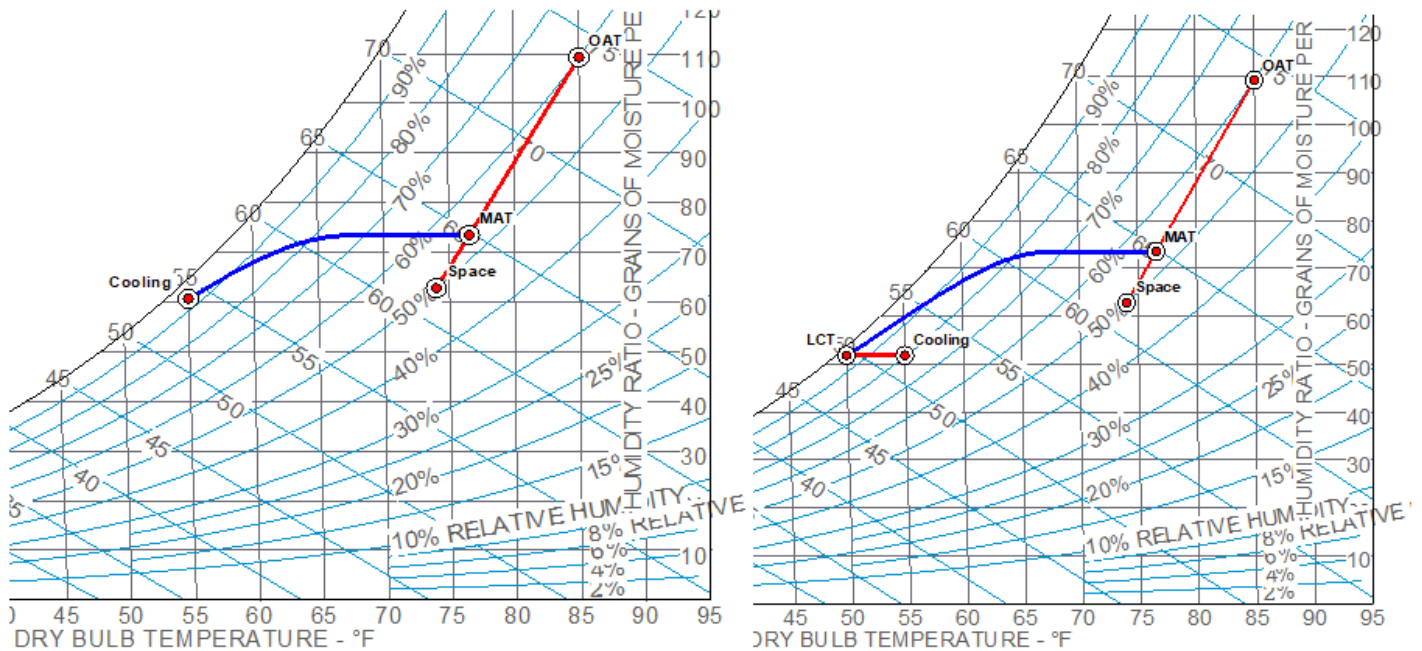
**Dehumidification** is an operating mode that is only allowed when the unit is in either the Fan Only or Cooling States. When dehumidification is active, the unit is not allowed to operate in the Economizer or MinDAT states. Normal temperature control is overridden and mechanical cooling will instead be used to lower the air temperature enough to wring out moisture and subsequently, reheat will be used to raise it back up to achieve the unit discharge air temperature requirements. Reheat types can be Liquid Subcool Reheat, Hot Gas Reheat, or the standard heating equipment (Gas or Steam/Hot Water).

## Dehumidification Initiation

Dehumidification operation is available in both the Cooling and Fan Only unit states, and is initiated by one or two analog or network humidity sensors that are mounted in the return duct, space, or outdoors to sense relative humidity. The unit may be set up to dehumidify based on relative humidity, dew point, or continuously. Each humidity sensor can have a separate set point, Hum1, Hum2, or Dwpt1 and Dwpt2. Humidity sensors are configured in the Humidity Sensor Set-Up Menu and the setpoints are configured in the Dehumidification Set-Up menu.

- **Relative Humidity or Dew point:** When configured for relative humidity or dew point, the basis of dehumidification will be determined by one or two relative humidity sensors.
- **Always:** When configured to dehumidify continuously, dehumidification and reheat will operate regardless of relative humidity or dew point, and will operate any time the unit is in the Cooling or Fan Only unit states.
- **Unoccupied:** Dehumidification default settings allow dehum to operate in occupied only, The unoccupied operation is an adjustable setting to allow unoccupied dehumidification.

Figure 20: Cooling/Dehumidification Psychrometric Charts



## Dehumidification Operation

The left psychrometric chart below shows typical cooling operation. The space is 74°F and 50% and the rooftop unit is in mechanical cooling, providing 55°F air leaving the unit. If the space humidity rises above its 50% RH set point, Dehumidification is activated.

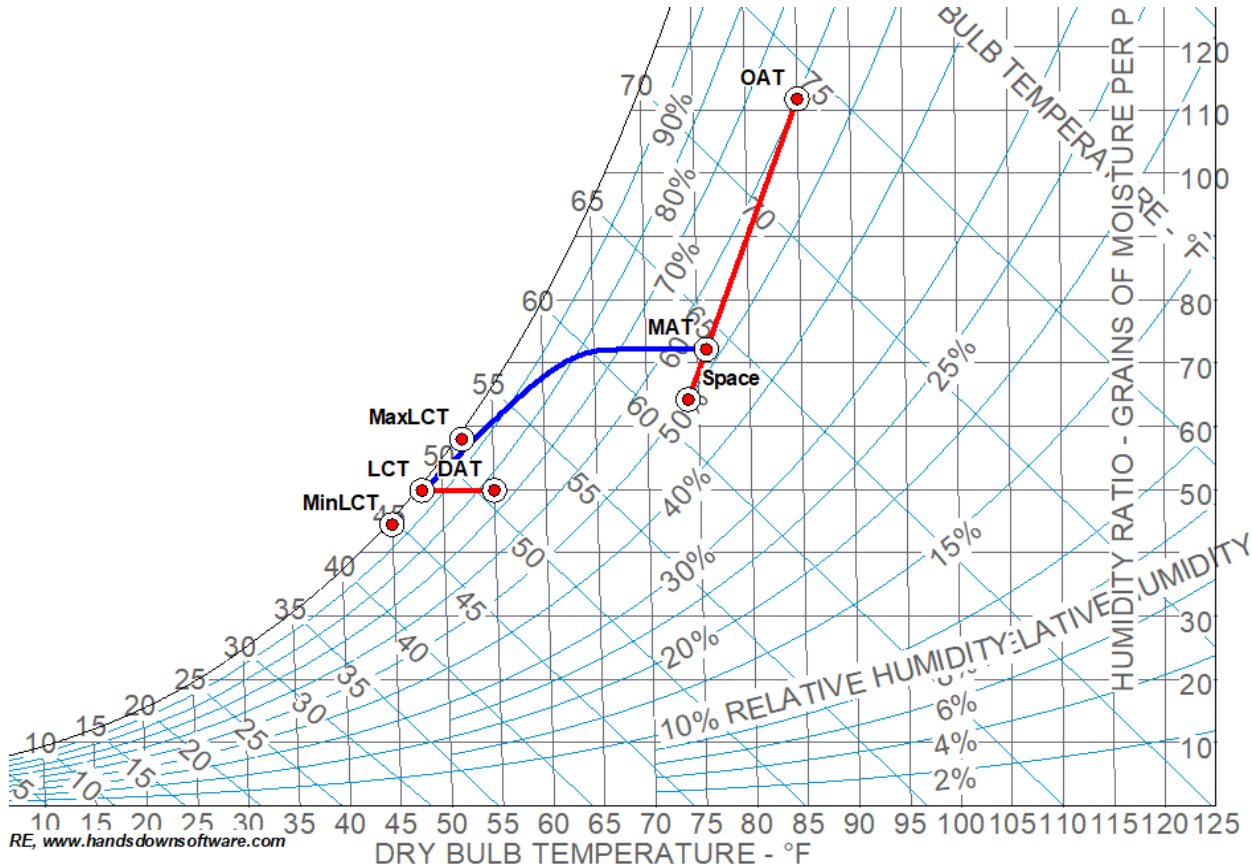
The right psychrometric chart shows cooling operation in dehumidification. In dehumidification operation, the unit is cooling the air temperature lower to provide a lower dew point supply air and latent dehumidification.

In the example below, the air cooled to provide 50°F dew point and is reheated to the DAT Cooling set point of 55°F to continue providing the same sensible cooling load. With this example in mind, the MicroTech has several methods for initiating dehumidification, and several variations of temperature and reheat control parameters that modify and enhance dehumidification performance.

## Staged Compressors

When Dehumidification is active, compressor stages are controlled to maintain the leaving coil temperature between the minimum leaving coil temperature set point (MinLCTspt) and the maximum leaving coil temperature setpoint(MaxLCT Spt). During dehumidification operation, the number of compressor stages increases or decreases to maintain the leaving coil temperature between the minimum and maximum leaving coil temperature set point.

Figure 21: Compressor Staging Psychrometric Charts



## Variable Speed Compressor

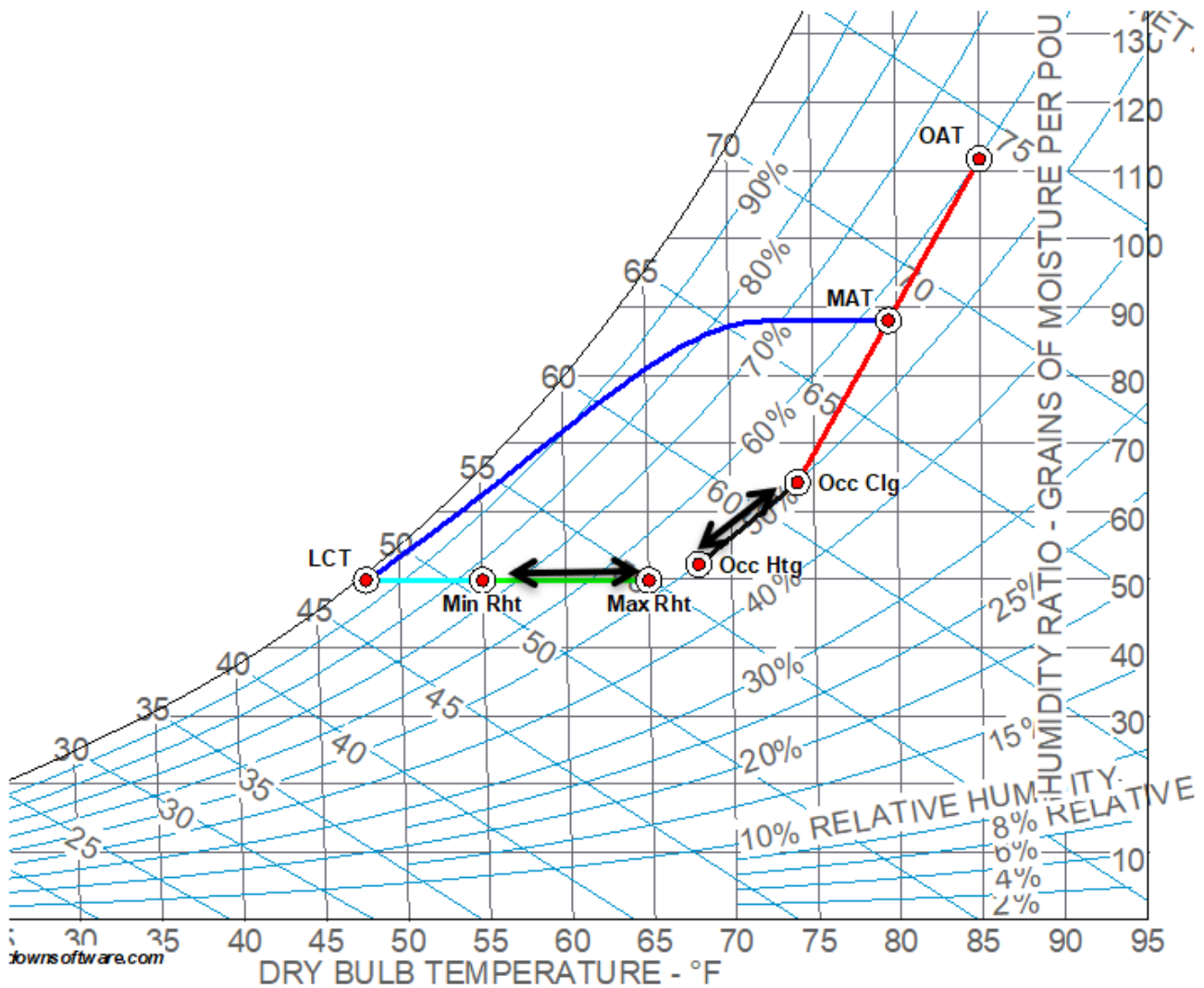
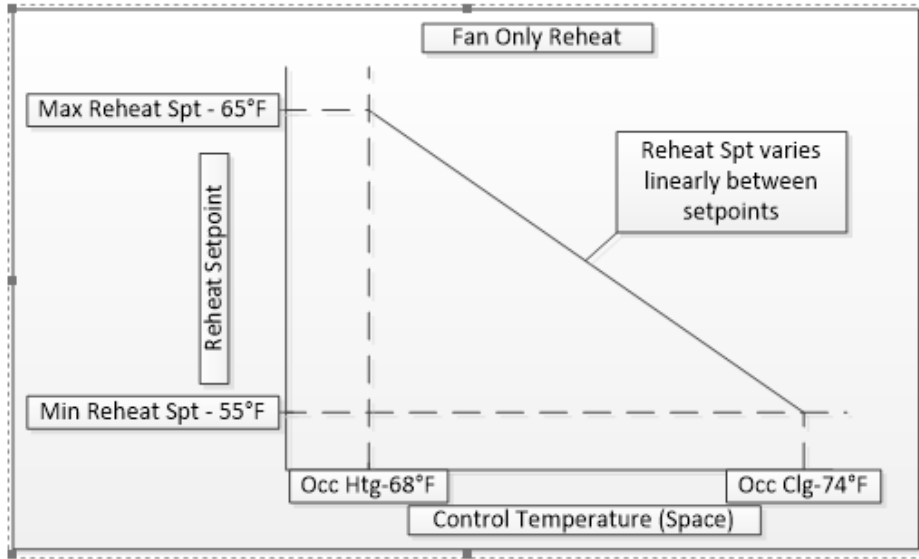
When dehumidification is active, **Variable Speed Compressor** capacity is modulated to maintain the leaving coil temperature within the deadband near the leaving coil temperature set point.

## Reheat Control

The reheat process is a critical component of the dehumidification process. All MicroTech controlled rooftops use a fully modulating reheat control to provide precise discharge temperature control during dehumidification. There are several forms of reheat that can be used. Reheat types can be Liquid Subcool Reheat, Hot Gas Reheat, or the standard heating equipment (Gas or Steam/Hot Water).

- **Cooling:** In the cooling state, the modulating hot gas, liquid subcool, and standard heat reheat will be controlled to the DAT Cooling. This is demonstrated in Figure 21. For DAT controlled units this is the normal DAT Cooling set point resulting from any reset. For Zone Control units, this set point is the result of a calculation based on the control temperature.
- **Fan Only:** In the fan only, state, the modulating hot gas, liquid subcool and standard heat reheat will be controlled to the reheat set point. The reheat set point equals an editable MaxReheatSpt (Default = 65°F) when the control temperature drops to the Occupied or Unoccupied Heating Set point, and equals an editable MinReheatSpt (Default = 55°F) when the control temperature rises to the Occupied or Unoccupied Cooling set point. The Dehumidification Reheat Set point varies linearly between these two points. Users can choose to set these to be the same value (Example = 65°F) if they desire neutral air when there is no sensible cooling load.

Figure 22: Reheat Control



## LCT (Leaving Coil Temperature) Reset

Using a **Leaving Coil Temperature Reset** can be useful in humidity control applications where dehumidification loads vary greatly with occupancy or climate. By implementing a reset of the leaving coil temperature based on feedback from load driving variables, dehumidification control is enhanced by reacting to changing dehumidification loads throughout operation.

**Table 66: Recommended LCT Reset Schedules**

|            | 1         |      | 2                 |      | 3       |      | 4          |      |
|------------|-----------|------|-------------------|------|---------|------|------------|------|
|            | Space/RAT | LCT  | Space RH/<br>Dwpt | LCT  | Airflow | LCT  | Outdoor RH | LCT  |
| <b>Min</b> | 74°F      | 50°F | 50%               | 52°F | 100%    | 52°F | 70%        | 52°F |
| <b>Max</b> | 70°F      | 45°F | 60%               | 45°F | 30%     | 45°F | 100%       | 45°F |

1. **Space/RAT:** Space or Return Air Temperature is a good reset temperature source for LCT when the primary dehumidification fluctuations happen during periods of little or no cooling load and the unit is most likely to be in the Fan Only state. If we consider a space with occupied cooling and heating setpoints of 74°F and 70°F respectively, at 74°F and 50% the dew point is 54.2°F and at 70°F and 50% RH the dew point is 50.5°F. As the space/unit operates in fan only and the temperature drops the dew point required to maintain 50% RH also drops. If a unit is likely to require dehumidification operation during fan only, this will require the LCT set point to drop as the space temperature drops in order to maintain a 50%RH space set point. Maintaining a constant LCT during fan only could result in a space humidity to increase by as much as 10%.
2. **Space RH or Dew point:** Space Relative Humidity or DewPoint is a good source for LCT reset source when the dehumidification operation is likely to occur in both cooling and fan only operation. As the space humidity rises above the 50% RH or 55°F Dew point set point the LCT should be reduced proportional to the increase in RH or dew point so that any extra moisture in the space can be removed effectively.
3. **Airflow:** Airflow is a good LCT reset source for most modulating supply fan applications. As fan speed slows proportionally with load, to provide the same moisture removal to the space (#/hr) a lower supply dew point is required. As an example, a 10,000 CFM air handler that delivers 52°F dew point air in dehumidification to a 74°F/50% space is removing 35.6 lbs/hr. At 50% airflow, that same air handler needs to supply 49°F dew point air to provide the same amount of dehumidification. Note: this reset type may be less effective in duct pressure VAV systems that have significant duct static pressure resets schedules being used.
4. **Outdoor RH or Dew point:** Outdoor RH or Dew point is a good LCT reset source in 100% outdoor air applications, where constant dehumidification and reheat is being performed. As the outdoor air humidity becomes more mild, the need to dehumidify to lower LCT's is reduced and can be reset higher to save energy. For example, a 100% OA unit may be designed to supply 68°F/52°F dew point air at design summer conditions, but during cool rainy weather a lower LCT may be desired to provide extra dehumidification to the space. Resetting based on outdoor air humidity above 70% could provide added dehumidification under rainy conditions.

## Dehumidification Menus

### Dehumidification Status

The Dehumidification Menu is a view status menu that displays all relevant Dehumidification status items.

**Table 67: Main Menu \ View Status \ Dehumidification**

| Menu Display Name | Default | Range              | Description   |
|-------------------|---------|--------------------|---|
| Dehum Status      | -       | Inactive<br>Active | Dehum Status is a status only item which indicates the status of operation of the dehumidification operation. Dehumidification operation can be active or inactive.                 |
| Rel Hum 1         | -       | 0-100%             | Rel Hum1 is a status-only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 1.                           |
| Rel Hum 2         | -       | 0-100%             | Rel Hum2 is a status-only item that displays the current relative humidity reading from the optional relative humidity sensor at user defined location 2.                           |
| Dew point 1       | -       | -50.0-150.0°F      | Dew point 1 is a status-only item that displays the current dew point value that is calculated by the controller using the Rel humidity and Temperature at user defined location 1. |
| Dew point 2       | -       | -50.0-150.0°F      | Dew point 2 is a status-only item that displays the current dew point value that is calculated by the controller using the Rel humidity and Temperature at user defined location 2. |
| Reheat Spt        | -       | 40.0-100.0°F       | Reheat Spt is a status-only item that displays the current reheat set point the reheat system is controlling to during dehumidification operation.                                  |
| Rht Capacity      | -       | 0-100%             | Reheat Cap is a status-only item that indicates the current reheat capacity value.  |

### Dehumidification Setup

The Dehumidification Menu is a view status menu that displays all relevant Dehumidification status items

**Table 68: Main Menu \ View Status \ Dehum Set-Up**

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| Dehum Method      | None    | None<br>RelHum1<br>RelHum2<br>RelHum12<br>DewPt1<br>DewPt2<br>DewPt12 | Dehum Method is an adjustable item used to set the dehumidification method to either "RH" or "DewPt." When this parameter is set to RH1, RH2, or RH12, dehumidification operation is controlled to maintain the Rel Humidity value at the Relative Humidity Set Point(s) based on the selection. When this parameter is set to DewPt1, DewPt2, DewPt12, dehumidification operation is controlled to maintain the Dew Point= value at the Dew Point Set Point(s). The location/type of sensor driving the RH or DewPt at 1,2, or 12 is configured in the Humidity Sensor Set Up menu. When this parameter is set to "Always" dehumidification will be active as long as mechanical cooling is not disabled. |
| Rel Hum1          | -       | 0-100%  | Rel Hum1 is a status only item that displays the current relative humidity of humidity sensor 1.   |
| Rel Hum2          | -       | 0-100%  | Rel Hum2 is a status only item that displays the current relative humidity of humidity sensor 2.   |
| Hum1 Spt          | 50%     | 0-100%  | Hum1 Spt is an adjustable item used to set the relative humidity value at sensor location 1 at which the relative humidity will be controlled to during dehumidification operation.  |
| Hum2 Spt          | 50%     | 0-100%  | Hum2 Spt is an adjustable item used to set the relative humidity value at sensor location 2 at which the relative humidity will be controlled to during dehumidification operation.  |
| Dew point 1       | -       | -50.0-150.0°F   | Dew point 1 is a status only item that indicates the current dew point value that is calculated by the controller using the Rel Humidity= value and either the Space Temp= or Return Air= value, depending on the setting of the Humidity Sensor Location. This parameter can either be set to "Space" or "Return."  |
| Dew point 2       | -       | -50.0-150.0°F   | Dew point 2 is a status only item that indicates the current dew point value that is calculated by the controller using the Rel Humidity= value and either the Space Temp= or Return Air= value, depending on the setting of the Humidity Sensor Location. This parameter can either be set to "Space" or "Return."  |
| Dewpnt 1 Spt      | 50°F    | 0.0-100.0°F   | Dewpnt Spt 1 is an adjustable item used to set the dew point value at location 1 at which the dew point with will be controlled to during dehumidification operation.  |
| DewPnt 2 Spt      | 50°F    | 0.0-100.0°F   | Dewpnt Spt 2 is an adjustable item used to set the dew point value at location 2 at which the dew point with will be controlled to during dehumidification operation.  |

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| Rel Hum DB        | 6%      | 0-10%  | Rel Hum DB is an adjustable item that sets a dead band around the relative humidity set point. For example, if the RH Set point parameter is set to 50% and the RH Db parameter is set to 2% the dead band around the set point would be from 49% to 51%.  |
| Dew point DB      | 2.0°F   | 2-10.0°F   | Dew point DB is an adjustable item that sets a dead band around the dew point set point. For example, if the DewPoint Spt parameter is set to 50°F and the DewPntDb parameter is set to 2°F the dead band around the set point would be from 49°F to 51°F. |
| LCT Set point     | 55°F    | 42.0-70.0°F  | LCT Set point is an adjustable item which is used to set the leaving coil temperature set point the compressors control to maintain during Dehumidification operation.   |
| LCT Deadband      | 2.0°F   | 1.0-10.0°F   | An adjustable item used to set the Leaving Coil Set point Deadband.  |
| LCT Spt Reset     | None    | None<br>Network<br>Space<br>Return<br>OAT<br>Airflow<br>SpaceH1<br>SpaceH2<br>OAH<br>RAH<br>SpcDpt1<br>SpcDpt2<br>OADwpt<br>RADwpt<br>Hum1PI<br>Hum2PI<br>Dwpt1PI<br>Dwpt2PI | LCT Spt Reset is an adjustable item which is used to set the variable that will be used to reset the leaving coil temperature set point.   |
| Min LCT Spt       | 45°F    | 42.0-70.0°F  | Min LCT Spt is an adjustable item which sets the minimum leaving coil temperature set point for use with a leaving coil temperature set point reset schedule.  |
| Min LCT Spt@      | 0       | 0-100/<br>NA<br>°F<br>°C<br>%  | Min LCT Spt@ is an adjustable item which sets the value of the sensor input, selected with the leaving coil temperature reset parameter, at which the leaving coil temperature set point is reset to the Min LCT Spt value.                                |
| Max LCT Spt       | 52°F    | 42.0-70.0°F  | MaxCT Spt is an adjustable item which sets the maximum coil temperature set point for use with a leaving coil temperature set point reset schedule.  |
| Max LCT Spt       | 52°F    | 32.0-70.0°F  |  |
| LCTRstRHSpt       | 50°F    | 0-100°F  | An adjustable item used to set the Leaving Coil Reset Relative Humidity Set point.   |
| LCTRstDptSpt      | 50°F    | 0-100°F  | An adjustable item used to set the Leaving Coil Reset Dew point Set point.   |
| Max LCT Spt@      | 0       | 0-100/<br>NA<br>°F<br>°C<br>%  | Max LCT Spt@ is an adjustable item which sets the value of the sensor input, selected with the leaving coil temperature reset parameter, at which the leaving coil temperature set point is reset to the Max LCT Spt value.                                |
| Min Reheat Spt    | 55°F    | 40-100°F   | Min Reheat Spt is an adjustable item which is used to set the minimum DAT during dehumidification.   |
| Max Reheat Spt    | 65°F    | 40-100°F   | Max Reheat Spt is an adjustable item which is used to set the maximum DAT during dehumidification.   |
| Reheat Spt        | -       | 40-100°F   | Reheat Spt is an adjustable value which is used to set the discharge air temperature set point when the unit is in dehumidification.   |

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| DAT Htg DB        | 2.0°F   | 1-10.0°F  | DAT Htg DB is an adjustable item which sets the deadband around the DAT Htg Spt. If the disch air is within the DB no action is take. For example, if the discharge heating set point is set to 85°F and the Htg DB is set to 2°F the dead band around the set point would be from 83.0°F to 87.0°F. |
| Unocc Dehum       | No      | No<br>Yes | Unocc Dehum is an adjustable item which sets if dehumidification is allowed in Unoccu-<br>pied operation.  |

# Heating

## Heating Operation

A unit may be configured with one of several optional types of primary heating: Hot Water, Steam, Natural Gas, Propane, or Electric Heat. The options will either be staged or modulating controlled. The unit enters the Heating operating state from the Fan Only operating state when the control temperature falls below the Occupied or Unoccupied Heating Set Point by more than half the Occupied or Unoccupied Heating Deadband. The unit transitions from the Heating to Fan Only operating state when the control temperature rises above the Occupied or Unoccupied Heating Set Point by more than half the Occupied or Unoccupied Heating Dead Band. The unit will also transition from the Heating to Fan Only operating state if heating operation is disabled due to OA ambient lockout.

## Staged Control

**Staged Control** is available for electric and gas heat types.

- **Zone Control:** When the unit first enters the Heating operating state the unit goes directly to Stage # 1. The number of heating stages increases when the time since the last stage change exceeds the stage time, the Projected Control Temperature and the actual Control Temperature are less than the Occ Htg Spt (minus  $\frac{1}{2}$  the deadband), and the DAT is less than the Max DAT Htg Spt. The number of heating stages decreases when the time since the last stage change exceeds the stage time, and the Projected Control Temperature and actual Control Temperature are greater than the Occ Htg Spt (plus  $\frac{1}{2}$  the deadband). The number of heating stages also decreases when the time since the last stage change exceeds the stage time, and the DAT is greater than the MaxDAT Htg Spt.
- **DAT Control:** When the unit enters the Heating or Minimum DAT states and all heating is off, the unit goes directly to Heating Stage # 1 so that the first stage of heat is turned on immediately. The number of heating stages increases when the time since the last stage change exceeds the stage time, and DAT is less than the effective DAT set point (DAT staging) or the Min DAT limit (MinDAT staging) by  $\frac{1}{2}$  the deadband. One exception to this is that if the current heating stage is zero, the heating stage can increase without regard to the stage timer. The last stage change exceeds the stage time, and the DAT is greater than the effective DAT set point (DAT staging) or the MIN DAT limit (MinDAT staging) by  $\frac{1}{2}$  the deadband.
- **Min DAT:** The unit enters the Min DAT operating state during occupied operation when neither cooling nor heating is required based on the unit heat/cool changeover function but the discharge air temperature falls below a minimum discharge temperature limit by more than  $\frac{1}{2}$  the deadband. The Min DAT operating state prevents cold discharge air temperatures during what would normally be the Fan Only operating state.

## Modulating Control

**Modulating Heating Control** is available with gas, electric, hot water, and steam heating types. There are some differences in the control sequence depending on the heat type installed. The different types are described in the following sections.

- **Zone Control:** When a unit is equipped with a modulating heat type and is performing zone temperature control, the controller will calculate the required Heating DAT set point to maintain the desired Control Temperature (Space or RAT) at the OccHeating Set point. The DAT heating setpoint will not be user adjustable and will be continuously reset between the Minimum discharge air heating setpoint(MinHtg Spt) and the maximum discharge air heating setpoint(MaxHtgSpt).
- **DAT Control:** When a unit is equipped with a modulating heating type and is the heating operating state, the modulating valve or control is modulated to maintain the discharge temperature set point.
- **Min DAT:** If heating is enabled and there is no heating load (normally Fan Only operating state), the controller activates the units heating equipment as required to prevent the discharge air temperature from becoming too cool if the Min DAT Flag (DAT units only) is set to yes in the Heating Menu. The unit enters the Min DAT operating state during occupied operation when neither cooling nor heating is required based on the heat/cool changeover function but the discharge temperature falls below a minimum discharge temperature limit. If the discharge air temperature falls below this minimum discharge temperature limit by more than half the discharge heating deadband, the unit operating state changes from Fan Only to Min DAT. (Note: On VAV or CAV Discharge Control Units, the DAT cooling set point parameter in the Cooling Menu acts as the minimum discharge temperature limit. On CAV Zone Control Units the Min DAT Limit in the Heating Menu acts as the minimum discharge temperature limit.)
- **Gas heat:** On units equipped with modulating gas heat, the Discharge heating set point is limited according to the maximum heat exchanger temperature rise limit. This factory set limit varies by burner model and can be found on the gas heat data plate attached to the unit. The controller does not allow the Discharge heating set point to be set above the current temperature entering the discharge fan by more than this maximum heat exchanger temperature rise limit.

## Heating DAT SetpointReset

The **Heating DAT Set point** may be reset for units with DAT Heating Control. The Discharge Air Temperature Set point will never be set below the Minimum DAT Heating Set point or above the Maximum DAT heating Set point on the Heating Reset menu. The reset type may be set to one of the following:

- **None:** Discharge Heating Spt is user adjustable
- **Network:** Discharge Heating Spt is equal to the Network DAT Htg Set point when it is valid
- **Space:** Discharge Heating Spt is based on the Space

## Sensor

- **Return:** Discharge Heating Spt is based on the Return Air Sensor
- **OAT:** Discharge Heating Spt is based on the Outdoor Air Temperature
- **Ext Signal:** Discharge Heating Spt is determined by a 0-20 or 4-20 mA signal by a 0-10 or 2 - 10 VDC signal

Reset reverts from Return to None when the return air sensor opens or shorts. Reset reverts from Space to None when the space sensor opens or shorts. Reset reverts from OAT to None when the outdoor air sensor opens or shorts.

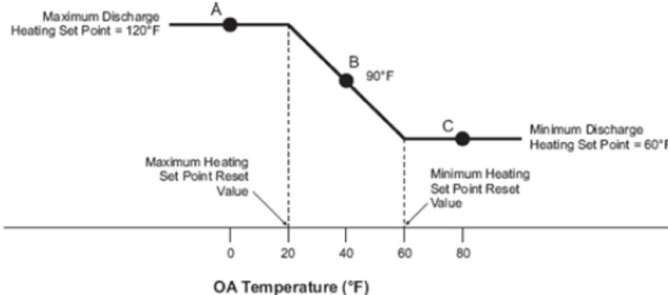
When Space, Return, OAT, Ext mA, or Ext V is selected, the Discharge Heating Spt equals the Max Htg Spt when the selected value equals the Max Htg Spt @ value. Similarly, the Discharge Heating Spt equals the Min Htg Spt when the selected value equals the Min Htg Spt @ value.

When Space, Return, or OAT is selected, the reset schedule should be set so that the DAT Heating set point decreases as the selected temperature increases as shown in the graph.

When Ext mA is selected, the values "Min Htg Spt @" and "Max Htg Spt @" are entered as mA values. When Ext VDC is selected, the values "Min Htg Spt @" and "Max Htg Spt @" are entered as VDC values.

If Ext mA or Ext V is selected as the type of reset, the Min Htg Spt @ value may be set above the Max Htg Spt @ value to cause a decrease in the DAT set point as the external signal or the Min Htg Spt @ value may be set below the Max Htg Spt @ value to cause an increase in the DAT set point as the external signal increase.

Figure 23: Heating DAT Reset



## Face and Bypass Control (Steam, HW)

When a unit is equipped with steam or hot water, and with face and bypass damper heating, there are two different methods used for controlling the heating arrangement. These are the "Open Valve" and "Auto" methods and are described in the following sections.

- **Open Valve:** When the unit enters the Heating operating state, the steam or hot water valve is driven fully open. The face and bypass dampers are then modulated to maintain the discharge air temperature at the discharge heating set

point.

- **Auto:** When the outdoor air temperature is below the F&BP changeover temperature, the Heating valve is driven to 100% open to protect the coil. The face and bypass dampers are then modulated to satisfy the heating load. When the outdoor air temperature rises above the F&B Changeover temperature by a differential of 2.0°F, the face and bypass dampers are set at 100% open to the face of the coil and the Heating valve is modulated to satisfy the heating load. The default value for the changeover temperature is 37°F.

## Special Gas Heat Start Up for 100% OA Units

A special start sequence is used for 100% outdoor air units with gas heat. The special start sequences applies to both Zone Control and DAT Control units. If heat is required at unit start up, the furnace enters a special burner startup sequences as the unit enters its Startup operating state. Pre-firing the burner allows the gas heat pre-purge sequences to occur and the burner to fire and warm up so that tempered air is available immediately when the fans start.

- **Initiation 100% OA Zone Control:** The 100% OA gas heat sequence is initiated at startup if the control temperature is less than the Effective Occupied or Unoccupied Heating Setpoint by  $\frac{1}{2}$  of the Heating deadband or the OAT is less than the Min DAT Limit by the amount of the DAT heating deadband.
- **Initiation 100% OA DAT Control:** The 100% OA gas heat sequence is initiated at start up if the Min DAT Ctrlk parameter is set via the keypad and the OAT is less than the DAT Clg Spt by the amount of the DAT heating deadband.
- **The Sequence:** The special start up sequence is initiated during the Start up operating state, the fans remain off, and the main gas valve is energized so the burner starts during the Warm up Time (default =45s) and operates at low fire. At the end of the warmup time, the modulating gas valve is set to a position based on the calculated application requirements. Once the gas valve is set to the calculated position, a HeatUpDely starts (default =240s) to allow the heat exchanger to heat up. After this delay, since the unit is 100% Outside Air, the unit immediately transitions from Startup to the Fan Only State. As soon as the unit enters the Fan Only Stat, the unit will immediately transition to the Heating State or MinDAT.

## Outdoor Air Ambient Heating Lockout

Heating is disabled whenever the outdoor air temperature is greater than the **Outdoor Air Ambient Heating Lockout Set Point**. When the outdoor air temperature drops below the Outdoor Air Ambient Heating Lockout Set Point by more than the Heating Lockout Differential, heating operation is re-enabled.

Cooling is disabled if outdoor air temperature or entering water temperature is too low for operation. The outdoor air temperature becomes too low for operation when it drops below the Outdoor Air Ambient Cooling Lockout Set Point. Outdoor air temperature becomes high enough for operation when it rises above the Outdoor Air Ambient Cooling Lockout Set Point by more than the Cooling Lockout Differential. The entering water temperature becomes too low for operation when it drops below the Minimum Entering Water Temperature Set point. Entering water temperature becomes high enough for operation when it rises above the Minimum Entering Water Temperature Set point by more than the Cooling Lockout Differential.

## Post Heat Operation

**Post Heat Operation** is a time delay feature used in duct pressure VAV systems that utilize the VAVBoxOut digital output or network command( DO10, or network variable) in the unit MicroTech controller. The VAV Box output varies from off (heat mode to On (cool mode) to tell the VAV boxes what state the unit is operating in. Post heat operation is a time delay for switching the VAV box output function from heat to cool. The intention of this timer is to allow the supply fan capacity to be reduced to the Minimum supply fan capacity to help prevent high duct pressure conditions during transitions that may otherwise occur due to the relative faster response of the VAV boxes versus the supply fan. Post heat operation remains active until either the discharge fan capacity reaches the minimum value, or until the Post Heat Timer Expires, whichever ever occurs first.

**NOTE:** During “post heat” operation and for 120 seconds afterward, the proof of airflow input is ignored. This is to prevent nuisance Fan Fail fault alarms that may occur if the airflow switch opens during or following post heat operation. The unit cannot leave Fan Only or Min DAT operation while the airflow switch is being ignored.

## Freezestat

When a unit is equipped with chilled water, hot water, or steam coil, a freeze problem occurs when the optional **Freezestat** contacts open as a result of detecting an abnormally low water or steam coil temperature while the fans are off.

When the freeze problem occurs, the controller opens the chilled water and heating valves and sets a 10-minute timer. If the unit is equipped with a waterside economizer, the pump output is also turned on. When the 10-minute timer expires, the controller checks the freezestat input again. If the freezestat contacts are closed, the pump output is de-energized and the valves close. If the freezestat contacts are still open, the pump output remains energized, the valves remain open, and the 10-minute timer resets. This continues while the unit remains off. Whenever the freezestat closes, the Freeze problem automatically clears. This feature protects the coil(s).

## Heating Menus

### Heating Status

The Heating Menu is a view status menu that displays all relevant Heating status items.

**Table 69: Main Menu \ View Status \ Heating**

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| Htg Capacity      | -       | 0-100%  | Htg Capacity is a status only item which indicates the percentage of the unit maximum heating capacity currently operating.                    |
| 2nd Htg Cap       | -       | 0-100%  | 2nd Htg Cap is a status only item that displays the current secondary heat source capacity.  |
| Htg Status        | -       | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>CfgErr   | Htg Status is a status only item which indicates whether or not heating is currently allowed. If heating is disabled, the reason is indicated. |
| 2nd Htg Status    | -       | Enabled<br>None<br>OffAmb<br>NA<br>OffNet<br>OffMan<br>NA<br>CfgErr | A status only item indicating the current Secondary Heating source Status.   |
| Htg Stg 1         | -       | On<br>Off   | Htg Stg 1 is an adjustable item that turns on the first stage of heat on units equipped with staged heating.                                   |
| Htg Stg 2         | -       | On<br>Off   | Htg Stg 2 is an adjustable item that turns on the second stage of heat on units equipped with staged heating.                                  |
| Htg Stg 3         | -       | On<br>Off   | Htg Stg 3 is an adjustable item that turns on the third stage of heat on units equipped with staged heating.                                   |
| Htg Stg 4         | -       | On<br>Off   | Htg Stg 4 is an adjustable item that turns on the fourth stage of heat on units equipped with staged heating.                                  |
| Preheat Cap       | -       | 0-100%  | Preheat Cap is a status only item which displays the preheater capacity.   |

### Heating Set-Up Menu

**Table 70: Main Menu Commission Unit \ Heating Set-Up Menu**

| Menu Display Name | Default | Range              | Description   |
|-------------------|---------|--------------------|---|
| Control Temp      | -       | -461.2-<br>525.2°F | Control Temp is a status only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air parameter. |
| Occ Htg Spt       | 68.0°F  | 0.0-<br>100.0°F    | Occ Htg Spt is an adjustable item which indicates the temperature in which the unit will go into the heating mode of operation.   |
| Occ Htg DB        | 2.0°F   | 0.0-10.0°F         | Occ Htg DB is an adjustable item which sets a dead band around the Occ Heating Set Point parameter. For example, if the Occ Heating Set Point parameter is set to 68°F and the Htg Deadband parameter is set to 2°F the dead band around the set point would be from 70.0°F to 66.0°F.  |

| Menu Display Name | Default | Range  | Description   |
|-------------------|---------|--|---|
| Disch Air         | -       | -50.0-250.0°F  | Disch Air is a status only item which displays the current temperature reading from the unit's discharge air temperature sensor (DAT). This sensor is standard on all units.  |
| DAT HtgSpt        | 85.0°F  | 40.0-105.0°F   | DAT Htg Spt is an adjustable item which sets the temperature that the DAT should be maintained at when it is in the heating mode of operation. This value is adjustable on DAC and 1ZnVAV units. It is not adjustable on CAV units.   |
| DAT Htg DB        | 2.0°F   | 1.0-10.0°F   | DAT Htg DB is an adjustable item which sets the deadband around the DAT Htg Spt. If the disch air is within the DB no action is take. For example, if the discharge heating set point is set to 85°F and the Htg DB is set to 2°F the dead band around the set point would be from 83.0°F to 87.0°F.      |
| Eff Space T       | -       | 0.0-150.0°F  | Eff Space T is a status only item that displays the current effective space temperature.  |
| Unocc Htg Spt     | 55.0°F  | 40.0-100.0°F   | Unocc Htg Spt is an adjustable item which sets the zone temperature below which the unit starts up and provides unoccupied heating (night setup) during unoccupied periods. Note: setting this to its maximum value will disable unocc heating.   |
| Unocc Diff        | 3.0°F   | 0-10.0°F   | Unocc Diff is an adjustable item which sets a differential above and below the Ucc Htg Spt. Heating operation is enabled when the Control temp is below the Unocc Htg spt by the unocc diff. Conversely, Heating operation is disabled when the control temp is above the Unocc HtgSpt by the Unocc Diff. |
| Htg Stg Time      | 5 min   | 2-60min  | Htg Stage Time is an adjustable item used to set a minimum time period between compressor stage changes.  |
| OA Temp           | -       | -50.0-200.0°F  | OA Temp is a status only item which displays the current temperature reading from the unit mounted Outdoor air temperature sensor. This sensor is standard on all units.  |
| Htg Hi OAT Lk     | 55°F    | 0-100°F  | Htg Hi OAT Lk is an adjustable item which sets the maximum outdoor air temperature heating lockout point. Heating operation is disabled when the outdoor air temperature sensor input rises above this set point.   |
| OAT Diff          | 2.0°F   | 0-10.0°F   | OATDiff is an adjustable item which sets a differential below the OAT Htg Lock parameter. Heating operation is re-enabled when the outdoor air temperature sensor input falls below the OAT Htg Lock value by more than this differential.  |
| Htg Reset         | None    | None<br>Network<br>Space<br>Return<br>OAT<br>ExtmA<br>ExtV | Htg Reset is an adjustable item that is used to set the type of heating reset to be used.   |
| Min Htg Spt       | 55.0°F  | 40.0-130.0°F   | Min Htg Spt is an adjustable item which sets the minimum heating discharge set point for use with a heating discharge air temperature set point reset schedule.   |
| Min Htg Spt@      | 0       | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V                        | Min Htg Spt @ is an adjustable item which sets the value of the sensor input, selected with the Heating Reset parameter, at which the DAT heating set point parameter is reset to the minimum DAT heating set point value.  |
| Max Htg Spt       | 65.0°F  | 40.0-105.0°F   | Max Htg Spt is an adjustable item which sets the maximum heating discharge set point for use with a heating discharge air temperature set point reset schedule.   |
| Max Htg Spt@      | 100     | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V                        | Max Htg Spt @ is an adjustable item which sets the value of the sensor input, selected with the Heating Reset parameter, at which the DAT heating set point parameter is reset to the maximum DAT heating set point value.  |
| Min DAT Ctrl      | Yes     | No<br>Yes  | Min DAT Ctrl is an adjustable item which determines whether or not MinDAT operation is allowed. When set to No, the unit will not enter MinDAT tempering during Fan Only Operation.   |

| Menu Display Name | Default  | Range   | Description  |
|-------------------|----------|---|--|
| Min DAT Limit     | 55.0°F   | 0.0-70.0°F  | Min DAT Limit is a status item that indicates the discharge air low limit temperature on CAV zone control units. Heating will be activated to maintain this setting when the discharge temperature falls below it during the Fan Only operating state. On VAV or CAV discharge control units, the minimum discharge temperature limit is the DAT Clg Spt. Once a valid password has been entered this item becomes an adjustable item. |
| MWU Sensor        | CtrlTemp | CtrlTemp<br>RAT<br>Space<br>None  | MWU Sensor is an adjustable item that sets the temperature sensor input to be used for morning warmup heating operation on discharge air control units. Setting this parameter to none disables morning warm up operation.   |
| StgGPriState      | -        | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | StgGPriState is a status item that indicates the Previous State of the staged gas furnace control board. This board is communicating via modbus. For detail on the gas heat states see the Appendix Section labeled Gas Furnace Controller Diagnostics.  |
| StgG1PriState=    | -        | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | A status only item which indicates the state of the staged furnace Primary control board 1.  |
| StgG2PriState=    | -        | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | A status only item which indicates the state of the staged furnace Primary control board 2.  |
| StgG3PriState=    | -        | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | A status only item which indicates the state of the staged furnace Primary control board 3.  |

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---|---|
| StgGSpltState=    | -       | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | A status only item which indicates the state of the furnace Split manifold control board.   |
| StgG1DiagCode=    | -       | None<br>11-15<br>21-25<br>31-35<br>41-45<br>51<br>54-55<br>NoComm<br>NA       | StgGDiagCode is a status item that indicates a diagnostics codes for the staged gas furnace control board. For detail on the gas heat diagnostic codes see the Appendix Section labeled Gas Furnace Controller Diagnostics.                             |
| StgG2DiagCode=    | -       | None<br>11-15<br>21-25<br>31-35<br>41-45<br>51<br>54-55<br>NoComm<br>NA       | A status only item which indicates a diagnostics code for the staged gas furnace control board 2.   |
| StgG3DiagCode=    | -       | None<br>11-15<br>21-25<br>31-35<br>41-45<br>51<br>54-55<br>NoComm<br>NA       | A status only item which indicates a diagnostics code for the staged gas furnace control board 3.   |
| ModGState         |         | Lckout<br>Retry<br>Off<br>PrePg<br>IgnOn<br>GasOn<br>Warmup<br>Run<br>No Comm | ModGState is a status item that indicates the current state of the modulating gas furnace control board. This board is communicating via modbus. For detail on the gas heat states see the Appendix Section labeled Gas Furnace Controller Diagnostics. |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| ModGDiagCode      |         | None<br>1-15<br>18-20<br>22-24<br>33-34<br>No Comm                  | ModGDiagCode is a status item that indicates a diagnostics codes for the modulating gas furnace control board. For detail on the gas heat diagnostic codes see the Appendix Section labeled Gas Furnace Controller Diagnostics.  |
| ModGErrCode       |         | None<br>3-4<br>6-8<br>10<br>18<br>22<br>26<br>28-29<br>NoComm<br>NA | ModGDiagCode is a status item that indicates a diagnostics codes for the modulating gas furnace control board. For detail on the gas heat diagnostic codes see the Appendix Section labeled Gas Furnace Controller Diagnostics.  |
| F&BP Method       | OpenVlv | OpenVlv<br>Auto   | F&BP Method is an adjustable item used to set the face and bypass control method. When a unit equipped with steam or hot water and face and bypass damper, there are two methods available for controlling the heating arrangement. These are the "Open Valve" and "Modulating Valve" methods. |
| F&BP ChgOvrT      | 37.0°F  | 0.0-60.0°F  | F&BP ChgOvrT is an adjustable item used to set the face and bypass changeover temperature.   |
| EF/LC Temp        | -       | -50.0-<br>200.0°F   | A status only item which indicates the air Temperature between the DX coil and supply fan.   |
| PrhtLCTspt        | 45.0°F  | 0-80.0°F  | An adjustable item used to set the Preheater Leaving Coil Temperature Set point.   |
| PrhtLCTDB         | 2.0°F   | 1-10.0°F  | An adjustable item used to set the Preheater Leaving Coil Temperature Deadband.  |

# Outside Air Damper

## Outside Air Damper Operation

Units may be configured with a 100% **Outdoor Air (OA) Damper**, a 0-100% OA Economizer, or a 0-30% OA damper. During occupied normal operation, units with a 0-30% OA or 0-100% OA economizer damper control to a minimum outdoor air position, which is determined from a number of control factors, including: fans speed, CO2, or other reset methods. Control of the dampers in the Economizer state is described “Field Wired Inputs” on page 15.

## 100% Outside Air Damper Operation

**100% Outside Air (OA)** two position actuators are controlled by an analog output so the OA damper is driven to 100% open position when the OA damper analog output is at its maximum value and it is driven closed when the OA damper analog output is at its minimum value. In units equipped with a 100% OA Damper the OA damper is open during the start period and it remains open during all operating states. The OA damper remains open after the fan is turned off until 30 seconds after the airflow status indicates a loss of airflow. This keeps the outside air damper open in case there is a failure or external override that keeps the fan running after it is turned off by controller logic.

## 0-30% Outside Air Operation

A two position **0-30% Outside Air (OA)** actuator is controlled by a modulating analog output. This actuator is driven to its fully open position, nominally 30%, when the OA damper analog output is at its maximum value, and it is closed when the OA damper analog output is at its minimum value. The desired minimum open position between 0 and 30% is normally set by an editable keypad menu item (Vent Limit). The two position damper is driven to the closed position when the supply fan is OFF (OFF and Startup state), the unit is in the Recirculation state,

unoccupied operation is active, or the fan has been on for less than the Zero OA Time. As a result, the OA dampers are driven closed in unoccupied operation, and morning start-up situations. The two position damper is driven to the desired minimum open position in all other conditions.

## 0-100% Outside Air Economizer Operation

A 0-100% outdoor air economizer damper is controlled by a modulating analog output. This actuator is driven to its fully open position - nominally 100%, when the OA damper analog output is at its maximum value, and it is closed when the OA damper analog output is at its minimum value. The desired minimum open position between 0 and 100% is normally set by an editable keypad menu item (Vent Limit). The modulating damper is driven to the closed position when the supply fan is OFF, (OFF and Start up states), the unit is the recirculation state, unoccupied operation is active, or the fan has been on for less than the Zero OA time. The modulating damper is driven to the desired minimum open position in all other conditions. Control of the dampers in the Economizer state is described “Field Wired Inputs” on page 15.

## Outside Air Damper States

The minimum OA Position is set to zero, or the closed position, when the supply fan is Off, the unit is in the recirculation state, Occupancy is set to Unocc, or the fan has been on for less than the Zero OA Time.

Outdoor air damper control varies, by damper type, occupancy and unit state. If unoccupied operation occurs, the OA damper is always closed and unoccupied condition occurs while recirculating air. In occupied operation, the OA damper will operate in one of three control states: closed, Min OA control, or Economizer control.

**Table 71: Main Menu \ View Status \ Dehumidification**

|                   | Unit State                          | OA Damper Control States/Damper Type |                    |         |
|-------------------|-------------------------------------|--------------------------------------|--------------------|---------|
|                   |                                     | 0-30% OA                             | 0-100% OA Econo    | 100% OA |
| <b>Occupied</b>   | Off, Start Up, Recirculation        | Closed                               | Closed             | Closed  |
|                   | Cooling, Heating, Fan Only, Min DAT | Min OA Control                       | Min OA Control     | 100%    |
|                   | Economizer                          | NA                                   | Economizer Control | NA      |
| <b>Unoccupied</b> | Any State                           | Closed                               | Closed             | 100%    |

## Closed Operation

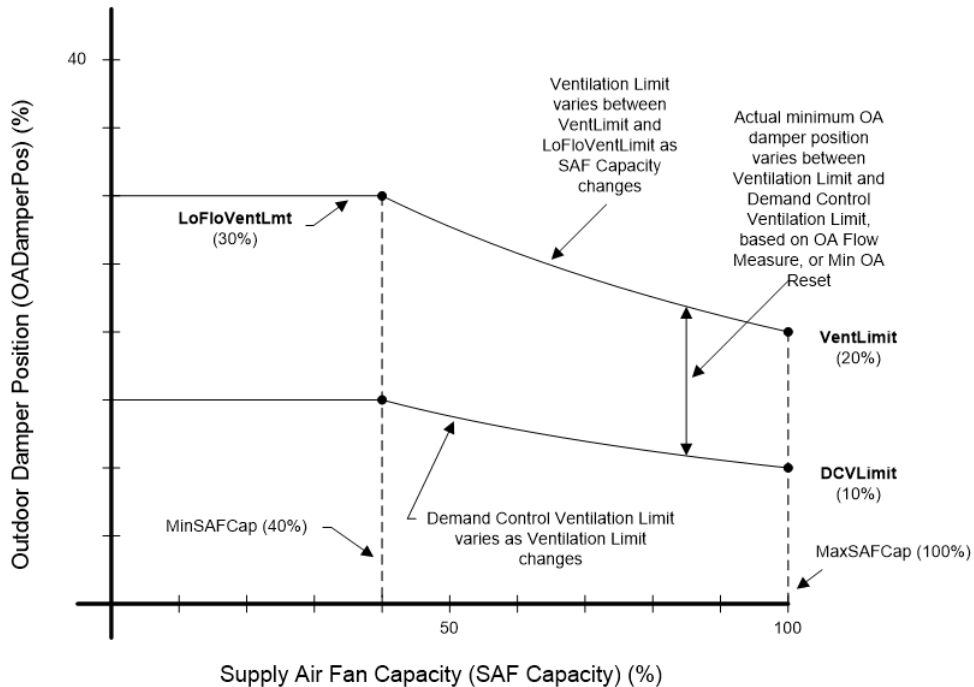
In the occupied mode in the Off, Start-up and Recirculation unit states the OA damper position is always closed. In the unoccupied mode the outdoor air damper is always closed and with a 0-100% economizer damper, the recirculation damper is open.

## Minimum Outside Air Damper Control

When a unit is equipped with a 0-30% OA or 0-100% OA modulating economizer damper the effective minimum ventilation position (Min OA position) is controlled using a minOA process. In occupied cooling, heating, fan only, and min DAT unit state operation, the damper will operate following the Minimum OA control Sequences.

There are several key minimum outside air damper control process definitions required to understand this process.

Figure 24: Outdoor Air Damper Reset



- **Ventilation Limit:** Ventilation limit process line sets the maximum outdoor air damper position required based on the outdoor air volume required space and occupancy during regular occupied operation. This damper position varies between two setpoints, the VentLimit, and the LoFlow Vent limit (LoFloVentLmt) as the SAF capacity varies from maximum to minimum respectively.
- **Demand Control Ventilation Limit:** The DCV limit process line sets the minimum damper positioned allowed based on the a minimum outdoor air reset. For this line to be relevant the minimum outside air reset type cannot be set to None. This process line will vary based on fan speed and varies based on the variation in the ventilation limit. The DCV Limit cannot be set higher than the Vent Limit.
- **Minimum Outdoor Air Reset:** The Min OA Reset varies the effective damper position between the DCV limit (DCVLimit) (minimum) and the Ventilation Limit (VentLimit) (maximum) based on an external variable like a network signal, external signal, or a CO2 Sensor.
- **Outdoor Airflow Reset:** Units equipped with an Outdoor air flow measuring station will control the minimum damper position based on the greater of the three damper positions, DCV Limit (minimum), the Minimum OA Reset Method or The Outdoor Airflow Reset. If the Outdoor Airflow set point, CFM, requires a greater damper position than the Min OA Reset, then the minimum OA damper position will be driven based on the Outdoor Airflow Set point.

## Minimum Outside Air Reset Types

- **None:** If The minimum Outside Air Reset is selected as None, the Minimum OA Damper position is always equal to the Ventilation Limit. The Demand Control Ventilation Limit is not applicable, and can be ignored.
- **Network Control:** If Network is selected as the Min OA Reset Type and a valid value for the minimum position is provided via a network the Minimum OA position is set equal to that value. The network is only allowed to write a value that is between the Ventilation Limit and the Demand Control Ventilation Limit. If the Min OA Reset Type is set to Network and a valid minimum position is not provided, the Min OA Damper Position is set equal to the Ventilation Limit.
- **External Signal:** If the ExtSig is selected as the Min OA Reset Type, the Minimum OA position is calculated based on an external analog 0-10 VDC, 0-20 mA signal or a CO2 sensor input. The CO2 sensor range can be adjusted to control between the Demand Control Ventilation Limit CO2 PPM (minimum) and a Ventilation Limit CO2 PPM (maximum). The Minimum OA damper position will vary linearly between the DCV and Vent Limit positions as these the CO2 input (PPM) varies between these points.

## Recommended Reset Settings

These example settings are for illustration purposes; real application settings may vary.

- For units with the Reset Type selected as None the only parameters that require commissioning are the Vent Limit and LoFlow Vent Limit (if the unit is VAV).
- For units with Reset Type selected as Network, to give the netw
- ver the damper, the DCV and Vent Limits need to be set to 0% and 100% respectively.
- For units with Reset Type selected as Ext Signal, to give the external signal complete control over the damper the for the 0-10 VDC and 0-20 mA signal ranges the DCV and Vent limits need to be set to 0% and 100% respectively.
- For units with Reset Type selected as Ext Signal for use with CO2, the minimum signal is the MinPPM@ the DCV limit damper position and the max signal is the MaxPPM@ the Vent limit damper position.

**Table 72: Main Menu \ View Status \ Dehumidification**

| OA Damper Set-Up Parameters | None | Network | Ext Signal |           |                 |
|-----------------------------|------|---------|------------|-----------|-----------------|
|                             |      |         | VDC (0-10) | mA (0-20) | CO2 (See Notes) |
| Min Signal                  | NA   | 0%      | 0V         | 0 mA      | 4 PPM           |
| DCV Limit                   | NA   | 0%      | 0%         | 0%        | 1               |
| Max Signal                  | NA   | 100%    | 10V        | 20 mA     | 4 PPM           |
| Vent Limit                  | 2    | 100%    | 100%       | 100%      | 2               |
| LoFlow Vent Limit           | 3    | 100%    | 100%       | 100%      | 3               |
| OA @ Min                    | NA   | NA      | 0%         | 0%        | NA              |
| OA @ Max                    | NA   | NA      | 100%       | 100%      | NA              |

**NOTE 1:** NA: Not Available

**NOTE 2:** DCV Limit damper position is set at 100% SAF Capacity minimum occupancy outside air volume required by application

**NOTE 3:** Vent Limit damper position is set at 100% SAF Capacity maximum occupancy outside air volume required by application

**NOTE 4:** LoFloVent Limit damper position is set at minimum SAF Capacity, maximum occupancy outsider air volume required by application

**NOTE 5:** Min Signal is PPM @ DCVlimit and Max Signal is PPM@Vent Limit

## Damper Override Operations

There are several scenarios where a unit operating in occupied minimum outside air control can be configured to override damper position.

- **Zero OATime:** Upon Occupied start up, a zero OA timer can be configured to hold the damper shut for a predetermined time. This timer starts once the unit first enters Fan Only upon occupied start up. See Timer Settings on how to set this Timer.
- **Optimal Start/Morning Warm-Up:** During Optimal Start/Morning Warm-Up/Morning Cool Down operation, the outdoor air damper is held shut for the duration of the optimal start sequence where the Zero OA Timer is set equal to the Optimal start time. See Optimal Start/Morning Warm-Up Section for details on how this sequence works
- **Return Fan Capacity Override:** The minimum outside air position may be overridden for units equipped with return fans when the return fan capacity is below the supply fan capacity by more than an adjustable value. In this situation, the outdoor air damper minimum position is reset up based on a schedule if the normal control of the minimum position would result in a lower value. The minimum position will be controlled in a normal manner if that results in a higher value than determined by the reset schedule.
- **Building Static Pressure Override:** When the unit is equipped with a 0-30% OA or 0-100% OA modulating economizer and a building static pressure sensor the minimum outside air position may be overridden to maintain building pressure when the return/exhaust fan is at minimum capacity, off, or not present. To activate this override feature, the building pressure override flag must be set to yes. The damper position will be overridden when the return or exhaust fan, if present, is at minimum capacity and the building static pressure is below the building static pressure set point by more than half of the dead band for a stage timer. Once building pressure override is active, the damper will modulate to maintain the building pressure set point.

## Cold Start Operation

A special “Cold Start” sequence will slow the opening of the dampers when it is cold outdoors and the unit is equipped with either Hot water/Steam or Face and Bypass heating. This is to try to prevent nuisance freezestat trips associated with dampers opening up rapidly to minimum position before the heat has a chance to ramp up. The “cold start” sequence is initiated if the following conditions are all true:

- OAT is below the current LoDAT Limit.
- The unit equipped with an Air side Economizer.
- The current Unit State is beyond the Recirc.
- The current Minimum Outdoor Damper Position set point is greater than 0%.
- The unit is equipped with Hot water/Steam or F& BP heating.

When the sequence is active the dampers will move more slowly the colder it is outdoors. The minimum and maximum rap rates are adjustable via the keypad by navigating to the commission unit/Min OA Set-Up menu. The effective rap rate will vary from Minimum 40% 100% (Minimum) Airflow rate at OAT equal to -30°F to the maximum at OAT equal to 100°F. Once the damper position reaches a point 1% below the actual effective minimum position normal operation will begin. If the unit enters the Economizer operating state before the damper regulation begins, the regulation will begin from the current economizer position.

## OA Damper Commissioning

Common **OA Damper** menu items that need to be configured at commissioning are the Vent Limit, LoFloVent Limit, DCV Limit, and MinOA Reset, CO2, or Flow reset.

# OA Damper Menus

## OA Damper Set-Up

**Table 73: Main Menu \ Commission Unit \ OA Damper Set-Up**

| Menu Display Name           | Default | Range   | Description   |
|-----------------------------|---------|---|---|
| Vent Limit                  | 20%     | 0-100%  | Vent Limit is an adjustable item that sets the value of the Ventilation Limit on a CAV unit or when a VAV unit is at 100% discharge fan speed.  |
| LoFlo VntLmt                | 30%     | 0-100%  | LoFlo Vent Limit is an adjustable item that sets the maximum value for the Ventilation Limit on a VAV unit. The ventilation limit is raised toward this value as the discharge fan speed decreases toward the Min Clg Cap value.                  |
| DCV Limit                   | 10%     | 0-100%  | DCV Limit is an adjustable item that sets the value of the Demand Control Ventilation Limit on a CAV unit or when a VAV unit is at 100% discharge fan speed. This item is only used when the "CO2 Reset" is set to "Yes".                         |
| OAD Position                | -       | 0-100%  | OAD Position is a status only item which displays the current OAD position.   |
| Min OA Pos                  | -       | 0-100%  | Min OA Pos is a status only item which indicates the current minimum position of the outdoor damper. This value does not go above a value called the Ventilation Limit and does not go below a value called the Demand Control Ventilation Limit. |
| Min OA Src                  | -       | VentLmt<br>OAFIw<br>ExtSig<br>CO2<br>Network<br>BSP<br>RstTLmt<br>FanDiff<br>ZeroOA | Min OA Src is a status only item that indicates the action that is winning for control of the OA damper position.   |
| <b>Network Reset</b>        |         |   |   |
| Network Reset               | No      | No<br>Yes   | An adjustable input to enable/ disable Network Reset of the effective minimum ventilation position.   |
| Net Min OA                  | -       | 0-100%  | A status only item which indicates the Network Minimum Outside Air Damper position.   |
| <b>Ext AI Reset</b>         |         |   |   |
| Ext AI Reset                | Yes     | No<br>Yes   | An adjustable input to enable/ disable External Analog Input Reset of the effective minimum ventilation position.   |
| OA @ MinV/mA                | 0%      | 0-100%  | OA @ MinV/mA is an adjustable item used when Min OA Reset= is set to "ExtSig" to define the Min OA Pos= is when the field signal is at minimum value. NOTE: Min OA Pos= is limited above the Demand Control Ventilation Limit.                    |
| OA @ MaxV/mA                | 100%    | 0-100%  | OA @ MaxV/mA is an adjustable item used when Min OA Reset= is set to "Ext VDC" or "ExtSig" to define the Min OA Pos= when the field signal is at the minimum value. NOTE: Min OA Pos= is limited below the ventilation limit.                     |
| Ext Signal                  | -       | 0-50.0  | A status only item which indicates the External Minimum Outside Air Damper position.  |
| <b>CO<sub>2</sub> Reset</b> |         |   |   |
| CO <sub>2</sub> Reset       | Yes     | No<br>Yes   | CO <sub>2</sub> Reset is an adjustable item used to determine if CO <sub>2</sub> reset is being used to control the Min OA damper position.   |
| PPM @ DCV Lmt               | 800ppm  | 0-5000ppm   | PPM @ DCV Lmt is an adjustable item used when Min OA Reset= is set to "ExtSig" to define at what PPM value the Min OA Pos= is to be at the Demand Control Ventilation Limit value.  |
| PPM @ Vnt Lmt               | 1000ppm | 0-5000ppm   | PPM @ Vent Lmt is an adjustable item used when Min OA Reset= is set to "ExtSig" to define at what PPM value the Min OA Pos= is to be at the Ventilation Limit value.  |
| CO <sub>2</sub> PPM         | -       | 0-5000ppm   | CO <sub>2</sub> PPM is a status only item which displays the current CO <sub>2</sub> PPM reading.   |

| Menu Display Name | Default | Range                | Description  |
|-------------------|---------|----------------------|--|
| CO2SensorSrc      | QMX1    | QMX1<br>QMX2<br>QMX3 | An adjustable input to select CO2 Sensor Source.   |
| <b>Flow Reset</b> |         |                      |  |
| OA Flow Reset     | No      | No<br>Yes            | OA Flow Reset is an adjustable item that allows or disallows the Outdoor air flow to reset the Outdoor air damper.   |
| OA Flow           | -       | 0-60000CFM           | OA Flow is a status only item that displays the current outdoor air flow CFM.  |
| OA Flow Spt       | 2000CFM | 0-60000CFM           | OA Flow Spt is an adjustable item that sets the Outdoor airflow cfm that the PI_loop will modulating the SAF capacity to maintain.                                     |
| OA Flow DB        | 3%      | 0-100%               | OAFLOW DB is an adjustable item that sets a deadband around the OA Flow Set point.   |
| BSP RESET         |         | -                    |  |
| BSP OA Ovrd       | No      | No<br>Yes            | BSP OA Ovrd is an adjustable Setting that allows or disables the building static pressure override feature.  |
| Bldg Press        | -       | -0.250-<br>0.250in   | Bldg Press is a status only item indicated the current building static pressure reading.   |
| BldgSP Spt        | 0.050in | -0.250-<br>0.250in   | BldgSP Spt is an adjustable item which sets the current building static pressure set point.  |
| BSP DB            | 0.010in | 0.000-0.100in        | BSP DB is an adjustable item that sets the deadband around the Bldg SP set point that the PI Loop will modulating the return fan/exhaust air fan capacity to maintain. |

# Economizer Control

## Economizer Operation

If a unit is equipped with a 0-100% Outside Air **Economizer**, and the outdoor air is suitable for free cooling, the unit attempts to satisfy the cooling load by using the outdoor air before using mechanical cooling. If the control temperature is above the Occupied Cooling Set point by half the deadband and the outdoor air is suitable for free cooling, the unit will enter the Econo State.

The transition from the Econo to Cooling operating state occurs when the economizer is unable to satisfy the cooling load and mechanical cooling is available. This will occur when the commanded economizer position indicates more than 95% open and the discharge air temperature (DAT control units), or the control temperature (Zone control units) is above the applicable Cooling Set point by more than half the applicable Cooling Deadband for longer than the Cooling Interstage Timer.

## Fixed Drybulb Economizer

All units equipped with an **Economizer** can be configured to determine if the outdoor air is suitable for free cooling by using a single, fixed outdoor air dry bulb set point. When the outdoor air temperature is below this set point, the unit will enter economizer mode.

## Comparative Drybulb Economizer

Units equipped with a **Comparative Drybulb Economizer** determine the outdoor air is suitable for free cooling by comparing the return air temperature with the outdoor air temperature.

## Comparative Energy/Enthalpy Economizer

Units equipped with a **Comparative Energy Economizer** determines if the outdoor air is suitable for free cooling by comparing the energy enthalpy of the outdoor air and return air, and the energy to cool to meet the cooling DAT or Zone Set point. There are four operating cases the MicroTech controller compares to evaluate energy efficient economizer control. These cases are summarized in [Table 74](#). The economizer logic evaluates if free cooling is more energy efficient by comparing the Return air dew point against the DAT Spt – an Offset. The offset is to account for fan heat or other factors that move the discharge air away from the saturation line. The default offset is 0.0°F

**Table 74: Energy/Enthalpy Economizer Offsets**

|                        | Economize Decision Matrix | Outside Air Dewpt (DP2)   |  |
|------------------------|---------------------------|---|--|
|                        |                           | > DAT Stpt - Offset (DB3)                                       | < DAT Stpt - Offset (DB3)                              |
| Return Air Dewpt (DP1) | > DAT Stpt - Offset (DB3) | Case 1<br>Economize if $h2 < Rh1$                               | Case 2<br>Economize if $0.245*(DB2 - DB3) < (h1 - h3)$ |
|                        | < DAT Stpt - Offset (DB3) | Case 3<br>Economize if $0.245*(DB1 - (DB3-Offset)) < (h2 - h3)$ | Case 4<br>Economize if $DB2 < DB1$                     |

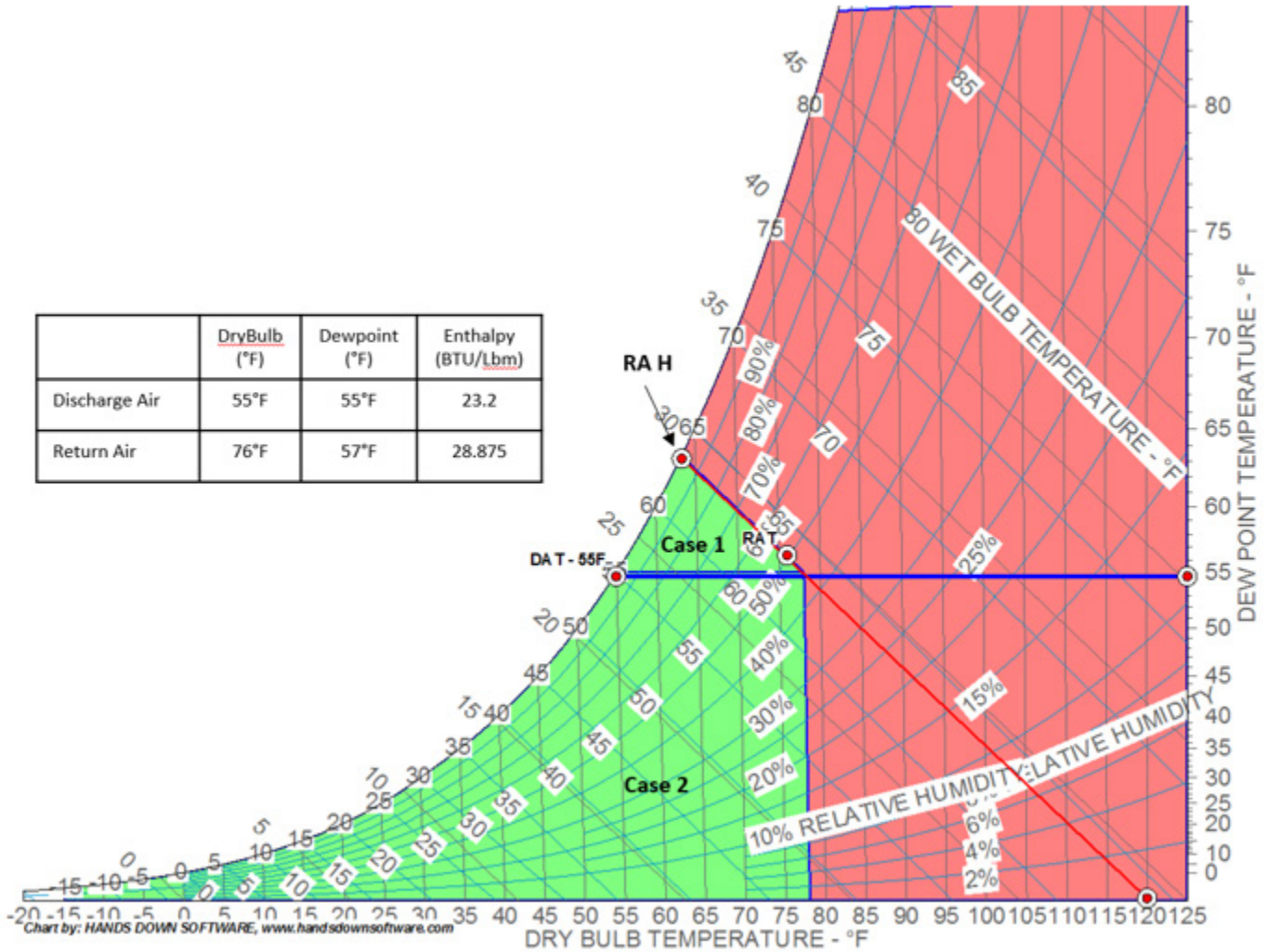
**NOTE 1:** A key assumption of this table is that DATsetpoint is at saturation and therefore equal to the DAT dew point. This is not always the case and will need to subtract an offset to cover the various applications like remote mounted DAT sensors. The DAT offset should be between 0-10°F.

**NOTE 2:** Case 2 and Case 3 use simplified formulas for sensible heat transfer rates ( $q = m \times Cp \times \Delta T$ , where  $m$ = mass flow rate of the air,  $Cp$  =0.245 BTU/ lbm °F,  $\Delta T$  is the change in dry bulb temperature (°F)) and total heat transfer ( $q = m \times \Delta h$ , where  $m$ = mass flow rate of the air,  $\Delta h$  is the change in enthalpy)

### Case 1 and 2

The light blue row in Table 74 is represented by Figure 25. The green shaded areas of this chart represent outdoor air conditions where economizing is allowed to occur for cases 1 and 2. Cases 1 and 2 are only valid for cases where the return air dew point is greater than the discharge air set point dew point.

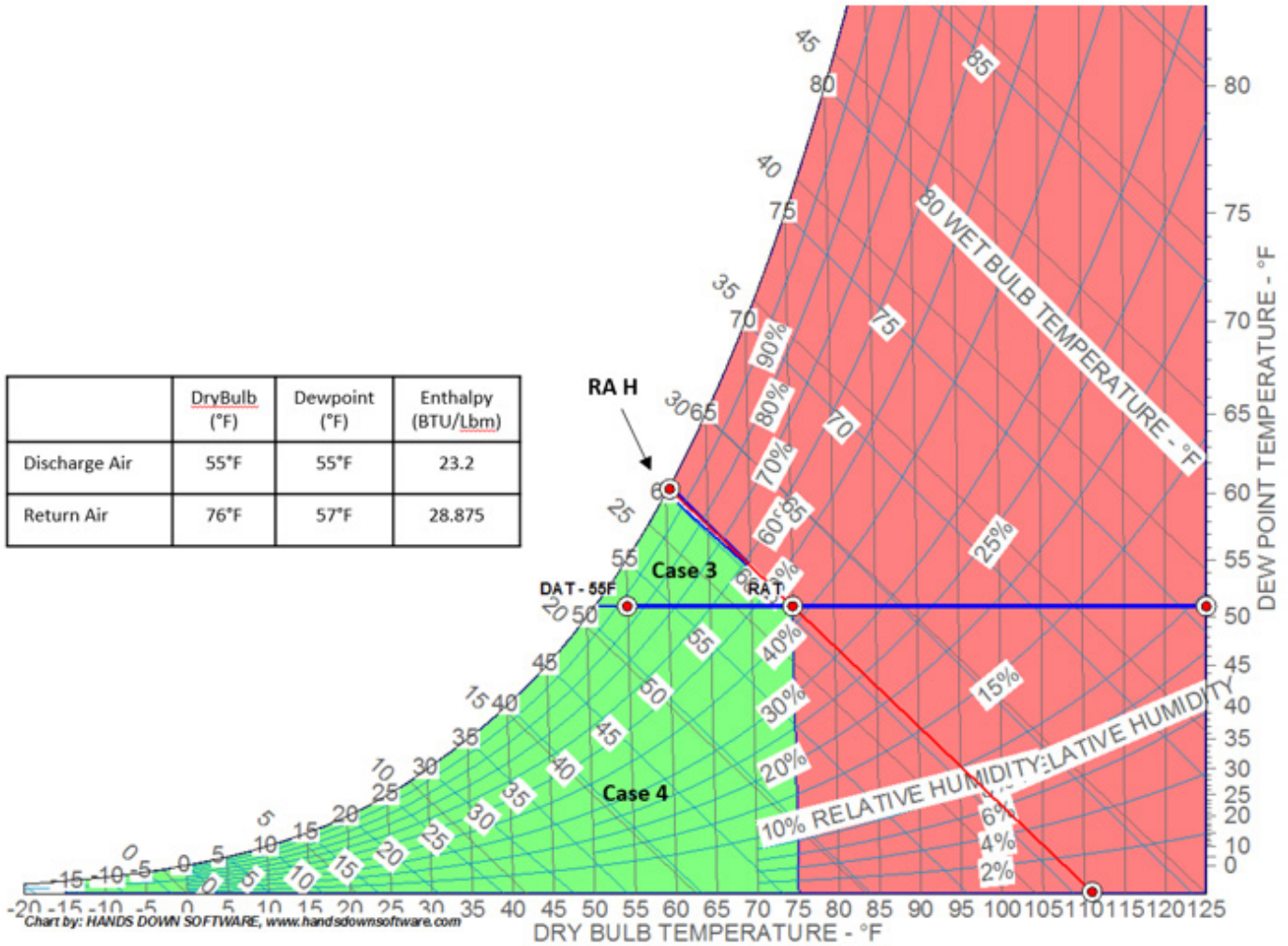
Figure 25: Case 1 and 2



### Case 3 and 4

The light red row in Table 74 on page 84 is represented by Figure 26 below. The shaded green areas of this chart represent the Outdoor air conditions where economizing is allowed to occur for cases 3 and 4. Cases 3 and 4 are valid if the Return air dew point is less than the discharge air set point less the offset.

Figure 26: Case 3 and 4



## Economizer Fault Detection Diagnostics

The comparative drybulb and comparative enthalpy economizers are available with an optional Fault Detection Diagnostics function. The economizer fault detection and diagnostics function provides a warning alarm indication of over economizing, under economizing, stuck dampers and excess outdoor air.

## OAD End Switch Calibration

The Outdoor Air Damper (OAD) End Switch input requires calibration function that captures the command position, at which the switches open and close at the closed and open ends of the damper modulation range. This function consists of a manually initiated sequence that strikes the dampers fully open, then fully closed, and detects the changes of state of the switch input and records the points where changes occur. The sequence must be initiated while the Unit State is Off and starting with the end switch input in the closed position.

When the Calibrate OAD parameter is set from No to Yes, the following sequence occurs:

1. The damper command is increased 1% every 2 seconds until the OAD End Switch opens.
2. The damper command is then be decreased 1% every 2 seconds until the OAD End Switch input closes. At this point the current command % is captured.
3. The damper command is increased 1% every 2 seconds until the OAD End Switch input opens. At this point the difference between the current command % and the damper end switch closed value is captured.
4. The damper command is increased and held at 100% until the OAD End Switch input closes.
5. The damper command is decreased 1% every 2 seconds until the OAD End Switch input opens.
6. The damper command is increased 1% every 2 seconds until the OAD End Switch input closes. At this point the current command % is captured.
7. The damper command is decreased 1% every 2 seconds until the OAD End Switch input opens. At this point the difference between the damper open end switch value and the current command % value is captured.
8. The damper command is decreased and held at 0% until the OAD End Switch input closes at which point the values captured in Step 2, Step 3, Step 6, Step 7 are written to the damper end switch open (posSwOpen%). Minimum switch differential (MinSwDiff), damper end switch closed (PosSwClose%) and maximum switch differential (MaxSwDiff) parameters respectively.

Calibrate OAD= parameter is then be set back to No and normal unit operation resumes.

## Economizer DAT Set Point

When the unit is in the Econo operating state, the outdoor air dampers are modulate as required to maintain the Discharge Cooling Set Point unless the UseDATClgSpt flag is set to No. If the UseDATClgSpt flag is set to N, then the Economizer DAT Spt is used. The benefit of using the separate economizer DAT spt is that it allows buildings to balance fan or economizer energy to reduce compressor run hours during economizing where possible.

## Economizer DAT Reset

Units with the UseDATClg Spt =No can configure the DAT Econo Spt for use with a Economizer Reset schedule. The Economizer Reset schedule can be used with the following reference sources:

- **None:** Discharge Cooling Spt is user adjustable
- **Network:** Discharge Cooling Spt is equal to the Network DAT Clg Set point when it is valid
- **Space:** Discharge Cooling Spt is based on the Space Sensor
- **Return:** Discharge Cooling Spt is based on the Return Air Sensor
- **OAT:** Discharge Cooling Spt is based on the Outdoor Air Temperature

## Economizer Menus

### Economizer Status

The Economizer Menu is a view status menu that displays all relevant Economizer status item.

**Table 75: Main Menu \ View Status \ Economizer**

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---|---|
| OAD Position      | -       | 0-100%  | OAD Position is a status only item which indicates the percentage that the outdoor air damper is currently open.  |
| Min OA Pos        | -       | 0-100%  | Min OA Pos is a status only item which indicates the current minimum position of the outdoor air damper.  |
| Econo Status      | -       | Enabled<br>None<br>OffAmb<br>OffAlm<br>OffNet<br>OffMan<br>Off<br>Dehum | Econo Status is a status only item which indicates whether or not the economizer is currently enabled. If economizer is enabled, the reason is indicated.                 |
| FreeClgStatus     | -       | Unavail<br>Avail  | Free Clg Status is a status only item that indicates whether air side economizer free cooling is available or unavailable based on a definable ambient temperature range. |

### Econo Set-Up Menu

**Table 76: Main Menu \ Commission Unit \ Econo Set-Up Menu**

| Menu Display Name   | Default | Range              | Description   |
|---|---------|--------------------|---|
| Control Temp  | -       | -461.2-<br>525.2°F | Control Temp is a status only item which displays the current value of the "Control Temperature." The "Control Temperature" is defined as the temperature input selected by the Control Temperature Source parameter. For example, if the Control Temperature Source parameter is set to "Return," then the control temperature parameter reads the same value as the Return Air parameter. |
| Occ Clg Spt   | 72.0°F  | 0.0-<br>100.0°F    | Occ Clg Spt is an adjustable item which indicates the temperature in which the unit will go into the cooling mode of operation.   |
| Occ Clg DB  | 2.0°F   | 0.0-<br>10.0°F     | Occ Clg DB is an adjustable item which sets a dead band around the Occ Cooling Set Point parameter. For example, if the Occ Cooling Set Point parameter is set to 75°F and the Clg Deadband parameter is set to 2°F the dead band around the set point would be from 76.0°F to 74.0°F.  |
| Disch Air   | -       | -50.0-<br>250.0°F  | Disch Air is a status only item which displays the current temperature reading from the unit's discharge air temperature sensor (DAT). This sensor is standard on all units.  |
| UseDATClgSpt  | Yes     | No<br>Yes          | UseDATClgSpt is an adjustable parameter that sets the DAT set point used during economizer. When set to Yes, the DAT cooling set point is used. When set to No, the DAT Econ Spt is used.   |
| DAT Econ Spt  | 55.0°F  | 40.0-<br>100°F     | DAT Econ Spt is an adjustable item which sets the DAT set point the cooling capacity is controlled to maintain when the UseDATClgSpt is set to No.  |
| DAT Econ DB   | 2.0°F*  | 1.0-<br>10.0°F     | DAT Econ DB is an adjustable item which sets the deadband around the DAT Econ Spt. If the disch air is within the DB no action is take. For example, if the discharge cooling set point is set to 55°F and the Clg DB is set to 2°F the dead band around the set point would be from 56.0°F to 54.0°F.  |
| * 2.0°F when UseDATClgSpt= Yes<br>4.0°F when UseDATClgSpt= No |         |                    |   |
| Clg Stg Time  | 5 min   | 5-60min            | Clg Stage Time is an adjustable item used to set a minimum time period between compressor stage changes.  |

| Menu Display Name | Default | Range                                     | Description   |
|-------------------|---------|---|---|
| Econ Chgover      | Energy  | None<br>OAT<br>OAT_<br>RAT<br>Energy      | EconChangover is an adjustable item used to set the method that will be used to determine how economizer operation will be enabled.   |
| OA Temp           | -       | -50.0-<br>200.0°F                         | OA Temp is a status only item which displays the current temperature reading from the unit mounted Outdoor air temperature sensor. This sensor is standard on all units.  |
| Chngover Temp     | 70°F    | -20.0-<br>120.0°F                         | Chngover Temp is an adjustable item that sets the maximum outdoor air temp at which economizer is allowed.  |
| Econo Diff        | 2.0°F   | 0.0-<br>10.0°F                            | Econo Diff is an adjustable item which sets a differential above the ChngoverTemp parameter. Economizer operation is disabled when the OA Temp parameter indicates a value above the ChngoverTemp= parameter by more than this differential.  |
| Econo FDD         | On      | Off<br>On                                 | Econo FDD is an adjustable item used to enable or disable the Economizer Fault Detection and Diagnostics function.  |
| Econ Reset        | None    | None<br>Network<br>Space<br>Return<br>OAT | Clg Reset is an adjustable item that is used to set the type of cooling reset to be used.   |
| Min Econ Spt      | 55.0°F  | 40.0-<br>100.0°F                          | Min Econ Spt is an adjustable item which sets the minimum cooling discharge set point for use with a economizer discharge air temperature set point reset schedule.   |
| Min Econ Spt@     | 0       | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V<br>%  | Min Econ Spt @ is an adjustable item which sets the value of the sensor input, selected with the Cooling Reset parameter, at which the DAT Econ set point parameter is reset to the minimum DAT Econ set point value.                         |
| Max Econ Spt      | 65.0°F  | 40.0-<br>100.0°F                          | Max Econ Spt is an adjustable item which sets the maximum economizer discharge set point for use with a economizer discharge air temperature set point reset schedule.  |
| Max Econ Spt@     | 100     | 0-100/<br>NA<br>°F<br>°C<br>mA<br>V<br>%  | Max Econ Spt @ is an adjustable item which sets the value of the sensor input, selected with the Econ Reset parameter, at which the DAT Econ set point parameter is reset to the maximum DAT Econ set point value.                            |
| Max OAT Lmt       | 75°F    | 50.0-<br>100.0°F                          | Max OAT Lmt is an adjustable item which sets the maximum outdoor air temperature for the applicable climate zone above which economizer should not be enabled.  |
| Min OAT Lmt       | 70°F    | 50.0-<br>100.0°F                          | Min OAT Lmt is an adjustable item which sets the minimum outdoor air temperature for the applicable climate zone below which economizer should be enabled.  |
| Calibrate OAD     | No      | No<br>Yes                                 | Calibrate OAD is an adjustable item used to initiate the calibration function that captures the command position at which the outdoor damper position end switches open and close at the closed and open ends of the damper modulation range. |
| Pos Sw Open       | 97%     | 0-100%                                    | PosSwOpen is an item that indicates the captured command position at which the outdoor damper position end switch closes at the open end of the damper modulation range. This parameter can also be manually adjusted.                        |
| Max Sw Diff       | 3%      | 0-100%                                    | Max Sw Diff is an item that indicates the captured switch differential at the open (maximum) end of the damper modulation. This parameter can also be manually adjusted.  |
| Pos Sw Close      | 3%      | 0-100%                                    | PosSwClose is an item that indicates the captured command position at which the outdoor damper position end switch closes at the closed end of the damper modulation range. This parameter can also be manually adjusted.                     |

| Menu Display Name | Default | Range             | Description  |
|-------------------|---------|-------------------|--|
| Min Sw Diff       | 5%      | 0-100%            | Min SW Diff is an item that indicates the captured switch differential at the closed (minimum) end of the damper modulation. This parameter can also be manually adjusted. |
| OAD Sw Status     | -       | Open<br>Closed    | OAD Sw Status is a status only item that indicates the current condition of the damper end switch position input (Open/Closed).  |
| OAEOffset         | 0.0°F   | 0.0-<br>10.0°F    | OAEOffset is an adjustable item used to account for fan heat or for the discharge air temperature set point dew point calculation used to enable energy economizers.       |
| OADewpoint        | -       | -50.0-<br>150.0°F | OADewpoint is a status only item that indicates the current calculated outdoor air dew point.  |
| OARelHum          | -       | 0-100%            | OARelHum is a status only item that indicates the current outdoor air relative humidity reading.   |
| OAEnthalpy        | -       | TBD<br>BTU/lb     | OAEnthalpy is a status only item that indicates the current calculated outdoor air enthalpy.   |
| RADewpoint        | -       | -50.0-<br>150.0°F | RADewpoint is a status only item that indicates the current calculated return air dew point.   |
| RARelHum          | -       | 0-100%            | RARelHum is a status only item that indicates the current return air relative humidity reading.  |
| RAEnthalpy        | -       | TBD<br>BTU/lb     | RAEnthalpy is a status only item that indicates the current calculated return air enthalpy.  |
| DATSptEnth        | -       | TBD<br>BTU/lb     | A status only item that indicates the current Discharge Air Temperature Enthalpy Set point.  |

## Energy Recovery

**Energy Recovery** is provided by drawing outside air across half of an energy recovery wheel and drawing exhaust air across the other half. Latent and sensible heat is transferred from the hotter, moister air stream, to the colder dryer air stream. In summer operation the direction of transfer is from the outdoor air to the exhaust air. In winter operation, the direction of transfer is from the warm exhaust air to the cold dry outdoor air. Control of the wheel consists of starting and stopping the wheel, and modulating the speed. The outdoor air dampers and supply and exhaust fans are controlled normally during wheel operation.

## Energy Wheel Operation

The energy recovery wheel is turned on whenever the unit is occupied, the exhaust fans are on, the OA dampers are at the minimum position, the unit is not in economizer, and the wheel has not been shut off due to frost prevention, Enthalpy override or capacity limiting control. Exhaust fans and outdoor air dampers are controlled to their normal states when equipped with energy recovery wheels.

- **Enthalpy Override:** During Cooling or Dehumidification operation, the MicroTech will evaluate if the energy wheel should be operating or if it is more energy efficient to bring outdoor air directly. Enthalpy override is decided by following the same cases as the energy economizer option except for case 4 where the LWT must less than the RAT. Review Energy Economizer for details. Enthalpy override is true when the Clg/DHERWOvrdOff Flag is True. Once True this flag will be held true for at least the ERWStgTime before changing to false.
- **Heating Override:** During Heating, Fan Only, or MinDAT operation, if the energy recovery wheel heat transfer is in cooling, the wheel will shut off and the HtgERWOvrdOff flag will be set to true. Once True, this flag will be held true for at least the ERWStgTime before changing to false.

## Energy Recovery Wheel Bypass

For units equipped with an **Energy Recovery Wheel** and a 0-100% modulating mixed air damper, a bypass damper may be provided for economizer operation or Enthalpy or Heating override conditions. During economizer, enthalpy override, and heating override operation, the energy wheel is turned Off and the bypass damper is opened to bypass the outside air around the energy wheel. This lowers the total air pressure drop and increases the effectiveness of economizer operation.

## Capacity Limiting

Energy wheel **Capacity Limiting** control is a means to limit the capacity of an energy wheel during part load conditions. Normally, wheels are sized for the worst case winter/summer load. Therefore, at part load the wheel may be oversized. Capacity limiting control is allowed when the energy recovery wheel leaving air temperature sensor is present and the outdoor air temperature is colder than the return air temperature.

- **Fan Only:** When the unit is in the Fan Only state, the energy recovery wheel is slowed do due to capacity limiting whenever the discharge air temperature (DAT) is above the MinDAT Limit set point by more than  $\frac{1}{2}$  the discharge air heating deadband. The wheel will modulate to maintain the DAT at the MinDAT Limit set point. FI the DAT falls back below the MinDAT Limit set point plus the  $\frac{1}{2}$  discharge heating deadband, the wheel will modulate back to full speed.
- **Heating:** When the unit is operating in the Heating state, the energy recovery wheel is slowed down due to capacity limiting whenever all heating is OFF and the discharge air temperature (DAT) is above the discharge heating set point by more than  $\frac{1}{2}$  the discharge air heating deadband. The wheel will modulate to maintain the heating discharge air set point when all other heating is OFF and capacity limiting is active. The wheel is modulated back to full speed when the DAT falls back to or below the discharge heating set point plus  $\frac{1}{2}$  the discharge air heating deadband.
- **Cooling:** When the unit is operating in the Cooling state, the energy recovery wheel is slowed down due to capacity limiting whenever all cooling is OFF and the discharge air temperature is below the discharge cooling set point by more than  $\frac{1}{2}$  the discharge air cooling deadband. The wheel will modulate to maintain the cooling discharge air set point when all other cooling is OFF and the capacity limiting is active. The wheel is modulated back to full speed when the DAT falls back to or above the discharge cooling set point plus  $\frac{1}{2}$  the discharge air cooling deadband.

## Energy Wheel Frost Prevention

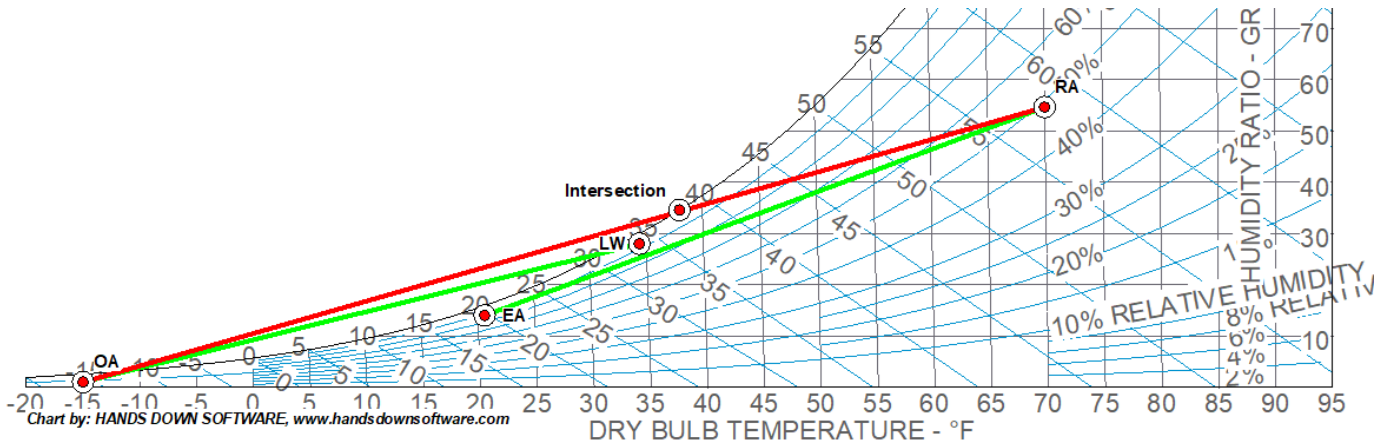
Two different **Energy Wheel Frost Prevention** methods are provided depending on whether or not the unit is supplied with an electric preheat energy wheel defrost coil. When there is a threat of frost or condensation on the enthalpy wheel, a wheel with a electric preheat will be defrosted by modulating the electric preheat to raise the outdoor air temperature coming into the wheel to eliminate the frost potential. A variable speed wheel may be first slowed down, and then stopped so that less enthalpy transfer occurs and frosting or condensation on the energy wheel is avoided. In either case, the frost control action is based on a calculated psychrometric intersection point.

Condensation and frosting on the energy recovery wheel is possible when the exhaust air leaving the wheel is saturated. This condition is only possible when the energy recovery psychrometric saturation process line between the indoor and outdoor design points intersect the psychrometric saturation curve. The two ends of the energy recovery process line will be the outdoor air temperature at 95% relative humidity, and the return air temperature at the return air relative humidity. The process line examples shown below depict one process line that intersects the saturation curve, and one that does not. The one that does intersect does so at two points which indicates a potential for energy recovery wheel frosting. The higher of the two points is the intersection point that will be used by the frost prevention functions. The curve that does not intersect indicates no potential for frosting.

## Energy Wheel Frost Prevention Initiation

Condensation and frosting on the energy recovery wheel is possible when the exhaust air leaving the wheel is saturated. This condition is only possible when the energy recovery psychrometric saturation process line between the indoor and outdoor design points intersect the psychrometric saturation curve. The two ends of the energy recovery process line will be the outdoor air temperature at 95% relative humidity and the return air temperature at the return air relative humidity. The process line example shown below depicts one process line that intersects the saturation curve, and one that does not. The one that does intersect does so at two points, which indicates a potential for energy recovery wheel frosting. The higher of the two points is the intersection point that will be used by the frost prevention functions. The curve that does not intersect indicates no potential for frosting.

Figure 27: Frost Prevention Curve

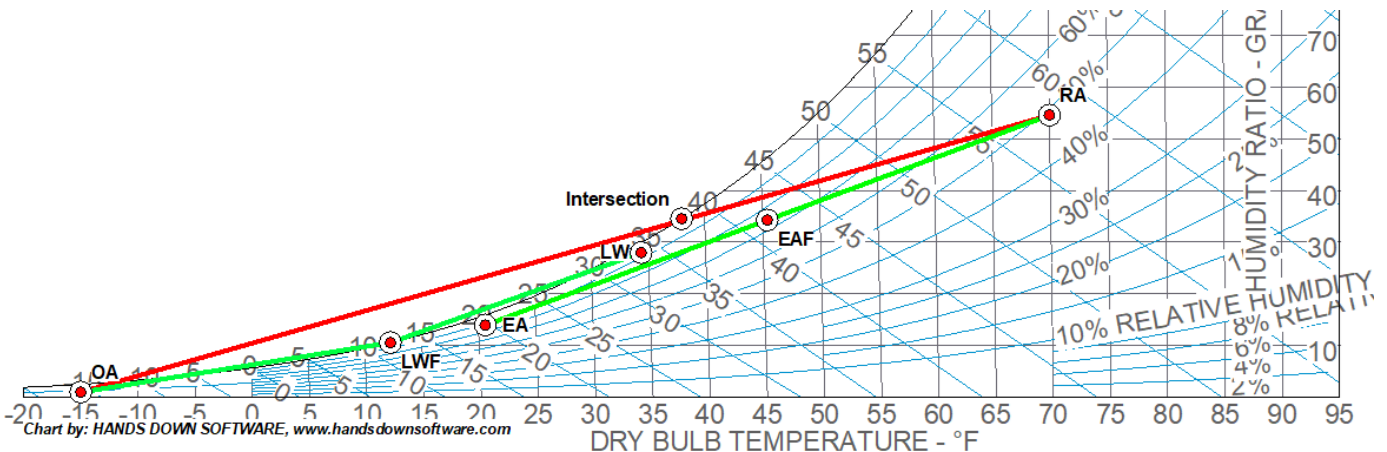


## Modulating Wheel Frost Prevention

Modulating Wheel Frost Prevention is initiated when the exhaust air temperature leaving the wheel is below the intersection point, plus an adjustable minimum temperature difference. In the example below, the Exhaust air (EA) is significantly below the intersection point.

During modulating wheel frost prevention, the wheel is controlled to its minimum wheel speed (default 15%) When the wheel is at its minimum speed, the wheel effectiveness is reduced. The resulting exhaust air temperature during frost prevention (EAF) is warmer than the intersection point and frost is prevented. The leaving wheel temperature (LWF) during frost prevention is also reduced.

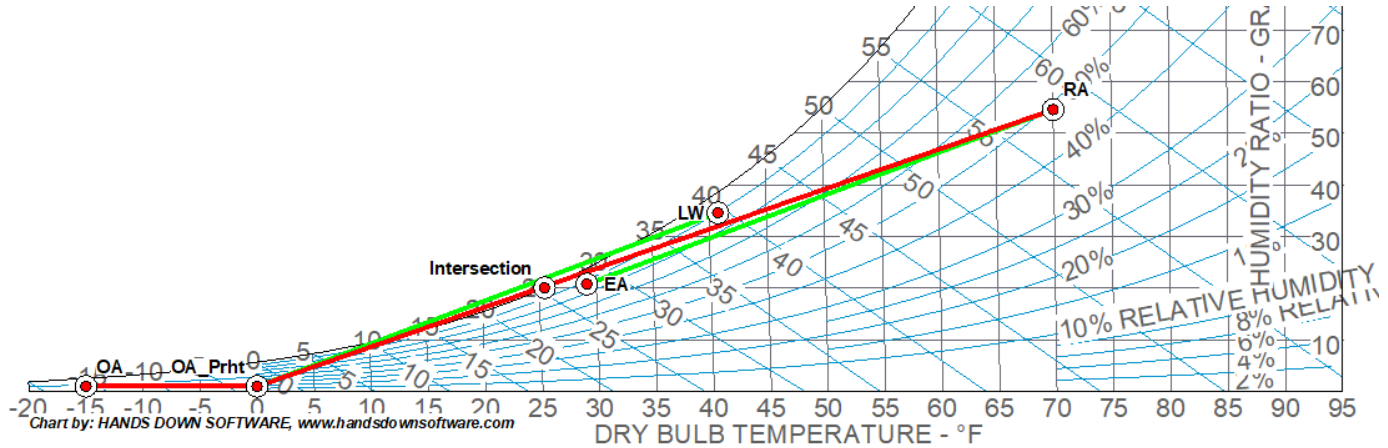
Figure 28: Modulating Wheel Frost Prevention Curve



## Modulating Wheel Preheat Frost Prevention

The energy recovery wheel SCR preheat coil of frost prevention will modulate the SCR preheat coil to increase the incoming outdoor air when the exhaust air temperature is below the intersection point plus an adjustable minimum temperature difference. As the preheat coil modulates warming the outdoor design point, the process line between the indoor and outdoor design points moves away from the saturation line and will eliminate the intersection point, which will remove the potential for frosting of the wheel. This is illustrated below, where the dashed black line is the process line that creates frost (the same line as the examples above). The red line between the OA Prht and the return air (RA) is the new process line with Preheat frost prevention active. The new intersection point is labeled and the exhaust air (EA) temp is greater than the intersection, meaning frost is being prevented.

Figure 29: Modulating Wheel Preheat Frost Prevention Curve



## Energy Recovery Wheel Commissioning

Energy Recovery Wheel units should come from the factory pre-programmed with the correct control requirements. There is nothing to commission during start up. The menu below displays energy recovery operating information. Advanced menu energy recovery options can be viewed in Table 158 on page 181.

Table 77: Main Menu \ Commission Unit \ Energy Rec Set-Up

| Menu Display Name | Default | Range         | Description   |
|-------------------|---------|---------------|---|
| Energy Rec        | Yes     | No<br>Yes     | Energy Rec is an adjustable item which states if there is an energy recovery system or not.                                 |
| ER Wheel          | -       | On<br>Off     | ER Wheel is a status only item used to indicate whether the energy recovery wheel is currently ON or OFF.                   |
| ER Whl Cap        | -       | 0-100%        | ER Wheel Cap is a status only item that displays the current wheel capacity/speed.  |
| ER Whl CapCmd     | -       | 0-100%        | ER Wheel CapCmd is a status only item that displays the capacity the wheel is being commanded to operate at.                |
| ER LWT            | -       | -50.0-200.0°F | ER LWT is status only item which displays the current discharge air temperature leaving the optional energy recovery wheel. |
| ER EWT            | -       | -50.0-200.0°F | ER EWT is a status only item which displays the current exhaust air temperature leaving the optional energy recovery wheel. |
| RARelHum          | -       | 0-100%        | RARelHum is a status only item that displays the current relative humidity of the return air Humidity sensor.               |

## Other Configurations

This Other Configurations section covers commissioning items and miscellaneous Rebel Applied features.

### Timer Settings

The Timer Settings menu contains adjustable timers for various unit functions. This menu is also available in the Service menu (Main Menu \ Service Menu \ Timer Settings).

**Table 78: Main Menu \ Commission Unit \ Timer Settings**

| Menu Display Name | Default | Range    | Description  |
|-------------------|---------|----------|--|
| Start Up          | 180s    | 10-1800s | Startup is an adjustable item that sets the time in seconds that the unit will perform its startup operation.  |
| Recirculate       | 180s    | 10-3600s | Recirculate is an adjustable item that sets the time in seconds that the unit operates with only the fan, recirculating the building air upon unit start up.   |
| Clg Stg Time      | 5min    | 5-60min  | Clg Stg Time is an adjustable item used to set a minimum time period between compressor stage changes.   |
| Htg Stg Time      | 5min    | 2-60min  | Htg Stg Time is an adjustable item used to set a minimum time period between heating stage changes.  |
| Zero OA Time      | 0min    | 0-240min | Zero OA Time is an adjustable item that sets the time in minutes that the outdoor air damper stays at a zero position upon unit start up.  |
| Tnt Ovr Incr      | 120min  | 0-300min | Tnt Ovr Incr is an adjustable item that sets the amount of time that the unit will go into operation when the tenant override function is activated. Tenant override can be activated by the space sensor button, the network occupancy mode parameter or the keypad Occ Mode= parameter.  |
| Post Heat         | 0s      | 0-180s   | Post Heat is an adjustable item that sets the duration of the post heat function available on VAV units.   |
| Low DAT           | 6min    | 0-60min  | Low DAT is an adjustable item that sets the duration of a time period upon unit start up during which the Low Discharge Temperature fault is ignored. This may be particularly important in colder climates when a unit has been off for a significant time period during which the unit, including the discharge air temperature sensor, has become very cold. This time period allows the unit to run long enough to turn the unit heat on and warm the discharge sensor above the alarm limit, preventing nuisance unit alarm shutdown. This time period begins when the supply fan starts. |
| Service Time      | 0min    | 0-60min  | Service Time is an adjustable item that sets the amount of time the internal control timers can be temporarily sped up.  |

### Humidity Sensor Set-Up

The Humidity Sensor Set-Up menu is important to set up at commissioning, as it is critical to proper unit function. All humidity sensors that are connected and reliable are usable for temperature reset, and can be configured for use with dehumidification control. Dehumidification will control to maintain the source location of the sensors set for Hum Sensor1 and Hum Sensor 2. See "Dehumidification" on page 63 for details on dehumidification operation.

**Table 79: Main Menu \ Commission Unit \ Humidity Sensor Set-Up**

| Menu Display Name | Default | Range                                    | Description  |
|-------------------|---------|--|--|
| Hum Sensor 1      | SpaceH1 | None<br>SpaceH1<br>SpaceH2<br>RAH<br>OAH | Hum Sensor 1 is an adjustable item used to set the location of sensor used for humidity set point 1. This humidity set point is configured to drive dehumidification in the Dehum Set-Up menu. |

| Menu Display Name | Default   | Range                                    | Description  |
|-------------------|---|--|--|
| Hum Sensor 2      | None  | None<br>SpaceH1<br>SpaceH2<br>RAH<br>OAH | Hum Sensor 2 is an adjustable item used to set the location of sensor used for humidity set point 2. This humidity set point is configured to drive dehumidification in the Dehum Set-Up menu. |
| SpaceRH1Src       | QMX1 if SpaceTCfg = QMX+1, QMX+2, QMX+3<br>Otherwise Analog | Analog<br>QMX1<br>QMX3<br>IAQMB          | SpaceRH1Src is an adjustable item that sets the type of sensor located at the Humidity Sensor 1 location.  |
| SpaceRH2Src       | QMX2  | Analog<br>QMX2<br>QMX3                   | SpaceRH2Src is an adjustable item that sets the type of sensor located at the Humidity Sensor 2 location.  |
| SpcHumSensTyp     | VDC   | VDC<br>mA                                | SpcHumSensType is an adjustable item that sets the signal type for when either the SpaceRH1Src and SpaceRH2Src is set to Analog.   |
| SpcHum MinSig     | 0.0V  | 0.0-20.0 V/<br>mA                        | SpcHum MinSig is an adjustable item that sets the minimum of the signal range for when either the SpaceRH1Src and SpaceRH2Src is set to Analog.  |
| SpcHum MaxSig     | 10.0V   | 0.0-20.0 V/<br>mA                        | SpcHum MaxSig is an adjustable item that sets the maximum of the signal range for when either the SpaceRH1Src and SpaceRH2Src is set to Analog.  |
| SpaceRel Hum 1    | -   | 0-100%                                   | SpaceRel Hum 1 is a status only item that shows the current space relative humidity reading of space sensor 1.   |
| SpaceDwpnt1       | -   | -50-150°F                                | SpaceDwpnt1 is a status only item that shows the current calculated space dew point of space sensor 1.   |
| SpaceRel Hum2     | -   | 0-100%                                   | SpaceRel Hum 2 is a status only item that shows the current space relative humidity reading of space sensor 2.   |
| SpaceDwpnt2       | -   | -50-150°F                                | SpaceDwpnt2 is a status only item that shows the current calculated space dew point of space sensor 2.   |
| RARelHum          | -   | 0-100%                                   | RARel Hum is a status only item that shows the current relative humidity reading of Return air.  |
| RADewpoint        | -   | -50-150°F                                | RADewpoint is a status only item that shows the current calculated dew point of the Rreturn air.   |
| OARelHum          | -   | 0-100%                                   | OARel Hum is a status only item that shows the current relative humidity reading of Outdoor air.   |
| OADewpoint        | -   | -50-150°F                                | OADewpoint is a status only item that shows the current calculated dew point of the Outdoor air.   |

## Remote Sensor Set-Up

When one or more network space sensors (up to three will be supported) are present, the sensors must be commissioned using the Remote Sensor Set-Up menu. Before network space sensors can be commissioned, the SpaceTCfg in the Unit Configuration Menu of the MicroTech must be set to QMXS1, QMXS2, QMXS3, QMX+1, QMX+2, or QMX+3. The QMXS# is a space temperature and set point adjust only sensor; the QMX+# is a Combo sensor with Temperature, adjustment, humidity, and CO2. For the unit to use the QMX+ Combo sensor for CO2 OA reset, the Unit configuration ExtOAInput must be set to CO2QMX+. Sensors will be identified by MicroTech based on unique sensor ID number on each individual device. Write the number on the box and the sticker on each sensor. Write the Room Zone name and the ID (SN) for each room Zone Sensor. This will make it easier to name them during commissioning.

Room Zone 1: Name: \_\_\_\_\_  
 Type: \_\_\_\_\_ ID: \_\_\_\_\_ h

Room Zone 2: Name: \_\_\_\_\_  
 Type: \_\_\_\_\_ ID: \_\_\_\_\_ h

Room Zone 2: Name: \_\_\_\_\_  
 Type: \_\_\_\_\_ ID: \_\_\_\_\_ h

## Set-Up and Commissioning Sensors

1. Turn Unit Off: The Unit State must be Off before the commissioning process can be activated. The unit will not start while the commissioning process is active.
2. Verify Unit Configuration: Go to Unit Configuration Menu: Main Menu \ Advanced Menu \ Unit Configuration Menu.
  - Verify the SpaceTCfg parameter matches the number and type of sensors you have.
    - Option 1 Temperature Only: (1)QMXS, (2) QMXS, or (3) QMXS. Sensor Model number/Type: QMX3.P34 or QMX3.P34-1WSB.
    - Option 2 Temperature/Humidity/CO2: (1)QMX+, (2) QMX+, or (3) QMX+. Sensor Model number/Type: QMX3.P74 or QMX3.P74-1WSB
  - Verify the ExtOAInput parameter matches the type and quantity of sensors.
    - ExtOAInput = CO2QMX+
    - CO2 capable network sensors you have. The QMX3.74 or QMX3.74-1WSB have CO2.
  - If any changes to the Unit Configuration were made you will need to "Apply Changes" on the Advanced Menus "Unit Configuration" Screen. The controller will reset.
3. Verify the Unit Commissioning Set-Up:
  - In the Unit Set-Up Menu, set the Eng Units= English or SI based on the application.
  - In the HtgClg ChgOver Set-up Menu, set Rem Spt Src = QMX1, QMX2 or QMX3 based on which sensor you want to drive the set point.
4. Name Each Sensor: Name Each Enabled QMX Sensors Room Zone (As Applicable) Each enabled Sensor can be

named to correspond to the particular Room Zone Location it is in (recommended). The Name is limited to 7 Alpha numeric characters.

- Navigate: Commission Unit \ Remote Sensor Set-Up \ Snsr#:RoomZn# Info. The default name is RoomZn# where # is the sensor number.
  - While in the Snsr#:RoomZn# Info Screen change the associated name of Sensor# by selecting the Sensor#Name= RoomSn# and edit as desired. There is a max length of 7 alpha/numeric characters
  - After editing the Room Zone Names of each sensor exit back to the Remote Sensor Set-Up Screen to initiate a Commissioning Sensor Sequence.
5. Commissioning QMX Sensors:
    - Navigate: Main Menu \ Commission Unit \ Remote Sensor Set-Up
    - While in the Remote Sensor Set-Up Screen review the status (Valid/Invalid) of each Room Zone QMX Space Sensor and compare the ID(s) currently displaying on the HMI for each Sensor to the documented physical Sensor Room Zone ID(s) as denoted Above. Also inspect each sensor in its associated Room Zone location for proper IDs (as documented) and for proper operation and configured display. The configured display on each QMX Space Sensor should match the current "Unit Configuration".
    - Determine which, if any, Sensor(s) need to be commissioned. Note that if any Sensor currently has its "Status=Invalid" the QMX Space Sensor "Commission Procedure" needs to be performed prior to the QMX Space Sensor System being ready and usable for Space Control Operations. In order to initiate the Sensor(s) Commissioning Procedure the "Unit" must also be in the "Off State". If the "Unit" is not currently in the "Off State" proceed back to the Main "Daikin AHU" Menu Screen and put the "Unit" in the "Off State" when it is safe to do so and then proceed to the next step to initiate the "Commissioning Procedure" as desired.
    - Proceed to the next step to initiate the "QMX Room Zone Space Sensor Commission Process".
- NOTE 1:** Commissioning is required if any Room Zone Sensor is considered "Invalid" or if any of the currently displayed IDs for a Room Zone Sensor on the "Remote Sensor Set-Up" Screen does not match the documented ID(s) for those Sensor's Room Zone.
- Initiate the QMX Commissioning Process: In the "Remote Sensor Set-Up" Screen initiate the QMX Space Sensor(s) Commissioning Process by Selecting "CommissionMode=On". If there is not a current Sensor Fault preventing the "CommissionMode" from turning "On", the MicroTech Controller will automatically "re-start" after a short time delay of Commissioning Mode becoming "Active".
  - Main "Commissioning Active" (Chg&/orCnfrmIDs) Screen: (Once the controller re-starts proceed to the Main Commissioning Active "Chg&/orCnfrmIDs" Menu Screen when prompted to do so on the HMI. The status

of the commissioning process should be on the HMI:

- “Commission Sts=Active”
- “CommissionMode=On”
- “ConfirmSnsrIDs=No”

**NOTE 2:** If there was a Sensor “Alarm” upon restart of the controller the commissioning mode sequence will reset to “Off”, with the controller re-starting after a short time delay. The “Alarm” will need to be remedied prior to re-initiating the “Commissioning Process”.

- Reset a Room Zone QMX Space Sensor Status to “Invalid”: Only Sensor(s) with a “SensorX Status=Invalid” will go thru the “Commissioning Process”. So, if you want a “Valid” QMX Space Sensor to go thru the “Commissioning Process” it will need to have its status reset to “Invalid” first.
  - Go to the “Reset Sensors” Screen to reset Sensor(s) status from “Valid” to “Invalid” as required.

**NOTE 3:** This is not a typical step you will have to perform and is only needed if you suspect or denote that a particular Room Zone Sensor that has its “Status=Valid” is not configured or working properly.

- Change (Update) a Room Zone QMX Space Sensor(s) ID: To change a Room Zone Sensor’s ID currently displaying on the HMI that does not match the ID of the documented Sensor located in that Room Zone proceed to the “Chg Sensor IDs” Menu Screen. Then go to the corresponding “SnsrX:RoomZnX’ ID Chg” Screen and update the ID of the selected Sensor accordingly.

**NOTE 4:** You can only change the ID of a Sensor that currently has its “SensorX Status=Invalid”.

- Confirm Displayed Sensor(s) IDs are Correct: Once desired Sensor(s) to be “Commissioned” have an “Invalid” Status and the displayed IDs for each Room Zone Sensor on the Main Commissioning Active “Chg&/orCnfrmIDs” screen match IDs of the sensors located in those Room Zones, initiate the “Confirm Space Sensor IDs” step by setting “ConfirmSnsrIDs=Yes”. After short time delay, the Controller will “reset”.

**NOTE 5:** If the “Commissioning Mode” is manually turned “Off” while it is “Active”, the controller will re-start after a short time delay and have to be re-initiated from step 1.

- Main “Commissioning Active” (Config Sensors) Screen: Once the controller re-starts proceed back to the Main Commissioning Active “Config Sensors” Menu Screen when prompted to do so on the HMI. The Sensor(s) “Reset” and “ID Change” Functions are disabled once the “ConfirmSnsrIDs=Done”.

If the confirm process was successful, the status of the commissioning process should be on the HMI:

- “Commission Sts=Active”
- “CommissionMode=On”
- “ConfirmSnsrIDs=Done”
- “Config Sensors=Off”

**NOTE 6:** If there was a Sensor “Alarm” upon restart of the controller the commissioning mode sequence will

reset to “Off”, with the controller re-starting after a short time delay. The “Alarm” will need to be remedied prior to re-initiating the “Commissioning Process” from step 4.5.1.

- Initiate the QMX Space Sensor(s) Assignment & Configuration Phase: To Initiate the “Assignment & Configuration” Phases of the Sensor(s) “Commissioning Process” for each “Invalid” Sensor, set “Config Sensors=Execute”. This will initiate each “Invalid” sensor’s assignment and configuration steps. When the process has successfully started “Config Sensors=Active” on the HMI.
- QMX Space Sensor(s) Assignment & Configuration Phases are In-Process: Monitor the “SensorX State=” displays on the HMI. The State of each Sensor going thru the “Commissioning Process” should go from “OK” to “Init” and back to “OK” when it has completed the “assignment” step. When the “assignment” phase for all of the sensor(s) has successfully completed the “Configuration” phase for those sensor(s) will begin. For each Sensor going thru the “Commissioning Process” the State of that Sensor will go from “OK” to “Config” and back to “OK” as the configuration phase of each sensor proceeds and completes. Each Sensor’s status will transition from “Invalid” to “Valid” as its “Commissioning Process” is completed.

**NOTE 7:** If there is an “Alarm”, or Commissioning Mode is turned “Off” during this step, the commissioning sequence will reset to “Off” and will have to be re-initiated from Step 1.

- QMX Space Sensor(s) Commissioning Complete: Once each QMX Space Sensor’s Commissioning Process is complete its status will go from “Invalid” to “Valid”. When all of the Sensor status’s are “Valid” and their respective State(s) are back to “OK”, the “Commissioning Mode will turn “Off” and the controller will reset one final time after a short time delay to complete the commissioning process.
- Once the controller re-starts the QMX Space Sensor(s) Commissioning Process is Complete. With “CommissionMode=Off” after the controller re-start, you will now be able to proceed back to the Main “Daikin AHU” Menu Screen when pressing the back button on the HMI when prompted to.

6. Verify that the Remote Sensor (s) are Configured and Working Properly: Once the “Commissioning Process” of the Room Zone Sensor(s) is complete, proceed back to the “Remote Sensor Set-Up” Screen. All of the Enabled Sensors should be displayed with a “non-zero” ID and all should have a “Valid” status. Make sure after the long initialization and start-up delay that the “AllSnsrsReady=Yes”. Once “AllSnsrsReady=Yes” go to each individual Sensor’s Room Zone information screen (located towards the bottom of the “Remote Sensor Set-Up” Menu Screen) and verify that the “Relative Humidity, CO2, and/or Temperature” values being displayed on the QMX Space Sensor’s display are correct for the Sensor(s) physically located in those rooms and are correctly being transmitted back to and displayed on the MicroTech Controller HMI.

**Table 80: Main Menu \ Commission Unit \ Remote Sensor Set-Up**

| Menu Display Name                           | Default | Range   | Description  |
|---|---------|---|--|
| Snsr1 ID                                    | -       | 000000000000-fffffffffff                        | Snsr1 ID = “.....h” is a status only item that indicates the current remote sensor ID connected as “Sensor1” (RoomZn1).  |
| Snsr2 ID                                    | -       | 000000000000-fffffffffffh                       | Snsr2 ID = “.....h” is a status only item that indicates the current remote sensor ID connected as “Sensor2” (RoomZn2).  |
| Snsr3 ID                                    | -       | 000000000000-fffffffffffh                       | Snsr3 ID = “.....h” is a status only item that indicates the current remote sensor ID connected as “Sensor3” (RoomZn3).  |
| Commission Sts                              | -       | Inactive<br>Active                              | Commission Sts is a status only item that Indicates current status of commission mode. “Active” means sensor commissioning mode is in process.   |
| CommissionMode                              | Off     | Off<br>On                                       | CommissionMode is an adjustable item that allows you to turn “Commission Mode” On or Off. Turn “Commission Mode” to “On” to initiate the Remote Networked Sensor(s) Commissioning Mode that defines the Sensor ID assigned to each configured Room Zone and the type of QMX Sensor they are. Turn “Commission Mode” to “Off” to disable currently “Active” Commissioning Mode. Controller will perform a “reset” upon turning “Commissioning Mode “Off”.   |
| AllSnsrsReady                               | -       | No<br>Yes                                       | AllSnsrsReady is a status only item that Indicates whether all of the system Networked Remote QMX Sensors are configured and ready to operate or not. A status of “Yes” indicates all remote sensors on the network are properly configured and are ready for operation with valid values. A status of “No” indicates one or more of the remote sensors are not configured, commissioned, or ready for operation yet.  |
| Sensor1Sts                                  | -       | Invalid<br>Valid                                | Sensor1Sts is a status only item that Indicates whether the Remote QMX Space Sensor assigned to Sensor1 (RoomZn1) on the network is currently considered “Valid” (Commissioned) or “Invalid” (Commissioning Required). A “Valid” Sensor has been assigned, is Configured correctly, and is communicating with the controller properly with the assigned ID for that sensor.  |
| Sensor2Sts                                  | -       | Invalid<br>Valid                                | Sensor2Sts is a status only item that Indicates whether the Remote QMX Space Sensor assigned to Sensor2 (RoomZn2) on the network is currently considered “Valid” (Commissioned) or “Invalid” (Commissioning Required). A “Valid” Sensor has been assigned, is Configured correctly, and is communicating with the controller properly with the assigned ID for that sensor.  |
| Sensor3Sts                                  | -       | Invalid<br>Valid                                | Sensor3Sts is a status only item that Indicates whether the Remote QMX Space Sensor assigned to Sensor3 (RoomZn3) on the network is currently considered “Valid” (Commissioned) or “Invalid” (Commissioning Required). A “Valid” Sensor has been assigned, is Configured correctly, and is communicating with the controller properly with the assigned ID for that sensor.  |
| Sensor1 State, Sensor2 State, Sensor3 State | -       | OK<br>Init<br>DAA<br>Absence<br>Config<br>Error | <p>Sensor1,2,3 State is a status only item that indicates the current state of the remote QMX Sensor.</p> <p>(0) “OK” – Indicates any given Device Command has finished successfully and the sensor with the assigned ID for this Room Zone is communicating properly with the C600 Controller.</p> <p>(1) “Init” – Indicates a sensor initialization is in process or is needed. An initialization is done for each PL-Link Device on the network when the controller is re-starting. If a given sensor state stays in “Init” indefinitely it is an indication that there is no sensor attached to the network with the given sensor ID or an incorrect sensor is attached to the network for that Room Zone.</p> <p>(2) “DAA” – Indicates a Device Command to assign an address to a network remote QMX sensor is in process.</p> <p>(3) “Absence” – Indicates that the Sensor with the assigned sensor ID for this Room Zone has not been detected on the PL-Link network by the ProcessBus Communications for a length of time. If the sensor with the assigned ID for the Room Zone is detected again on the network before a communications fault has occurred the system and sensor ready status can return to normal “Valid – OK” status.</p> <p>(4) “Config” – The remote QMX Sensor with the given room zone ID is currently being configured with all of the properties and parameters in the configuration XML file being downloaded to it.</p> <p>(5) “Error” – Indicates that the QMX Sensor with the given room zone ID is currently faulted.</p> |

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| Sensor1:RmZn1     | Menu    | 0.0-150°F | Select this to access additional information for Sensor1 "RoomZn1". The default room name for Sensor1 is within the parenthesis "RoomZn1". The name of Sensor1 within the "." can be changed on the "Snsr1 Information" Screen. The "name" is limited to 7 characters. |
| Sensor2:RmZn2     | Menu    | 0.0-150°F | Select this to access additional information for Sensor2 "RoomZn2". The default room name for Sensor2 is within the parenthesis "RoomZn2". The name of Sensor1 within the "." can be changed on the "Snsr2 Information" Screen. The "name" is limited to 7 characters. |
| Sensor3:RmZn3     | Menu    | 0.0-150°F | Select this to access additional information for Sensor3 "RoomZn3". The default room name for Sensor3 is within the parenthesis "RoomZn3". The name of Sensor3 within the "." can be changed on the "Snsr3 Information" Screen. The "name" is limited to 7 characters. |

**Table 81: Main Menu \ Commission Unit \ Snsr1:RmZn1, 2, or 3**

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| Sensor1 Name      | RoomZn1 | *****<br>(7 character name)                                      | This is a text input for defining the name of the Room Zone associated with "SensorX". It is limited to 7 characters. Upper Case, Lower Case, and Numbers are allowed.   |
| Rem Space T       | -       | -0.0-150°F   | Actual "Temperature" value detected by SensorX in that space.  |
| Rem Space CO2     | -       | 0-5000ppm  | Actual "CO2" concentration value detected by SensorX in that space.  |
| Rem Space RH      | -       | 0-100%   | Actual "Relative Humidity" value detected by SensorX in that space.  |
| Rem Space Spt     | -       | 50.0-86.0°F  | Space Temperature Set point. This set point may or may not be adjustable via the Remote QMX SensorX in the Space. That depends on the Remote Set point Source.   |
| Rem Occupancy     | -       | UnOcc<br>Occ   | This displays the current occupancy of the space. The Occupancy can be put into Tenant Override Occupancy locally at the Remote QMX Space Sensor by using the Local Tenant Override on the QMX Space Sensor. The Sensor will also display whether the Space is currently in Occupancy or not. Pressing the Tenant Override button on the QMX Space Sensor, while the Space is already Occupied in Tenant Override, will reset the Tenant Override time back to its starting default value and re-start time down.  |
| Snsr1 ID          | -       | 000000000000-ffffffffh   | This displays the current ID(SN) assigned for SensorX for this Room Zone. The SensorX "ID" on the physical sensor in this Room Zone must match this value or the sensor and C600 Controller will not communicate or transmit data properly. If the display shows "00000000000h"s then the Sensor ID assignment for this Room Zone is unknown. In this case the sensor is not present on the network, it is in alarm, a different sensor ID is attached to this room zone, a wrong type of sensor is in this room zone, or the sensor for this room zone has yet to be commissioned. In any case, if this displays "0...0h" then the physical wiring and operation of the sensor in this Room Zone must be verified and the Sensor Commissioning Procedure Performed. Initially when Sensor Commissioning is started the Sensor ID shown here could be incorrect to what is physically in this Room Zone if more than one sensor is on the network. |
| Sensor 1 Addr     | -       | 000-999  | This displays the actual "KNX" address of this device on the PL-Link Network. It is only valid when the "SnsrX ID" above has a valid 13 character ID and the sensor has been Commissioned.   |
| Snsr1 Alm Sts     | -       | OK<br>Fault  | This displays the current Alarm Status of this Sensor.   |
| Sensor1 Cmd       | -       | OK<br>Init<br>AddrPMode<br>AddrSnr<br>Auto Config<br>AssignPMode | This indicates the current "Cmd" the C600 Controller is issuing to the currently Assigned QMX Sensor for this Room Zone on the KNX PL-Link Network. A value of "OK" means that no current command is in process. A value of "Init" means that Sensor is in an "initialization" command state on the network. Note that the "Init" command happens automatically when the controller starts. A value of "Config" means that this sensor is in the process of being configured. Note that "AddrP-Mode/AddrSnr/AssignPMode" are not used for the QMX Sensor Device use on the PL-Link Network in this application.  |
| Sensor1 State     | -       | OK<br>Init<br>DAA<br>Absence<br>Config<br>Error                  | This indicates the current state of the QMX SensorX for this Room Zone. See Section 2.2 for detailed description of each possible state.   |
| Snsr1 Rdy Sts     | -       | No<br>Yes  | This indicates that the remote QMX Space Sensor for this Room Zone is commissioned, "Valid", communicating properly, and is ready for operation on the KNX PL-Link Network.  |
| ID Assign Done    | -       | No<br>Yes  | This indicates if this particular QMX Space Sensor's Room Zone Network Assign Address Step of the Commissioning Process is complete or not. Note that this possibly can indicate whether this sensor is causing the "SnsrX Rdy Sts" and/or "AllSnsrReady" Display Status to not indicate "Yes".  |

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| Config Done       | -       | No<br>Yes | This indicates if this particular QMX Space Sensor Configuration Step of the Commissioning Process is complete or not. Note that this possibly can indicate whether this sensor is causing the "SnsrX Rdy Sts" and/or "AllSnsrReady" Display Status to not indicate "Yes". |

## Configurable I/O

A MicroTech can be equipped with a field configurable I/O Module which allows for field added sensors or inputs and Outputs to be read by the MicroTech and displayed to the Building Automation System. Outputs can be written through the BAS to a third party device. Outputs can be analog 0-10V or 0-20.0mA and can be used to modulate field/BAS controlled devices.

**Table 82: Main Menu \ Commission Unit \ Configurable I/O**

| Menu Display Name  | Default | Range  | Description  |
|--------------------|---------|--|--|
| ApplyIOChgs        | No      | No<br>Yes                                      | ApplyIOChgs is an adjustable item that configures the IO when changes are made to the X1—X8 Cfg or the input ranges.   |
| X1...X8 Cfg        | AI_V    | DI<br>AI_V<br>AI_mA<br>NTC10k<br>AO_V<br>AO_mA | X1...X8 Cfg is an adjustable item that configures the IO type that will be used at that input or out on the expansion module. There are 8 configurable IO on the I/O Module. |
| Input X1...X8 DI   | -       | Open<br>Close                                  | Input X1...X8 DI is a status only item of the current digital input device.  |
| Input X1...X8 AI   | -       | 0-10.0V  | Input X1...X8 AI is a status only item that shows the current analog input voltage.  |
| Input X1...X8 AI   | -       | 4-20.0mA                                       | Input X1...X8 AI is a status only item that shows the current analog input mA.   |
| Input X1...X8 Temp | -       | -50-250°F                                      | Input X1...X8 Temp is the status only item that shows the current temperature reading of the input.  |
| Output X1...X8 AO  | -       | 0-10.0V  | Output X1...X8 AO is a status only item that shows the current analog output voltage at this output.   |
| Output X1...X8 AO  | -       | 0-20.0mA                                       | Output X1...X8 AO is a status only item that shows the current analog output mA at this output.  |
| Output DO1-DO6     | -       | Off<br>On                                      | A status only item that shows the current state of the digital output.   |

## Trending Set-Up

The MicroTech ships from the factory with four pre-configured Trend Sets and one freely definable trend set. One or all of these sets may be activated at anytime. Trend Set 1 will come from the factory configured to trend. Each trend set contains up to 30 data points. The data collected may be manually or automatically exported to an SD card (factory provided) inserted into the controllers built in SD card reader. All of the defined points in all activated trend sets will be trended as one group when the TrendOnOff automation object is set to On. The trending method will be fixed as a cyclic trend with an adjustable CycleTime.

**Table 83: Trend Set 1**

| Trend Set 1 |                |   |
|-------------|----------------|---|
| Point #     | Point Name     | Description                                   |
| 1           | UnitState      | Unit State                                    |
| 2           | ClgCapacity    | Cooling Capacity                              |
| 3           | HtgCapacity    | Heating Capacity                              |
| 4           | ReheatCapacity | Reheat Capacity                               |
| 5           | OADmprOut      | Outdoor Air Damper Position                   |
| 6           | MinOASrc       | Minimum Outdoor Air Source                    |
| 7           | SAFCapOut      | Supply Fan Capacity Command                   |
| 8           | SAFCapFbk      | Supply Fan Capacity Feedback                  |
| 9           | SAFDSP         | Duct Static Pressure                          |
| 10          | RFEFCapOut     | Return/Exhaust Fan Command                    |
| 11          | RFEFCapFbk     | Return/Exhaust Fan Capacity Feedback          |
| 12          | BSP            | Building Static Pressure                      |
| 13          | RAFDSP         | Return Air Fan Duct Static Pressure           |
| 14          | UnitStatus     | Unit Status                                   |
| 15          | ClgStatus      | Cooling Status                                |
| 16          | DehumStatus    | Dehumidification Status                       |
| 17          | EconStatus     | Economizer Status                             |
| 18          | HtgStatus      | Heating Status                                |
| 19          | ControlTemp    | Control Temperature                           |
| 20          | CtrlTempSrc    | Control Temperature Source                    |
| 21          | DAT            | Discharge Air Temperature                     |
| 22          | RAT            | Return Air Temperature                        |
| 23          | EffOAT         | Outdoor Air Temperature                       |
| 24          | SpaceTemp1     | Space Temperature 1                           |
| 25          | SpaceTemp2     | Space Temperature 2                           |
| 26          | SpaceTemp3     | Space Temperature 3                           |
| 27          | EFT_LCT        | Entering Fan/Leaving Cooling Coil Temperature |
| 28          | ActiveAlarmEnu | Current Alarm Enumeration                     |
| 29          | CurrentClgStg  | Current Cooling Stage                         |
| 30          | CurrentHtgStg  | Current Heating Stage                         |

**Table 84: Trend Set 2**

| Trend Set 2 |                     |   |
|-------------|---------------------|---|
| Point #     | Point Name          | Description   |
| 1           | AirFlwStatus        | Airflow Status  |
| 2           | OccSrc              | Occupancy Source  |
| 3           | UnoccSrc            | Unoccupied Source   |
| 4           | OccClgSpt           | Occupied Cooling Set point                                      |
| 5           | OccHtgSpt           | Occupied Heating Set point                                      |
| 6           | DATClgSetpoint      | Discharge Air Temperature Cooling Set point                     |
| 7           | DATHtgSetpoint      | Discharge Air Temperature Heating Set point                     |
| 8           | MinOAPos            | Effective Minimum Outdoor Air Position                          |
| 9           | OAFflow             | Outdoor Airflow   |
| 10          | OAFflowSpt          | Outdoor Airflow Set point                                       |
| 11          | PPM                 | Carbon Dioxide  |
| 12          | RemRFEFCap          | Remote Return/Exhaust Air Fan Capacity                          |
| 13          | RemSAFCap           | Remote Supply Air Fan Capacity                                  |
| 14          | VFDAnlg_RFEF-Status | Return/Supply Fan Drive Status (RFEFType=RFAAnalog or EFAnalog) |
|             | VFD_RFEFStatus      | Return/Supply Fan Drive Status (RFEFType=RFEFVFDMB(ABB))        |
|             | ECM_RFEF1Status     | Return/Exhaust Fan Drive Status                                 |
| 15          | ECM_RFEF2Status     | Return/ Exhaust Fan Drive Status                                |
| 16          | ECM_RFEF3Status     | Return/ Exhaust Fan 3 Drive Status                              |
| 17          | ECM_RFEF4Status     | Return/ Exhaust Fan 4 Drive Status                              |
| 18          | RFEF1CommStatus     | Return/Exhaust Fan Communication Status                         |
| 19          | RFEF2CommStatus     | Return/Exhaust Fan Communication Status                         |
| 20          | VFDAnlg_SAF-Status  | Supply Fan Drive Status   |
|             | VFD_SAFStatus       | Supply Fan Drive Status   |
|             | ECM_SAF1Status      | Supply Fan 1 Drive Status                                       |
| 21          | ECM_SAF2Status      | Supply Fan 2 Drive Status                                       |
| 22          | ECM_SAF3Status      | Supply Fan 3 Drive Status                                       |
| 23          | ECM_SAF4Status      | Supply Fan 4 Drive Status                                       |
| 24          | SAF1CommStatus      | Supply Air Fan 1 Communication Status                           |
| 25          | SAF2CommStatus      | Supply Air Fan 2 Communication Status                           |
| 26          | SAF3CommStatus      | Supply Air Fan 3 Communication Status                           |

| Trend Set 2 |                |                                       |
|-------------|----------------|---------------------------------------|
| Point #     | Point Name     | Description                           |
| 27          | SAF4CommStatus | Supply Air Fan 4 Communication Status |
| 28          | EconChgOvr     | Economizer Changeover Method Status   |
| 29          | FanInterlock   | Supply Fan Interlock Input Status     |
| 30          | EPSP           | Exhaust Plenum Static Pressure        |

Table 85: Trend Set 3

| Trend Set 3 |                 |  |
|-------------|-----------------|--|
| Point #     | Point Name      | Description  |
| 1           | ERWhlCapOut     | Energy Recovery Wheel Capacity   |
| 2           | ER_EWT          | Energy Recovery Wheel Exhaust Air Temperature                          |
| 3           | ER_LWT          | Energy Recovery Wheel Leaving Air Temperature                          |
| 4           | Hum_1           | Relative Humidity Input 1  |
| 5           | Hum_2           | Relative Humidity Input 2  |
| 6           | Hum1Spt         | Relative Humidity Set point 1  |
| 7           | Hum2Spt         | Relative Humidity Set point 2  |
| 8           | ReheatSpt       | Reheat Set point   |
| 9           | Dewpoint1       | Calculated Dew point Input 1   |
| 10          | Dewpoint2       | Calculated Dew point Input 2   |
| 11          | Dewpnt1Spt      | Dew point 1 Set point  |
| 12          | Dewpnt2Spt      | Dew point 2 Set point  |
| 13          | SpaceRelHum1    | Space Relative Humidity Sensor 1                                       |
| 14          | SpaceRelHum2    | Space Relative Humidity Sensor 2                                       |
| 15          | OARelHum        | Outdoor Air Relative Humidity Sensor                                   |
| 16          | RARelHum        | Return Air Relative Humidity Sensor                                    |
| 17          | SpaceDewpoint1  | Calculated Dew point Space Input 1                                     |
| 18          | SpaceDewpoint2  | Calculated Dew point Space Input 2                                     |
| 19          | OADewpoint      | Calculated Outdoor Air Dew point                                       |
| 20          | RADewpoint      | Calculated Return Air Dew point  |
|             | EffHeatCoolIn   | Refrigeration Only Control Effective Heat Cool Input                   |
| 21          | CmpCapOut       | Refrigeration Only Control Compressor Capacity Out                     |
| 22          | EffCmpCapIn     | Refrigeration Only Control Effective Compressor Capacity Command Input |
| 23          | EffRhtVlvIn     | Refrigeration Only Control Effective Reheat Capacity Command Input     |
| 24          | EffCmpInterlock | Refrigeration Only Control Effective Compressor Interlock Input        |
| 25          | LocRemStatus    | Refrigeration Only Control System Mode Status Output                   |
| 26          | AlarmReset      | Refrigeration Only Control Alarm Reset Input                           |
| 27          | EffSAFCapIn     | Refrigeration Only Control Effective Supply Fan Capacity Input         |

| Trend Set 3 |              |  |
|-------------|--------------|--|
| Point #     | Point Name   | Description  |
| 28          | EffRFEFCapIn | Refrigeration Only Control Effective Return/Exhaust Fan Capacity Input |
| 29          | PrhtVlvOut   | Preheat Heating Valve On/Off Output                                    |
| 30          | PreheatCap   | Preheat Capacity   |

Table 86: Trend Set 4

| Trend Set 4 |                 |   |
|-------------|-----------------|---|
| Point #     | Point Name      | Description                                 |
| 1           | PTS1            | Suction Refrigerant Pressure Circuit 1      |
| 2           | PTS2            | Suction Refrigerant Pressure Circuit 2      |
| 3           | PTD1            | Discharge Refrigerant Pressure Circuit 1    |
| 4           | PTD2            | Discharge Refrigerant Pressure Circuit 2    |
| 5           | C1DRT1          | Discharge Refrigerant Temperature Circuit 1 |
| 6           | C2DRT2          | Discharge Refrigerant Temperature Circuit 2 |
| 7           | DSH1            | Discharge Superheat Circuit 1               |
| 8           | DSH2            | Discharge Superheat Circuit 2               |
| 9           | Subcooling1     | Subcooling Circuit 1                        |
| 10          | Subcooling2     | Subcooling Circuit 2                        |
| 11          | VCmp1CommSts    | Variable Compressor 1 Compressor Status     |
| 12          | VCmp2CommSts    | Variable Compressor 2 Compressor Status     |
| 13          | VCmp1RpsOut     | Variable Compressor 1 Command Output        |
| 14          | VCmp2RpsOut     | Variable Compressor 2 Command Output        |
| 15          | VCmp1HMI-CapOut | Variable Compressor 1 Capacity Output       |
| 16          | VCmp2HMI-CapOut | Variable Compressor 2 Capacity Output       |
| 17          | VCmp1SSOut      | Variable Compressor 1 Start/Stop Output     |
| 18          | VCmp2SSOut      | Variable Compressor 2 Start/Stop Output     |
| 19          | C1FCmp1SSOut    | Circuit 1 Compressor 1 Output Status        |
| 20          | C2FCmp2SSOut    | Circuit 2 Compressor 2 Output Status        |
| 21          | C1FCmp3SSOut    | Circuit 1 Compressor 3 Output Status        |
| 22          | C2FCmp4SSOut    | Circuit 2 Compressor 4 Output Status        |
| 23          | C1FCmp5SSOut    | Circuit 1 Compressor 5 Output Status        |
| 24          | C2FCmp6SSOut    | Circuit 2 Compressor 6 Output Status        |

| Trend Set 4 |              |                                |
|-------------|--------------|--------------------------------|
| Point #     | Point Name   | Description                    |
| 25          | LCTSetpoint  | Leaving coil set point         |
|             | LCTSptSCRRht | Leaving coil set point         |
| 26          | SAFFlow      | Supply Air Fan Airflow         |
| 27          | RFEFFlow     | Return/Exhaust Air Fan Airflow |
| 28          | HtgCapCmd    | Heating Capacity Command Input |
| 29          | Spare        |                                |
| 30          | Spare        |                                |

Table 87: Trend Set 5

| Trend Set 5 |                |   |
|-------------|----------------|---|
| Point #     | Point Name     | Description                                 |
| 1           | ECM_SAF5Status | Supply Fan 5 Drive Status                   |
| 2           | ECM_SAF6Status | Supply Fan 6 Drive Status                   |
| 3           | C1OAF1Status   | Circuit 1 Outdoor Fan 1 Status              |
| 4           | C1OAF2Status   | Circuit 1 Outdoor Fan 2 Status              |
| 5           | C2OAF1Status   | Circuit 2 Outdoor Fan 1 Status              |
| 6           | C2OAF2Status   | Circuit 2 Outdoor Fan 2 Status              |
| 7           | C3OAF1Status   | Circuit 3 Outdoor Fan 1 Status              |
| 8           | C3OAF2Status   | Circuit 3 Outdoor Fan 2 Status              |
| 9           | CurrCmpHtgStg  | Current Compressor Heating Stage            |
| 10          | C1EVICapOut    | Circuit 1 EVI Capacity Output Command       |
| 11          | C1EVOCapOut    | Circuit 1 EVO Capacity Output Command       |
| 12          | C2EVICapOut    | Circuit 2 EVI Capacity Output Command       |
| 13          | C2EVOCapOut    | Circuit 2 EVO Capacity Output Command       |
| 14          | C3EVICapOut    | Circuit 3 EVI Capacity Output Command       |
| 15          | C3EVOCapOut    | Circuit 3 EVO Capacity Output Command       |
| 16          | PTS3           | Suction Refrigerant Pressure Circuit 3      |
| 17          | PTD3           | Discharge Refrigerant Pressure Circuit 3    |
| 18          | C3DRT1         | Discharge Refrigerant Temperature Circuit 3 |
| 19          | DSH3           | Discharge Superheat Circuit 3               |
| 20          | Subcooling3    | Subcooling Circuit 3                        |
| 21          | VCmp3CommSts   | Variable Compressor 3 Compressor Status     |
| 22          | VCmp3HMICapOut | Variable Compressor 3 Capacity Output       |
| 23          | VCmp3SSOut     | Variable Compressor 3 Start/Stop Output     |
| 24          | C3FCmp1SSOut   | Circuit 3 Compressor 1 Output Status        |

| Trend Set 5 |              |                                      |
|-------------|--------------|--------------------------------------|
| Point #     | Point Name   | Description                          |
| 25          | C3FCmp3SSOut | Circuit 3 Compressor 3 Output Status |
| 26          | C3FCmp5SSOut | Circuit 3 Compressor 5 Output Status |
| 27          | Spare        |                                      |
| 28          | Spare        |                                      |
| 29          | Spare        |                                      |
| 30          | Spare        |                                      |

Table 88: Trend Set 6

| Trend Set 6 |                           |   |
|-------------|---------------------------|---|
| Point #     | Point Name                | Description   |
| 1           | 4WVOutput1                | 4 Way Valve 1 Output Status                                   |
| 2           | C1OAF1CapFbk              | Circuit 1 Outdoor Air Fan 1 Capacity Feedback                 |
| 3           | C1OAF2CapFbk              | Circuit 1 Outdoor Air Fan 2 Capacity Feedback                 |
| 4           | C1OAF1CapOut              | Circuit 1 Outdoor Air Fan 1 Capacity Command                  |
| 5           | C1OAF2CapOut              | Circuit 1 Outdoor Air Fan 2 Capacity Command                  |
| 6           | Circuit1State             | Circuit 1 State   |
| 7           | Circ 1 EffSSHspt          | Circuit 1 Effective SSH Setpoint                              |
| 8           | C1EV1Pos                  | Circuit 1 EVI1 Position                                       |
| 9           | C1EV2Pos                  | Circuit 1 EVI2 Position                                       |
|             | C1EVOPos                  | Circuit 1 EVO Position  |
| 10          | Circ1 EVState             | Circuit 1 EV State  |
| 11          | Tc1                       | Discharge Pressure Equivalent Saturated Temperature Circuit 1 |
| 12          | Te1                       | Suction Pressure Equivalent Saturated Temperature Circuit 1   |
| 13          | VCmp1FinTemp              | Variable Compressor 1 Fin Temperature                         |
| 14          | VCmp1Temp                 | Variable Compressor 1 Temperature                             |
| 15          | C1HDRT1                   | Circuit 1 HDRT1   |
| 16          | C1HDRT3                   | Circuit 1 HDRT3   |
| 17          | C1HDRT5                   | Circuit 1 HDRT5   |
| 18          | VCmp1RpsFbk               | Variable Compressor 1 RPS Feedback                            |
| 19          | EffFCmp1Temp              | Effective Circuit 1 Fixed Compressor 1 Temperature            |
| 20          | EffFCmp3Temp              | Effective Circuit 1 Fixed Compressor 3 Temperature            |
| 21          | EffFCmp5Temp              | Effective Circuit 1 Fixed Compressor 5 Temperature            |
| 22          | Circ 1 DF State           | Circuit 1 Defrost State                                       |
| 23          | DFT1                      | Defrost Temperature Circuit 1                                 |
| 24          | Circ 1 EffTDef (DefrostT) | Circuit 1 Effective Defrost Temperature Setting               |

| Trend Set 6 |                |   |
|-------------|----------------|---|
| Point #     | Point Name     | Description   |
| 25          | C1CondSol1Out  | Circuit 1 Condenser Solenoid 1 Output Status        |
| 26          | C1CondSol2Out  | Circuit 1 Condenser Solenoid 2 Output Status        |
| 27          | MHG1RhtCapOut  | Circuit 1 Modulating Hot Gas Reheat Capacity Output |
| 28          | CmpCtrl Mode   | Compressor Control Mode                             |
| 29          | EffDATSetpoint | Effective DAT Setpoint                              |
| 30          | Spare          |   |

Table 89: Trend Set 7

| Trend Set 7 |                  |   |
|-------------|------------------|---|
| Point #     | Point Name       | Description   |
| 1           | 4WVOutput2       | 4 Way Valve 2 Output Status                                   |
| 2           | C2OAF1CapFbk     | Circuit 2 Outdoor Air Fan 1 Capacity Feedback                 |
| 3           | C2OAF2CapFbk     | Circuit 2 Outdoor Air Fan 2 Capacity Feedback                 |
| 4           | C2OAF1Capout     | Circuit 2 Outdoor Air Fan 1 Capacity Command                  |
| 5           | C2OAF2CapOut     | Circuit 2 Outdoor Air Fan 2 Capacity Command                  |
| 6           | Circuit2State    | Circuit 2 State   |
| 7           | Circ 2 EffSSHspt | Circuit 2 Effective SSH Setpoint                              |
| 8           | C2EV1Pos         | Circuit 2 EV1 Position  |
| 9           | C2EV2Pos         | Circuit 2 EV2 Position  |
|             | C2EVOPos         | Circuit 2 EVO Position  |
| 10          | Circ2 EVState    | Circuit 2 EV State  |
| 11          | Tc2              | Discharge Pressure Equivalent Saturated Temperature Circuit 2 |
| 12          | Te2              | Suction Pressure Equivalent Saturated Temperature Circuit 2   |
| 13          | Vcmp2FinTemp     | Variable Compressor 2 Fin Temperature                         |
| 14          | VCmp2Temp        | Variable Compressor 2 Temperature                             |
| 15          | C2HDRT2          | Circuit 2 HDRT2   |
| 16          | C2HDRT4          | Circuit 2 HDRT4   |
| 17          | C2HDRT6          | Circuit 2 HDRT6   |
| 18          | VCmp2RpsFbk      | Variable Compressor 2 RPS Feedback                            |
| 19          | EffCmp2Temp      | Circuit 2 Effective Fixed Compressor 2 Temperature            |
| 20          | EffCmp4Temp      | Circuit 2 Effective Fixed Compressor 4 Temperature            |
| 21          | EffCmp5Temp      | Circuit 2 Effective Fixed Compressor 6 Temperature            |
| 22          | Circ 2 DF State  | Circuit 2 Defrost State                                       |
| 23          | DFT2             | Defrost Temperature Circuit 2                                 |

| Trend Set 7 |                           |   |
|-------------|---------------------------|---|
| Point #     | Point Name                | Description   |
| 24          | Circ 2 EffTDef (DefrostT) | Circuit 2 Effective Defrost Temperature Setting     |
| 25          | C2CondSol1Out             | Circuit 2 Condenser Solenoid 1 Output Status        |
| 26          | C2CondSol2Out             | Circuit 2 Condenser Solenoid 2 Output Status        |
| 27          | MHG2RhtCapOut             | Circuit 2 Modulating Hot Gas Reheat Capacity Output |
| 28          | RFEF3CommStatus           | Return/Exhaust Fan 3 Communication Status           |
| 29          | RFEF4CommStatus           | Return/Exhaust Fan 4 Communication Status           |
| 30          | Spare                     |   |

Table 90: Trend Set 8

| Trend Set 8 |                  |   |
|-------------|------------------|---|
| Point #     | Point Name       | Description   |
| 1           | 4WVOutput3       | 4 Way Valve 3 Output Status                                   |
| 2           | C3OAF1CapFbk     | Circuit 3 Outdoor Air Fan 1 Capacity Feedback                 |
| 3           | C3OAF2CapFbk     | Circuit 3 Outdoor Air Fan 2 Capacity Feedback                 |
| 4           | C3OAF1Capout     | Circuit 3 Outdoor Air Fan 1 Capacity Command                  |
| 5           | C3OAF2CapOut     | Circuit 3 Outdoor Air Fan 2 Capacity Command                  |
| 6           | Circuit3State    | Circuit 3 State   |
| 7           | Circ 3 EffSSHspt | Circuit 3 Effective SSH Setpoint                              |
| 8           | C3EV1Pos         | Circuit 3 EV1 Position  |
| 9           | C3EV2Pos         | Circuit 3 EV2 Position  |
| 10          | Circ3 EVState    | Circuit 3 EV State  |
| 11          | Tc3              | Discharge Pressure Equivalent Saturated Temperature Circuit 3 |
| 12          | Te3              | Suction Pressure Equivalent Saturated Temperature Circuit 3   |
| 13          | Vcmp3FinTemp     | Variable Compressor 3 Fin Temperature                         |
| 14          | VCmp3Temp        | Variable Compressor 3 Temperature                             |
| 15          | C3HDRT1          | Circuit 3 HDRT1   |
| 16          | C3HDRT3          | Circuit 3 HDRT3   |
| 17          | C3HDRT5          | Circuit 3 HDRT5   |
| 18          | VCmp3RpsFbk      | Variable Compressor 3 RPS Feedback                            |
| 19          | C3.EffCmp1Temp   | Circuit 3 Effective Fixed Compressor 1 Temperature            |
| 20          | C3.EffCmp3Temp   | Circuit 3 Effective Fixed Compressor 3 Temperature            |
| 21          | C3.EffCmp5Temp   | Circuit 3 Effective Fixed Compressor 5 Temperature            |
| 22          | Circ 3 DF State  | Circuit 3 Defrost State                                       |

| Trend Set 8 |                           |   |
|-------------|---------------------------|---|
| Point #     | Point Name                | Description                                     |
| 23          | DFT3                      | Defrost Temperature Circuit 3                   |
| 24          | Circ 3 EffTDef (DefrostT) | Circuit 3 Effective Defrost Temperature Setting |
| 25          | C3CondSol1Out             | Circuit 3 Condenser Solenoid 1 Output Status    |
| 26          | C3CondSol2Out             | Circuit 3 Condenser Solenoid 2 Output Status    |
| 27          | Spare                     |   |
| 28          | Spare                     |   |
| 29          | Spare                     |   |
| 30          | Spare                     |   |

## Trending Set-Up Menu

**Table 91: Main Menu \ Trending Set-Up**

| Menu Display Name | Default | Range                     | Description   |
|-------------------|---------|---------------------------|---|
| Apply Chgs        | No      | No<br>Yes                 | Apply Chgs is an adjustable item used to reset the controller when changes to the trending have been made. This flag must be set to yes for changes in this menu to become active.  |
| Sample Time       | 60s     | 1-3600s                   | Sample Time is an adjustable item that sets how frequently trended data points are collected and recorded.  |
| TrendOnOff        | Off     | Off<br>On                 | TrendOnOff is an adjustable item that sets if trending is active or not.  |
| Enable Trend 1    | Yes     | No<br>Yes                 | Enable Trend 1 is an adjustable item that sets if Trend set 1 is being recorded or not.   |
| Enable Trend 2    | No      | No<br>Yes                 | Enable Trend 2 is an adjustable item that sets if Trend set 2 is being recorded or not.   |
| Enable Trend 3    | No      | No<br>Yes                 | Enable Trend 3 is an adjustable item that sets if Trend set 3 is being recorded or not.   |
| Enable Trend 4    | No      | No<br>Yes                 | Enable Trend 4 is an adjustable item that sets if Trend set 4 is being recorded or not.   |
| Enable Trend 5    | No      | No<br>Yes                 | Enable Trend 5 is an adjustable item that sets if Trend set 5 is being recorded or not.   |
| Ena Free Trend    | No      | No<br>Yes                 | Ena Free Trend is an adjustable item that allows the user to select up to 30 of their own trend points using the Free Trend Points menu.  |
| AutoExpTime       | 1440min | 0-1440min                 | AutoExpTime is an adjustable item that sets the time interval that all accumulated trend data in the controller is exported to the SD card. The default value of 1440 means the data would transfer once a day at 11:59 PM. When the AutoExp Time is set to any value less than 1440 all the accumulated trend data in the controller will be exported to the SD card at intervals equal to that value. |
| Export Data       | No      | No<br>Yes                 | Export Data is an adjustable item that initiates an export of all currently accumulated trend data. When ExportData is set to Yes, all the accumulated trend data in the controller will be exported to the SD card. ExportData will automatically revert to No when export is complete.  |
| Clear Trend       | Done    | Done<br>ClrData<br>ClrCfg | ClearTrend is an adjustable item that is used to clear the Trend Archive Memory. ClrData will delete all the data and the trend set-up will remain. When ClrCfg is used the trend memory will be completely erased including all of the data.   |
| TrendFull         | Wrap    | Wrap<br>Stop              | TrendFull is an adjustable item that is used to determine if the data should overwrite the oldest data on the card when the memory is full "Wrap", or if it should stop trending when the memory is full.   |

## BMS Communications

Refer to the installation manuals below for detailed instructions for each BMS communication type.

- IM 916 MicroTech Unit Controller: BACnet IP
- IM 917 MicroTech Unit Controller: BACnet MSTP
- IM 918 MicroTech Unit Controller: LON Communications

## Modbus Set-Up

**Table 92: Main Menu \ BMS Communications \ Modbus Set-Up**

| Menu Display Name | Default  | Range                           | Description  |
|-------------------|----------|---------------------------------|--|
| Apply Changes     | No       | Yes<br>No                       | Setting this to Yes cycles power to the unit controller, thus allowing the network setup changes to take place.  |
| Network Address   | 1        | 1-247                           | The Modbus Address of the communication module . This must be unique throughout the entire network   |
| Baud Rate         | 38400    | 4800<br>9600<br>19200<br>38400  | Data transfer speed (bps) of the Modbus network.   |
| Parity            | -        | Even = 0<br>Odd = 1<br>None = 2 | Defines the parity (i.e. the use of checksums for detecting transmission errors) that is specified for the bus . This must also be identical for all nodes on the bus.   |
| Two Stop Bits     | Yes      | Yes<br>No                       | This defines the number of stop bits.<br>Yes = 2 stop bits<br>No = 1 stop bit<br>Two stop bits are used unless this parameter is set to No.This value must also be coordinated with the other bus nodes .  |
| Load Resistor     | No       | Yes<br>No                       | Set this parameter to Yes if this unit is the first or last server on the segment. If an external terminating resistor is used, set this parameter to No .   |
| Response Delay    | 5ms      | 0-30000ms                       | When a request is received, the response is delayed by this many milliseconds to avoid over-run of the client device . In most cases, it is not necessary to change this delay . However, Response Delay can be adjusted if the client is too slow . |
| Com LED Timeout   | 3s       | 0-3600ms                        | If the Com LED Timeout is set to 0, the BUS LED is always green and cannot be used to indicate communication to the client . If the client does not poll within this time, then the BUS LED turns red.   |
| Modbus BSP        | -        | v11.18 or newer                 | Board Support Package - indicates the Modbus communication module firmware version. The Modbus BSP is read-only.   |
| Unit Support      | Imperial | Imperial<br>Metric              | Controls the type of units that are passed through Modbus.   |

## LON Set-Up

**Table 93: Main Menu \ BMS Communications \ LON Set-Up**

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---------|---|
| Neuron ID         | -       | -       | Neuron ID is a status only item that indicates the Neuron ID of the LonWorks communication module. The Neuron ID field displays zeros and does not populate until the communication module has been commissioned. |
| Snd Hrt Bt        | 60s     | 0-6553s | Send Heartbeat.   |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| Rcv Hrt Bt        | 0s      | 0-6553s   | Receive Heartbeat. Defines the maximum time that elapses after the last update to a specified network variable input before the unit starts to use default values. nclRCvHrBt can also be used to change these values. |
| Min Snd Tm        | 0s      | 0-6553s   | Minimum Send Time. Controls the minimum period of time that expires before certain network variables are transmitted. nclMinSendTime can also be used to change these values.  |
| Comm Status       | -       | OK(0)<br>Hardware(1)<br>Init(2)<br>Memory(3)<br>ID(4)<br>COVReg(5)<br>Other (6) | Comm Status shows the status of the communications.  |
| LON BSP           | -       | -   | Board Support Package. Displays the version of firmware loaded in the LonWorks communication module.   |
| Lon App Ver       | -       | -   | LonWorks application version. Displays the version of the chiller software application loaded in the LonWorks communication module. This parameter remains blank until the communication module is commissioned.       |

## BACnet MSTP Set-Up

**Table 94: Main Menu \ BMS Communications \ BACnet MSTP Set-Up**

| Menu Display Name | Default | Range                           | Description  |
|-------------------|---------|---------------------------------|--|
| ApplyMSTPChgs     | No      | No<br>Yes                       | ApplyMSTPChgs is an adjustable flag that when set to Yes will cycle power to the controller to allow the network setup changes to take place.                      |
| Name              | -       | -                               | Up to a 17 Character Device Object Name. Change this value as needed to match installation parameters.   |
| Dev Instance      | -       | 0-4194302                       | Device Instance of the BACnet communication module.  |
| MSTP Address      | -       | 0-127                           | This is the MST/TP address of the BACnet communication module.   |
| Baud Rate         | 38400   | 9600<br>19200<br>38400<br>76800 | Baud Rate is an adjustable item that is the Data Transfer speed.   |
| Max Master        | 127     | 1-127                           | Max Master is an adjustable item that specifies the highest possible address for master nodes and shall be less than or equal to 127.                              |
| Max Info Frm      | 10      | 1-32                            | Max Info Frm is an adjustable item that specifies the maximum number of information frames the BACnet communication module may send before it must pass the token. |
| Unit Support      | English | SI<br>English                   | Unit Support is an adjustable item that sets the types of units passed through BACnet. (English or Metric).  |
| Term Resistor     | No      | No<br>Yes                       | Term Resistor is an adjustable item that be set to yes – no.   |
| NC Dec 1          | 0       | 0-4194302                       | NC Dev 1 is an adjustable item that sets the device instance of the BACnet workstation or device that will receive the alarm notifications.                        |
| NC Dev 2          | 0       | 0-4194302                       | NC Dev 2 is an adjustable item that sets the device instance of the BACnet workstation or device that will receive the alarm notifications.                        |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| Comm Status       | -       | OK(0)<br>Hardware(1)<br>Init(2)<br>Memory(3)<br>ID(4)<br>COVReg(5)<br>Other (6) | Comm Status shows the status of the communications.  |
| BACnet BSP        | -       | -   | Board Support Package. Displays the version of firmware loaded in the LonWorks communication module. |

## BACnet IP Set-UP

**Table 95: Main Menu \ BMS Communications \ BACnet IP Set-Up**

| Menu Display Name | Default       | Range         | Description   |
|-------------------|---------------|---------------|---|
| ApplyIPChgs       | No            | No<br>Yes     | ApplyIPChgs is an adjustable flag that when set to Yes will cycle power to the controller to allow the network setup changes to take place.   |
| Name              | -             | -             | Up to a 17 Character Device Object Name. Change this value as needed to match installation parameters.  |
| Dev Instance      | -             | 0-4194302     | Device Instance of the BACnet communication module.   |
| UDP Port          | 47808         | 0-65535       | UDP Port is the User Datagram Protocol. The UDP Port allows host to host communication via the IP network and is used to identify the application process in the destination unit. Only change the UDP Port if there are multiple subnets. See a network administrator before modification. |
| DHCP              | On            | On<br>Off     | DHCP is the Dynamic Host Configuration Protocol. The DHCP is a network protocol that enables a server to automatically assign an IP Address. Set to Off if a static IP address is needed.   |
| Act IP            | 0.0.0.0       | -             | Act IP Is the Actual IP Address of the BACnet Communication module.   |
| ActMsk            | 0.0.0.0       | -             | ActMsk is the actual Subnet Mask of the BACnet Communication Module.  |
| ActGwy            | -             | -             | ActGwy is the actual gateway address.   |
| Gvn IP            | 127.0.0.1     | -             | Gvn IP is the Given IP Address of the BACnet Communication Module.  |
| GvnMsk            | 255.255.255.0 | -             | Gvn Msk is the Given Subnet Mask of the BACnet Communication Module.  |
| GvnGwy            | 127.0.0.1     | -             | GvnGwy is the Given Gateway address of the BACnet Communication Module.   |
| Unit Support      | English       | SI<br>English | Unit Support is an adjustable item that sets the types of units passed through BACnet. (English or Metric).   |
| NC Dev 1          | 0             | 0             | NC Dev 1 is an adjustable item that sets the device instance of the BACnet workstation or device that will receive the alarm notifications.   |
| NC Dev 2          | 0             | 0             | NC Dev 2 is an adjustable item that sets the device instance of the BACnet workstation or device that will receive the alarm notifications.   |
| EnaWebSrvr        | Off           | Off<br>On     | EnaWebSrvr is a flag to enable the web server.  |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| Comm Status       | -       | OK(0)<br>Hardware(1)<br>Init(2)<br>Memory(3)<br>ID(4)<br>COVReg(5)<br>Other (6) | Comm Status shows the status of the communications.  |
| BACnet BSP        | -       | -   | Board Support Package. Displays the version of firmware loaded in the LonWorks communication module. |

## Network Unit Set-Up

**Table 96: Main Menu \ BMS Communications \ Network Unit Set-Up**

| Menu Display Name | Default  | Range   |
|-------------------|----------|---|
| Ctrl Mode         | Off      | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>HeatCool<br>Auto/Net  |
| Occ Mode          | Auto/Net | Occ<br>Unocc<br>TntOvrd<br>Auto/Net   |
| Clg Reset         | None     | None<br>Network<br>Space<br>Return<br>OAT<br>ExtmA<br>ExtV<br>Airflow<br>SpaceH1<br>SpaceH2<br>OAH<br>RAH |
| Econo Reset       | None     | None<br>Network<br>Space<br>Return<br>OAT   |

| Menu Display Name | Default | Range   |
|-------------------|---------|---|
| Htg Reset         | None    | None<br>Network<br>Space<br>Return<br>OAT<br>ExtmA<br>ExtV          |
| Min OA Reset      | None    | None<br>Network<br>ExtSig   |
| Ctrl Temp Src     | RAT     | RAT<br>Space<br>OAT<br>None   |
| Rem Spt Src       | None    | None<br>AI<br>QMX1<br>QMX2<br>QMX3                                  |
| Occ Clg Spt       | 72.0°F  | 0.0-100.0°F   |
| Occ Htg Spt       | 68.0°F  | 0.0-100.0°F   |
| SAF Ctrl          | CAV     | DSP<br>Spd/Net<br>1ZnVAV<br>BSP<br>CO2<br>Flow<br>CAV               |
| RFEF Ctrl         | BSP     | CAV<br>BSP<br>Tracking<br>DSP<br>Spd/Net<br>Flow<br>OAD<br>FlowDiff |

## Network Input Status

**Table 97: Main Menu \ BMS Communications \ Network Input Status**

| Menu Display Name | Default | Range  |
|-------------------|---------|--|
| Net OAT In        | -       | -50.0-200.0°F (621.8°F)                              |
| Net SpaceT In     | -       | -0.0-150.0°F (621.8°F)                               |
| NetCurrState      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>NUL            |
| NetNextState      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>NUL            |
| NetTmToNxtSt      | -       | 0-65534min<br>(65535min)                             |
| Net App Mode      | -       | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>Auto<br>NA |
| Net CI Ena S      | -       | -1.0-1.0<br>(-1.0)                                   |
| Net CI Ena V      | -       | 0-255%<br>(255%)                                     |
| Net HT Ena S      | -       | -1.0-1.0<br>(-1.0)                                   |
| Net Ht Ena V      | -       | 0-255%<br>(255%)                                     |
| Net Ec Ena S      | -       | -1.0-1.0<br>(-1.0)                                   |
| Net Ec Ena V      | -       | 0-255%<br>(255%)                                     |
| Net SAF Cap       | -       | 0-100%<br>(164%)                                     |
| Net RFEF Cap      | -       | 0-100%<br>(164%)                                     |
| Net Space PPM     | -       | 0-5000ppm<br>(65535ppm)                              |
| Net Rel Humid     | -       | 0-100%<br>(164%)                                     |
| Net DATClg Spt    | -       | 40.0-100.0°F   |
| Net DATHtgSpt     | -       | 40.0-140.0°F   |

| Menu Display Name | Default | Range  |
|-------------------|---------|--|
| Net DATHtgSpt     | -       | 40.0-105.0°F   |
| NetLCTSpt         | -       | 45.0-65.0°F  |
| NetDXBPLCTSpt     | -       | 45.0-65.0°F  |
| NetDemandShed     | -       | Inactive<br>Auto<br>Manual   |
| nviSetpoint       | -       | 0.0-100.0°F<br>(621.8°F)   |
| NetOccManCmd      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>Auto                                       |
| Net Min OA        | -       | 0-100%   |
| nvoEffSpt         | -       | 0.0-100.0°F  |
| nciOccClgSpt      | -       | 0.0-100.0°F  |
| nciOccHtgSpt      | -       | 0.0-100.0°F  |
| nciHVACType       | -       | Generic<br>FanCoil<br>VAV<br>Hpump<br>RTU<br>UV<br>ChilCeil<br>Rad<br>AHU<br>SCU |

# Unit Maintenance and Service

## Air Filters

**Table 98: Main Menu \ Commission Unit \ Unit Maintenance \ Air Filters**

| Menu Display Name | Default | Range          | Description   |
|-------------------|---------|----------------|---|
| MainFltrSpt1=     | 0.5in   | 0.0-5.0in      | An adjustable input to select the pressure at which a “dirty filter” flag becomes true for Filter bank 1.     |
| MainFltrPres1=    | -       | 0.0-5.0in      | A status-only item which indicates the Pressure drop across Filter bank 1.                                    |
| MainFltrSpt2=     | 0.5in   | 0.0-5.0in      | An adjustable input to select the pressure at which a “dirty filter” flag becomes true for Filter bank 2.     |
| MainFltrPres2=    | -       | 0.0-5.0in      | A status-only item which indicates the Pressure drop across Filter bank 2.                                    |
| MainFltrSw=       | -       | Open<br>Closed | A status-only item which indicates the state of the Main Filter Switch.                                       |
| FinalFltrSpt=     | 0.5in   | 0.0-5.0in      | An adjustable input to select the pressure at which a “dirty filter” flag becomes true for Final Filter bank. |
| FinalFltrPres=    | -       | 0.0-5.0in      | A status-only item which indicates the Pressure drop across Final Filter bank.                                |
| FinalFltrSw=      | -       | Open<br>Closed | A status-only item which indicates the state of the Final Filter Switch.                                      |

## Network Input Status

**Table 99: Main Menu \ Service Menus \ Network Input Status**

| Menu Display Name | Default | Range  |
|-------------------|---------|--|
| Net OAT In        | -       | -50.0-200.0°F (621.8°F)                              |
| Net SpaceT In     | -       | -0.0-150.0°F<br>(621.8°F)                            |
| NetCurrState      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>NUL            |
| NetNextState      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>NUL            |
| NetTmToNxtSt      | -       | 0-65534min<br>(65535min)                             |
| Net App Mode      | -       | Off<br>HeatOnly<br>CoolOnly<br>FanOnly<br>Auto<br>NA |

| Menu Display Name | Default | Range                   |
|-------------------|---------|-------------------------|
| Net CI Ena S      | -       | -1.0-1.0<br>(-1.0)      |
| Net CI Ena V      | -       | 0-255%<br>(255%)        |
| Net HT Ena S      | -       | -1.0-1.0<br>(-1.0)      |
| Net Ht Ena V      | -       | 0-255%<br>(255%)        |
| Net Ec Ena S      | -       | -1.0-1.0<br>(-1.0)      |
| Net Ec Ena V      | -       | 0-255%<br>(255%)        |
| Net SAF Cap       | -       | 0-100%<br>(164%)        |
| Net RFEF Cap      | -       | 0-100%<br>(164%)        |
| Net Space PPM     | -       | 0-5000ppm<br>(65535ppm) |
| Net Rel Humid     | -       | 0-100%<br>(164%)        |
| Net DATClg Spt    | -       | 40.0-100.0°F            |

| Menu Display Name | Default | Range                                      |
|-------------------|---------|--|
| Net DATHtgSpt     | -       | 40.0-140.0°F<br>40.0-105.0°F               |
| NetLCTSpt         | -       | 45.0-65.0°F                                |
| NetDXBPLCTSpt     | -       | 45.0-65.0°F                                |
| NetDemandShed     | -       | Inactive<br>Auto<br>Manual                 |
| nviSetpoint       | -       | 0.0-100.0°F<br>(621.8°F)                   |
| NetOccManCmd      | -       | Occ<br>Unocc<br>TntOvrd<br>Standby<br>Auto |

| Menu Display Name | Default | Range  |
|-------------------|---------|--|
| Net Min OA        | -       | 0-100%   |
| nvoEffSpt         | -       | 0.0-100.0°F  |
| nciOccClgSpt      | -       | 0.0-100.0°F  |
| nciOccHtgSpt      | -       | 0.0-100.0°F  |
| nciHVACType       | -       | Generic<br>FanCoil<br>VAV<br>Hpump<br>RTU<br>UV<br>ChilCeil<br>Rad<br>AHU<br>SCU |

## Modbus Status

**Table 100: Main Menu \ Service Menus \ Modbus Status**

| Menu Display Name | Default | Range       | Description   |
|-------------------|---------|-------------|---|
| SAF1 MB Status    | -       | Fault<br>OK | SAF1 MB Status is a status-only item that displays the current Modbus Device Status.  |
| SAF2 MB Status    | -       | Fault<br>OK | SAF2 MB Status is a status-only item that displays the current Modbus Device Status.  |
| SAF3 MB Status    | -       | Fault<br>OK | SAF3 MB Status is a status-only item that displays the current Modbus Device Status.  |
| SAF4 MB Status    | -       | Fault<br>OK | SAF4 MB Status is a status-only item that displays the current Modbus Device Status.  |
| SAF5 MB Status    | -       | Fault<br>OK | SAF5 MB Status is a status-only item that displays the current Modbus Device Status.  |
| SAF6 MB Status    | -       | Fault<br>OK | SAF6 MB Status is a status-only item that displays the current Modbus Device Status.  |
| RFEF1 MB Status   | -       | Fault<br>OK | RFEF1 MB Status is a status-only item that displays the current Modbus Device Status. |
| RFEF2 MB Status   | -       | Fault<br>OK | RFEF2 MB Status is a status-only item that displays the current Modbus Device Status. |
| RFEF3 MB Status   | -       | Fault<br>OK | RFEF3 MB Status is a status-only item that displays the current Modbus Device Status. |
| ER MB Status      | -       | Fault<br>OK | ER MB Status is a status-only item that displays the current Modbus Device Status.    |
| C1OF1 MBStatus    | -       | Fault<br>OK | OAF1 MB Status is a status-only item that displays the current Modbus Device Status.  |
| C1OFVFD MBSts     | -       | Fault<br>OK | OAF2 MB Status is a status-only item that displays the current Modbus Device Status.  |
| C1OF2 MB Status   | -       | Fault<br>OK | C1OF2 MB Status is a status-only item that displays the current Modbus Device Status. |

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| C2OF1 MBStatus    | -       | Fault<br>OK  | C2OF1 MBStatus is a status-only item that displays the current Modbus Device Status.         |
| C2OFVFD MBSts     | -       | Fault<br>OK  | C2OFVFD MBSts is a status-only item that displays the current Modbus Device Status.          |
| C2OF2 MB Status   | -       | Fault<br>OK  | C2OF2 MB Status is a status-only item that displays the current Modbus Device Status.        |
| C3OF1 MBStatus    | -       | Fault<br>OK  | C3OF1 MBStatus is a status-only item that displays the current Modbus Device Status.         |
| C3OFVFD MBSts     | -       | Fault<br>OK  | C3OFVFD MBSts is a status-only item that displays the current Modbus Device Status.          |
| C3OF2 MB Status   | -       | Fault<br>OK  | C3OF2 MB Status is a status-only item that displays the current Modbus Device Status.        |
| Fgas1 MB Status   | -       | Fault<br>OK  | A status-only item that displays the current Modbus status for the staged furnace board 1.   |
| Fgas2 MB Status   | -       | Fault<br>OK  | A status-only item that displays the current Modbus status for the staged furnace board 2.   |
| Fgas3 MB Status   | -       | Fault<br>OK  | A status-only item that displays the current Modbus status for the staged furnace board 3.   |
| MGas MB Status    | -       | Fault<br>OK  | MGas MB Status is a status-only item that displays the current Modbus Device Status.         |
| VCmp1 MB Status   | -       | Fault<br>OK  | VCmp1 MB Status is a status-only item that displays the current Modbus Device Status.        |
| VCmp2 MB Status   | -       | Fault<br>OK  | VCmp2 MB Status is a status-only item that displays the current Modbus Device Status.        |
| VCmp3 MB Status   | -       | Fault<br>OK  | A status-only item that displays the current Modbus status for Variable Compressor 3.        |
| A2L MB Status     | -       | Fault<br>OK  | A status-only item that displays the current Modbus status for the A2L leak detection board. |
| MB Resistance     | -       | No<br>Pol1<br>Pol2<br>Pol12<br>Term2<br>T2P1<br>T2P2<br>T2P1P2 | MB Resistance is a status only item that displays the current MB Resistance State.           |
| Default Type      | -       | NA<br>EBM<br>Delta   | An adjustable item that allows the selection of the fan type to be controlled by Modbus.     |
| DefaultECMSts     | -       | Fault<br>OK  | DefaultECMSts is a status only item that displays the current Modbus Device Status.          |

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---|---|
| ECM Chg From      | Default | Default<br>SAFM1<br>SAFM2<br>SAFM3<br>SAFM4<br>SAFM5<br>SAFM6<br>RFEFM1<br>RFEFM2<br>RFEFM3 | ECM Chg From is an adjustable item that sets which master fan address will be changed from during the field addressing process. |
| ECM Chg To        | Default | Default<br>SAFM1<br>SAFM2<br>SAFM3<br>SAFM4<br>SAFM5<br>SAFM6<br>RFEFM1<br>RFEFM2<br>RFEFM3 | ECM Chg To is an adjustable item that sets which master fan address will be changed to during the field addressing process.     |
| ECM Cfg           | Done    | Done<br>ApplChg   | ECM Cfg is an adjustable item that applies an ECM Master Address configuration change.  |

## Timer Settings

The Timer Settings menu contains adjustable timers for various unit functions. This menu is also available in the Commission Unit menu (Main Menu \ Commission Unit \ Timer Settings).

**Table 101: Main Menu \ Service Menus \ Timer Settings**

| Menu Display Name | Default | Range    | Description   |
|-------------------|---------|----------|---|
| Start Up          | 180s    | 30-1800s | Startup is an adjustable item that sets the time in seconds that the unit will perform its startup operation.   |
| Recirculate       | 180s    | 60-3600s | Recirculate is an adjustable item that sets the time in seconds that the unit operates with only the fan, recirculating the building air upon unit start up.  |
| Clg Stg Time      | 5min    | 5-60min  | Clg Stg Time is an adjustable item used to set a minimum time period between compressor stage changes.  |
| Htg Stg Time      | 5min    | 2-60min  | Htg Stg Time is an adjustable item used to set a minimum time period between heating stage changes.   |
| Zero OA Time      | 0min    | 0-240min | Zero OA Time is an adjustable item that sets the time in minutes that the outdoor air damper stays at a zero position upon unit start up.   |
| Tnt Ovr Incr      | 120min  | 0-300min | Tnt Ovr Incr is an adjustable item that sets the amount of time that the unit will go into operation when the tenant override function is activated. Tenant override can be activated by the space sensor button, the network occupancy mode parameter or the keypad Occ Mode= parameter. |
| Post Heat         | 0s      | 0-180s   | Post Heat is an adjustable item that sets the duration of the post heat function available on VAV units.  |

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---------|--|
| Low DAT           | 6min    | 0-60min | Low DAT is an adjustable item that sets the duration of a time period upon unit start up during which the Low Discharge Temperature fault is ignored. This may be particularly important in colder climates when a unit has been off for a significant time period during which the unit, including the discharge air temperature sensor, has become very cold. This time period allows the unit to run long enough to turn the unit heat on and warm the discharge sensor above the alarm limit, preventing nuisance unit alarm shutdown. This time period begins when the supply fan starts. |
| Service Time      | 0min    | 0-60min | Service Time is an adjustable item that sets the amount of time the internal control timers can be temporarily sped up.  |

## Operating Hours

The Operating Hours menu contains status items that display the number run hours for various components and operating states. This menu is also available in the Commission unit menu (Main Menu \ Commission Unit \ Unit Maintenance \ Operating Hours).

**Table 102: Main Menu \ Commission Unit \ Unit Maintenance \ Operating Hours**

| Menu Display Name | Default | Range         | Description  |
|-------------------|---------|---------------|--|
| Supply Fan        | -       | 0.0-999999.0h | Supply Fan is a status-only item that displays the number run hours on the Supply Fan.             |
| Ret/Exh Fan       | -       | 0.0-999999.0h | Ret/Exh Fan is a status-only item that displays the number run hours on the Return or Exhaust Fan. |
| Cooling           | -       | 0.0-999999.0h | Cooling is a status-only item that displays the number run hours spent in Cooling.                 |
| Heating           | -       | 0.0-999999.0h | Heating is a status-only item that displays the number run hours spent in Heating.                 |
| 2nd Heating       | -       | 0.0-999999.0h | A status-only item that displays the number of operating hours of the auxiliary heater.            |
| Preheat           | -       | 0.0-999999.0h | A status-only item that displays the number of operating hours of the Preheater.                   |
| Economizer        | -       | 0.0-999999.0h | Economizer is a status-only item that displays the number run hours spent in Economizer.           |
| Tnt Override      | -       | 0.0-999999.0h | Tnt Override is a status-only item that displays the number run hours spent in Tnt Override.       |
| VCmp1             | -       | 0.0-999999.0h | VCmp1 is a status-only item that displays the number run hours for Variable Compressor 1.          |
| VCmp2             | -       | 0.0-999999.0h | VCmp2 is a status-only item that displays the number run hours for Variable Compressor 2.          |
| FCmp1             | -       | 0.0-999999.0h | FCmp1 is a status-only item that displays the number run hours for Fixed Compressor 1.             |
| FCmp2             | -       | 0.0-999999.0h | FCmp2 is a status-only item that displays the number run hours for Fixed Compressor 2.             |
| FCmp3             | -       | 0.0-999999.0h | FCmp3 is a status-only item that displays the number run hours for Fixed Compressor 3.             |
| FCmp4             | -       | 0.0-999999.0h | FCmp4 is a status-only item that displays the number run hours for Fixed Compressor 4.             |
| FCmp5             | -       | 0.0-999999.0h | FCmp5 is a status-only item that displays the number run hours for Fixed Compressor 5.             |
| FCmp6             | -       | 0.0-999999.0h | FCmp6 is a status-only item that displays the number run hours for Fixed Compressor 6.             |
| Dehumid           | -       | 0.0-999999.0h | Dehumid is a status-only item that displays the number run hours spent in Dehumidification.        |
| Reheat            | -       | 0.0-999999.0h | Reheat is a status-only item that displays the number run hours spent in Reheat.                   |
| ER Wheel          | -       | 0.0-999999.0h | ER Wheel is a status-only item that displays the number run hours for the Energy Recovery Wheel.   |

| Menu Display Name | Default | Range         | Description   |
|-------------------|---------|---------------|---|
| ER Preheat        | -       | 0.0-999999.0h | ER Preheat is a status-only item that displays the number run hours for the Energy Recovery Pre-heater. |
| UV Lights         | -       | 0.0-999999.0h | A status-only item that displays the number of operating hours of the UV Lights.                        |

## Temperatures

The Temperatures menu displays the current reading of many of the key temperature sensors throughout the unit.

**Table 103: Main Menu \ View Status \ Temperatures**

| Menu Display Name | Default | Range         | Description   |
|-------------------|---------|---------------|---|
| Control Temp      | -       | -50.0-200.0°F | Control Temp is a status-only item which indicates the current Control Temperature value.   |
| Disch Air         | -       | -50.0-250.0°F | Disch Air is a status-only item which displays the current temperature reading from the unit's discharge air temperature sensor (DAT). This sensor is standard on all units.  |
| Return Air        | -       | -50.0-200.0°F | Return Air is a status-only item which displays the current temperature reading from the unit's return air temperature sensor (RAT).  |
| Eff Space T       | -       | 0.0-150.0°F   | Eff Space T is a status-only item which displays the current effective space temperature.   |
| Space Temp 1      |         | 0.0-150.0°F   | Space Temp 1 is a status-only item which displays the current temperature reading from a space temperature sensor. Up to 3 sensors can be attached to the unit.   |
| Space Temp 2      |         | 0.0-150.0°F   | Space Temp 2 is a status-only item which displays the current temperature reading from a space temperature sensor. Up to 3 sensors can be attached to the unit.   |
| Space Temp 3      |         | 0.0-150.0°F   | Space Temp 3 is a status only item which displays the current temperature reading from a space temperature sensor. Up to 3 sensors can be attached to the unit.   |
| OA Temp           |         | -50.0-200.0°F | OA Temp is a status-only item which displays the current temperature reading from the unit mounted outdoor air temperature sensor.  |
| EF/LC Temp        |         | -50.0-250.0°F | EF/LC Temp is a status-only item which displays the current entering fan/leaving coil temperature reading from the unit mounted temperature sensor. This sensor is available on RTU units with dehumidification capability. This sensor is also installed on RTU units equipped with either gas or electric heat and is used by the controller to calculate the heat rise across the heat exchanger by comparing it to the discharge air temperature input. The controller uses this information to protect the heat exchanger against overheating. |
| ER LWT            |         | -50.0-200.0°F | ER LWT is status-only item which displays the current discharge air temperature leaving the optional energy recovery wheel.   |
| ER EWT            |         | -50.0-200.0°F | ER EWT is status-only item which displays the current exhaust air temperature leaving the optional energy recovery wheel.   |
| C1DRT1            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circ 1/ Comp 1.   |
| C1DRT3            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 1/ Comp 3.  |
| C1DRT5            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 1/ Comp 5.  |
| C2DRT2            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 2/ Comp 2.  |
| C2DRT4            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 2/ Comp 4.  |
| C2DRT6            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 2/ Comp 6.  |
| C3DRT1            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 3/ Comp 1.  |

| (continued)       |         |               |   |
|-------------------|---------|---------------|---|
| Menu Display Name | Default | Range         | Description   |
| C3DRT3            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 3/ Comp 3.                              |
| C3DRT5            | -       | -83.2-392.0°F | A status-only item which indicates the Discharge Refrig. Temperature of Circuit 3/ Comp 5.                              |
| SRT1              |         | -50.0-200.0°F | SRT1 is a status only item which displays the current suction refrigerant line temperature sensor reading on Circuit 1. |
| SRT2              |         | -50.0-200.0°F | SRT2 is a status only item which displays the current suction refrigerant line temperature sensor reading on Circuit 2. |
| SRT3              | -       | -83.2-212.0°F | A status only item that indicates the current suction refrigerant temperature of Circuit 3.                             |
| DFT1              | -       | -83.2-212.0°F | A status only item which indicates the Defrost Refrig. Temperature of Circuit 1.  |
| DFT2              | -       | -83.2-212.0°F | A status only item which indicates the Defrost Refrig. Temperature of Circuit 2.  |
| DFT3              | -       | -83.2-212.0°F | A status only item which indicates the Defrost Refrig. Temperature of Circuit 3.  |
| VCmp1 Temp        |         | -50.0-392.0°F | VCmp1Temp is a status only item which displays the current temperature of variable Compressor 1.                        |
| C1FCmp1 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 1/ Fixed Comp1.                                     |
| C1FCmp3 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 1/ Fixed Comp3.                                     |
| C1FCmp5 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 1/ Fixed Comp5.                                     |
| VCmp2Temp         |         | -50.0-392.0°F | VCmp2Temp is a status only item which displays the current temperature of variable Compressor 2.                        |
| C2FCmp2 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 2/ Fixed Comp2.                                     |
| C2FCmp4 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 2/ Fixed Comp4.                                     |
| C2FCmp6 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit 2/ Fixed Comp6.                                     |
| VCmp3 Temp        | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Variable Compressor 3.                                      |
| C3FCmp1 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit3/ fixed Comp1.                                      |
| C3FCmp3 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit3/ fixed Comp3.                                      |
| C3FCmp5 Temp      | -       | -83.2-392.0°F | A status only item which indicates the shell Temperature of Circuit3/ fixed Comp5.                                      |
| LRT1              | -       | -83.2-212.0°F | LRT1 is a status only item which displays the current liquid refrigerant line temperature sensor reading on Circuit #1. |
| LRT2              | -       | -83.2-212.0°F | LRT2 is a status only item which displays the current liquid refrigerant line temperature sensor reading on Circuit #2. |
| LRT3              | -       | -83.2-212.0°F | LRT3 is a status only item which displays the current liquid refrigerant line temperature sensor reading on Circuit #3. |

## Alarms and Events

**Alarms** provide the user with information about abnormal conditions that affect unit operation. The cause of the alarm should be investigated and eliminated before the unit or any disabled equipment in it is placed back into service.

### Viewing Alarms

The **Active Alarms** menu displays up to 10 active alarms. Pushing the scroll wheel in, will show details about the alarm, as well as when it occurred. The Alarm Log, shows the same information, but up to 50 of the latest alarms - both active and previous alarms.

Alarms are categorized as **Warnings, Problems or Faults**.

**Faults** are conditions that are serious enough to shut down the unit. The alarm must be manually cleared to allow unit operation.

**Problems** are conditions that result in some limitation of unit operation, but the unit is allowed to continue to operate. Some of these alarms must be cleared manually, but others clear automatically.

**Warnings** inform the user of conditions that should be addressed, but do not limit operation in any way. The alarm condition needs to be fixed and the alarm must be manually cleared to cause this alarm to no longer be active.

All active alarms as well as the date and time that they were detected are displayed on the Active Alarm menu. These alarms are displayed in order of priority. Higher priority alarms are displayed first. The last 50 alarm “events” detected, as well as the date and times that they were detected, are displayed on the Alarm Log menu. An alarm “event” is either an alarm becoming active, or being cleared. A “+” symbol precedes the active alarm event and a “-” symbol precedes the cleared alarm event. These alarms are displayed in the order that they were detected. The alarm that was detected most recently is displayed first. Multiple occurrences of the same alarm may appear.

**Table 104: Main Menu \ Service Menus \ Active Alarms**

| Menu Display Name        | Default | Range                                      | Description  |
|--------------------------|---------|--|--|
| Alarm Ct: ** Clr Alms    | - : No  | 0-78:<br>No<br>Flts<br>Prbs<br>Wrns<br>All | The top of the alarm menu will show the current count of alarms and their types. |
| Alarm1: Alarm Type       | -       | Dirty Filter: Warning –<br>Freeze: Fault   | The Alarm will display the alarm name : Alarm Type.                              |
| Alarm Date<br>Alarm Time | -       | 01/01/1970-01/01/9999<br>00:00:00-23:59:59 | Each alarm will display the date and time the alarm occurred.                    |

**Table 105: Main Menu \ Service Menus \ Alarm Log**

| Menu Display Name        | Default | Range                                      | Description  |
|--------------------------|---------|--|--|
| LogCt:** Clr Log:        | - : No  | 0-78:<br>No<br>Yes                         | The top of the alarm menu will show the current count of alarms and their types. |
| +Alarm:Alarm Type        | -       | Dirty Filter: Warning –<br>Freeze: Fault   | The Alarm will display the alarm name : Alarm Type.                              |
| Alarm Date<br>Alarm Time | -       | 01/01/1970-01/01/9999<br>00:00:00-23:59:59 | Each alarm will display the date and time the alarm occurred.                    |

## Alarm and Event Descriptions

### Warnings

Warnings are notifications only. No action is taken by the controller in response to a Warning.

**Table 106: Main Menu \ Service Menus \ Active Alarms**

| Alarm Number | Alarm Display Name    | Description  |
|--------------|-----------------------|--|
| 0            | No Active Warnings    | No Active Warnings are indicated.  |
| 24           | Main Filter: Warning  | A warning alarm indicating the unit Main filter bank is dirty. The filter is considered dirty when the FilterSw1 across the Main filter bank is in alarm continuously for 60 seconds or Filter press 1 or 2 analog inputs is above the HiFitPress1Spt continuously for 60 seconds. This alarm requires a manual clear.   |
| 25           | Final Filter: Warning | A warning alarm indicating the unit Final filter bank is dirty. The filter is considered dirty when the FilterSw2 across the Final filter bank is in alarm continuously for 60 seconds or Filter press 3 analog input is above the HiFitPress3Spt continuously for 60 seconds. This alarm requires a manual clear.   |
| 34           | Ret/Exh Fan: Warning  | A warning alarm indicating the unit Ret/Exh Fan status is not as expected. This warning occurs only on units equipped with Return or exhaust fans when the RFEF Status is expected to be true and it is false for at least 30 seconds. This alarm will automatically clear if status changes to the expected vale.   |
| 50           | Over Econo: Warning   | <p>A warning alarm indicating the unit is economizing when it should not be will be generated whenever the outdoor air dampers are stuck open while operating in the Econo or Cooling operating state. The dampers are considered stuck open when either of the following abnormal situations occurs:</p> <p>The damper command value is less than the calibrated damper end switch closed value continuously for 180 seconds yet the outside air damper end switch input remains open.</p> <p>The damper end switch input does not change from closed to open with 30 seconds of the damper command value dropping (and remaining) below the calibrated damper end switch open value (less the calibrated maximum switch differential).</p> <p>The over economizing warning will also be generated if the Econo Status is Enabled when the OAT is greater than the Max OAT Limit setting (default 75F). Exception: This case is ignored when the economizer enable decision is being controlled by a network input or when the economizer changeover method (EconChgovr) is set for OAT/RAT dry bulb comparison (OAT/RAT).</p> <p>The alarm will automatically clear when the conditions causing the alarm are no longer present.</p> <p>NOTE: The damper end switch open (PosSwOpen%), Minimum switch differential (MinSwDiff), damper end switch closed (PosSwClose%) and maximum switch differential (MaxSwDiff) values are determined during the OAD damper end switch calibration process.</p>   |
| 52           | Under Econo: Warning  | <p>A warning alarm indicating the unit is not economizing when it should be will be generated whenever the outdoor air dampers are stuck closed while operating in the Econo or Cooling state. The dampers are considered stuck closed when either of the following abnormal situations occurs:</p> <p>The damper command value is greater than the calibrated damper end switch open value continuously for 180 seconds yet the outside air damper end switch input remains open.</p> <p>The damper end switch input does not change from closed to open with 30 seconds of the damper command value rising above the calibrated damper end switch closed value (plus the calibrated minimum switch differential).</p> <p>The under economizing alarm will also be generated if the Econo Status is not Enabled when the OAT is less than the Min OAT Limit setting (default 70F). Exception: This case is ignored when the economizer enable decision is being controlled by a network input or when the economizer changeover method (EconChgovr) is set for OAT/RAT dry bulb comparison (OAT/RAT).</p> <p>The under economizing alarm will also be generated when the OAT sensor is unreliable or the RAT sensor is unreliable while the OAT is below the Min OAT Limit setting (default 70F) and the economizer changeover method (EconChgovr) is set for OAT/RAT dry bulb comparison (OAT/RAT).</p> <p>The alarm will automatically clear when the conditions causing the alarm are no longer present.</p> <p>NOTE: The damper end switch open (PosSwOpen%), Minimum switch differential (MinSwDiff), damper end switch closed (PosSwClose%) and maximum switch differential (MaxSwDiff) values are determined during the OAD damper end switch calibration process.</p> |

| Alarm Number | Alarm Display Name | Description  |
|--------------|--------------------|--|
| 54           | Excess OA: Warning | <p>A warning alarm indicating the unit is delivering excessive outdoor air will be generated whenever the outdoor air dampers are stuck open. The outdoor dampers are considered stuck open when either of the following abnormal situations occurs:</p> <p>The damper command value is less than the calibrated damper end switch closed value continuously for 180 seconds yet the outside air damper end switch input remains open.</p> <p>The damper end switch input does not change from closed to open with 30 seconds of the damper command value dropping (and remaining) below the calibrated damper end switch open value (less the calibrated maximum switch differential).</p> <p>The excess outdoor air warning will also be generated while operating in the Econo or Cooling state when the Econo Status is Enabled and the OAT is greater than the Max OAT Limit setting (default 75F). Exception: This case is ignored when the economizer enable decision is being controlled by a network input or when the economizer changeover method (EconChgOvr) is set for OAT/RAT dry bulb comparison (OAT/ RAT).</p> <p>The alarm will automatically clear when the conditions causing the alarm are no longer present.</p> <p>NOTE: The damper end switch open (PosSwOpen%), Minimum switch differential (MinSwDiff), damper end switch closed (PosSwClose%) and maximum switch differential (MaxSwDiff) values are determined during the OAD damper end switch calibration process.</p> <p>The alarm will automatically clear when the conditions causing the alarm are no longer valid.</p>   |
| 56           | OADStuck: Warning  | <p>A warning alarm indicating the outdoor air dampers are stuck and not modulating will be generated whenever the damper are stuck open or stuck closed.</p> <p>The dampers are considered stuck open when either of the following abnormal situations occurs:</p> <p>The damper command value is less than the calibrated damper end switch closed value continuously for 180 seconds yet the outside air damper end switch input remains open.</p> <p>The damper end switch input does not change from closed to open with 30 seconds of the damper command value dropping (and remaining) below the calibrated damper end switch open value (less the calibrated maximum switch differential).</p> <p>The dampers are considered stuck closed when either of the following abnormal situations occurs:</p> <p>The damper command value is greater than the calibrated damper end switch open value continuously for 180 seconds yet the outside air damper end switch input remains open.</p> <p>The damper end switch input does not change from closed to open with 30 seconds of the damper command value rising above the calibrated damper end switch closed value (plus the calibrated minimum switch differential).</p> <p>The damper stuck warning will also be generated when the damper end switch operation is unreliable. The ends switches are considered unreliable when the end switch input remains closed when the damper command value is between the calibrated end switch closed and open values (plus and minus the calibrated minimum and maximum switch differentials).</p> <p>The alarm will automatically clear when the conditions causing the alarm are no longer present.</p> |
| 58           | ERWheel: Warning   | <p>Some units are equipped with a wheel rotation detection capability. This is present if the wheel is using an ECM motor. The ERWheel Warning flag is present if the wheel rotation is not detected. The alarm will automatically clear when the conditions causing the alarm are no longer present.</p>  |

## Problems

Problems class alarms will not cause the unit to shut down completely but generally mean unit operation is altered in some way.

**Table 107: Main Menu \ Service Menus \ Problem Alarms**

| Alarm Number               | Alarm Display Name  | Description  |
|----------------------------|---|--|
| 0                          | No Active Problems  | No Active Problems.  |
| 61                         | High Dewpoint Cooling Disabled: Problem   | This alarm occurs when the Damper Type is not 100OA, the OA Dewpoint is greater than the HiO-ADwptValue setting, and the Occ Status is not Unocc. As a result, EffMinOAPos will be overridden to 0% The alarm will automatically clear when the OA Dewpoint is less than the HiOADwptValue by more than the HiOADwptDiff, or the Occ Status is Unocc.  |
| 62                         | Condensate Overflow: Problem  | This alarm occurs when the Control Type is not RO_DCSA; the Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0; and the CondInput is Open continuously for 10 seconds. The problem requires a Manual clear, where the Cooling Status is set to OffAlm.   |
| 64<br>or<br>65<br>or<br>66 | C1HiFCmp1Temp Problem<br>or<br>C1HiFCmp3Temp Problem<br>or<br>C1HiFCmp5Temp Problem | This alarm occurs when C1HiFCmp1Temp, C1HiFCmp3Temp, or C1HiFCmp5Temp remain above 120.0°C continuously for 5 seconds. As a result, C1FCmp1, C1FCmp3, C1FCmp5Temp will be overridden off. The alarm will automatically clear once C1HiFCmp1Temp, C1HiFCmp3Temp, or C1HiFCmp5Temp drops below 100.0°C continuously for 60 seconds. If the problem occurs three times in less than 100 minutes, the problem will revert to Manual reset.   |
| 67<br>or<br>68<br>or<br>69 | C1FCmp1TSnsr Problem<br>or<br>C1FCmp3TSnsr Problem<br>or<br>C1FCmp5TSnsr Problem    | <p>This alarm occurs when any of the following are true for the Temperature Alarm Delay (default 30 seconds):</p> <ul style="list-style-type: none"> <li>• C1FCmp1T, C1FCmp3T, or C1FCmp5T sensor is shortened</li> <li>• Both of the following are true: <ul style="list-style-type: none"> <li>— The C1FCmp1Temp, C1FCmp3Temp, or C1FCmp5Temp sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>— C1FCmp3SSOut has been On for at least 60 seconds</li> </ul> </li> <li>• All the following are true: <ul style="list-style-type: none"> <li>— C1FCmp1Temp, C1FCmp3Temp, or C1FCmp5Temp &gt; 165°C</li> <li>— C1FCmp1SSOut, C1FCmp3SSOut, or C1FCmp5SSOut is Off</li> <li>— The C1FCmp1Temp, C1FCmp3Temp, or C1FCmp5Temp sensor is not "open Loop"</li> <li>— The C1FCmp1Temp, C1FCmp3Temp, or C1FCmp5Temp sensor is not "No sensor"</li> <li>— The C1FCmp1Temp, C1FCmp3Temp, or C1FCmp5Temp sensor is not "over range"</li> <li>— Applicable CircState is not Off</li> </ul> </li> </ul> <p>As a result, C1FCmp1, C1FCmp3, or C1FCmp5 will be overridden off. The alarm must be manually cleared once corrective action is taken.</p> |

| Alarm Number               | Alarm Display Name  | Description  |
|----------------------------|---|--|
| 70<br>or<br>71             | C1DRT3 Sensor Problem<br>or<br>C1DRT5 Sensor Problem                                | <p>This alarm occurs when both of the following are true for longer than the Temperature Alarm Delay (default 30 seconds):</p> <ul style="list-style-type: none"> <li>• The C1DRT3 or C1DRT5 sensor is present</li> <li>• Any of the following are true:                             <ul style="list-style-type: none"> <li>— The C1DRT3 or C1DRT5 sensor is shorted</li> <li>— All the following are true for at least 60 seconds:                                     <ol style="list-style-type: none"> <li>a. C1FCmp3SSOut or C1FCmp5SSOut is On</li> <li>b. Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> <li>c. The C1DRT3 or C1DRT5 sensor is open circuited, or no sensor is detected connected to the hardware</li> </ol> </li> <li>— All the following are true for at least 60 seconds:                                     <ol style="list-style-type: none"> <li>a. EffOAT is greater than -3.3°C (26.06°F)</li> <li>b. The C1DRT3 or C1DRT5 sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>c. Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> </ol> </li> <li>— All the following are true:                                     <ol style="list-style-type: none"> <li>a. C1DRT3 or C1DRT5 sensor value &gt; 165°C</li> <li>b. C1FCmp3SSOut or C1FCmp5SSOut is Off</li> <li>c. Applicable HPDFState is not Execute</li> <li>d. Applicable HPDFState is not Terminate</li> <li>e. It has been at least 10 minutes since the applicable HPDFState changed from Terminate to Off</li> </ol> </li> </ul> </li> </ul> <p>As a result, C1FCmp3 or C1FCmp5 will be overridden Off. This alarm requires a manual clear.</p> |
| 74<br>or<br>75<br>or<br>76 | C2HiFCmp2Temp Problem<br>or<br>C2HiFCmp4Temp Problem<br>or<br>C2HiFCmp6Temp Problem | <p>This alarm occurs when C2FCmp2Temp, C2HiFCmp4Temp, or C2HiFCmp6Temp remains above 120.0°C continuously for 5 seconds. As a result, C2FCmp2Temp, C2HiFCmp4Temp, or C2HiFCmp6Temp will be overridden off. The alarm will automatically clear once C2FCmp2Temp, C2HiFCmp4Temp, or C2HiFCmp6Temp drops below 100.0°C continuously for 60 seconds. If the problem occurs three times in less than 100 minutes, the problem will revert to Manual reset.</p>  |
| 77<br>or<br>78<br>or<br>79 | C2FCmp2TSnsr Problem<br>or<br>C2FCmp4TSnsr Problem<br>or<br>C2FCmp6TSnsr Problem    | <p>This alarm occurs when any of the following are true for the Temperature Alarm Delay (Default 30 seconds):</p> <ul style="list-style-type: none"> <li>• The C2FCmp2Temp, C2FCmp4Temp, or C2FCmp6Temp sensor is shorted</li> <li>• Both of the following are true:                             <ul style="list-style-type: none"> <li>— The C2FCmp2Temp, C2FCmp4Temp, or C2FCmp6Temp sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>— C2FCmp2SSOut, C2FCmp4SSOut, C2FCmp6SSOut has been On for at least 60 seconds</li> </ul> </li> <li>• All the following are true:                             <ul style="list-style-type: none"> <li>— C2FCmp2Temp, C2FCmp4Temp, or C2FCmp6Temp value &gt; 165°C</li> <li>— C2FCmp2SSOut, C2FCmp4SSOut, C2FCmp6SSOut is Off</li> <li>— The C2FCmp2Temp, C2FCmp4Temp, or C2FCmp6Temp sensor is not open circuited or not no sensor is detected connected to the hardware</li> <li>— Applicable CircState is not Off</li> </ul> </li> </ul> <p>As a result, C2FCmp2Temp, C2FCmp4Temp, or C2FCmp6Temp will be overridden. The alarm must be manually cleared once corrective action is taken.</p>  |

| Alarm Number               | Alarm Display Name  | Description  |
|----------------------------|---|--|
| 80<br>or<br>81             | C2DRT4 Sensor Problem<br>or<br>C2DRT6 Sensor Problem                                | <p>This alarm occurs when Both of the following are true for longer than the Temperature Alarm Delay (Default 30 seconds):</p> <ul style="list-style-type: none"> <li>• The C2DRT4 or C2DRT6 sensor is present</li> <li>• Any of the following are true:                             <ul style="list-style-type: none"> <li>— The C2DRT4 or C2DRT6 sensor is shorted for longer than the Temperature Alarm Delay (Default 30 seconds)</li> <li>— All the following are true for at least 60 seconds:                                     <ol style="list-style-type: none"> <li>a. C2FCmp4SSOut or C2FCmp6SSOut is On</li> <li>b. The C2DRT4 or C2DRT6 sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>c. Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> </ol> </li> </ul> </li> <li>• All the following are true for at least 60 seconds:                             <ul style="list-style-type: none"> <li>— EffOAT is greater than <math>-3.3^{\circ}\text{C}</math> (<math>26.06^{\circ}\text{F}</math>)</li> <li>— The C2DRT4 or C2DRT6 sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>— Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> </ul> </li> <li>• All the following are true:                             <ul style="list-style-type: none"> <li>— C2DRT4 or C2DRT6 sensor value <math>&gt; 165^{\circ}\text{C}</math></li> <li>— C2FCmp4SSOut or C2FCmp6SSOut is Off</li> <li>— Applicable HPDFState is not Execute</li> <li>— Applicable HPDFState is not Terminate</li> <li>— It has been at least 10 minutes since the applicable HPDFState changed from Terminate to Off</li> </ul> </li> </ul> <p>As a result, C2FCmp4 or C2FCmp6 will be overridden. The alarm must be manually cleared once corrective action is taken.</p> |
| 82<br>or<br>83<br>or<br>84 | DFT1 Sensor Problem<br>or<br>DFT2 Sensor Problem<br>or<br>DFT3 Sensor Problem       | <p>This alarm occurs when either of the following are true:</p> <ul style="list-style-type: none"> <li>• The DFT1, DFT2, or DFT3 sensor is present and either shorted or opened for longer than the Temperature Alarm Delay (Default 30 seconds)</li> <li>• All the following are true:                             <ul style="list-style-type: none"> <li>— Either of the following are true:                                     <ol style="list-style-type: none"> <li>a. Both of the following are true:   <ol style="list-style-type: none"> <li>i. DFT1, DFT2, or DFT3 sensor value <math>&gt; 90^{\circ}\text{C}</math></li> <li>ii. HDRTMax <math>&lt; 70^{\circ}\text{C}</math></li> </ol> </li> <li>b. DFT1, DFT2, or DFT3 sensor value <math>&lt; -43.6^{\circ}\text{C}</math></li> </ol> </li> <li>— Applicable CircState is not Off</li> <li>— Applicable HPDFState is not Execute</li> <li>— Applicable HPDFState is not Terminate</li> <li>— It has been at least 10 minutes since the applicable HPDFState changed from Terminate to Off</li> </ul> </li> </ul> <p>As a result, the Circuit 1, 2, or 3 compressor heating operation will be overridden. The alarm must be manually cleared once corrective action is taken.</p>  |
| 85<br>or<br>86<br>or<br>87 | C3HiFCmp1Temp Problem<br>or<br>C3HiFCmp3Temp Problem<br>or<br>C3HiFCmp5Temp Problem | <p>This alarm occurs when C3HiFCmp1Temp, C3HiFCmp3Temp, or C3HiFCmp5Temp remains above <math>120.0^{\circ}\text{C}</math> continuously for 5 seconds. As a result, C3HiFCmp1Temp, C3HiFCmp3Temp, or C3HiFCmp5Temp will be overridden off. The alarm will automatically clear once C3HiFCmp1Temp, C3HiFCmp3Temp, or C3HiFCmp5Temp drops below <math>100.0^{\circ}\text{C}</math> continuously for 60 seconds. If the problem occurs three times in less than 100 minutes, the problem will revert to Manual reset.</p>  |

| Alarm Number               | Alarm Display Name   | Description  |
|----------------------------|--|--|
| 88<br>or<br>89<br>or<br>90 | C3FCmp1TSnsr Problem<br>or<br>C3FCmp3TSnsr Problem<br>or<br>C3FCmp5TSnsr Problem | This alarm occurs when any of the following are true for the Temperature Alarm Delay (Default 30 seconds): <ul style="list-style-type: none"> <li>• The C3FCmp1Temp, C3FCmp3Temp, or C3FCmp5Temp sensor is shorted</li> <li>• Both of the following are true:                             <ul style="list-style-type: none"> <li>— The C3FCmp1Temp, C3FCmp3Temp, or C3FCmp5Temp sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>— C3FCmp1SSOut, C3FCmp3SSOut, C3FCmp5SSOut has been On for at least 60 seconds</li> </ul> </li> <li>• All the following are true:                             <ul style="list-style-type: none"> <li>— C3FCmp1Temp, C3FCmp3Temp, or C3FCmp5Temp value &gt;165°C</li> <li>— C3FCmp1SSOut, C3FCmp3SSOut, C3FCmp5SSOut is Off</li> <li>— The C3FCmp1Temp, C3FCmp3Temp, or C3FCmp5Temp sensor is not open circuited or not no sensor is detected connected to the hardware</li> <li>— Applicable CircState is not Off</li> </ul> </li> </ul> As a result, C3FCmp1Temp, C3FCmp3Temp, or C3FCmp5Temp will be overridden. The alarm must be manually cleared once corrective action is taken.   |
| 91<br>or<br>92             | C3DRT3 Sensor Problem<br>or<br>C3DRT5 Sensor Problem                             | This alarm occurs when both of the following are true for longer than the Temperature Alarm Delay (Default 30 seconds): <ul style="list-style-type: none"> <li>• The C3DRT3 or C3DRT5 sensor is present</li> <li>• Any of the following are true:                             <ul style="list-style-type: none"> <li>— The C3DRT3 or C3DRT5 sensor is shorted</li> <li>— All the following are true for at least 60 seconds:                                     <ol style="list-style-type: none"> <li>a. C3FCmp3SSOut or C3FCmp5SSOut is On</li> <li>b. Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> <li>c. The C3DRT3 or C3DRT5 sensor is open circuited, or no sensor is detected connected to the hardware</li> </ol> </li> <li>— All the following are true for at least 60 seconds:                                     <ol style="list-style-type: none"> <li>a. EffOAT is greater than -3.3°C (26.06°F)</li> <li>b. The C3DRT3 or C3DRT5 sensor is open circuited, or no sensor is detected connected to the hardware</li> <li>c. Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> </ol> </li> <li>— All the following are true:                                     <ol style="list-style-type: none"> <li>a. C3DRT3 or C3DRT5 sensor value &gt; 165°C</li> <li>b. C3FCmp3SSOut or C3FCmp5SSOut is Off</li> <li>c. Applicable HPDFState is not Execute</li> <li>d. Applicable HPDFState is not Terminate</li> <li>e. It has been at least 10 minutes since the applicable HPDFState changed from Terminate to Off</li> </ol> </li> </ul> </li> </ul> As a result, C3FCmp3 or C3FCmp5 will be overridden. The alarm must be manually cleared once corrective action is taken. |

| Alarm Number     | Alarm Display Name                                 | Description   |
|------------------|--|---|
| 97               | C3DRT1 Sensor Problem                              | <p>This alarm occurs when C3DRT1 sensor is present and any of the following are true for the Temperature Alarm Delay (Default 30 seconds):</p> <ul style="list-style-type: none"> <li>• The C3DRT1 sensor is shorted</li> <li>• Both of the following are true:                             <ul style="list-style-type: none"> <li>— Any of the following are true:                                     <ol style="list-style-type: none"> <li>a. VCmp3SSOut is On for at least 60 seconds</li> <li>b. C3FCmp1SSOut is On for at least 60 seconds</li> <li>c. Both of the following are true for at least 60 seconds   <ol style="list-style-type: none"> <li>i. Refrig Type is R410A</li> <li>ii. Either of the following is true:   <ul style="list-style-type: none"> <li>• C3FCmp3SSOut is On</li> <li>• C3FCmp5SSOut is On</li> </ul> </li> </ol> </li> <li>d. EffOAT is greater than <math>-3.3^{\circ}\text{C}</math> (<math>26.06^{\circ}\text{F}</math>) for at least 60 seconds</li> </ol> </li> <li>— The C3DRT1 sensor is open circuited, or no sensor is detected connected to the hardware</li> </ul> </li> <li>• All the following are true:                             <ul style="list-style-type: none"> <li>— C3DRT1 value <math>&gt; 165^{\circ}\text{C}</math></li> <li>— Applicable HPDFState is not Execute</li> <li>— Applicable HPDFState is not Terminate</li> <li>— It has been at least 10 minutes since the applicable HPDFState changed from Terminate to Off</li> <li>— Either of the following is true:                                     <ol style="list-style-type: none"> <li>a. Both of the following are true:   <ol style="list-style-type: none"> <li>i. VarComps is greater than 2</li> <li>ii. VCmp3SSOut is Off</li> </ol> </li> <li>b. All the following are true:   <ol style="list-style-type: none"> <li>i. C3FCmp1 is present</li> <li>ii. C3FCmp1SSOut is Off</li> <li>iii. Either of the following is true:   <ul style="list-style-type: none"> <li>• Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0</li> <li>• Both of the following are true:   <ul style="list-style-type: none"> <li>— C3FCmp3SSOut is Off</li> <li>— C3FCmp5SSOut is Off</li> </ul> </li> </ul> </li> </ol> </li> </ol> </li> </ul> </li> </ul> <p>As a result, Circ3OffAlm flag will be set to True if VarComps<math>&gt;1</math>, or C3FCmp1 will be overridden Off if VarComps<math>&lt;2</math> Refrig Type is R32, R32HP, R32HP75, R32HP50, R32HP25 or R32HP0. This problem requires a Manual clear of the alarm.</p> |
| 101<br>or<br>102 | MHGRhtVlv1: Problem<br>or<br>MHGRhtVlv2: Problem   | <p>This alarm occurs when MHGRht valve synchronization sequence has started and is not completed successfully. As a result, the Dehumidification operation will be disabled unless primary heat back up reheat is available. This problem requires a Manual clear of the alarm.</p>   |
| 105<br>or<br>106 | DRT1 Sensor: Problem<br>or<br>DRT2 Sensor: Problem | <p>This alarm occurs when the DRT1 or DRT2 (Discharge Refrigerant Temperature) sensor input is shorted or open circuited for the Sensor Alarm Delay (default 30 seconds). It can also occur when the variable speed compressor is off and the input is above <math>329^{\circ}\text{F}</math> or the compressor has been off for 20 minutes and the input is below <math>-4^{\circ}\text{F}</math>. When this alarm is active compressor cooling operation is disabled. The alarm must be manually cleared once corrective action is taken.</p>   |
| 109              | ProtIntrck: Problem                                | <p>When configured for refrigeration only control there is generic interlock digital input defined that must be made to allow cooling operation (for an airflow switch for example). If the field calls for cooling but this input is not made you end up with the ProtIntrck: Problem alarm.</p>   |
| 110<br>or<br>111 | VCmp1: Problem<br>or<br>VCmp2: Problem             | <p>If the Variable Speed Compressor on Circuit 1 or Circuit 2 is enabled and commanded to run for 30 seconds but the controller fails to receive the variable speed run verification input the variable speed compressor is cycled OFF (a variable speed Compressor Emergency Stop Control Event is logged) for 5 seconds and then back on. The variable speed compressor is then ramped to 45%. If this occurs 5 times in a 100 min period the variable speed compressor is shut off and the VCmp1 or VCmp2: Problem alarm is generated. This alarm must be manually cleared once corrective action is taken.</p>  |

| Alarm Number     | Alarm Display Name                                   | Description   |
|------------------|--|---|
| 115<br>or<br>116 | SRT Sensor 1: Problem<br>or<br>SRT Sensor 2: Problem | This alarm occurs when the SRT1 Sensor (Suction Refrigerant Temperature) sensor input is shorted or open for the Sensor Alarm Delay (default 30s) It can also occur when the variable speed compressor is off and the input is above 329°F.   |
| 120<br>or<br>121 | Hi DL Temp_1: Problem<br>or<br>Hi DL Temp_2: Problem | Normal compressor control is limited when a high discharge line temperature conditions occur. If the variable speed compressor is operating and the discharge line temperature is greater than 250°F for 15 seconds a High Discharge Line Temperature Event is generated and the variable speed compressor capacity is reduced every 15 seconds until the discharge line temperature falls below 220°F. If the discharge line temperature is above 250°F continuously for 3 minutes the variable speed compressor is stopped and a High Discharge Line Temperature problem alarm is generated. The alarm must be manually cleared.  |
| 125<br>or<br>126 | Exp Valve 1: Problem<br>or<br>Exp Valve 2: Problem   | Exp Valve 1 or 2 Problem indicates the EVI valve resync Counter is greater than or equal to 4 or that EVI synchronization sequence is not completed within 60 seconds. This alarm must be manually cleared once corrective action is taken.   |
| 130<br>or<br>131 | OA Fan 1: Problem<br>or<br>OA Fan 2: Problem         | Outdoor Fan 1 or 2 Problem indicates.   |
| 133              | Refrig Leak Problem                                  | This alarm occurs when A2LState is Alarm, Mitig, or Testing, and PrgmStrtFnshd flag has been true for a sensor warmup time period (SnsrWrmupTm; default 35 seconds - adjustable for development purposes). As a result, Circ1OffAlm, Circ2OffAlm and Circ3OffAlm flags will be set to True, and mitigate as specified. This alarm must be manually cleared once corrective action is taken.   |
| 134              | Refrig Sensor Problem                                | This alarm occurs when A2LState is Fault or NoComm, and PrgmStrtFnshd flag has been true for a sensor warmup period (SnsrWrmupTm; default 35 seconds - adjustable for development purposes). Mitigate as specified. The alarm will automatically clear when A2LState changes from Fault or NoComm to Run, Alarm, Mitigate or Test.  |
| 135<br>or<br>136 | PTS1 Sensor: Problem<br>or<br>PTS2 Sensor: Problem   | PTS1 or 2 Sensor Problem indicates the a sensor malfunction. This alarm is present when the following is true for 30 seconds where PTS<96kPa and the CircState is not in pumpdown or where the following is true for 30 minutes; the SSH1-SSHSpt >20.0°F, DSH1 < 5.0°F, and EVI Pos > 95%. This alarm must be manually cleared once corrective action has been taken.   |
| 140<br>or<br>141 | PTD1 Sensor: Problem<br>or<br>PTD2 Sensor: Problem   | This alarm occurs when either the circuit 1 discharge line pressure inputs (PTD1) remains above 705 psi for 10 seconds or a compressor on circuit 2 has been operating for 60 seconds and the PTD1 value remains less than 155 psi. When this alarm is active compressor cooling operation is disabled.<br><br>The alarm must be manually cleared once corrective action is taken.  |
| 145<br>or<br>146 | Lo Charge 1: Problem<br>or<br>Lo Charge 2: Problem   | The Lo Charge 1 Problem alarm indicates a condition that is consistent with a low refrigerant charge on circuit 1. This alarm occurs when the suction super heat is more than 20F greater than the set point, the expansion valve is >95% open for more than 30 min. This alarm must be manually cleared once corrective action has been taken.   |
| 150<br>or<br>151 | ChargeLoss 1: Problem<br>or<br>ChargeLoss 2: Problem | The ChargeLoss 1 or 2 Problem alarm indicates a condition where the charge is not present. This alarm occurs when the suction superheat is more than 20F greater than the set point, the expansion valve is >95% open and the HDRT is > 150.0F for 30 minutes. This alarm must be manually cleared once corrective action has been taken.   |
| 155<br>or<br>156 | VCmp1LoDSH: Problem<br>or<br>VCmp2LoDSH: Problem     | The VCmp1LoDSH Problem alarm indicates a condition where the variable compressor has been disabled due to 3 lo discharge super heat events. This alarm must be manually cleared once corrective action has been taken.  |
| 160<br>or<br>161 | Lo Press 1: Problem<br>or<br>Lo Press 2: Problem     | The Lo Press 1 Problem alarm indicates a condition a low pressure condition on a circuit. This condition occurs when the low pressure switch input has been in alarm (open) position for longer than the LP Pressure Switch Delay (Default = 2 Seconds). This alarm will automatically reset if the Lo Pressure Event has not occurred more than 4 times in 24 hours. Otherwise a manual clear is required once action has been taken.  |
| 165<br>or<br>166 | Hi Press 1: Problem<br>or<br>Hi Press 2: Problem     | Normal variable speed compressor control is limited when a high discharge pressure conditions occur on the variable speed compressor circuit. If the variable speed compressor is operating and the discharge pressure (PTD) is greater than 525 PSI, a High Pressure Unloading Control Event is generated and the variable speed compressor is slowed every 10 seconds until either the discharge pressure falls to less than 525 PSI or remains higher than 575 PSI for 10 minutes. If the discharge pressure is above 575 PSI for 10 minutes the variable speed compressor is shut off and a High Pressure Problem alarm is generated. If the OAT is below 45F at the time the variable speed compressor is shut off immediately and a High Pressure Problem alarm is generated any-time the discharge pressure rises above 575 PSI. The alarm must be manually cleared. |

| Alarm Number     | Alarm Display Name   | Description   |
|------------------|--|---|
| 170<br>or<br>171 | Lo Press Diff 1: Problem<br>or<br>Lo Press Diff 2: Problem       | The Lo Pressure Diff Problem alarm indicates a condition where the differential pressure between the high and low side of the refrigeration circuit becomes too low for proper oil lubrication in the inverter compressor. This alarm occurs when the counter exceeds 3 events in a 45 min period. Alarm requires manual reset once corrective action is taken.   |
| 175<br>or<br>176 | HiVCmpTmp 1: Problem<br>or<br>HiVCmpTmp 2: Problem               | The HiVCmpTmp Problem alarm indicates a condition where the variable speed compressor exceeds its maximum temperature of 248F for 5 seconds. The alarm automatically resets after 100 min if the condition does not occur again.  |
| 180<br>or<br>181 | VCmpTSnsr 1: Problem<br>or<br>VCmpTSnsr 2: Problem               | The VCmpTSnsr Problem alarm indicates a condition where the compressor temp sensor is present and shorted. The alarm requires manual clearing after manually cleared.   |
| 185<br>or<br>186 | VCmp1HiDSH: Problem<br>or<br>VCmp2HiDSH: Problem                 | The VCmp1HiDSH Problem alarm indicates a condition where the discharge super heat is detected and the compressor is forced to standby to prevent the variable speed compressor from operating under high motor, discharge port or oil temperature conditions. The alarm requires manual clearing.   |
| 192              | EFT/LCT Snsr: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV)   | This alarm occurs when the Entering Fan Temperature/Leaving Coil Temperature sensor is present and either shorted or open circuited for longer than the Sensor Alarm Delay (Default = 30 seconds). When this alarm occurs the unit continues to operate however dehumidification operation is disabled until the sensor becomes reliable. The maximum DAT limit function associated with gas or electric heat is also disabled until the sensor becomes reliable.   |
| 193              | RAT Sensor: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV)     | If the return air temperature sensor (RAT) is present and either shorted or open circuited for longer than the Sensor Alarm Delay (default is 30 seconds), the Return Air Sensor problem occurs. When the RAT Sensor problem occurs, the unit continues to operate with the following modifications: Cooling Reset and Heating Resets revert to None if they are set to Return and Control temperature Source reverts from return to space temperature if a space temperature is present and reliable. When the alarm condition is no longer present, the RAT sensor problem automatically clears.  |
| 194              | Space Sensor 1: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV) | If the space air temperature sensor (SAT) is present and either shorted or open circuited for longer than the Sensor Alarm Delay (default is 30 seconds), the Space Sensor problem occurs. When the SAT Sensor problem occurs, the unit continues to operate with the following modifications: Cooling Reset and Heating Resets revert to None if they are set to Space and Control temperature Source reverts from Space to return temperature if a return temperature is present and reliable. When the alarm condition is no longer present, the Space sensor problem automatically clears.  |
| 195              | Space Sensor 2: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV) |   |
| 196              | Space Sensor 3: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV) |   |
| 197              | OAT Sensor: Problem  | If the outside air temperature sensor (OAT) is present, a valid OAT value is not provided via the network and the local OAT sensor is either shorted or open circuited for longer than the Sensor Alarm Delay (default is 30 seconds), the Outside Air Sensor problem occurs. When the OAT Sensor problem occurs, the unit continues to operate with the following modifications: Heating is not locked out due to high OAT, Cooling is not locked out due to low OAT, Cooling Reset and Heating Reset revert to none if they are set to OAT and Economizer is locked out due to high OAT. When the alarm condition is no longer present, the OAT Sensor problem automatically clears.  |
| 198              | Freeze: Problem (Control Type: ZTC, DTC or 1ZnVAV)               | When a unit is equipped with chilled water, hot water, or steam coil, the Freeze problem occurs when the optional freezestat contacts open as a result of detecting an abnormally low water or steam coil temperature while the fans are off.<br><br>When the Freeze problem occurs, the controller opens the chilled water and heating valves, and sets a 10-minute timer. When the 10-minute timer expires, the controller checks the freezestat input again. If the freezestat contacts are closed the valves close. If the freezestat contacts are still open, the valves remain open, and the 10-minute timer resets. This continues while the unit remains off. Whenever the freezestat closes the Freeze problem automatically clears. This feature protects the coil(s) and allows the system to start normally when an occupied command is received. |
| 199              | Heat Fail: Problem<br>(Control Type: ZTC,<br>DTC or 1ZnVAV)      | When a unit is equipped with a Natural Gas or Propane Burner and the modulating burner Modbus status is Fault for 20 seconds. This automatically clears once communications are reestablished.  |

## Faults

Faults class alarms will cause the unit to shut down completely.

**Table 108: Main Menu \ Service Menus \ Fault Alarms**

| Alarm Number | Alarm Display Name    | Description   |
|--------------|-----------------------|---|
| 0            | No Active Faults      | No Active Faults is displayed when there are no active faults.  |
| 205          | HiDptClgDsblld: Fault | The HiDptClgDsblld occurs when Damper Type is 100OA, OA Dewpoint is greater than the HiOADwptValue setting, and Occ Status is not Unocc. As a result, UnitStatus is set to OffAlm. The fault will automatically clear when OA Dewpoint is less than the HiOADwptValue by more than the HiOADwptDiff, CoolingStatus is enabled, or OCC Status is Unocc.  |
| 208          | Airflow: Fault        | The Airflow Fault occurs when the fan does not provide flow feedback after 5 start tries. This requires a manual clear once corrective action has been taken.   |
| 212          | Lo Disch Temp: Fault  | The Lo Disch Occurs If the unit is not in the operating state and the discharge air temperature is less than the Low Discharge Temperature Limit (Default = 40°F) for longer than 35 seconds and the supply fan has been on for longer than the LowDAT temperature alarm delay (Default = 6 minutes), the Low Discharge Air Temperature fault occurs. When the Low Discharge Air Temperature fault occurs, the unit is shut down. It remains shut down until the Low Discharge Air Temperature fault is manually cleared through the unit keypad or via a network signal.   |
| 216          | Hi Disch Temp: Fault  | If the discharge air temperature is greater than the High Discharge Temperature Limit (Default = 170°F) and the supply fan has been on for longer than the Temperature Alarm Delay (Default = 35 seconds), the High Discharge Air Temperature fault occurs. When the High Discharge Air Temperature fault occurs, the unit is shut down. It remains shut down until the High Discharge Air Temperature fault is manually cleared through the unit keypad or via a network signal.   |
| 220          | Hi Return Tmp: Fault  | If the return air temperature is greater than the Return Air Temperature Limit (Default = 120°F) and the supply fan has been on for longer than the temperature alarm delay (Default= 35 seconds), the High Return Air Temperature fault occurs. When the High Return Air Temperature fault occurs, the unit is shut down. It remains shut down until the High Return Air Temperature fault is manually cleared through the unit keypad or via a network signal.  |
| 224          | Duct Hi Limit: Fault  | If the unit is variable air volume, the contacts of the duct high pressure limit control (DHL) open, and the unit state is not Off or Startup, the Duct High Limit fault occurs. When the Duct High Limit fault occurs, the unit is shut down. The unit remains shut down until the Duct High Limit fault is manually cleared through the unit keypad or via a network signal.  |
| 228          | Disch Tmp: Fault      | If the discharge air temperature sensor (DAT) is open or short circuited for longer than the Sensor Alarm Delay (Default= 30 seconds), the Discharge Air Sensor fault occurs. When the Discharge Air Sensor fault occurs, the unit is shut down. It remains shut down until the Discharge Air Sensor fault is manually cleared through the unit keypad or via a network signal.   |
| 244          | Control Temp: Fault   | If the temperature sensor (ZNT1, RAT, OAT, MAT) selected as the control temperature source is not reliable for longer than the Sensor Alarm Delay (Default= 30 seconds), a Control Temperature Fault occurs. When the Control Temperature Fault occurs, the unit is shut down. It remains shut down until the Control Temperature Fault is manually cleared through the unit keypad or via a network signal.  |
| 250          | Emerg Stop: Fault     | An Emergency Stop Fault will occur if either of the following conditions is true: Emergency Stop Input in the Alarm (Open) condition Or The Net Emrg Ovrld input is set to Off via a network signal or the keypad/display.  |
| 252          | Freeze: Fault         | When a unit is equipped with a waterside economizer, chilled water, hot water, or steam coil, the Freeze Fault occurs when the optional freezestat contacts open as a result of detecting an abnormally low water or steam coil temperature while the fans are running.<br><br>When the Freeze fault occurs, the controller shuts down the fans, opens the chilled water, economizer, and heating valves and set a 10-minute timer. If the unit is equipped with a waterside economizer, the pump output is also turned on. When the 10-minute timer expires, the controller checks the freezestat input again. If the freezestat contacts are closed the pump output is de-energized and the valves close. If the freezestat contacts are still open the pump output remains energized, the valves remain open, and the 10-minute timer resets. This continues until the fault is manually cleared through the keypad or via a network signal. |

# Viewing Events

## Event Log

**Table 109: Main Menu \ Service Menus \ Events**

| Event Name  | Description   |
|---|---|
| FanRetry_Event (Control Type: ZTC, DTC or 1ZnVAV) | Supply Fan Retry Active   |
| TenantOR_Event (Control Type: ZTC, DTC or 1ZnVAV) | Tenant Overridden Operation Active  |
| Passive Vent_Event                                | Passive Ventilation Sequence Active   |
| HPUL1_Event                                       | Circuit 1 VCmp High Pressure Unloading Control Active                           |
| HPUL2_Event                                       | Circuit 2 VCmp High Pressure Unloading Control Active                           |
| HPUL3_Event                                       | Circuit 3 VCmp High Pressure Unloading Control Active                           |
| LPUL1_Event                                       | Circuit 1 VCmp or FCmp Low Pressure Unloading Control Active                    |
| LPUL2_Event                                       | Circuit 2 VCmp or FCmp Low Pressure Unloading Control Active                    |
| LPUL3_Event                                       | Circuit 3VCmp or FCmp Low Pressure Unloading Control Active                     |
| HDLTUL1_Event                                     | Circuit 1 VCmp or FCmp High Discharge Line Temperature Unloading Control Active |
| HDLTUL2_Event                                     | Circuit 2 VCmp or FCmp High Discharge Line Temperature Unloading Control Active |
| HDLTUL3_Event                                     | Circuit 3 VCmp or FCmp High Discharge Line Temperature Unloading Control Active |
| HiAmpUL1_Event                                    | Circuit 1 High Current Unloading Control Active                                 |
| HiAmpUL2_Event                                    | Circuit 2 High Current Unloading Control Active                                 |
| HiAmpUL3_Event                                    | Circuit 3 High Current Unloading Control Active                                 |
| ReqUL1_Event                                      | Circuit 1 Unload Request Control Active   |
| ReqUL2_Event                                      | Circuit 2 Unload Request Control Active   |
| ReqUL3_Event                                      | Circuit 3 Unload Request Control Active   |
| HCRUL1_Event                                      | Circuit 1 High Compression Ratio Unloading Control Active                       |
| HCRUL2_Event                                      | Circuit 2 High Compression Ratio Unloading Control Active                       |
| HCRUL3_Event                                      | Circuit 3 High Compression Ratio Unloading Control Active                       |
| FinTUL1_Event                                     | Circuit 1 High Fin Temperature Unloading Control Active                         |
| FinTUL2_Event                                     | Circuit 2 High Fin Temperature Unloading Control Active                         |
| FinTUL3_Event                                     | Circuit 3 High Fin Temperature Unloading Control Active                         |
| LDPUL1_Event                                      | Circuit 1 Low Differential Pressure Unloading Control Active                    |
| LDPUL2_Event                                      | Circuit 2 Low Differential Pressure Unloading Control Active                    |
| LDPUL3_Event                                      | Circuit 3 Low Differential Pressure Unloading Control Active                    |
| Reheat Lmtg_Event                                 | Reheat Compressor Limiting Control Active                                       |
| HiAmb1Lmtg_Event                                  | Fixed Compressor Circuit 1 High Ambient Limiting Control Active                 |
| HiAmb2Lmtg_Event                                  | Fixed Compressor Circuit 2 High Ambient Limiting Control Active                 |
| HiAmb3Lmtg_Event                                  | Fixed Compressor Circuit 3 High Ambient Limiting Control Active                 |
| LoSSH1_Event                                      | Circuit 1 Low Suction Superheat Conditions Present                              |
| LoSSH2_Event                                      | Circuit 2 Low Suction Superheat Conditions Present                              |
| HiSSH1_Event                                      | Circuit 1 High Suction Superheat Conditions Present                             |
| HiSSH2_Event                                      | Circuit 2 High Suction Superheat Conditions Present                             |
| LoSubClg1_Event                                   | Circuit 1 Low Subcooling Conditions Present                                     |
| LoSubClg2_Event                                   | Circuit 2 Low Subcooling Conditions Present                                     |
| HiSubClg1_Event                                   | Circuit 3 High Subcooling Conditions Present                                    |
| HiSubClg2_Event                                   | Circuit 2 High Subcooling Conditions Present                                    |

| Event Name            | Description   |
|-----------------------|---|
| LoDSH1_Event          | Circuit 1 Low Discharge Superheat Conditions Present                          |
| LoDSH2_Event          | Circuit 2 Low Discharge Superheat Conditions Present                          |
| HiDSH1_Event          | Circuit 1 High Discharge Superheat Conditions Present                         |
| HiDSH2_Event          | Circuit 2 High Discharge Superheat Conditions Present                         |
| LoTc1_Event           | Circuit 1 Low Tc Conditions Present   |
| LoTc2_Event           | Circuit 2 Low Tc Conditions Present   |
| HiTc1_Event           | Circuit 1 High Tc Conditions Present  |
| HiTc2_Event           | Circuit 2 High Tc Conditions Present  |
| LoTe1_Event           | Circuit 1 Low Te Conditions Present   |
| LoTe2_Event           | Circuit 2 Low Te Conditions Present   |
| HiTe1_Event           | Circuit 1 High Te Conditions Present  |
| HiTe2_Event           | Circuit 2 High Te Conditions Present  |
| HiDRT1_Event          | Circuit 1 High Discharge Refrigerant Temperature Conditions Present           |
| HiDRT2_Event          | Circuit 2 High Discharge Refrigerant Temperature Conditions Present           |
| HiSRT1_Event          | Circuit 1 High Suction Refrigerant Temperature Conditions Present             |
| HiSRT2_Event          | Circuit 2 High Suction Refrigerant Temperature Conditions Present             |
| LowOilPrevent1_Event  | Circuit 1 Low Oil Prevent Conditions Present                                  |
| LowOilPrevent2_Event  | Circuit 2 Low Oil Prevent Conditions Present                                  |
| LowOilPrevent3_Event  | Circuit 3 Low Oil Prevent Conditions Present                                  |
| C1HDLTUL3_Event       | Circuit 1 FCmp3 High Discharge Line Temperature Conditions present            |
| C1HDLTUL5_Event       | Circuit 1 FCmp5 High Discharge Line Temperature Conditions present            |
| C2HDLTUL4_Event       | Circuit 2 FCmp4 High Discharge Line Temperature Conditions present            |
| C2HDLTUL6_Event       | Circuit 2 FCmp6 High Discharge Line Temperature Conditions present            |
| C3HDLTUL3_Event       | Circuit 3 FCmp3 High Discharge Line Temperature Conditions present            |
| C3HDLTUL5_Event       | Circuit 3 FCmp5 High Discharge Line Temperature Conditions present            |
| HeatRiseLmiting_Event | DAT – EF/LC Temp Exceeding Max Heat Rise                                      |
| C1HiSSHRHOvrd         | Event Circuit1 High Suction Superheat MHG reheat override operation is active |
| C2HiSSHRHOvrd         | Event Circuit2 High Suction Superheat MHG reheat override operation is active |
| BackupRhtActive_Event | Circuit 1 or Circuit 2 Backup Reheat is active                                |
| HPEmergHt_Event       | Heat Pump Emergency Heat operation is active                                  |

## Standby Events

**Table 110: Main Menu \ Service Menus \ Standby Events**

| Event Name      | Description   |
|-----------------|---|
| HPSB_Event      | CircState forced to standby by the High Pressure Unloading Control function.                        |
| LPSB_Event      | CircState forced to standby by the Low Pressure Unloading Control function.                         |
| HDLTSB_Event    | CircState forced to standby by the High Discharge Line Temperature Unloading Control function.      |
| LDPSB_Event     | CircState forced to standby by the Low Differential Pressure Protection Unloading Control function. |
| HiTSB_Event     | CircState forced to standby by the Compressor Body High Temperature Protection function.            |
| OAFSB_Event     | CircState forced to standby due to a fault detected by the outdoor fan control board.               |
| VCmpReqSB_Event | CircState forced to standby due to a request from the variable compressor control board.            |
| VCmpPrbSB_Event | CircState forced to standby by the due to a fault detected by the variable compressor control.      |
| EVSynSB_Event   | CircState forced to standby by the expansion valve resynchronization function.                      |
| LoDSHDsbl_Event | CircState forced to standby by the Low Discharge Superheat Protection function.                     |

| Event Name     | Description  |
|----------------|--|
| HiDSHSB_Event  | CircState forced to standby by the high discharge superheat protection function. |
| OAFReqSB_Event | CircState forced to standby due to a fan control board request.                  |

## Event Troubleshooting

**Table 111: Main Menu \ Service Menus \ Event Troubleshooting**

| MicroTech Event Name | Event Description        | Possible Field Actions           |                                    |                           |            |
|----------------------|--------------------------|----------------------------------|------------------------------------|---------------------------|------------|
| LoSSH1_Event         | Low Suction Superheat    | Low evap airflow                 |                                    |                           |            |
| HiSubClg1_Event      | High Suction Superheat   | Low charge                       |                                    |                           |            |
| LoDSH1_Event         | Low Subcooling           | Low charge                       | Dirty/fouled condenser coil        | Condenser Fan motor issue |            |
| HiDSH1_Event         | High Subcooling          | Overcharge                       |                                    |                           |            |
| LoDSH1_Event         | Low Discharge superheat  |                                  |                                    |                           |            |
| HiDSH1_Event         | High Discharge superheat | Low charge                       |                                    |                           |            |
| LoTc1_Event          | Low Condensing Temp      | Condenser Fan Staging/Modulation | Cond Splitter Solenoid Malfunction |                           |            |
| HiTc1_Event          | High Condensing TempD    | Dirty/fouled condenser coil      | Cond Splitter Solenoid Malfunction | Condenser Fan motor issue | Overcharge |
| LoTe1_Event          | Low Evaporator Temp      | Dirty filter                     | Low load/Low RA Temp               |                           |            |
| HiTe1_Event          | High Evaporator Temp     | High load/High RA Temp           |                                    |                           |            |
| HiDRT1_Event         | High Discharge Temp      | Low charge                       |                                    |                           |            |
| HiSRT1_Event         | High Suction Temp        | Low charge                       |                                    |                           |            |

## Alarm/Event Configurations

Some Alarm/Event Configurations can be customized based on application. Several temperature limits can be adjusted and logging of alarms can be customized and captured to SD cards based on the configurations set in the Alarm Config Menu.

**Table 112: Main Menu \ Service Menus \ Alarm/Event Config Menu**

| Menu Display Name       | Default        | Range                     | Description  |
|-------------------------|----------------|---------------------------|--|
| <b>Alarm Limits</b>     |                |                           |  |
| Hi DAT Limit            | 170°F          | 90.0-250.0°F              | Hi DAT Limit is a adjustable set point for the Hi Discharge air temperature limit alarm.   |
| Lo DAT Limit            | 40°F           | -50.0-50.0°F              | Lo DAT Limit is an adjustable set point for the Lo Discharge Air Temperature Limit alarm.  |
| Hi RAT Limit            | 170°F<br>120°F | 90-175°F                  | Hi RAT Limit is an adjustable set point for the Hi Return Air Temperature Limit.   |
| <b>Alarm Out Config</b> |                |                           |  |
| Faults                  | Fast           | On<br>Off<br>Fast<br>Slow | Faults are conditions serious enough to shut down the unit operation. The alarm must be manually cleared to allow unit operation.  |
| Problems                | Slow           | On<br>Off<br>Fast<br>Slow | Problems are conditions that result in some limitation of unit operation, but the unit is allowed to continue to operate. Some of these alarms must be cleared manually, but others clear automatically.                             |
| Warnings                | Off            | On<br>Off<br>Fast<br>Slow | Warnings Inform the user of conditions that should be addressed, but do not limit the operation in any way. The alarm condition needs to be fixed and the alarm must be manually cleared to cause this alarm to no longer be active. |
| AlmLogToSD              | No             | No<br>SI<br>English       | AlmLogToSD sets if the alarms are logged on the SD card.   |
| <b>Event Config</b>     |                |                           |  |
| Show Events             | Yes            | No<br>Yes                 | Show Events is a flag that sets that we are seeing the events log.   |
| EventLogToSD            | No             | No<br>SI<br>English       | EventLogToSD is the Flag that sets if the event log is saved to the SD Card.   |
| <b>Snapshot Config</b>  |                |                           |  |
| SnapshotsToSD           | No             | No<br>SI<br>English       | SnapshotsToSD is the Flag that sets if the snapshot log is saved to the SD Card.   |

## Data Snapshots

Data Snapshots will provide a means of recording certain unit operating conditions at the moment of an alarm or event occurrence. The MicroTech controller is capable of capturing up to 10 snapshots (sets of data) each containing up to 25 data points for each alarm or event. "Data Set 1-5" on page 190 and "Data Set 6-10" on page 191 for data snapshots that are captured whenever any alarm or event becomes active.

# MicroTech Inputs/Outputs

The complete set of Inputs and Outputs that are possible on a MicroTech are listed below. These vary by configuration and may or not be included on any given unit based on the features selected and shipped from the factory.

## Main Control Board



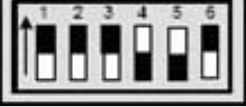






Table 113: Main Control Board




| Universal Inputs/Outputs                                     |    |    |    |    |   |                                    |
|--|----|----|----|----|---|------------------------------------|
| #  | DI | AI | DO | AO | Point   | Comments                           |
| X1   |    |    |    | X  | Chilled Water Valve                           | 2-10 VDC                           |
| X2   |    | X  |    |    | CO2/ExtOAReset                                | 0-10VDC or 4-20 mA                 |
| X3   |    | X  |    |    | OA Humidity Sensor                            | 4-20 mA                            |
| X4   |    | X  |    |    | Space Temperature Sensor 1                    | 10K Thermistor Coefs/InputType = 7 |
| X5   |    | X  |    |    | Zone Set point                                | 5-15 kOhm                          |
|  |    | X  |    |    | DAT Reset                                     | 0-10VDC                            |
|  |    | X  |    |    | DAT Reset                                     | 4-20mA                             |
| X6   |    | X  |    |    | SAF Duct Static Pressure                      | 4-20mA                             |
| X7   |    | X  |    |    | Building Static Pressure (BPS)                | 4-20mA                             |
|  |    | X  |    |    | Return Air Fan Duct Static Pressure (RAFDPS)  | 4-20mA                             |
| X8   |    | X  |    |    | SAF Flow Input                                | 4-20 mA                            |
| X9   |    | X  |    |    | Discharge Air Temperature                     | 10K Thermistor Coefs/InputType = 7 |
| X10  |    | X  |    |    | Outdoor Air Temperature                       | 10K Thermistor Coefs/InputType = 7 |
| X11  |    | X  |    |    | Entering Fan/Leaving Cooling Coil Temperature | 10K Thermistor Coefs/InputType = 7 |
| Digital Inputs – Dry Contacts                                |    |    |    |    |   |                                    |
| #  |    |    |    |    | Point   | Comments                           |
| DI1  |    |    |    |    | Emergency Off (Fault/Normal)                  |                                    |
| DI2  |    |    |    |    | Fan Interlock Input                           | Dry Contact                        |
| Digital Inputs – 24V   |    |    |    |    |   |                                    |
| #  |    |    |    |    | Point   | Comments                           |
| DI3  |    |    |    |    | RemoteSwitch (Stop/Start)                     |                                    |
| DI4  |    |    |    |    | Passive Ventilation Input                     |                                    |
| Digital Inputs – 115V  |    |    |    |    |   |                                    |
| #  |    |    |    |    | Point   | Comments                           |
| DI5  |    |    |    |    | DHL (Fault/Normal)                            |                                    |
| DI6  |    |    |    |    | Freezestat                                    |                                    |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                    |
| #  |    |    |    |    | Point   | Comments                           |
| DO2  |    |    |    |    | Reheat Bleed Valve                            |                                    |
| DO3  |    |    |    |    | Aux. Defrost Heater                           |                                    |
| DO5  |    |    |    |    | Heat (On/Off)                                 |                                    |
|  |    |    |    |    | Heat Stage 1                                  |                                    |
| DO6  |    |    |    |    | Heat Stage 2                                  |                                    |
| DO7  |    |    |    |    | Heat Stage 3                                  |                                    |
| DO8  |    |    |    |    | Heat Stage 4                                  |                                    |

| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A |                  |          |
|---|------------------|----------|
| #   | Point            | Comments |
| DO9   | Alarm            |          |
| DO10  | Auxiliary Output |          |
| EEV Drivers   |                  |          |
| #   | Point            | Comments |
| EV1   | MHGRH Valve 1    |          |
| EV2   | Not Used         |          |

## DIP Switch Settings

Table 114: DIP Switch Settings

| Expansion Board/DIP Switch | Description   | Diagram   |
|----------------------------|---|---|
| Expansion Board A          | Switch #5 in the up position (all others down)              |    |
| Expansion Board B          | Switch #4 in the up position (all others down)              |    |
| Expansion Board C          | Switch #4 and #5 in the up position (all others down)       |   |
| Expansion Board D          | Switch #3 in the up position (all others down)              |  |
| Expansion Board E          | Switch #3 and #5 in the up position (all others down)       |  |
| Expansion Board F          | Switches #3 and #4 in the up position (all others down)     |  |
| Expansion Board G          | Switches #3, #4 and #5 in the up position (all others down) |  |
| Expansion Board H          | Switch #2 in the up position (all others down)              |  |
| Expansion Board I          | Switches #2 and #5 in the up position (all others down)     |  |

| Expansion Board/DIP Switch | Description   | Diagram   |
|----------------------------|---|---|
| Expansion Board J          | Switches #2 and #4 in the up position (all others down)   |  <p>A diagram of a 6-position DIP switch. The positions are numbered 1 through 6 from left to right. An upward-pointing arrow is located to the left of position 1. In this diagram, positions 2 and 4 are in the 'up' position (indicated by a black bar above the switch), while positions 1, 3, 5, and 6 are in the 'down' position (indicated by a white bar above the switch).</p>  |
| Expansion Board M          | Switches #2, #3 and #5 in the up position (all others down)   |  <p>A diagram of a 6-position DIP switch. The positions are numbered 1 through 6 from left to right. An upward-pointing arrow is located to the left of position 1. In this diagram, positions 2, 3, and 5 are in the 'up' position (indicated by a black bar above the switch), while positions 1, 4, and 6 are in the 'down' position (indicated by a white bar above the switch).</p> |
| DIP Switch #6              | Switch #6 must be in the up position on the last expansion board in the string regardless whether it is A, B, C, D, or E. |  <p>A diagram of a 6-position DIP switch. The positions are numbered 1 through 6 from left to right. An upward-pointing arrow is located to the left of position 1. In this diagram, position 6 is in the 'up' position (indicated by a black bar above the switch), while positions 1, 2, 3, 4, and 5 are in the 'down' position (indicated by a white bar above the switch).</p>       |

## Expansion Module A I/O (POL965 or POL96E)

POL96E module will be used when the unit is equipped with more than one modulating hot gas reheat valve. Otherwise POL965 will be used.

**Table 115: Expansion Module A I/O (Main Control Panel)**

| Universal Inputs/Outputs                                     |    |    |    |    |  |                                     |
|--|----|----|----|----|--|-------------------------------------|
| #  | DI | AI | DO | AO | Point  | Comments                            |
| X1   |    |    |    | X  | Heating Valve                                | 2-10 VDC                            |
|  |    |    |    | X  | SCR  | 1-10 VDC                            |
| X2   |    |    |    | X  | F&BP Damper                                  | 0-10 VDC                            |
|  |    |    |    | X  | Preheat Valve                                | 0-10 VDC                            |
|  |    |    |    | X  | Prht F&BP Damper                             | 0-10 VDC                            |
| X3   |    |    |    | X  | LSCRH Output                                 | 0-10 VDC                            |
| X4   |    | X  |    |    | Space Humidity Sensor 1                      | 0-10 VDC or 4-20 mA                 |
| X5   |    | X  |    |    | Filter Transducer 3 (Final Filter Section)   | 4-20 mA                             |
| X6   |    | X  |    |    | Space Humidity Sensor 2                      | 0-10 VDC or 4-20 mA                 |
| X7   |    | X  |    |    | Space Temperature Sensor 2                   | 10K Thermistor Coefs/ InputType = 7 |
| X8   |    | X  |    |    | Space Temperature Sensor 3                   | 10K Thermistor Coefs/ InputType = 7 |
| X9   |    |    |    |    | Not Used                                     |                                     |
| X10  |    |    |    |    | Not Used                                     |                                     |
| X11  |    |    |    |    | Not Used                                     |                                     |
| X12  |    |    |    |    | Not Used                                     |                                     |
| Digital Input – 115V-230V                                    |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| DI1  |    |    |    |    | Filter Switch Input 2 (Final Filter Section) |                                     |
| DI4  |    |    |    |    | Not Used                                     |                                     |
| Digital Inputs – Dry Contacts                                |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| DI1  |    |    |    |    | Not Used                                     |                                     |
| DI2  |    |    |    |    | Not Used                                     |                                     |
| DI3  |    |    |    |    | Not Used                                     |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| DO1  |    |    |    |    | Preheat Heating Valve                        |                                     |
| DO2  |    |    |    |    | Not Used                                     |                                     |
| DO3  |    |    |    |    | Not Used                                     |                                     |
| DO4  |    |    |    |    | Not Used                                     |                                     |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| DO5  |    |    |    |    | Not Used                                     |                                     |
| DO6  |    |    |    |    | Not Used                                     |                                     |
| EV Drivers   |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| EV1  |    |    |    |    | MHGRH Valve 2                                |                                     |
| EV2  |    |    |    |    | Not Used                                     |                                     |

## Expansion Module B I/O (POL965)

Expansion Module B is designated for the field configurable I/O option which allows for field added sensors or inputs and Outputs to be read by the MicroTech and displayed to the Building Automation System. Outputs can be written through the BAS to a third party device. Outputs can be analog 0-10V or 0-20.0mA and can be used to modulate field/BAS controlled devices.

**Table 116: Expansion Module B I/O (Main Control Panel)**

| Universal Inputs/Outputs                                     |    |    |    |    |                      |           |
|--|----|----|----|----|----------------------|-----------|
| #  | DI | AI | DO | AO | Point                | Comments  |
| X1   | X  | X  |    |    | Configurable Input 1 | DI/AI/NTC |
| X2   | X  | X  |    |    | Configurable Input 2 | DI/AI/NTC |
| X3   | X  | X  |    |    | Configurable Input 3 | DI/AI/NTC |
| X4   | X  | X  |    |    | Configurable Input 4 | DI/AI/NTC |
| X5   | X  | X  |    |    | Configurable Input 5 | DI/AI/NTC |
| X6   | X  | X  |    |    | Configurable Input 6 | DI/AI/NTC |
| X7   | X  | X  |    |    | Configurable Input 7 | DI/AI/NTC |
| X8   | X  | X  |    |    | Configurable Input 8 | DI/AI/NTC |
| Digital Input – 115V-230V                                    |    |    |    |    |                      |           |
| #  |    |    |    |    | Point                | Comments  |
| DI1  |    |    |    |    | Not Used             |           |
| DI4  |    |    |    |    | Not Used             |           |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |                      |           |
| #  |    |    |    |    | Point                | Comments  |
| DO1  |    |    |    |    | Generic BO1          |           |
| DO2  |    |    |    |    | Generic BO2          |           |
| DO3  |    |    |    |    | Generic BO3          |           |
| DO4  |    |    |    |    | Generic BO4          |           |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |                      |           |
| #  |    |    |    |    | Point                | Comments  |
| DO5  |    |    |    |    | Generic BO5          |           |
| DO6  |    |    |    |    | Generic BO6          |           |

## Expansion Module C I/O (POL965 or POL98E/U)

POL98E module will be used when the unit is equipped with R32 refrigerant (Refrig Type is R32). Otherwise POL965 will be used.

**Table 117: Expansion Module C I/O (Refrigeration Circuit 1)**

| Analog Inputs - NTC  |    |    |    |    |   |                                     |
|--|----|----|----|----|---|-------------------------------------|
| #  |    |    |    |    | Point                                       | Comments                            |
| AI1  |    |    |    |    | C1FCmp1Temp                                 | 50K Thermistor                      |
| AI2  |    |    |    |    | C1FCmp3Temp                                 | 50K Thermistor                      |
| AI3  |    |    |    |    | C1FCmp5Temp                                 | 50K Thermistor                      |
| Universal Inputs/Outputs                                     |    |    |    |    |   |                                     |
| #  | DI | AI | DO | AO | Point                                       | Comments                            |
| X1   |    | X  |    |    | Suction Refrigerant Pressure 1              | 0.5-4.5VDC                          |
| X2   |    | X  |    |    | Discharge Refrigerant Pressure 1            | 0.5-4.5VDC                          |
| X3   |    | X  |    |    | Discharge Line Temperature 1                | 50K Thermistor Coefs/InputType = 7  |
| X4   |    | X  |    |    | Circuit 1 Suction Refrigerant Temperature   | 10K Thermistor Coefs/ InputType = 7 |
| X5   | X  |    |    |    | LP1 (Low Pressure 1)                        | Dry Contact                         |
| X6   |    | X  |    |    | Liquid Line Refrigerant Temperature 1       | 10K Thermistor Coefs/ InputType = 7 |
| X7   |    |    |    | X  | Electronic HGBP 1                           | 0-10 VDC                            |
| X8   |    |    |    |    |   |                                     |
| X9   |    | X  |    |    | C1FCmp3 Discharge Line Temperature (C1DRT3) | 50K Thermistor Coefs/InputType = 7  |
| X10  |    | X  |    |    | C1FCmp5 Discharge Line Temperature (C1DRT5) | 50K Thermistor Coefs/InputType = 7  |
| X11  |    |    |    |    | Not Used                                    |                                     |
| X1 2   |    |    |    |    | Not Used                                    |                                     |
| Digital Input – 115V-230V                                    |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                       | Comments                            |
| DI1  |    |    |    |    | HP1 (High Pressure 1)                       |                                     |
| DI4  |    |    |    |    | HP1 (High Pressure 1)                       |                                     |
| Digital Inputs – Dry Contacts                                |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                       | Comments                            |
| DI1  |    |    |    |    |   | If Refrig Type is not R32           |
| DI2  |    |    |    |    |   | If Refrig Type is R32               |
| DI3  |    |    |    |    |   |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                       | Comments                            |
| DO1  |    |    |    |    | C1FCmp1SSOut                                |                                     |
| DO2  |    |    |    |    | C1FCmp3SSOut                                |                                     |
| DO3  |    |    |    |    | Not Used                                    |                                     |
| DO4  |    |    |    |    | C1:Cond Solenoid 1                          |                                     |
| POL965   |    |    |    |    |   |                                     |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |   |                                     |
| POL98E/U   |    |    |    |    |   |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                       | Comments                            |
| DO5  |    |    |    |    | Circuit 1 (OAFan1SSOut)                     |                                     |
| DO6  |    |    |    |    | Circuit 1 (OAFan2SSOut)                     |                                     |

| <b>Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp)</b> |                    |                       |
|---|--------------------|-----------------------|
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| DO7   | C1:Cond Solenoid 2 |                       |
| DO8   |                    |                       |
| <b>Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A</b>      |                    |                       |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| D09   | Not Used           | Compressor 5          |
| D10   | Not Used           |                       |
| <b>EV Drivers</b>   |                    |                       |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| EV1   | C1EV11             | If Refrig Type is R32 |
| EV2   | C1EV12             | If Refrig Type is R32 |

## Expansion Module D I/O (POL965 or POL98E/U)

POL98E module will be used when the unit is equipped with R32 refrigerant (Refrig Type is R32). Otherwise POL965 will be used.

**Table 118: Expansion Module D I/O (Refrigeration Circuit 2)**

| Analog Inputs –NTC   |    |    |    |    |   |                                      |
|--|----|----|----|----|---|--------------------------------------|
| AI1  |    |    |    |    | C2FCmp2Temp                                 | 50K Thermistor                       |
| AI2  |    |    |    |    | C2FCmp4Temp                                 | 50K Thermistor                       |
| AI3  |    |    |    |    | C2FCmp6Temp                                 | 50K Thermistor                       |
| Universal Inputs/Outputs                                     |    |    |    |    |   |                                      |
| #  | DI | AI | DO | AO | Point                                       | Comments                             |
| X1   |    | X  |    |    | Suction Refrigerant Pressure 2              | 0.5-4.5VDC                           |
| X2   |    | X  |    |    | Discharge Refrigerant Pressure 2            | 0.5-4.5VDC<br>0-700psi               |
| X3   |    | X  |    |    | Discharge Line Temperature 2                | 50K Thermistor Coefs/InputType = 7   |
| X4   |    |    |    |    | Circuit 2 Suction Refrigerant Temperature   | 10K Thermistor Coefs/ InputType = 7  |
| X5   | X  |    |    |    | LP2 (Low Pressure 2)                        | Dry Contact                          |
| X6   |    | X  |    |    | Liquid Line Refrigerant Temperature 2       | 10K Thermistor Coefs/ InputType = 7) |
| X7   |    |    |    | X  | Electronic HGBP 2                           | 0-10 VDC                             |
| X8   |    |    |    |    | Not Used                                    |                                      |
| X9   |    | X  |    |    | C2FCmp4 Discharge Line Temperature (C2DRT4) | 50K Thermistor Coefs/InputType = 7   |
| X10  |    | X  |    |    | C2FCmp6 Discharge Line Temperature (C2DRT6) | 50K Thermistor Coefs/InputType = 7   |
| X11  |    |    |    |    | Not Used                                    |                                      |
| X12  |    |    |    |    | Not Used                                    |                                      |
| Digital Input – 115V-230V                                    |    |    |    |    |   |                                      |
| #  |    |    |    |    | Point                                       | Comments                             |
| DI1  |    |    |    |    | HP2 (High Pressure 2)                       |                                      |
| DI4  |    |    |    |    | HP2 (High Pressure 2)                       |                                      |
| Digital Inputs – Dry Contacts                                |    |    |    |    |   |                                      |
| #  |    |    |    |    | Point                                       | Comments                             |
| DI1  |    |    |    |    |   |                                      |
| DI2  |    |    |    |    |   |                                      |
| DI3  |    |    |    |    |   |                                      |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                      |
| #  |    |    |    |    | Point                                       | Comments                             |
| DO1  |    |    |    |    | C2FCmp2SSOut                                |                                      |
| DO2  |    |    |    |    | C2FCmp4SSOut                                |                                      |
| DO3  |    |    |    |    | Not Used                                    |                                      |
| DO4  |    |    |    |    | C2:Cond Solenoid 1                          |                                      |
| POL965   |    |    |    |    |   |                                      |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |   |                                      |
| POL98E/U   |    |    |    |    |   |                                      |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                      |
| #  |    |    |    |    | Point                                       | Comments                             |
| DO5  |    |    |    |    | Circuit 2 (C2OAFan1Out)                     |                                      |
| DO6  |    |    |    |    | Circuit 2 (C2OAFan2Out)                     |                                      |

| <b>Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp)</b> |                    |                       |
|---|--------------------|-----------------------|
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| DO7   | C2:Cond Solenoid 2 |                       |
| DO8   |                    |                       |
| <b>Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A</b>      |                    |                       |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| DO9   | C1EV11             |                       |
| DO10  | Not Used           |                       |
| <b>EV Drivers</b>   |                    |                       |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>       |
| EV1   | C2EV11             | If Refrig Type is R32 |
| EV2   | C2EV12             | If Refrig Type is R32 |

## Expansion Module E I/O (POL96E/U or POL98E/U)

POL98 module will be used when the unit is equipped with R32 refrigerant (Refrig Type is R32, R32HPAx or R32HP). Otherwise POL96 will be used.

**Table 119: Expansion Module E I/O (Refrigeration Circuit 1)**

| Analog Inputs –NTC   |    |    |    |    |  |                                     |
|--|----|----|----|----|--|-------------------------------------|
| AI1  |    |    |    |    | Not Used   |                                     |
| AI2  |    |    |    |    | Not Used   |                                     |
| AI3  |    |    |    |    | Defrost Temperature 1 (DFT1)                       |                                     |
| Universal Inputs/Outputs                                     |    |    |    |    |  |                                     |
| #  | DI | AI | DO | AO | Point  | Comments                            |
| X1   |    | X  |    |    | Suction Refrigerant Pressure 1                     | 0.5-4.5VDC<br>0-350psi              |
| X2   |    | X  |    |    | Discharge Refrigerant Pressure 1                   | 0.5-4.5VDC<br>0-700psi              |
| X3   |    | X  |    |    | VFD Compressor 1 Discharge Line Temperature (DRT1) | 50K Thermistor Coefs/InputType = 8  |
| X4   |    | X  |    |    | VFD Compressor 1 Suction Refrigerant Temperature   | 10K Thermistor Coefs/ InputType = 7 |
| X5   |    | X  |    |    | FCmp3Temp  | 50K Thermistor Coefs/InputType = 7  |
| X6   |    | X  |    |    | Liquid Line Refrigerant Temperature 1              | 10K Thermistor Coefs/ InputType = 7 |
| X7   |    | X  |    |    | VCmp 1 Body Temperature                            | 50K Thermistor Coefs/InputType = 8  |
| X8   |    | X  |    |    | C1FCmp5Temp  | 50K Thermistor Coefs/InputType = 7  |
| X9   |    | X  |    |    | C1FCmp3 Discharge Line Temperature (C1DRT3)        | 50K Thermistor Coefs/InputType = 7  |
| X10  |    | X  |    |    | C1FCmp5 Discharge Line Temperature (C1DRT5)        | 50K Thermistor Coefs/InputType = 7  |
| X11  |    |    |    |    |  |                                     |
| X12  |    |    |    |    |  |                                     |
| Digital Input – 115V-230V                                    |    |    |    |    |  |                                     |
| #  |    |    |    |    | Point  | Comments                            |
| DI1  |    |    |    |    | High Pressure 1 (High/Normal)                      |                                     |
| DI4  |    |    |    |    | High Pressure 1 (High/Normal)                      |                                     |
| Digital Inputs – Dry Contacts                                |    |    |    |    |  |                                     |
| #  |    |    |    |    | Point  | Comments                            |
| DI1  |    |    |    |    | Condensate Drainpan Overflow                       |                                     |
| DI2  |    |    |    |    |  |                                     |
| DI3  |    |    |    |    |  |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |  |                                     |
| #  |    |    |    |    | Point  | Comments                            |
| DO1  |    |    |    |    | VCmp1 Board Enable                                 |                                     |
| DO2  |    |    |    |    | C1FCmp3SSOut                                       |                                     |
| DO3  |    |    |    |    | Crankcase heater 1 (CCH1)                          |                                     |
| DO4  |    |    |    |    | C1:Cond Solenoid 1                                 |                                     |
| POL98E/U   |    |    |    |    |  |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |  |                                     |
| #  |    |    |    |    | Point  | Comments                            |
| DO5  |    |    |    |    | 4 Way Valve 1 (4WV1)                               |                                     |
| DO6  |    |    |    |    | Not Used   |                                     |

| <b>Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp)</b> |                    |   |
|---|--------------------|---|
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>   |
| DO7   | C1:Cond Solenoid 2 |   |
| DO8   |                    |   |
| <b>Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A</b>      |                    |   |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>   |
| DO9   | C1FCmp5SSOut       |   |
| DO10  | Not Used           |   |
| <b>EV Drivers</b>   |                    |   |
| <b>#</b>  | <b>Point</b>       | <b>Comments</b>   |
| EV1   | C1EV11             |   |
| EV2   | C1EV12             | If Refrig Type is R32                                     |
| EV2   | C1EVO              | Refrig Type is R32HP, R32HP75, R32HP50, R32HP25 or R32HP0 |

## Expansion Module F I/O (POL96E/U or POL98E/U)

POL98 module will be used when the unit is equipped with heat pump capability (Refrig Type is R32HP,R32HP75, R32HP50, R32HP25 or R32HP0). Otherwise POL96 will be used.

**Table 120: Expansion Module F I/O (Refrigeration Circuit 2)**

| Analog Inputs –NTC   |    |    |    |    |  |   |
|--|----|----|----|----|--|---|
| AI1  |    |    |    |    | Not Used   |   |
| AI2  |    |    |    |    | Not Used   |   |
| AI3  |    |    |    |    | Defrost Temperature 2 (DFT2)                     |   |
| Universal Inputs/Outputs                                     |    |    |    |    |  |   |
| #  | DI | AI | DO | AO | Point  | Comments  |
| X1   |    | X  |    |    | Suction Refrigerant Pressure 2                   | 0.5-4.5VDC<br>0-350psi  |
| X2   |    | X  |    |    | Discharge Refrigerant Pressure 2                 | 0.5-4.5VDC<br>0-700psi  |
| X3   |    | X  |    |    | VFD Compressor 2 Discharge Line Temperature      | 50K Thermistor Coefs/InputType = 8                            |
| X4   |    | X  |    |    | VFD Compressor 2 Suction Refrigerant Temperature | 10K Thermistor Coefs/ InputType = 7                           |
| X5   |    | X  |    |    | C2FCmp4Temp                                      | 50K Thermistor Coefs/InputType = 7                            |
| X6   |    | X  |    |    | Liquid Line Refrigerant Temperature 2            | 10K Thermistor Coefs/ InputType = 7                           |
| X7   |    | X  |    |    | VCmp 2 Body Temperature                          | 50K Thermistor Coefs/InputType = 8                            |
| X8   |    | X  |    |    | C2FCmp6Temp                                      | 50K Thermistor Coefs/InputType = 7                            |
| X9   |    | X  |    |    | C2FCmp4 Discharge Line Temperature (C2DRT4)      | 50K Thermistor Coefs/InputType = 7                            |
| X10  |    | X  |    |    | C2FCmp6 Discharge Line Temperature (C2DRT6)      | 50K Thermistor Coefs/InputType = 7                            |
| X11  |    |    |    |    |  |   |
| X12  |    |    |    |    |  |   |
| Digital Input – 115V-230V                                    |    |    |    |    |  |   |
| #  |    |    |    |    | Point  | Comments  |
| DI1  |    |    |    |    | High Pressure 2 (High/Normal)                    | Refrig Type is not R32HP, R32HP75, R32HP50, R32HP25 or R32HP0 |
| DI4  |    |    |    |    | High Pressure 2 (High/Normal)                    | Refrig Type is R32HP, R32HP75, R32HP50, R32HP25 or R32HP0     |
| Digital Inputs – Dry Contacts                                |    |    |    |    |  |   |
| #  |    |    |    |    | Point  | Comments  |
| DI1  |    |    |    |    |  |   |
| DI2  |    |    |    |    |  |   |
| DI3  |    |    |    |    |  |   |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |  |   |
| #  |    |    |    |    | Point  | Comments  |
| DO1  |    |    |    |    | VCmp2 Board Enable                               |   |
| DO2  |    |    |    |    | C2FCmp4SSOut                                     |   |
| DO3  |    |    |    |    | Crankcase heater 2 (CCH2)                        |   |
| DO4  |    |    |    |    | C2:Cond Solenoid 1                               |   |
| POL98E/U   |    |    |    |    |  |   |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |  |   |
| #  |    |    |    |    | Point  | Comments  |

|   |                      |   |
|---|----------------------|---|
| DO5   | 4 Way Valve 2 (4WV2) |   |
| DO6   | Not Used             |   |
| <b>Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp)</b> |                      |   |
| <b>#</b>  | <b>Point</b>         | <b>Comments</b>   |
| DO7   | C2:Cond Solenoid 2   |   |
| DO8   |                      |   |
| <b>Digital Outputs – Solid State Relays, 24-230 VAC, .5 A</b>       |                      |   |
| <b>#</b>  | <b>Point</b>         | <b>Comments</b>   |
| DO9   | C2FCmp6SSOut         |   |
| DO10  | Not Used             |   |
| <b>EV Drivers</b>   |                      |   |
| <b>#</b>  | <b>Point</b>         | <b>Comments</b>   |
| EV1   | C2EV11               |   |
| EV2   | C2EV12               | Refrig Type is R32  |
| EV2   | C2EVO                | Refrig Type is R32HP, R32HP75, R32HP50, R32HP25 or R32HP0 |

## Expansion Module G I/O (POL96E/U or POL98E/U)

POL96 module will be used when the unit is equipped with a variable capacity compressor on circuit 3 and no heat pump capability (Refrig Type is not R32HP75, R32HP50, R32HP25 or R32HP0). Otherwise POL98 will be used.

**Table 121: Expansion Module G I/O (Refrigeration Circuit 3)**

| Analog Inputs –NTC   |    |    |    |       |  |   |
|--|----|----|----|-------|--|---|
| AI1  |    |    |    |       | C3FCmp1Temp                                      | 50K Thermistor  |
| AI2  |    |    |    |       | C3FCmp3Temp                                      | 50K Thermistor  |
| AI3  |    |    |    |       | C3FCmp5Temp<br>Defrost Temperature 3 (DFT3)      | 50K Thermistor  |
| Universal Inputs/Outputs                                     |    |    |    |       |  |   |
| #  | DI | AI | DO | AO    | Point  | Comments  |
| X1   |    | X  |    |       | Suction Refrigerant Pressure 3 (PTS3)            | 0.5-4.5VDC<br>0-350psi  |
| X2   |    | X  |    |       | Discharge Refrigerant Pressure 3 (PTD3)          | 0.5-4.5VDC<br>0-700psi  |
| X3   |    | X  |    |       | VCmp3/FCmp1 discharge Line Temperature (C3DRT1)  | 50K Thermistor Coefs/InputType = 8                            |
| X4   |    | X  |    |       | Circuit 3 Suction Refrigerant Temperature (SRT3) | 10K Thermistor Coefs/ InputType = 7                           |
| X5   |    | X  |    |       | C3FCmp3Temp                                      | 50K Thermistor Coefs/InputType = 7                            |
| X6   |    | X  |    |       | Liquid Line Refrigerant Temperature 3 (LLR3)     | 10K Thermistor Coefs/ InputType = 7                           |
| X7   |    | X  |    |       | VCmp 3 Body Temperature (VCmp3Temp)              | 50K Thermistor Coefs/InputType = 8                            |
| X8   |    | X  |    |       | C3FCmp5Temp                                      | 50K Thermistor Coefs/InputType = 7                            |
| X9   |    | X  |    |       | C3FCmp3 Discharge Line Temperature (DRT3)        | 50K Thermistor Coefs/InputType = 7                            |
| X10  |    | X  |    |       | C3FCmp5 Discharge Line Temperature (DRT5)        | 50K Thermistor Coefs/InputType = 7                            |
| X11  |    |    |    |       |  |   |
| X12  |    |    |    |       |  |   |
| Digital Input – 115V-230V                                    |    |    |    |       |  |   |
| #  |    |    |    |       | Point  | Comments  |
| DI1  |    |    |    |       | High Pressure 3 (High/Normal)                    | Refrig Type is not R32HP, R32HP75, R32HP50, R32HP25 or R32HP0 |
| DI4  |    |    |    |       | High Pressure 3 (High/Normal)                    | Refrig Type is R32HP, R32HP75, R32HP50, R32HP25 nor R32HP0    |
| Digital Inputs – Dry Contacts                                |    |    |    |       |  |   |
|  |    |    |    | Point | Comments   |   |
| DI1  |    |    |    |       |  |   |
| DI2  |    |    |    |       |  |   |
| DI3  |    |    |    |       |  |   |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |       |  |   |
| #  |    |    |    |       | Point  | Comments  |
| DO1  |    |    |    |       | VCmp3 Board Enable                               |   |
|  |    |    |    |       | C3FCmp1SSOut                                     |   |
| DO2  |    |    |    |       | C3FCmp3SSOut                                     |   |
| DO3  |    |    |    |       | Crankcase heater 3 (CCH3)                        |   |
| DO4  |    |    |    |       | C3Cond Solenoid 1                                |   |
| POL98E/U   |    |    |    |       |  |   |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |       |  |   |

| #   | Point                | Comments  |
|---|----------------------|---|
| DO5   | 4 Way Valve 3 (4WV3) |   |
| DO6   | Not Used             |   |
| <b>Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp)</b> |                      |   |
| #   | Point                | Comments  |
| DO7   | C3Cond Solenoid 2    |   |
| DO8   | C3Cond Solenoid 3    |   |
| <b>Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A</b>      |                      |   |
| #   | Point                | Comments  |
| DO9   | C3FCmp5SSOut         |   |
| DO10  | Not Used             |   |
| <b>EV Drivers</b>   |                      |   |
| #   | Point                | Comments  |
| EV1   | C3EV11               |   |
| EV2   | C3EV12               | Refrig Type is not R32HP, R32HP75, R32HP50, R32HP25 or R32HP0 |

## Expansion Module H I/O (POL965)

**Table 122: Expansion Module H I/O (Return/Outdoor Panel)**

| Universal Inputs/Outputs                                     |    |    |    |    |   |                                     |
|--|----|----|----|----|---|-------------------------------------|
| #  | DI | AI | DO | AO | Point                                       | Comments                            |
| X1   |    | X  |    |    | OAFLOW Input                                | 0-10VDC or 4-20 mA                  |
| X2   | X  |    |    |    | Filter Switch Input 1 (Main Filter Section) | Dry Contacts                        |
| X3   |    | X  |    |    | Return Air Temperature                      | 10K Thermistor Coefs/ InputType = 7 |
| X4   |    |    |    | X  | DX Bypass Damper                            | 0-10 VDC                            |
| X5   |    |    |    | X  | OA Damper                                   | 0-10 VDC                            |
| X6   |    |    |    | X  |   |                                     |
| X7   |    |    |    |    | Not Used                                    |                                     |
| X8   |    | X  |    |    | RA Humidity Sensor                          | 4-20 mA                             |
| Digital Input – 115V-230V                                    |    |    |    |    |   |                                     |
| #  | DI | AI | DO | AO | Point                                       | Comments                            |
| DI1  |    |    |    |    | OADPosSw (Open/Closed)                      |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                     |
| #  | DI | AI | DO | AO | Point                                       | Comments                            |
| DO1  |    |    |    |    | Positive Rel Damper Closure                 |                                     |
| DO2  |    |    |    |    | Econo Operation Signal                      |                                     |
| DO3  |    |    |    |    | Not Used                                    |                                     |
| DO4  |    |    |    |    | Not Used                                    |                                     |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |   |                                     |
| #  | DI | AI | DO | AO | Point                                       | Comments                            |
| DO5  |    |    |    |    | Not Used                                    |                                     |
| DO6  |    |    |    |    | Not Used                                    |                                     |

## Expansion Model I I/O (POL965)

Table 123: Expansion Module I I/O (Return/Outdoor Panel)

| Universal Inputs/Outputs                                     |    |    |    |    |   |                                     |
|--|----|----|----|----|---|-------------------------------------|
| #  | DI | AI | DO | AO | Point                                     | Comments                            |
| X1   |    | X  |    |    | Supply Air Temp Leaving Wheel (ER_LWT)    | 10K Thermistor Coefs/ InputType = 7 |
| X2   |    | X  |    |    | Exhaust Air Temp Exiting Wheel (ER_EWT)   | 10K Thermistor Coefs/ InputType = 7 |
| X3   |    |    |    | X  | Relief Dampers                            | 0-10 VDC                            |
| X3   |    |    |    | X  | Energy Recovery Wheel Command             | 0-10VDC                             |
| X4   |    | X  |    |    | Exhaust Air Plenum Static Pressure        | 4-20mA                              |
| X5   |    | X  |    |    | Filter Transducer 1 (Main Filter Section) | 4-20mA                              |
| X6   |    | X  |    |    | Filter Transducer 2 (Main Filter Section) | 4-20mA                              |
| X7   |    |    |    | X  | Energy Recovery SCR Preheat               | 1-10VDC                             |
|  |    |    |    | X  | Preheat Valve                             | 0-10 VDC                            |
|  |    |    |    | X  | Prht F&BP Damper                          | 0-10 VDC                            |
|  |    |    |    | X  | Preheat SCR                               | 1-10 VDC                            |
| X8   |    | X  |    |    | RFEF Flow Input                           | 4-20 mA                             |
| X9   |    |    |    |    | NA  |                                     |
| X10  |    |    |    |    | NA  |                                     |
| X11  |    |    |    |    | NA  |                                     |
| X12  |    |    |    |    | NA  |                                     |
| Digital Input – 115V-230V                                    |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                     | Comments                            |
| DI1  |    |    |    |    |   |                                     |
| DI4  |    |    |    |    | NA  |                                     |
| Digital Inputs – Dry Contacts                                |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                     | Comments                            |
| DI1  |    |    |    |    | NA  |                                     |
| DI2  |    |    |    |    | NA  |                                     |
| DI3  |    |    |    |    | NA  |                                     |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                     | Comments                            |
| DO1  |    |    |    |    | Energy Recovery Wheel<br>On/Off           | Energy Recovery                     |
| DO2  |    |    |    |    |   |                                     |
| DO3  |    |    |    |    | Bypass Damper Closed                      | Energy Recovery                     |
| DO4  |    |    |    |    | Bypass Damper Open                        | Energy Recovery                     |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                     | Comments                            |
| DO5  |    |    |    |    | Not Used                                  |                                     |
| DO6  |    |    |    |    | Not Used                                  |                                     |
| EV Drivers   |    |    |    |    |   |                                     |
| #  |    |    |    |    | Point                                     | Comments                            |
| EV1  |    |    |    |    | NA  |                                     |
| EV2  |    |    |    |    | NA  |                                     |

## Expansion Model J I/O (POL965)

**Table 124: Expansion Module J I/O (Main Control Panel)**

| Universal Inputs/Outputs                                     |    |    |    |    |                               |                            |
|--|----|----|----|----|-------------------------------|----------------------------|
| #  | DI | AI | DO | AO | Point                         | Comments                   |
| X1   |    |    |    | X  | SAF1 Capacity Command         | 0-10VDC                    |
| X2   |    | X  |    |    | SAF1 Capacity Feedback        | 0-10VDC or 4-20mA fro VFD  |
| X3   |    |    |    | X  | RFEF1 Capacity Command        | 0-10VDC                    |
| X4   |    | X  |    |    | RFEF1 Capacity Feedback       | 0-10VDC or 4-20mA from VFD |
| X5   | X  |    |    |    | SAF1 Status Input (Fault/OK)  | Digital Input from VFD     |
| X6   | X  |    |    |    | RFEF1 Status Input (Fault/OK) | Digital Input from VFD     |
| X7   |    |    |    |    | Not Used                      |                            |
| X8   |    |    |    |    | Not Used                      |                            |
| X9   |    |    |    |    | Not Used                      |                            |
| X10  |    |    |    |    | Not Used                      |                            |
| X11  |    |    |    |    | Not Used                      |                            |
| X1 2   |    |    |    |    | Not Used                      |                            |
| Digital Input – 115V-230V                                    |    |    |    |    |                               |                            |
| #  |    |    |    |    | Point                         | Comments                   |
| DI1  |    |    |    |    | Not Used                      |                            |
| D1   |    |    |    |    | Not Used                      |                            |
| DI4  |    |    |    |    | NA                            |                            |
| Digital Inputs – Dry Contacts                                |    |    |    |    |                               |                            |
| #  |    |    |    |    | Point                         | Comments                   |
| DI1  |    |    |    |    | NA                            |                            |
| DI2  |    |    |    |    | NA                            |                            |
| DI3  |    |    |    |    | NA                            |                            |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |                               |                            |
| #  |    |    |    |    | Point                         | Comments                   |
| DO1  |    |    |    |    | SAF1 VFD On/Off               |                            |
| DO2  |    |    |    |    | RF/EF1 VFD On/Off             |                            |
| DO3  |    |    |    |    | Not Used                      |                            |
| DO4  |    |    |    |    | Not Used                      |                            |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |                               |                            |
| #  |    |    |    |    | Point                         | Comments                   |
| DO5  |    |    |    |    | Not Used                      |                            |
| DO6  |    |    |    |    | Not Used                      |                            |

## Expansion Model M I/O (POL965)

**Table 125: Expansion Module M I/O (Generic Condenser Control)**

| Universal Inputs/Outputs                                     |    |    |    |    |           |                           |
|--|----|----|----|----|-----------|---------------------------|
| #  | DI | AI | DO | AO | Point     | Comments                  |
| X1   |    |    |    |    | Not Used  |                           |
| X2   |    |    |    |    | Not Used  |                           |
| X3   |    |    |    |    | Not Used  |                           |
| X4   |    |    |    |    | Not Used  |                           |
| X5   |    |    |    |    | Not Used  |                           |
| X6   |    |    |    |    | Not Used  |                           |
| X7   |    |    |    |    | Not Used  |                           |
| X8   |    |    |    |    | Not Used  |                           |
| Digital Input – 115V-230V                                    |    |    |    |    |           |                           |
| #  |    |    |    |    | Point     | Comments                  |
| DI1  |    |    |    |    | Not Used  |                           |
| Digital Outputs – Relay (SPST, Normally Open, 230 VAC 3 Amp) |    |    |    |    |           |                           |
| #  |    |    |    |    | Point     | Comments                  |
| DO1  |    |    |    |    | Cmp1SSOut | Generic Condenser Stage 1 |
| DO2  |    |    |    |    | Cmp2SSOut | Generic Condenser Stage 2 |
| DO3  |    |    |    |    | Cmp3SSOut | Generic Condenser Stage 3 |
| DO4  |    |    |    |    | Cmp4SSOut | Generic Condenser Stage 4 |
| Digital Outputs – Solid State Relays, 24-230 VAC, 0.5 A      |    |    |    |    |           |                           |
| #  |    |    |    |    | Point     | Comments                  |
| DO5  |    |    |    |    | Cmp5SSOut | Generic Condenser Stage 5 |
| DO6  |    |    |    |    | Cmp6SSOut | Generic Condenser Stage 6 |

## Universal I/O, Digital Input Status, Digital Output Status

**Table 126: Main Menu \ Service Menus \ Digital Input Status**

| Menu Display Name  | Default | Range     | Description   |
|--|---------|-----------|---|
| Digital Input Status: MCB, EMA, EMB, EMC, EMD, EME, EMF, EMG, EMH, EMI, EMJ, EMK, EML, EMM |         |           |   |
| DI1...DI6  | Off     | Off<br>On | Displays the current Digital Input status for each DI point |

**Table 127: Main Menu \ Service Menus \ Digital Output Status**

| Menu Display Name   | Default | Range     | Description  |
|---|---------|-----------|--|
| Digital Output Status: MCB, EMA, EMB, EMC, EMD, EME, EMF, EMG, EMH, EMI, EMJ, EMK, EML, EMM |         |           |  |
| DO1...DO6   | Off     | Off<br>On | Displays the current Digital Output status for each DO point |

# Advanced Operation

## Unit Configuration

**WARNING**

Operational settings should only be made with the advisement of a qualified person; changing key configurations away from factory settings may result in damage equipment or surrounding property. Recommended settings may vary based on application specific requirements.

### Unit Configuration String

After the main control board application software is loaded into the MCB, it must be “configured” for the specific control application. This consists of setting the value of 31 configuration variables within the MCB. These variables define things such as the type of cooling, number of compressors, cooling stages, and the type of heat. If all of these items are not set appropriately for the specific unit, the unit will not function properly. The correct settings for these parameters are defined for a given unit by the unit “Software Configuration Code.”

The “Software Configuration Code” consists of a 31-character string of numbers and letters. The code can be found on the unit software Identification label located on the back side of the control panel door.

The table below lists the configuration code variables, including the position within the code, description of the parameter, and the applicable settings for each. The default values are shown in bold font. The unit is configured at the factory however may also be configured in the field by accessing the Unit Configuration menu. Once changes have been made to the Unit Configuration menu, the Apply Changes flag must be changed from No to Yes in order for the controller to recognize the changes. Setting the Apply Changes Flag to Yes will automatically reset the controller.

**Table 128: Main Menu \ Advanced Menus \ Unit Configuration**

| Configuration Code Position | Description          | Values  |
|-----------------------------|----------------------|---|
| 1                           | Control Type         | 0= Zone Temperature Control (ZTC)   |
|                             |                      | 1= Discharge Temperature Control (DTC)                                    |
|                             |                      | 2= Single Zone VAV Control (1ZnVAV)                                       |
|                             |                      | 3= Refrigeration Only Control - Fans/Comps Via MT4 (RO_FC)                |
|                             |                      | 4= Refrigeration Only Control - Fans/Comps/GasHt/ElecHt Via MT4 (RO_FCGE) |
|                             |                      | 5= Refrigeration Only Control DCSA (RO_DCSA)                              |
| 2                           | Fixed Compressors    | 0-6   |
| 3                           | Variable Compressors | 0-3   |
| 4                           | Compressor Circuits  | 0-3   |
| 5                           | OAFanCfg             | 0=None  |
|                             |                      | 1=OnOffT  |
|                             |                      | 2= OnOffP   |
|                             |                      | 3=VarVFD  |
|                             |                      | 4=VarECM1   |
|                             |                      | 5=VarECM2   |
|                             |                      | 6=VarDK1  |
|                             |                      | 7=VarDK2  |

| Configuration Code Position            | Description   | Values   |
|--|---------------|--|
| 6                                      | Damper Type   | 0=None   |
|  |               | 1=Single Position 0-30% (30OA)                       |
|  |               | 2=Single Position 100% (100OA)                       |
|  |               | 3=Modulating Economizer Air side (Econ)              |
|  |               | 4= Modulating Economizer Air side with FDD (EconFDD) |
|  |               | 5=Single Position 100% with Recirc (100wRec)         |
| 7                                      | Heating Type  | 0=None   |
|  |               | 1=F&BP Control (F&BP)                                |
|  |               | 2=Steam or Hot Water (HW_Stm)                        |
|  |               | 3=Modulated Gas, 5-1 (M1G5-1) (was L200)             |
|  |               | 4=Modulated Gas, 5-1 (M1G5-1) (was L400)             |
|  |               | 5=Modulated Gas, 5-1 (M1G5-1) (was L600)             |
|  |               | 6=Modulated Gas, 10-1 (M1G10-1) (was H400)           |
|  |               | 7=Modulated Gas, 10-1 (M1G10-1) (was H600)           |
|  |               | 8=Modulated Gas, 10-1 (M2G10-1) (was L800)           |
|  |               | 9=Modulated Gas, 10-1 (M3G10-1) (was L1200)          |
|  |               | A=Modulated Gas, 20-1 (M2G20-1) (was H800)           |
|  |               | B=Modulated Gas, 20-1 (M3G20-1) (was H1200)          |
|  |               | C=2 Stage Electric (2StgE)                           |
|  |               | D=2 Stage Gas (2StgG)                                |
|  |               | E=4 Stage Electric (4StgE)                           |
|  |               | F=4 Stage Gas (4StgG)                                |
|  |               | G=SCR Electric (SCR)                                 |
|  |               | H=SCR Electric/Supplemental Reheat (SCR SRht)        |
|  |               | I=Not Used   |
|  |               | J=Modulating Gas, 20-1 (M4G10-1)                     |
| K= Modulating Gas, 40-1 (M4G20-1)      |               |  |
| L=Modulating Gas, 12-1 (M1G12-1)       |               |  |
| M= Mod Gas Drum & Tube, 5-1 (MDT5-1)   |               |  |
| N= Mod Gas Drum & Tube, 20-1 (MDT20-1) |               |  |
| 8,9,10                                 | Max Heat Rise | Three Digits (Default = 100, Range 0-100)            |
| 11                                     | SAFType       | 0=Analog1 (Anlg1)                                    |
|  |               | 1=1 ECM Modbus Master Fan (1M)                       |
|  |               | 2=2 ECM Modbus Master Fans (2M)                      |
|  |               | 3=3 ECM Modbus Master Fans (3M)                      |
|  |               | 4=4 ECM Modbus Master Fans (4M)                      |
|  |               | 5= 6 ECM Modbus Master Fans (6M)                     |
|  |               | 6=Analog1MB (VFDMB)                                  |

| Configuration Code Position                  | Description   | Values   |
|--|---------------|--|
| 12   | RFEFType      | 0=None   |
|  |               | 1=RF Analog1 (RFAnlg1)   |
|  |               | 2=EF Analog1 (EFAnlg1)   |
|  |               | 3= 1 ECM Modbus Return Fan (1ECMRF)                              |
|  |               | 4= 2 ECM Modbus Return Fans (2ECMRF)                             |
|  |               | 5= 3 ECM Modbus Return Fans (3ECMRF)                             |
|  |               | 6= 6 ECM Modbus Return Fans (6ECMRF)                             |
|  |               | 7= 1 ECM Modbus Exhaust Fan (1ECMEF)                             |
|  |               | 8= 2 ECM Modbus Exhaust Fans (2ECMEF)                            |
|  |               | 9= 3 ECM Modbus Exhaust Fans (3ECMEF)                            |
|  |               | A= 6 ECM Modbus Exhaust Fans (6ECMEF)                            |
|  |               | B= Return Fan VFD Modbus (RFVFDMB)                               |
|  |               | C= Exhaust Fan VFD Modbus (EFVFDMB)                              |
| 13   | ER Config     | 0=None   |
|  |               | 1=Constant Speed Wheel (CS)                                      |
|  |               | 2=Constant Speed Wheel w/ RH (CSRH)                              |
|  |               | 3=NA   |
|  |               | 4=NA   |
|  |               | 5=VFD Modbus (VFD)   |
| 6=Analog (Anlg)                              |               |  |
| 14   | Reheat Type   | 0=None   |
|  |               | 1=Primary Heat Reheat (PriHtg)                                   |
|  |               | 2=Primary Heat Reheat w/DXBP (PriHtBP)                           |
|  |               | 3=Modulating Hot Gas (MHG)                                       |
|  |               | 4=Modulating Hot Gas w/DXBP (MHGBP)                              |
|  |               | 5=Modulating Hot Gas & Liquid Subcooling Reheat (HG_LSC)         |
|  |               | 6=Modulating Hot Gas & Liquid Subcooling Reheat w/DXBP (HGLSCBP) |
|  |               | 7=DX Bypass Only (DXBP)  |
| 8=Modulating Liquid Subcooling Reheat (MLSC) |               |  |
| 15   | ExtOA Input   | 0=None   |
|  |               | 1=ExtVDC   |
|  |               | 2=ExtmA  |
|  |               | 3=CO2VDC   |
|  |               | 4=CO2mA  |
| 5=CO2QMX+                                    |               |  |
| 16   | OA Flow Input | 0=None   |
|  |               | 1=VDC  |
|  |               | 2=mA   |
| 17   | SA Flow Input | <b>0=None</b>  |
|  |               | <b>1=1Fan</b>  |
|  |               | <b>2=2Fan</b>  |
|  |               | <b>3=3Fan</b>  |
|  |               | <b>4=4Fan</b>  |
| <b>5=6Fan</b>                                |               |  |

| Configuration Code Position | Description                  | Values                                   |
|-----------------------------|------------------------------|--|
| 18                          | RFEF Flow Input              | 0=None                                   |
|                             |                              | 1=1Fan                                   |
|                             |                              | 2=2Fan                                   |
|                             |                              | 3=3Fan                                   |
| 19                          | StaticPCfg<br>SAFSPS:RFEFSPS | 0=NA:NA                                  |
|                             |                              | 1=DSP:NA                                 |
|                             |                              | 2=DSP:DSP                                |
|                             |                              | 3=DSP:BSP                                |
|                             |                              | 4=BSP:NA                                 |
|                             |                              | 5=NA:DSP                                 |
|                             |                              | 6=NA:BSP                                 |
| 20                          | SpaceTCfg                    | 0=None                                   |
|                             |                              | 1=1 Sensors (1AI)                        |
|                             |                              | 2=2 Sensors (2AI)                        |
|                             |                              | 3=3 Sensors (3AI)                        |
|                             |                              | 4=1 Sensors Space Temp Only (1QMXS)      |
|                             |                              | 5=2 Sensors Space Temp Only (2QMXS)      |
|                             |                              | 6=3 Sensors Space Temp Only (3QMXS)      |
|                             |                              | 7=1 Sensors Space/Hum/CO2 (1QMX+)        |
|                             |                              | 8=2 Sensors Space/Hum/CO2 (2QMX+)        |
|                             |                              | 9=3 Sensors Space/Hum/CO2 (3QMX+)        |
| 21,22,23                    | Unit Size                    | Three digits (default 050, Range 0-999)  |
| 24                          | MonitorPkgs                  | 0=None                                   |
|                             |                              | 1=Refrig System Only (RefSys)            |
| 25                          | EHGBPCfg                     | 0=None                                   |
|                             |                              | 1=Circ12                                 |
|                             |                              | 2=Circ1                                  |
|                             |                              | 3=Circ2                                  |
| 26                          | Refrig Type                  | 0=None                                   |
|                             |                              | 1=R410A (no heat pump)                   |
|                             |                              | 2=R32 (no heat pump)                     |
|                             |                              | 3=R32HP (heat pump no aux heat limit)    |
|                             |                              | 4=R32HP75 (heat pump 75% aux heat limit) |
|                             |                              | 5=R32HP50 (heat pump 50% aux heat limit) |
|                             |                              | 6=R32HP25 (heat pump 25% aux heat limit) |
|                             |                              | 7=R32HP0 (heat pump 0% aux heat limit)   |
| 27                          | Unit Voltage                 | 0=208/60Hz                               |
|                             |                              | 1=230/60Hz                               |
|                             |                              | 2=460/60Hz                               |
|                             |                              | 3=575/60Hz                               |
| 28                          | Preheat Type                 | 0=None                                   |
|                             |                              | 1=HW_Stm                                 |
|                             |                              | 2=F&BP                                   |
|                             |                              | 3=SCR                                    |

| Configuration Code Position | Description | Values  |
|-----------------------------|-------------|---|
| 29                          | EV Type     | 0=NA/TXV  |
|                             |             | 1=Danfoss ETS (DFETS)                           |
|                             |             | 2=Danfoss Colibri (DFCol)                       |
|                             |             | 3=Fujikoki_PAM 2000 (FJPAM2)                    |
|                             |             | 4=Fujikoki_PAM 3000 (FJPAM3)                    |
|                             |             | 5=Sporlan (Spln)                                |
|                             |             | 6=Fujikoki_PAM 3000/Fujikoki_PAM 2000 (Fj3/Fj2) |
|                             |             | 7=Danfoss Colibri/Fujikoki_PAM 2000 (DFC/Fj2)   |
|                             |             | 8=Danfoss Colibri/Fujikoki_PAM 3000 (DFC/Fj3)   |
|                             |             | 9=Sporlan/Fujikoki_PAM 2000 (Spr/Fj2)           |
|                             |             | A=Sporlan/Fujikoki_PAM 3000 (Spr/Fj3)           |
|                             |             | B=Sporlan/Danfoss Colibri (Spr/DFC)             |
|                             |             | C=Fujikoki_PAM 2000/Sporlan (Fj2/Spr)           |
|                             |             | D=Fujikoki_PAM 3000/Sporlan (Fj3/Spr)           |
|                             |             | E= Danfoss Colibri/Sporlan (DFC/Spr)            |
| 30                          | IOConfig    | 0=RebApp  |
|                             |             | 1=Rebel   |
|                             |             | 2=DCSA  |
| 31                          | Sensor Cfg  | 0-8   |

## Unit Set-Up

### Rapid Start Operation

The user may elect to initiate a **Rapid Start** sequence at unit power up by setting the rapid start flag to Yes. When this flag is set to Yes, the Rapid Start timer and Service Timer is set to 10 min whenever the power is reset to the controller. When the service timer is not zero, the times for the Cooling Stage Time, Heating Stage Time, Start Initial Time, Recirculation Time, and ZeroOATime are set to the Service time value (SrvcTime Inc = default 30s) instead of running through the normal values. This allows the unit to be run through its operating states without having to wait for the normal time delays to expire. These times revert to the standard values when the Service Timer Count Down is zero.

**Table 129: Main Menu \ Advanced Menu \ Unit Set-Up**

| Menu Display Name | Default | Range           | Description  |
|-------------------|---------|-----------------|--|
| Rapid Start       | No      | No<br>Yes       | Rapid Start is an adjustable item that allows the user to select to initiate a rapid startup sequence at unit power up.  |
| Rapid Start Tm    | 10min   | 0-20 min        | Rapid Start Tm is an adjustable item that allows the user to set the Rapid Start timing whenever the power is reset to the controller and the controller finishes its startup sequence.  |
| Aux Out Cfg       | FanOp   | FanOp<br>VAVBox | Aux Out Cfg is an adjustable item that defines the functional it of the digital output (DO10) on the main control board. The output is either a supply fan operation output indication or a VAV box signal depending on how this parameter is set. |

### Advanced Timers

 **WARNING**

Operational settings should only be made with the advisement of a qualified person; changing key configurations away from factory settings may result in damage equipment or surrounding property. Recommended settings may vary based on application specific requirements.

**Table 130: Main Menu \ Advanced Menu \ Advanced Timers**

| Menu Display Name | Default | Range    | Description   |
|-------------------|---------|----------|---|
| Pwd Timeout       | 10min   | 3-720min | Pwd Timeout is an adjustable item that sets the amount of time in minutes that the controller will allow access to applicable menus without re-entering the necessary password. If the keypad display remains idle for this time period the display will revert to the "main menu" requiring a re-entering of the password.   |
| Airflow Ign       | 120s    | 0-999s   | Air Flw Ign is an adjustable item that sets the amount of time the air proving signal from the fans is ignored after the supply fan is started.   |
| Htg WrmupTm       | 45s     | 0-45s    | -   |
| Htg HldPeriod     | 240s    | 0-999s   | HtgHldPeriod is an adjustable item which is used to set the amount of time the gas heating valve remains at its calculated value on units equipped as 100% OA (default 240s). This is to allow the temperature to approach equilibrium with the modulating gas heating valve at a fixed position.   |
| Srvc Time Inc     | 30s     | 30-300s  | Srvc Time Inc is an adjustable item used to set the internal stage time delay when the Aux is not zero, the times listed below are to set to the Service Time (Default = 30s) instead of the normal values. <ul style="list-style-type: none"> <li>• Cooling Stage Timer</li> <li>• Heating Stage Timer</li> <li>• Start Initial Timer</li> <li>• Recirculation</li> <li>• Zero OA Timer</li> </ul> |

| Menu Display Name | Default | Range    | Description  |
|-------------------|---------|----------|--|
| OffHtCIDelay      | 120s    | 0-999s   | OffHtCIDelay is an adjustable item that sets a delay in turning off the supply air fan when the unit is shut off while cooling or heating operation is active.   |
| MinExStartTm      | 120s    | 60-300s  | MinExStartTm is an adjustable item that sets the minimum exhaust fan on time (Default = 120 seconds).  |
| MinExStopTm       | 120s    | 60-300s  | MinExStopTm is an adjustable item that sets the minimum exhaust fan stop time (Default = 120 seconds).   |
| ERWhl Stg Tm      | 5min    | 1-100min | ERWhl Stg Tm is an adjustable item used to set a minimum time period for operating at either the minimum or maximum speed before action is taken to change speed during the frost protect mode of operation.   |
| ERWhl Off Tm      | 20min   | 1-100min | ERWhl Off Tm is an adjustable item used to set the minimum amount of time the energy wheel will remain off after being turned off due to a frosting/condensation condition.  |
| SAF Ctrl Dly      | 60s     | 60-300s  | SAF Ctrl Dly is an adjustable item that sets the duration of time that the minimum speed signal is sent to the variable speed supply air fan after the supply fan is started via a modbus or digital output. Control reverts to either duct pressure or speed after the fan has been on for the SAF CtrlDelay (default 30 seconds).                        |
| RFEF Ctrl Dly     | 60s     | 60-300s  | RFEF Ctrl Dly is an adjustable item that sets the duration of time that the minimum speed signal is sent to the variable speed return or exhaust air fan after the return or exhaust fan is started via a modbus or digital output. Control reverts to either duct pressure or speed after the fan has been on for the SAF CtrlDelay (default 30 seconds). |
| Frz Delay Tm      | 30s     | 0-180s   | Frz Delay Tm is an adjustable item that is used to set the freeze alarm delay time.  |
| LP Delay          | 2s      | 0-10s    | LP Delay is an adjustable item used to set the low pressure switch delay time.   |
| LP Comp Delay     | 5s      | 0-60s    | LP Comp Delay is an adjustable item that is used to set the low pressure compressor delay time.  |
| Sens Alm Dly      | 30s     | 0-300s   | Sens Alm Dly is an adjustable item that is used to set the sensor alarm delay time.  |
| Tmp Alm Dly       | 35s     | 0-300s   | Tmp Alm Dly is an adjustable item is an adjustable item used to set the temperature alarm delay time.  |

# Supply Fans

## SAF Set-Up

**Table 131: Main Menu \ Advanced Menu \ SAF Set-Up**

| Menu Display Name | Default   | Range                                    | Description   |
|-------------------|---|--|---|
| SAF Ctrl Dly      | 60s   | 0-300s                                   | SAF Ctrl Dly is an adjustable item that sets the duration of time that the minimum speed signal is sent to the variable speed supply air fan after the supply fan is started via a modbus or digital output. Control reverts to either duct pressure or speed after the fan has been on for the SAF CtrlDelay (default 30 seconds). |
| SAFCtrlDlyCap     | 25.0%   | 0-100.0%                                 | SAFCtrlDlyCap is an adjustable item that sets the capacity that the fan will stay during the SAF Ctrl Dly Timer.  |
| HtgClgOffCap      | 33.0%   | 33.0-100.0%                              | HtgClgOffCap is an adjustable item that sets the capacity the supply fan will operate at when the unit state is off but the fan is running due to the Htg/ClgOffDelay being true or if an compressorized cooling circuit state is Pumpdown.   |
| SAFVentCap        | 0%  | 0-100%                                   | SAFVentCap is an adjustable item that sets the supply fan speed with the external ventilation override input to the supply fan is present.  |
| SAFIncTime        | 60s   | 0-999s                                   | SAFIncTime is an adjustable value used to set the time it takes for the supply air fan to ramp from off to 100% speed.  |
| SAFDecTime        | 60s   | 0-999s                                   | SAFDecTime is an adjustable value used to set the time it takes for the supply air fan to ramp from 100% speed to off.  |
| Min Fan Nbr       | Set to the half the number or master SAF present (rounded down) | 1-9                                      | Min Fan Nbr is the Minimum number of fans that are allowed to be operating on the unit. Less than this number and the unit will give an airflow fault.  |
| AgSAFStrtCap      | 75%   | 50-100%                                  | AgSAFStrtCap is an adjustable item used in specific indoor agriculture applications. This item is used to set the supply fan starting speed.  |
| AgSAFChgInc       | 5%  | 1-20%                                    | AgSAFChgInc is an adjustable item used in specific indoor agriculture applications. This item is used to set the supply fan percentage change in speed.   |
| AgSAFChgTm        | 20min   | 10-60min                                 | AgSAFChgTm is an adjustable item used in specific indoor agriculture applications. This item is used to set the timer flag which is used when measuring the time since the supply fan speed has changed.  |
| AgSAFRstChg       | 3°F   | 2-10°F                                   | AgSAFRstChg is an adjustable item used in specific indoor agriculture applications. This item is used to set the value by which the occupied cooling set point changes in order to change the supply fan command to the Start Capacity.   |
| SAF1-SAF6 Type    | NA  | NA<br>EBM<br>Delta<br>DF<br>ABB<br>Kemao | An adjustable item to select the type of Supply Air Fans in case the fan was replaced with a different type. All SAF must be of the same type.  |
| Fan P/N           | -   | *****                                    | Fan P/N is a status only item that indicates the supply fan part number.  |
| Fan Size          | 630 (default read and established via Modbus)                   | 000-999                                  | An adjustable item to select the Supply Air Fan diameter.   |
| KVal Ovr          | 0   | 000-999                                  | An adjustable item to enter a piezo ring K-Value which will override existing value.  |
| SAFCapInType      | VDC   | VDC<br>mA                                | SAFCapInType is the signal input type for units with analog controlled fans.  |

| Menu Display Name | Default | Range            | Description  |
|-------------------|---------|------------------|--|
| SAFCapMinSig      | 0.0V    | 0.0-20.0<br>V/mA | SAFCapMinSig is the minimum signal input corresponding to 0% fan capacity for units with analog controlled fans.   |
| SAFCapMaxSig      | 10.0V   | 0.0-20.0<br>V/mA | SAFCapMaxSig is the maximum signal input corresponding to 100% fan capacity for units with analog controlled fans. |

### SAF DSP Control

Table 132: Main Menu \ Advanced Menu \ SAF Set-Up \ DSP Control

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--------|--|
| SAF Ramp Time     | 60s     | 0-999s | SAF Ramp Time is an adjustable item that sets the amount of time it will take for the variable speed fan to drive from its minimum to maximum speed as well as its maximum to minimum speed. The SAF Ramp Time= value on the keypad must be changed whenever the ramp time of the variable speed fan is changed. The ramp up time must equal the ramp down time, and both must equal the SAF RampTime value to provide stable operation. |
| Min SAF Period    | 5s      | 0-999s | Min SAF Period is an adjustable item that sets the duration of the sample time between speed changes. The sample time must be long enough to allow the static pressure to get very close to its steady state value before another calculation is made.   |
| Max SAF Chg       | 15%     | 0-100% | Max SAF Chg is an adjustable item that sets the maximum value for a speed increase or decrease (either positive or negative value) is added to the current fan speed whenever the control set point (example duct pressure) is outside of the deadband and the Min Period time has passed since the last speed change.   |

### 1 Zone VAV Control

Table 133: Main Menu \ Advanced Menu \ SAF Set-Up \ 1ZnVAV Control

| Menu Display Name | Default | Range      | Description  |
|-------------------|---------|------------|--|
| 1ZnVAV Period     | 60s     | 0-999s     | 1ZnVAV Period is an adjustable item that sets the "sampling time" used in the PI control function to vary the supply fan speed when 1ZnVAV supply fan control is selected.   |
| 1ZnVAV Gain       | 0.8     | 0.0-100.0s | 1ZnVAV Gain is an adjustable item that sets the "gain" used in the PI control function to vary the supply fan speed when 1ZnVAV supply fan control is selected.  |
| 1ZnVAV PAT        | 400s    | 0-999s     | 1ZnVAV PAT is an adjustable item that sets the "project ahead time" used in the PI control function to vary the supply fan speed when 1ZnVAV supply fan control is selected.   |
| 1ZnVAVMax Chg     | 10%     | 0-100%     | 1ZnVAVMax Chg is an adjustable item that sets the maximum value of increase or decrease of the supply fan speed each period used in the PI control function to vary the supply fan speed when 1ZnVAV supply fan control is selected. |

## OAFLOW Control

**Table 134: Main Menu \ Advanced Menu \ SAF Set-Up \ OAFLOW Control**

| Menu Display Name | Default  | Range        | Description  |
|-------------------|----------|--------------|--|
| Min OA Flow       | 0CFM     | 0-60000CFM   | Min OA Flow is an adjustable item that sets the minimum CFM value of the airflow station input signal.   |
| Max OA Flow       | 10000CFM | 0-60000CFM   | Max OA Flow is an adjustable item that sets the maximum CFM value of the airflow station input signal.   |
| V/A@MinOAFW       | 0.0V     | 0.0-20.0V/mA | V/A@MinOAFW is an adjustable item that sets the DC voltage or mA value at the minimum CFM value of the airflow station input signal.   |
| V/A@MaxOAFW       | 10.0V    | 0.0-20.0V/mA | V/A@MaxOAFW is an adjustable item that sets the DC voltage or mA value at the maximum CFM value of the airflow station input signal.   |
| Flow DB           | 3%       | 0-100%       | Flow DB is an adjustable item that sets the “deadband” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.   |
| Flw Period        | 30s      | 0-999s       | Flow Period is an adjustable item that sets the “sample time” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.  |
| Flw Gain          | 0.1      | 0.0-100.0    | Flow Gain is an adjustable item that sets the “gain” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.   |
| Flow MaxChg       | 5%       | 0-100%       | Flow MxChg is an adjustable item that sets the maximum value of increase or decrease of the supply fan speed each period used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected. |

## SAF Flow Control

**Table 135: Main Menu \ Advanced Menu \ SAF Set-Up \ SAF Flow Control**

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| Flow DB           | 3%      | 0-100%    | Flow DB is an adjustable item that sets the “deadband” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.   |
| Flow Period       | 30s     | 0-999s    | Flow Period is an adjustable item that sets the “sample time” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.  |
| Flow Gain         | 0.1     | 0.0-100.0 | Flow Gain is an adjustable item that sets the “gain” used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected.   |
| Flow MxChg        | 5%      | 0-100%    | Flow MxChg is an adjustable item that sets the maximum value of increase or decrease of the supply fan speed each period used in the PI control function to vary the supply fan speed when airflow (CFM) supply fan control is selected. |

## SAF BSP Control

**Table 136: Main Menu \ Advanced Menu \ SAF Set-Up \ SAF BSP Control**

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| BSP Period        | 5s      | 0-999s    | BSP Period is an adjustable item that sets the “sample time” used in the PI control function to vary the supply fan speed when building static pressure (BSP) supply fan control is selected.  |
| BSP Gain          | 0.2     | 0.0-100.0 | BSP Gain is an adjustable item that sets the “gain” used in the PI control function to vary the supply fan speed when building static pressure (BSP) supply fan control is selected.   |
| BSP Max Chg       | 4%      | 0-100%    | BSP Max Chg is an adjustable item that sets the maximum value of increase or decrease of the supply fan speed each period used in the PI control function to vary the supply fan speed when building static pressure (BSP) supply fan control is selected. |

# Return/Exhaust Fans/Relief Damper

## RFEF Set-Up

**Table 137: Main Menu \ Advanced Menu \ RFEF Set-Up**

| Menu Display Name | Default                                       | Range              | Description   |
|-------------------|---|--------------------|---|
| RFEF Ctrl Dly     | 60s   | 0-999s             | RFEF Ctrl Dly is an adjustable item that sets the duration of time that the minimum speed signal is sent to the variable speed return or exhaust air fan after the Return or Exhaust fan is started via a modbus or digital output. Control reverts to either normal control type after the fan has been on for the SAF CtrlDelay (default 30 seconds). |
| RFEFVentCap       | 0%  | 0-100%             | RFEFVentCap is an adjustable item that sets the return or exhaust fan speed with the external ventilation override input to the return or exhaust fan is present. Included with the Ventilation Override controls sequence.   |
| MinExStrtTm       | 120s  | 60-300s            | MinExStrtTm is an adjustable item that sets the minimum exhaust fan on time (default 120s).   |
| MinExStopTm       | 120s  | 60-300s            | MinExStopTm is an adjustable item that sets the minimum exhaust fan off time (default 120s).  |
| RFEFIncTime       | 60s   | 0-999s             | An adjustable item for the Return/ Exhaust Fan time it takes to go from off to full speed.  |
| RFEFDecTime       | 60s   | 0-999s             | An adjustable item for the Return/ Exhaust Fan time it takes to go from full speed to off.  |
| RFEF1-3 Type      | NA  | NA<br>EBM<br>Delta | An adjustable item to select the type of Return/ Exhaust Fan Type in case the fan was replaced with a different type. All RFEF must be of the same type.  |
| RFEFCapInType     | VDC   | VDC<br>mA          | RFEFCapInType is the signal input type for units with analog controlled fans.   |
| RFEFCapMinSig     | 0.0V  | 0.0-20.0 V/mA      | RFEFCapMinSig is the minimum signal input corresponding to 0% fan capacity for units with analog controlled fans.   |
| RFEFCapMaxSig     | 10.0V   | 0.0-20.0 V/mA      | RFEFCapMaxSig is the maximum signal input corresponding to 100% fan capacity for units with analog controlled fans.   |
| Fan P/N           | -   | *****              | Fan P/N is a status only item that indicates the exhaust/return fan part number.  |
| Fan Size          | 630 (default read and established via Modbus) | 000-999            | An adjustable item to select the diameter of the Return/ Exhaust Fan.   |
| KVal Ovr          | 0   | 0-999              | An adjustable item to enter a piezo ring K-Value which will override existing value.  |

### Cap Diff Control

**Table 138: Main Menu \ Advanced Menu \ RFEF Set-Up \ Cap Diff Control**

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--------|--|
| Lo Fan Diff       | 100%    | 0-100% | Lo Fan Diff is an adjustable setting used to set the differential value between the supply fan capacity and return fan capacity. The return fan will not modulate below the current supply fan capacity minus the low fan differential.    |
| Hi Fan Diff       | 100%    | 0-100% | Hi Fan Diff is an adjustable setting used to set the differential value between the supply fan capacity and the return fan capacity. The return fan will not modulate above the current supply fan capacity plus the low fan differential. |

## RFEF BSP Control

**Table 139: Main Menu \ Advanced Menu \ RFEF Set-Up \ RFEF BSP Control**

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| BSP Period        | 5s      | 0-999s    | BSP Period is an adjustable item that sets the “sample time” used in the PI control function to vary the return or exhaust fan capacity when building static pressure (BSP) RFEF control is selected.  |
| BSP Gain          | 0.2     | 0.0-100.0 | BSP Gain is an adjustable item that sets the “gain” used in the PI control function to vary the return or exhaust fan capacity when building static pressure (BSP) RFEF control is selected.   |
| BSP Max Chg       | 4%      | 0-100%    | BSP Max Chg is an adjustable item that sets the maximum value of increase or decrease of the return or exhaust fan capacity each period used in the PI control function to vary the return or exhaust fan capacity when building static pressure (BSP) RFEF control is selected. |

## RAF DSP Control

**Table 140: Main Menu \ Advanced Menu \ RFEF Set-Up \ RAF DSP Control**

| Menu Display Name | Default | Range     | Description   |
|-------------------|---------|-----------|---|
| RAF DSP Period    | 5s      | 0-999s    | RAF DSP Period is an adjustable item that sets the “sample time” used in the PI control function to vary the return or exhaust fan capacity when duct static pressure (DSP) RFEF control is selected.   |
| RAF DSP Gain      | 0.2     | 0.0-100.0 | RAF DSP Gain is an adjustable item that sets the “gain” used in the PI control function to vary the return or exhaust fan capacity when duct static pressure (DSP) RFEF control is selected.  |
| RAF DSP PAT       | 30s     | 0-999s    | RAF DSP PAT is an adjustable item that sets the “project ahead time” used in the PI control function to vary the return or exhaust fan speed when RAF DSP Control is selected.  |
| RAF DSP MaxChg    | 4%      | 0-100%    | RAF DSP MaxChg is an adjustable item that sets the maximum value of increase or decrease of the return or exhaust fan capacity each period used in the PI control function to vary the return or exhaust fan capacity when duct static pressure (DSP) RFEF control is selected. |

## RFEF Flow Control

**Table 141: Main Menu \ Advanced Menu \ RFEF Set-Up \ RFEF DSP Control**

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| RFEF FlwPeriod    | 30s     | 0-999s    | RFEF FlwPeriod is an adjustable item that sets the “sample time” used in the PI control function to vary the return or exhaust fan capacity when RFEF Flw Control is selected.   |
| RFEF Flw Gain     | 0.1     | 0.0-100.0 | RFEF Flw Gain is an adjustable item that sets the “gain” used in the PI control function to vary the return or exhaust fan capacity when Return Fan and Exhaust Fan Flow Control is selected.  |
| RFEF Flw PAT      | 60s     | 0-999s    | RFEF Flw PAT is an adjustable item that sets the “project ahead time” used in the PI control function to vary the return or exhaust fan speed when RFEF Flow Control is selected.  |
| RFEF Flw MxChg    | 5%      | 0-100%    | RFEF Flw MxChg is an adjustable item that sets the maximum value of increase or decrease of the return or exhaust fan capacity each period used in the PI control function to vary the return or exhaust fan capacity when RFEF Flw Control) RFEF control is selected. |

## Flow Diff Control

**Table 142: Main Menu \ Advanced Menu \ RFEF Set-Up \ Flow Diff Control**

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--------|--|
| FlwDiff Period    | 30s     | 0-999s | FlwDiff Period is an adjustable item that sets the “sample time” used in the PI control function to vary the return or exhaust fan capacity when RFEF Flow Diff Control is selected. |

| Menu Display Name | Default | Range     | Description   |
|-------------------|---------|-----------|---|
| FlwDiff Gain      | 0.1     | 0.0-100.0 | FlwDiff Gain is an adjustable item that sets the “gain” used in the PI control function to vary the return or exhaust fan capacity when Return Fan and Exhaust Fan Flow Diff Control is selected.   |
| FlwDiff PAT       | 60s     | 0-999s    | FlwDiff PAT is an adjustable item that sets the “project ahead time” used in the PI control function to vary the return or exhaust fan speed when RFEF Flow Diff Control is selected.   |
| FlwDiff MxChg     | 5%      | 0-100%    | FlwDiff MxChg is an adjustable item that sets the maximum value of increase or decrease of the return or exhaust fan capacity each period used in the PI control function to vary the return or exhaust fan capacity when RFEF Flw Diff Control RFEF control is selected. |

### RFEF OAD Control

**Table 143: Main Menu \ Advanced Menu \ RFEF Set-Up \ RFEF OAD Control**

| Menu Display Name | Default | Range  | Description   |
|-------------------|---------|--------|---|
| ExhMinOAPos       | 5%      | 0-100% | ExhMinOAPos is an adjustable item that sets the OA position where the exhaust fan turns on when the RFEF control is set to Outdoor air damper.                          |
| ExhMinSAFCap      | 10%     | 0-100% | ExhMinSAFCap is an adjustable item that sets the minimum exhaust or return SAF capacity. The supply air fan speed must be higher than this value for exhaust operation. |

### Relief Damper Set-Up

**Table 144: Main Menu \ Advanced Menu \ Relief Damper Set-Up**

| Menu Display Name | Default | Range      | Description   |
|-------------------|---------|------------|---|
| RelDmpr Period    | 5s      | 0-999s     | RelDmpr Period is an adjustable item that sets the “sample time” used in the PI control function to vary the relief damper capacity when modulating relief damper control is equipped.  |
| RelDampr Gain     | 0.2     | 0.0-100.0  | RelDampr Gain is an adjustable item that sets the “gain” used in the PI control function to vary the relief damper capacity when modulating relief damper control is equipped.  |
| RelDmpr PAT       | 0.0s    | 0.0-999.0s | RelDmpr PAT is an adjustable item that sets the “project ahead time” used in the PI control function to vary relief damper capacity when modulating relief damper control is equipped.  |
| RelDmprMaxChg     | 4%      | 0-100%     | RelDmprMaxChg is an adjustable item that sets the maximum value of increase or decrease of the relief damper capacity each period used in the PI control function to vary the return or exhaust fan capacity when the unit is equipped with modulating relief damper control. |

## Heating and Cooling Change Over



### WARNING

Operational settings should only be made with the advisement of a qualified person; changing key configurations away from factory settings may result in damage to equipment or surrounding property. Recommended settings may vary based on application specific requirements.

### Project Ahead

This section describes the projected control temperature used to turn On and Off stages of heating and cooling for Zone Control units. It is not used for DAT control units.

In Zone Control cooling and heating operation, the Projected Control Temperature reduces overshoot as the zone temperature approaches a set point after start up. It does this by causing stages to stop increasing before the actual control temperature reaches the set point. The rate of change to the control temperature is calculated once per minute by the controller and equals the change during the last 60 seconds. This rate of change is multiplied by the Effective Project Ahead Time and is added to the current control temperature. The rate of change may be negative or positive, so the Projected Control Temperature may be higher or lower than the actual control temperature. This value, the Projected Control Temperature, is the temperature that would exist after the **Project Ahead** time passes if the control temperature were to continue to change at the same rate for the Effective Project Ahead Time. The Effective Project Ahead time is set equal to the Cooling Project Ahead Time when the unit is in the Cooling state. The Effective Project Ahead Time is set equal to the Heating Project Ahead time when in the Heating State. It is set equal to zero under all other conditions, causing the projected Control Temperature to equal the actual control temperature.

## HtgClg ChangOvr Set-up

**Table 145: Main Menu \ Advanced Menu \ HtgClg ChngOvr Set-Up**

| Menu Display Name | Default | Range         | Description   |
|-------------------|---------|---------------|---|
| PA Ctrl Temp      | -       | -83.2-147.0°F | PA Ctrl Temp.   |
| ClgSptPeriod      | 60s     | 0-999s        | ClgSptPeriod is an adjustable item which sets the “sampling time” used in the PI control function to vary the DAT Clg Spt in zone control applications.     |
| ClgSptGain        | 0.1     | 0.0-100.0     | ClgSptGain is an adjustable item which sets the “gain” used in the PI control function to vary the DAT Clg Spt in zone control applications.                |
| ClgSptPAT         | 600s    | 0.0-999s      | ClgSptPAT is an adjustable item which sets the “project ahead time” used in the PI control function to vary the DAT Clg Spt in zone control applications.   |
| MaxClgSptChg      | 5.0°F   | 0.0-50.0°F    | MaxClgSptChg is an adjustable item that sets the maximum value for an increase or decrease of the DAT Clg Spt in zone control applications.                 |
| HtgSptPeriod      | 60s     | 0-999s        | HtgSptPeriod is an adjustable item which sets the “sampling time” used in the PI control function to vary the DAT Htg Spt in zone control applications.     |
| HtgSptGain        | 0.1     | 0.0-100.0     | HtgSptGain is an adjustable item which sets the “gain” used in the PI control function to vary the DAT Htg Spt in zone control applications.                |
| HtgSptPAT         | 600s    | 0.0-999s      | HtgSptPAT is an adjustable item which sets the “project ahead time” used in the PI control function to vary the DAT Htg Spt in zone control applications.   |
| MaxHtgSptChg      | 5.0°F   | 0.0-50.0°F    | MaxHtgSptChg is an adjustable item that sets the maximum value for an increase or decrease of the DAT Htg Spt in zone control applications.                 |
| EcoSptPeriod      | 60s     | 0-999s        | EcoSptPeriod is an adjustable item which sets the “sampling time” used in the PI control function to vary the DAT Econo Spt in zone control applications.   |
| EcoSptGain        | 0.1     | 0.0-100.0     | EcoSptGain is an adjustable item which sets the “gain” used in the PI control function to vary the DAT Econo Spt in zone control applications.              |
| EcoSptPAT         | 600s    | 0.0-999s      | EcoSptPAT is an adjustable item which sets the “project ahead time” used in the PI control function to vary the DAT Econo Spt in zone control applications. |
| MaxEcoSptChg      | 5.0°F   | 0.0-50.0°F    | MaxEcoSptChg is an adjustable item that sets the maximum value for an increase or decrease of the DAT Econo Spt in zone control applications.               |
| ClgDmdShdInc      | 4.0°F   | 0.0-10.0°F    | An adjustable item to increase the occupied Cooling set point.  |
| HtgDmdShdInc      | 4.0°F   | 0.0-10.0°F    | An adjustable item to reduce the occupied Heating set point.  |
| ClgShedRate       | 2.0°F/h | 1.0-60.0°F/h  | An adjustable item to set the rate at which the Cooling Shed increments.  |
| HtgShedRate       | 2.0°F/h | 1.0-60.0°F/h  | An adjustable item to set the rate at which the Heating Shed increments.  |

## EV Circ1/2/3 Set-Up

**Table 146: Main Menu \ Advanced Menus \ EV Circ1 Set-Up**

| Menu Display Name | Default | Range  | Description  |
|-------------------|---------|--|--|
| EVI Cmd=          | -       | 0-100%   | EVI1/2/3 Cmd is a status only item which displays the current EV1/2/3 command.   |
| EV State=         | -       | Closed<br>Start<br>ToSSH<br>ToMOP<br>SSH<br>MOP<br>DRT<br>HPDF | EV State is a status only item which displays the current expansion valve state. |

| Menu Display Name            | Default   | Range         | Description   |
|------------------------------|---|---------------|---|
| EV11/2/3 Status=             | -   |               | EV11 Status is a status only item which displays the current indoor expansion valve 1 status.                                   |
|                              |   | OK            | Electronic expansion valve status is OK.  |
|                              |   | EVConn        | Indicates if a motor is not connected. A power cycle is needed to reset.  |
|                              |   | EVHiT         | Indicates an over temperature scenario. A power cycle is needed.  |
|                              |   | EVHdw         | Stepper will not run. A power cycle is needed. There is a potential hardware defect.  |
| EMConn                       | No communication with the expansion module EEV is connected to. Check BSP and BUS LEDs on the expansion module. Check connection between MCB and EM. Check dip switches settings. |               |   |
| <b>Refrig Circuit Status</b> |   |               |   |
| PTS1/2/3=                    | -   | 0-725 psi     | A status only item which indicates the suction pressure in Refrigerant Circuit 1, 2, or 3.                                      |
| PTD1/2/3=                    | -   | 0-725 psi     | A status only item which indicates the discharge pressure in Refrigerant Circuit 1, 2, or 3.                                    |
| SSH1/2/3=                    | -   | -115-115°F    | A status only item which indicates the suction super heat in Refrigerant Circuit 1, 2, or 3.                                    |
| DSH1/2/3=                    | -   | -115-115°F    | A status only item which indicates the discharge super heat in Refrigerant Circuit 1, 2, or 3.                                  |
| Eff SSH1/2/3 Spt=            | -   | -115-115°F    | A status only item which indicates the effective suction superheat setpoint in Refrigerant Circuit 1,, 2, or 3.                 |
| Eff PTS1/2/3 Spt=            | -   | 0-290.0 psi   | A status only item which indicates the effective suction pressure setpoint in Refrigerant Circuit 1, 2, or 3.                   |
| DRT1/2/3 Spt=                | -   | 32.0-248.0°F  | A status only item which indicates the discharge refrigerant temperature setpoint in Refrigerant Circuit 1, 2, or 3.            |
| SRT1/2/3=                    | -   | -83.2-212.0°F | A status only item which indicates the saturated suction temperature of Refrigerant Circuit 1, 2, or 3.                         |
| Te1/2/3=                     | -   | -83.2-212.0°F | A status only item which indicates the saturated evaporator temperature in Refrigerant Circuit 1, 2, or 3.                      |
| Tc1/2/3=                     | -   | -83.2-212.0°F | A status only item which indicates the saturated condenser temperature in Refrigerant Circuit 1, 2, or 3.                       |
| <b>EV Control</b>            |   |               |   |
| LAT BasePTS=                 | 87.8psi   | 0.0-145.0psi  | LAT BasePTS is an adjustable item which sets the LAT BasePTS.   |
| Min SSH1/2/3 Spt=            | 7.2°F   | 3.6-18.0°F    | Min SSH1 Spt is an adjustable item which sets the minimum suction superheat setpoint value in Refrigerant Circuit 1, 2, or 3.   |
| Max SSH1/2/3 Spt=            | 14.4°F  | 3.6-18.0°F    | Max SSH1 Spt is an adjustable item which sets the maximum suction superheat setpoint value in Refrigerant Circuit 1, 2, or 3.   |
| Min DSH1/2/3 Spt=            | 21.6°F  | 18.0-72.0°F   | Min DSH1 Spt is an adjustable item which sets the minimum discharge superheat setpoint value in Refrigerant Circuit 1, 2, or 3. |
| Max DSH1/2/3 Spt=            | 30.6°F  | 18.0-72.0°F   | Max DSH1 Spt is an adjustable item which sets the maximum discharge superheat setpoint value in Refrigerant Circuit 1, 2, or 3. |
| SSH1/2/3 DB=                 | 2.0°F   | 0.0-5.0°F     | SSH1 DB is an adjustable item which sets the suction superheat deadband in Refrigerant Circuit 1, 2, or 3.                      |
| PTS1/2/3 DB=                 | 3.63.psi  | 0.0-14.5psi   | PTS1 DB is an adjustable item which sets the suction pressure deadband in Refrigerant Circuit 1, 2, or 3.                       |
| DRT1/2/3 DB=                 | 2.0°F   | 2.0-5.0°F     | DRT1 DB is an adjustable item which sets the discharge refrigerant temperature deadband in Refrigerant Circuit 1, 2, or 3.      |

# HP Defrost

**Table 147: Main Menu \ Advanced Menus \ HP Defrost**

| Menu Display Name | Default  | Range        | Description   |
|-------------------|----------|--------------|---|
| LAT BasePTS=      | 87.8psi  | 0.0-145.0psi | LAT BasePTS is an adjustable item which sets the LAT BasePTS.   |
| Min SSH1/2/3 Spt= | 7.2°F    | 3.6-18.0°F   | Min SSH1/2/3 Spt is an adjustable item which sets the minimum suction superheat setpoint value in Refrigerant Circuit 1, 2, or 3.   |
| Max SSH1/2/3 Spt= | 14.4°F   | 3.6-18.0°F   | Max SSH1/2/3 Spt is an adjustable item which sets the maximum suction superheat setpoint value in Refrigerant Circuit 1, 2, or 3.   |
| Min DSH1/2/3 Spt= | 21.6°F   | 18.0-72.0°F  | Min DSH1/2/3 Spt is an adjustable item which sets the minimum discharge superheat setpoint value in Refrigerant Circuit 1, 2, or 3. |
| Max DSH1/2/3 Spt= | 30.6°F   | 18.0-72.0°F  | Max DSH1/2/3 Spt is an adjustable item which sets the maximum discharge superheat setpoint value in Refrigerant Circuit 1, 2, or 3. |
| SSH1/2/3 DB=      | 2.0°F    | 0.0-5.0°F    | SSH1/2/3 DB is an adjustable item which sets the suction superheat deadband in Refrigerant Circuit 1, 2, or 3.                      |
| PTS1/2/3 DB=      | 3.63.psi | 0.0-14.5psi  | PTS1/2/3 DB is an adjustable item which sets the suction pressure deadband in Refrigerant Circuit 1, 2, or 3.                       |
| DRT1/2/3 DB=      | 2.0°F    | 2.0-5.0°F    | DRT1/2/3 DB is an adjustable item which sets the discharge refrigerant temperature deadband in Refrigerant Circuit 1, 2, or 3.      |

## DX Cooling Operation-Staged Compressors

When mechanical cooling is operational, the current cooling stage (CurrClgStg) will be increased or decreased between 0 and the effective maximum cooling stages (MaxClgStg) subject to the cooling stage timer (ClgStgTm).

**Compressor Circuit State:** The MicroTech manages the compressor capacity control start, ramp up, ramp down, stop automatically, and uses the CurrClgStg and manual control compressor start/stop commands to initiate and terminate circuit operation (Circ1OnOffCmd, Circ2OnOffCmd, and Circ3OnOffCmd). As compressors are operated, there are several operating states (CircState) for each compressor circuit. These states will be Off, PreStart, Initialization, Normal, Pumpdown, and Standby for Restart.

**Compressor Accumulated Run Hours:** When there is a choice between starting or stopping identical fixed capacity compressors on a circuit, compressor accumulated run hours (VCmp1Hrs, VCmp2Hrs, VCmp3Hrs) will be used to determine which compressor is next started or stopped.

**Load Method - Cross Load and Lead Load:** When a unit is equipped with multiple compressor circuits one circuit will be designated the “lead circuit”. When there are two or more circuits, the circuits that are not designated the lead circuit will be designated “lag 1 circuit”, “lag 2 circuit”, etc. The lead and lag circuits may change based on compressor run hour totals, dehumidification operation and manual user selection. The change may occur only when the current cooling stage is 0.

The user will have a choice between fully loading up one circuit before fully loading up another (LeadLoad) or evenly loading up all the circuits (CrossLoad).

- **Cross Load:** When the loading Load Method is CrossLoad and the unit has one variable compressor, the variable compressor will stage up or ramp up first. Next, a fixed

compressor with the least amount of hours on the next circuit will turn on. Next, a fixed compressor with the least amount of hours on the next circuit will turn on. This will continue circuit-by-circuit until all compressors are On or the unit reaches required cooling capacity.

The Load Method Parameter will not be allowed to be set to CrossLoad unless either of the following is true: Dehum Method = None or Reheat Type= None

- **Lead Load:** When the Load Method is LeadLoad, all the compressors on the circuit currently designated the “lead circuit” will turn on sequentially (not simultaneously) and hold fully loaded before any compressors on the “lag 1 circuit” turn on sequentially. Next, all the compressors on the circuit currently designated the “lag 1 circuit” turn on and fully loaded before any compressors on the “lag 2 circuit” (3 circuit units only) are turned on. The reverse will be true when unloading the circuits.

## High Ambient Limiting

A Control Algorithm is included with the MicroTech that is intended to prevent nuisance high pressure trips during **High Ambient** excursions by staging down fixed speed compressor(s) to allow the unit to operate in a partial capacity state. This High Pressure Unloading protection can be disabled in the Cooling menu. Units that are equipped with Ambient based FanTrol will hold compressor staging (Up) if the OAT is greater than 115°F and will stage down a compressor if the OAT is greater than 118°F for five minutes. Units that are equipped with Pressure based FanTrol or SpeedTrol will hold compressor stage (Up) based on Tc>140°F for 30 seconds and will stage down when Tc > 148°F for 30 seconds.

## SpeedTrol

Daikin Applied's **SpeedTrol** head pressure control operates by modulating the motor speed of all the condenser fans on their respective refrigeration circuit in response to the condenser

pressure.

This option allows for mechanical cooling operation down to 25°F for the standard ambient package and -10°F (-23C) when equipped as a Low ambient unit. In a SpeedTrol equipped unit, MicroTech senses refrigerant head pressure and varies the condenser fan speed accordingly. When the pressure rises, the SpeedTrol increases the speed of the fan. When the pressure falls, SpeedTrol decreases the speed of the fan.

The VFD throttling range is 250 to 400 psig, fixed, with a corresponding fan speed range of 10Hz to 60Hz. The fan motor is a three-phase motor, identical to the unit voltage (208V to 575V) and is controlled by a variable frequency drive. The variable frequency drive receives a signal from the MicroTech, which reads a pressure transducer and varies the speed of the condenser fan accordingly. As condenser fan speed reaches its minimum, fans will be staged Off, or cycled to keep a minimum dead pressure of 250 psig.

## SpeedTrol Low Ambient

**SpeedTrol with Low Ambient** control will operate the same as SpeedTrol. However, Low Ambient units are equipped with a Condenser Coil Splitter Solenoid Valve. This feature assists in maintaining head pressure during low ambient/low modulating operation. A solenoid valve on each circuit is controlled by a digital output from the MicroTech controller.

The coil splitter solenoid valve is controlled based on the average discharge line pressure equivalent saturation temperature, determined from the corresponding discharge pressure transducer (PTD) via the MicroTech controller.

The splitter solenoid valve on each circuit is normally open (digital output energized). The splitter valve on a circuit is closed (energized) when that circuit's saturation temperature remains below 83.0°F (250 psig) continuously for 60 seconds, the condenser fan is at minimum speed, and the OAT is less than, or equal to, 80.0°F. The solenoid valve is re-opened when the saturation temperature rises above 105.0°F (350 psig) continuously for 60 seconds, or the OAT rises above 80°F, or when all the compressors on the circuit are OFF.

# Cooling Set-Up

**Table 148: Main Menu \ Advanced Menu \ Cooling Set-Up**

| Menu Display Name       | Default   | Range                           | Description  |
|-------------------------|-----------|---------------------------------|--|
| Lead Circuit            | Circ1     | Circ1<br>Circ2<br>Circ3<br>Auto | Lead Circuit is an adjustable item that sets which circuit is considered the lead circuit. If a unit is equipped with modulating hot gas reheat, Circuit 1 will always function as the lead circuit during dehumidification operation. |
| LoadMethod              | CrossLoad | LeadLoad<br>CrossLoad           | LoadMethod is an adjustable item that sets if the compressors will be staged based on circuit.   |
| DT Above Spt            | -         | 0.0-250.0 F                     | DT Above Spt is a read only item.  |
| DT Below Spt            | -         | 0.0-250.0 F                     | DT Below Spt is a read only item.  |
| HiOADwptValue           | 60°F      | 0-100°F                         | Adjustable value used to trigger a “High Dew point Cooling Fault”, which disables the entire unit. Applies only to DOAS units.   |
| HiOADwptDiff            | 2.0°F     | 2-10°F                          | High Outside Air Dew point Differential is an adjustable value used with HIOADwptValue to trigger and clear alarm.   |
| HiAmbLimiting           | On        | Off<br>On                       | HiAmbLimiting is an adjustable item that sets if HiAmbinent Limiting turned on.  |
| DXBP Period             | 60s       | 0-999s                          | DXBP Period is an adjustable item which sets the “sampling time” used in the PI control function to vary the DX BP damper.   |
| DXBP Gain               | 0.8       | 0.0-100.0                       | DXBP Gain is an adjustable item which sets the “gain” used in the PI control function to vary the DX BP Damper.  |
| DXBP PAT                | 120s      | 0-999s                          | DXBP PAT is an adjustable item which sets the “project ahead time” used in the PI control function to vary the DX BP Damper.   |
| DXBP Max Chg            | 10%       | 0-100%                          | DXBP Max Chg is an adjustable item that sets the maximum value for an increase or decrease of the DXBP Damper Position.  |
| Curr Clg Stg            | -         | 0-8                             | Curr Clg Stg is a read-only item that displays the current cooling stage.  |
| <b>Refrig Circuit 1</b> |           |                                 |  |
| PTS1                    | -         | 0-725psi                        | PTS is a status-only item that displays the current suction line refrigerant pressure for the circuit.   |
| PTD1                    | -         | 0-725psi                        | PTD is a status-only item that displays the current discharge line refrigerant pressure for the circuit.   |
| SSH1                    | -         | -115-115°F                      | SSH is a status-only item that displays the current suction super heat for the circuit.  |
| DSH1                    | -         | -115-115°F                      | DSH is a status-only item that displays the current discharge super heat for the circuit.  |
| Tg1                     | -         | -50.0-212.0°F                   | Tg is a status-only item that displays the circuit average suction pressure equivalent saturation temperature.   |
| Tc1                     | -         | -83-212°F                       | Tc is a status-only item that displays the circuit average discharge line pressure equivalent saturation temperature.  |
| C1DRT1                  | -         | -83-212°F                       | A status-only item which indicates the Discharge Temperature of Comp. 1 in Refrigerant Circuit 1.  |
| C1DRT3                  | -         | -83-392°F                       | A status-only item which indicates the Discharge Temperature of Comp. 3 in Refrigerant Circuit 1.  |
| C1DRT5                  | -         | -83-392°F                       | A status only item which indicates the Discharge Temperature of Comp. 5 in Refrigerant Circuit 1.  |
| SRT1                    | -         | -83-212°F                       | SRT1 is a status only item that displays the current suction line refrigerant temperature.   |
| <b>Refrig Circuit 2</b> |           |                                 |  |
| PTS2                    | -         | 0-725psi                        | PTS is a status-only item that displays the current suction line refrigerant pressure for the circuit.   |
| PTD2                    | -         | 0-725psi                        | PTD is a status-only item that displays the current discharge line refrigerant pressure for the circuit.   |

| Menu Display Name       | Default | Range         | Description   |
|-------------------------|---------|---------------|---|
| SSH2                    | -       | -115-115°F    | SSH is a status-only item that displays the current suction super heat for the circuit.                               |
| DSH2                    | -       | -115-115°F    | DSH is a status-only item that displays the current discharge super heat for the circuit.                             |
| Tg2                     | -       | -50.0-212.0°F | Tg is a status-only item that displays the circuit average suction pressure equivalent saturation temperature.        |
| Tc2                     | -       | -83-212°F     | Tc is a status-only item that displays the circuit average discharge line pressure equivalent saturation temperature. |
| C2DRT2                  | -       | -83-392°F     | A status only item which indicates the Discharge Temperature of Comp. 2 Refrigerant Circuit 2.                        |
| C2DRT4                  | -       | -83-392°F     | A status only item which indicates the Discharge Temperature of Comp. 4 in Refrigerant Circuit 2.                     |
| C2DRT6                  | -       | -83-392°F     | A status only item which indicates the Discharge Temperature of Comp. 6 in Refrigerant Circuit 2.                     |
| SRT2                    | -       | -83-212°F     | SRT2 is a status only item that displays the current suction line refrigerant temperature.                            |
| <b>Refrig Circuit 3</b> |         |               |   |
| PTS3                    | -       | 0-725psi      | A status only item which indicates the Suction Pressure in Refrigerant Circuit 3.                                     |
| PTD3                    | -       | 0-725psi      | A status only item which indicates the Discharge Pressure in Refrigerant Circuit 3.                                   |
| SSH3                    | -       | -115-115°F    | A status only item which indicates the Suction Super Heat in Refrigerant Circuit 3.                                   |
| DSH3                    | -       | -115-115°F    | A status only item which indicates the Discharge Super Heat in Refrigerant Circuit 3.                                 |
| Te3                     | -       | -50.0-212.0°F | A status only item which indicates the Sat. Evap. Temperature in Refrigerant Circuit 3.                               |
| Tc3                     | -       | -83-212°F     | A status only item which indicates the Sat. Cond. Temperature in Refrigerant Circuit 3.                               |
| C3DRT1                  | -       | -83-212°F     | A status only item which indicates the Discharge Temperature of Comp. 1 in Refrigerant Circuit 3.                     |
| C3DRT3                  | -       | -83-392°F     | A status only item which indicates the Discharge Temperature of Comp. 3 in Refrigerant Circuit 3.                     |
| C3DRT5                  | -       | -83-392°F     | A status only item which indicates the Discharge Temperature of Comp. 5 in Refrigerant Circuit 3.                     |
| SRT3                    | -       | -83-212°F     | A status only item which indicates the Saturated Suction Temperature of Refrigerant Circuit 3.                        |

## OAF Circ1,2 Set-Up

Table 149: Main Menu \ Advanced Menu \ OAF Circ1,2,3 Set-Up

| Menu Display Name | Default | Range     | Description   |
|-------------------|---------|-----------|---|
| <b>Fan Status</b> |         |           |   |
| OAF1              | -       | Off<br>On | OAF1 is a status-only item that indicates if the OAF1 is on or off.           |
| OAF2              | -       | Off<br>On | OAF2 is a status-only item that indicates if the OAF2 is on or off.           |
| OA Fan1 Cmd       | -       | 0-100%    | OAF Fan1 Cmd is a status-only item that indicates the commanded OAF Capacity. |
| OA Fan Cmd        | -       | 0-100%    | OAF Fan Cmd is a status-only item that indicates the commanded OAF Capacity.  |
| OA Fan2 Cmd       | -       | 0-100%    | OAF Fan2 Cmd is a status-only item that indicates the commanded OAF Capacity. |

| Menu Display Name            | Default                             | Range         | Description   |
|------------------------------|-------------------------------------|---------------|---|
| OA Fan1 Cap                  | -                                   | 0-100%        | OAF Fan1 Cap is a status-only item that indicates the actual OA fan capacity.   |
| OA Fan Cap                   | -                                   | 0-100%        | OAF Fan Cap is a status-only item that indicates the actual OA fan capacity.  |
| OA Fan2 Cap                  | -                                   | 0-100%        | OAF Fan2 Cap is a status-only item that indicates the actual OA fan capacity.   |
| Cond Sol1                    | -                                   | Off<br>On     | Cond Sol1 is a status-only item that indicates if the Low Ambient condenser splitter solenoid is active or not. Circuit 1.  |
| Cond Sol2                    | -                                   | Off<br>On     | Cond Sol2 is a status-only item that indicates if the Low Ambient condenser splitter solenoid is active or not. Circuit 2.  |
| Cond Sol3                    | -                                   | Off<br>On     | Cond Sol3 is a status-only item that indicates if the Low Ambient condenser splitter solenoid valve is active or not. Circuit 3.  |
| <b>Refrig Circuit Status</b> |                                     |               |   |
| PTS1,2,3                     | -                                   | 0.0-725.29psi | PTS1 is a status-only item that displays the current suction line refrigerant pressure for circuit #1.  |
| PTD1,2,3                     | -                                   | 0.0-725.29psi | PTD1 is a status-only item that displays the current discharge line refrigerant pressure for circuit #1.  |
| SSH1,2,3                     | -                                   | -115-115°F    | SSH1 is a status-only item that displays the current suction super heat for circuit #1.   |
| DSH1,2,3                     | -                                   | -115-115°F    | DSH1 is a status-only item that displays the current discharge super heat for circuit # 1.  |
| Te1,2,3                      | -                                   | -83.2-212.0°F | Te1 is a status-only item that displays the circuit average suction pressure equivalent saturation temperature.   |
| Tc1,2,3                      | -                                   | -83.2-212.0°F | TC1 is a status-only item that displays the circuit average discharge line pressure equivalent saturation temperature. Calculated from PTD1 using the standard ASHRAE conversion for R410A. |
| C1-3 DRT1-6                  | -                                   | -83.2-392.0°F | Discharge Refrigerant Temperature for Circuit 1 - 3, Compressor 1 - 6, status only item.  |
| <b>Fan Control</b>           |                                     |               |   |
| Eff Tc1,2,3 Spt              | -                                   | -83.2-212°F   | Eff Tc1 is a status-only item that displays the current Tc set point on circuit 1, 2, and 3.  |
| OAF Period                   | 1s                                  | 0-300s        | An adjustable input to set the Outdoor Air Fan speed control Period parameter.  |
| OAF Gain                     | 0.1                                 | 0.0-10.0      | An adjustable input to set the Outdoor Air Fan speed control Gain parameter.  |
| OAF PAT                      | 20s                                 | 0-300s        | An adjustable input to set the Outdoor Air Fan Project Ahead Time parameter.  |
| Max OAT Spt                  | 120.0°F                             |               | Adjustable value at which the PID controls no longer are used to control head pressure. Fans are overridden to max speed when the ambient temperature exceeds set point.                    |
| Max PTD Spt                  | 469.3psi                            |               | Adjustable value at which the PID controls no longer are used to control head pressure. Fans are overridden to max speed when the discharge pressure exceeds set point.                     |
| TcHPULOffset                 | 5.4°F                               |               | A status-only item that displays the Saturated Condensing Temperature High Pressure Unloading Offset.   |
| TcHPInhbtOfst                | 6.3°F                               |               | A status-only item that displays the Saturated Condensing Temperature High Pressure Inhibit Offset.   |
| TcHPInhbtDiff                | 2.7°F if YC comp<br>3.6°F Otherwise | 0.0-9.0°F     | A status-only item that displays the Saturated Condensing Temperature High Pressure Inhibit Differential.   |

| Menu Display Name  | Default | Range   | Description  |
|--------------------|---------|---|--|
| C1,2,3 OAF1 Status | -       | Fault<br>OK<br>DvEF<br>HiAC<br>LoV<br>HiV<br>DvOP<br>OvrLd<br>Stall<br>DvLF<br>DvIP<br>TPwrO<br>SpEr<br>LAC<br>OvrT<br>ComF<br>LvlEr<br>No Comm | A status-only item that displays the current Outdoor Air Fan1 Modbus status. |
| C1,2,3 OAF2 Status | -       | Fault<br>OK<br>DvEF<br>HiAC<br>LoV<br>HiV<br>DvOP<br>OvrLd<br>Stall<br>DvLF<br>DvIP<br>TPwrO<br>SpEr<br>LAC<br>OvrT<br>ComF<br>LvlEr<br>No Comm | A status-only item that displays the current Outdoor Air Fan2 Modbus status. |

## Economizer and Outside Air Damper

### Building Pressure Override

The minimum position determined by any method described below may be overridden for a variable speed return fan or exhaust fan controlled by building static pressure when the return fan speed is at minimum, or the exhaust fan has been stopped due to low building static pressure if the building pressure remains negative. If the user elects to use this function and the return fan has been at the minimum speed, or the exhaust fan has been stopped for a minimum return/exhaust fan off time (default = 120 seconds), a PI\_Loop will begin modulating the Min OA Pos set point upward to maintain the building static pressure at the building static pressure set point.

### Limiting Control

The user has the option of setting a low temperature limit that will override all the outdoor air reset functions described in this section, except the Return Fan Capacity Override function if the discharge air temperature or entering fan temperature gets too cold as a result of the reset. The user can choose the override sensor by setting the Reset Temperature Limit to None, DAT, or EFT. When set to None the Reset Temperature Limit function is disabled. A Reset Temperature Limit PI\_Loop will be used to reset the minimum outside air damper set point downward when the selected temperature input drops below the Reset Temperature Limit.

## Econo Set-Up

**Table 150: Main Menu \ Advanced Menu \ Econo Set-Up**

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| Econo Period      | 30s     | 0-999s    | Econo Period is an adjustable item which sets the “sampling time” used in the PI control function to vary the Economizer Damper.   |
| Econo Gain        | 10.0    | 0.0-100.0 | Econo Gain is an adjustable item which sets the “gain” used in the PI control function to vary the Economizer Damper.  |
| Econo PAT         | 60s     | 0-999s    | Econo PAT is an adjustable item which sets the “project ahead time” used in the PI control function to vary the Economizer Damper.   |
| Econo Max Chg     | 10%     | 0-100%    | Econo Max Chg is an adjustable item that sets the maximum value for an increase or decrease of the Economizer Damper Position.   |
| EconOutDiff       | 3%      | 0-100%    | An adjustable item defined as the difference between the outside damper position and the effective minimum outside air position. Used in determining the Economizer Status output. |

## OA Damper Set-Up

### OA Damper Set-Up – Ext Reset Control

**Table 151: Main Menu \ Advanced Menu \ OA Damper Set-Up \ Ext Reset Control**

| Menu Display Name | Default  | Range         | Description   |
|-------------------|----------|---------------|---|
| Min V/mA          | 0.0 / V  | 0.0-20.0 V/mA | Min V/mA is the minimum value of the voltage or mA range for the externally controlled reset input on the controller. |
| Max V/mA          | 10.0 / V | 0.0-20.0 V/mA | Max V/mA is the maximum value of the voltage or mA range for the externally controlled reset input on the controller. |

### OA Damper Set-Up – Flow Reset Control

**Table 152: Main Menu \ Advanced Menu \ OA Damper Set-Up \ Flow Reset Control**

| Menu Display Name | Default  | Range      | Description   |
|-------------------|----------|------------|---|
| Min OAFlow        | 0 CFM    | 0-60000CFM | Min OAFlow is the minimum OA flow that corresponds to the V/A@ MinOAFlw Voltage or amperage for the Flow Reset. |
| Max OAFlow        | 10000CFM | 0-60000CFM | Max OAFlow is the maximum OA flow that corresponds to the V/A@ MaxOAFlw Voltage or amperage for the Flow Reset. |

| Menu Display Name | Default | Range         | Description   |
|-------------------|---------|---------------|---|
| V/A@MinOAFIw      | 0.00 /V | 0.0-20.0 V/mA | V/A@MinOAFIw is the minimum value of the voltage or mA range for the flow controlled reset input on the controller.                       |
| V/A@MaxOAFIw      | 10.00/V | 0.0-20.0 V/mA | V/A@MaxOAFIw is the maximum value of the voltage or mA range for the flow controlled reset input on the controller.                       |
| Flow DB           | 3%      | 0-100%        | Flow DB is an adjustable item that sets the “deadband” used in the PI control function to vary the OA Damper.                             |
| Flow Period       | 30s     | 0-999s        | Flow Period is an adjustable item which sets the “sampling time” used in the PI control function for the OA Flow Damper Reset Control.    |
| Flow Gain         | 0.1     | 0.0-100.0     | Flow Gain is an adjustable item which sets the “project ahead time” used in the PI control function for the OA Flow Damper Reset Control. |
| Flow Mx Chg       | 5%      | 0-100%        | Flow Mx Chg is an adjustable item that sets the maximum value for an increase or decrease of the Flow Reset Control Damper Position.      |

## OA Damper Set-Up – Fan Diff Control

**Table 153: Main Menu \ Advanced Menu \ OA Damper Set-Up \ Fan Diff Control**

| Menu Display Name | Default | Range  | Description   |
|-------------------|---------|--------|---|
| Min Fan Diff      | 20%     | 0-100% | Min Fan Diff is an adjustable item which sets a differential between the discharge and return fan capacities above which the minimum allowable Min OA Pos= begins to be reset upwards from the Demand Control Ventilation Limit toward the Ventilation Limit. |
| Max Fan Diff      | 50%     | 0-100% | Max Fan Diff is an adjustable item which sets a differential between the discharge and return fan capacities at which the minimum allowable Min OA Pos= is fully reset up to the Ventilation Limit.   |
| Max Fan DiffOA    | 20%     | 0-100% | Max Fan DiffOA is and adjustable item which sets the maximum value for an increase or decrease of the outside air damper position due to the Max Fan Diff Control function.   |

## OA Damper Set-Up – BSP Ovr Control

**Table 154: Main Menu \ Advanced Menu \ OA Damper Set-Up \ BSP Ovr Control**

| Menu Display Name | Default | Range   | Description   |
|-------------------|---------|---------|---|
| BSPOvrPeriod      | 5s      | 0-999s  | BSPOvrPeriod is an adjustable item which sets the “sampling time” used in the PI control function used for the building static pressure override feature.   |
| BSPOvrGain        | 0.2     | 0-100.0 | BSPOvrGain is an adjustable item which sets the “Gain” used in the PI control function used for the building static pressure override feature.  |
| BSPOvrMxChg       | 4%      | 0-100%  | BSPOvrMxChg is an adjustable item that sets the maximum value for an increase or decrease of the outside air damper position due to the building static pressure override feature.                  |
| BSPOvrTime        | 120s    | 60-300s | BSPOvrTime is an adjustable item used to set the time period for which the return/exhaust fan must operate at the minimum speed before the building static pressure override function is activated. |

## OA Damper Set-Up – Limiting Control

**Table 155: Main Menu \ Advanced Menu \ OA Damper Set-Up \ Limiting Control**

| Menu Display Name | Default     | Range          | Description  |
|-------------------|-------------|----------------|--|
| Max OA Pos        | 100% or 30% | 0-100%         | Max OA Pos is an adjustable item used to set the maximum outside air damper position.                                      |
| Min Inc Rate      | 0.15%/s     | 0.00-100.00%/s | Min Inc Rate is an adjustable item used to set the minimum increase rate for the outside air damper “cold start” sequence. |
| Max Inc Rate      | 1.00%/s     | 0.00-100.00%/s | Max Inc Rate is an adjustable item used to set the maximum increase rate for the outside air damper “cold start” sequence. |

| Menu Display Name | Default | Range                        | Description   |
|-------------------|---------|------------------------------|---|
| Rst Limit Snsr    | None    | None<br>DAT<br>EFT<br>ER_LWT | Rst Limit Snsr is an adjustable item used to set the sensor to be used in conjunction with the OA reset limit function.   |
| Rst T Lmt         | 48.0°F  | 0-100°F                      | Rst T Lmt is an adjustable item which sets a temperature low limit which overrides functions that reset the outside air damper position if the temperature gets too cold. |
| RstT Period       | 5s      | 0-999s                       | RstT Period an adjustable item which sets the “sampling time” used in the PI control function used for the Reset Temperature Limit feature.                               |
| RstT Gain         | 0.2     | 0-100.0                      | RstT Gain is an adjustable item which sets the “Gain” used in the PI control function used for the Reset Temperature Limit feature.                                       |
| RstT PAT          | 60s     | 0-999s                       | RstT PAT is an adjustable item which sets the “project ahead time” used in the PI control function used for the Reset Temperature Limit feature.                          |
| RstT MaxChg       | 4%      | 0-100%                       | RstT MaxChg is an adjustable item that sets the maximum change value PI loop used for the Reset Temperature Limit feature.  |

## Heating

### Gas Furnace Operation – Heating Set-Up

Table 156: Main Menu \ Advanced Menu \ Heating Set-Up

| Menu Display Name | Default | Range     | Description   |
|-------------------|---------|-----------|---|
| Gas Stg Zero      | No      | No<br>Yes | Adjustable setting which allows for the gas furnace to stage down to zero capacity when the control source temperature is below the heating set point and the discharge air temperature is above the heating DAT set point.   |
| Occ HtgEnable     | Yes     | No<br>Yes | Occ HtgEnable is an adjustable item which enables and disables the “daytime” heating mode of operation. If the Occ Heating parameter is set to No, the unit will only go into heating during the initial morning warm-up cycle. If the Occ Heating parameter is set to Yes, the unit can go into the heating mode of operation any time during the day. |
| Htg Warmup Tm     | 45s     | 0-45s     | Htg Warmup Tm is an adjustable item which is used to set the amount of time the gas burner will remain at a low fire position on 100% OSA units (default 60 seconds) during the special cold start sequence.  |
| Htg HldPeriod     | 240s    | 0-999s    | Htg HldPeriod is an adjustable item used to set the amount of time that the gas heating valve remains at its calculated value on units equipped with 100% OA (default 240 seconds) during the special cold start sequence. This is to allow the temperature to approach equilibrium with the modulating gas heating valve at a fixed position.          |
| FrzHtgVlvPos      | 100%    | 0-100%    | FrzHtgVlvPos is an adjustable item that sets the valve position the hot water or steam heating valve will hold during a freeze event. The valve will hold this position for a freeze timer.   |
| Htg Period        | 60s     | 0-999s    | Htg Period an adjustable item which sets the “sampling time” used in the PI control function that modulates the heating valve or face & bypass dampers.   |
| Htg Gain          | 0.8     | 0.0-100.0 | Htg Gain is an adjustable item which sets the “Gain” used in the PI control function that modulates the heating valve or face & bypass dampers.   |
| Htg PAT           | 120s    | 0-999s    | Htg PAT is an adjustable item which sets the “project ahead time” used in the PI control function that modulates the heating valve or face & bypass dampers.  |
| Htg Max Chg       | 10%     | 0-100%    | Htg Max Chg is an adjustable item that sets the maximum value for an increase or decrease of the heating valve or face& bypass damper position.   |
| ModGasSCREna      | No      | No<br>Yes | ModGasSCREna is an adjustable item that sets if the unit is equipped to perform a combination SCR electric and natural gas heating sequence.  |
| SCRldStrtVal      | 30%     | 0-100%    | An adjustable item to set the SCR Cold Start heating capacity Value.  |
| SCR Min Volts     | 1.0V    | 0-10.0V   | An adjustable item to set the SCR electric heater minimum voltage.  |
| Curr Htg Stg      | 0       | 0-4       | Curr Htg Stg is a read only item that displays the current heating stage.   |

| Menu Display Name | Default | Range     | Description  |
|-------------------|---------|-----------|--|
| CurrCmpHtgStg     | -       | 0-8       | A status only item that displays the Current Compressor Heating Stage.       |
| Prht Period       | 60s     | 0-999s    | An adjustable input to set the Pre-Heater control Period parameter.          |
| Preheat Gain      | 0.8     | 0.0-100.0 | An adjustable input to set the Pre-Heater control Gain parameter.            |
| Preheat PAT       | 120s    | 0-999s    | An adjustable input to set the Pre-Heater control Project Ahead parameter.   |
| Prht Max Chg      | 10%     | 0-100%    | An adjustable input to set the Pre-Heater Maximum Capacity Change parameter. |

## Reheat

### Reheat Compressor Limiting

**Reheat Compressor Limiting** is a function that limits the compressor capacity when a unit with refrigerant reheat, modulating hot gas, or liquid subcool reheat cannot produce enough capacity to meet the reheat requirements. When this function is active, the controller will act to reduce the capacity of the circuit opposite the reheat circuit by turning Off a fixed capacity compressor in an attempt to increase the leaving coil temperature, and therefore, the discharge air temperature.

### Standard Heat BackUp Reheat

When a unit is equipped with either a modulating gas, hot water, or steam primary heat, this heat may be used as a secondary **Backup Reheat** source. When the unit is equipped with refrigerant reheat and cannot product enough capacity to meet reheat the requirements, the primary heating source can be activated to maintain the discharge air temperature set-point. For this feature to be activated, the BackupRhtEna flag needs to be set to Yes.

## Reheat Set-Up

Table 157: Main Menu \ Advanced Menu \ Reheat Set-Up

| Menu Display Name | Default | Range                                     | Description  |
|-------------------|---------|---|--|
| Reheat Timer      | 600s    | 30-3600min                                | Reheat Timer is an adjustable item that sets the amount of time the controller will hold the liquid subcool coil valve at 100% before modulating the hot gas reheat valve for additional capacity.   |
| Rht Cmp Lmtg      | Yes     | No<br>Yes                                 | Rht Cmp Lmtg is an adjustable item that sets if Reheat Compressor Limiting function is allowed or not. When set to Yes, compressor capacity will be reduced to increase the discharge air temperature.                                       |
| MHG Min Pos       | 10%     | 0-100%                                    | MHG Min Pos is an adjustable item used to set the minimum position of the hot gas reheat valve when the PI loop is active.   |
| MHG Max Pos       | 85%     | 0-100%                                    | MHG Max Pos is an adjustable item used to set the maximum position of the hot gas reheat valve when the PI loop is active.   |
| LSC Min Pos       | 15%     | 0-100%                                    | LSC Min Pos is an adjustable item used to set the minimum position of the liquid subcool reheat valve when the PI loop is active.  |
| LSC Max Pos       | 100%    | 0-100%                                    | LSC Max Pos is an adjustable item used to set the maximum position of the liquid subcool reheat valve when the PI loop is active.  |
| Rht Dec Rate      | 1.00%/s | 0-10.0%/s                                 | Rht Dec Rate is an adjustable item used to set the rate of decrease for the reheat valve, where the unit leaves the dehumidification operation.  |
| MHGRht1Status     | -       | OK<br>VlvConn<br>EMiHi<br>EMHdw<br>EMComm | MHGRht1Status is a status only item that shows if status of control on the Modulating Hot Gas Reheat Valve.  |
| BackupRhtEna      | No      | No<br>Yes                                 | BackupRhtEna is an adjustable item that sets if the unit is allowed to use its primary modulating heater as a secondary reheat source for cases where the primary refrigerant reheat cannot satisfy the discharge air temperature set point. |

| Menu Display Name | Default    | Range       | Description   |
|-------------------|------------|-------------|---|
| SCR Suplmt Rht    | Yes        | No<br>Yes   | An adjustable input to enable SCR Electric Heat for reheat.   |
| RhtPeriod         | 30s        | 0-999s      | RhtPeriod is an adjustable item which sets the “sampling time” used in the PI control function for controlling the reheat valve.            |
| Rht Gain          | 1.0        | 0.0-100.0   | Rht Gain is an adjustable item which sets the “Gain” used in the PI control function for controlling the reheat valve.                      |
| LSC Lo Gain       | 0.2        | 0.0-100.0   | LSC Lo Gain is an adjustable item which sets the “Gain” used in the PI control function for controlling the liquid subcooling reheat valve. |
| Rht PAT           | 30s        | 0-999s      | Rht PAT is an adjustable item which sets the “project ahead time” used in the PI control function for controlling the reheat valve.         |
| Rht Max Chg       | 10%        | 0-100%      | Rht Max Chg an adjustable item that sets the maximum value for an increase or decrease for controlling the reheat valve.                    |
| PriHtgRstOAT      | 65.0°F     | 50.0-80.0°F | -   |
| DH Priority       | LCT or Rht | Rht<br>LCT  | An adjustable item to choose Dehumidification compressor control; either Leaving Coil Temperature or Reheat control.                        |
| DH VCmp Min       | 50%        | 0-100%      | An adjustable item to select the Minimum Variable Compressor Speed when DH Priority is LCT.   |
| Curr Htg Stg      | -          | 0-8         | Curr Htg Stg is a status only item that displays the current heating stage of the unit.   |

## Energy Rec Set-Up

Table 158: Main Menu \ Advanced Menu \ Energy Rec Set-Up

| Menu Display Name | Default | Range                              | Description  |
|-------------------|---------|------------------------------------|--|
| Min ExhT Diff     | 2°F     | 1.0-20.0°F                         | Min Exh T Diff is an adjustable item that sets a differential below the calculated potential energy recovery exhaust air frosting point. When the ER Exh T falls below the calculated frosting point by more that this value, the energy wheel will be driven to its minimum speed, or turned OFF, to prevent frosting.  |
| Max ExhT Diff     | 6°F     | 1.0-20.0°F                         | Max Exh T Diff is an adjustable item that sets a differential above the calculated potential energy recovery exhaust air frosting point. Once the wheel is driven to minimum speed, or turned off, to prevent frosting, it is driven back to maximum speed, or turned ON, only when ER Exh T rises back above the calculated frosting point by more that this value. |
| ERWhl Stg Tm      | 5min    | 1-100min                           | ER Whl Stg Tm is an adjustable item used to set a minimum time period for operating at either the minimum or maximum speed before action is taken to change speed during the frost protect mode of operation.  |
| ER Whel Off Tm    | 20min   | 1-100min                           | ER Whl Off Tm is an adjustable item used to set the minimum amount of time the energy wheel will remain off after being turned OFF due to a frosting/condensation condition.   |
| ERWhl Min Cap     | 15%     | 10-100%                            | ERWhlMinCap is the minimum allowed energy wheel capacity.  |
| EROAEOffset       | 0.0°F   | 0.0-10.0°F                         |  |
| Intersect Pt      | -       | -146.2-150.0°F                     | Intersect Pt is the calculated intersection point with saturation line for the process line between the OAT at 95% RH and the actual return air temperature and return air humidity.   |
| RARelHum          | -       | 0-100                              | RARelHum is a status only item of the current sensor return air relative humidity reading.   |
| FstMgmt Meth      | None    | None<br>Timed<br>WhlSpd<br>Preheat | FstMgmtMeth is the selected frost management method.   |
| OA Frst Temp      | -5.0 °F | -40-100.0°F                        | OA Fst Temp is an adjustable item used to set the outside air frost temperature.   |

| Menu Display Name | Default | Range       | Description   |
|-------------------|---------|-------------|---|
| Defrost Time      | 5min    | 0-60min     | Defrost Time is an adjustable item used to set the duration of a defrost cycle.   |
| Defrst Period     | 60min   | 0-1440min   | Defrst Period is an adjustable item used to set how often a defrost cycle will be initiated.  |
| Defrst On Tm      | 1s      | 0-999s      | Defrst On Tm is an adjustable item used to select how long the constant speed energy wheel is energized during defrost.   |
| Defrost Off Tm    | 24s     | 0-999s      | Defrst Off Tm is an adjustable item used to select how long the constant speed energy wheel is de-energized during defrost.   |
| Cap Limiting      | Yes     | No<br>Yes   | Capacity Limiting is an adjustable item used to turn ON and OFF the energy wheel capacity limiting function.<br>Normally energy recovery wheels are sized for worst case winter/summer load and at part load the wheel may be oversized.<br>Energy recovery wheel capacity limiting control will be available to limit the capacity of the energy recovery wheel during part load conditions to prevent over heating or under heating (over cooling) when the potential exists. |
| ERWhl Period      | 30.0s   | 0-999s      | ER Whl Period an adjustable item which sets the "sampling time" used in the PI control function.  |
| ERWhl Gain        | 1.0     | 0.0-100.0   | ER Whl Gain is an adjustable item which sets the "Gain" used in the PI control function.  |
| ER Whl PAT        | 30.0s   | 0-999s      | ER Whl PAT is an adjustable item which sets the "project ahead time" used in the PI control function.   |
| ERWhl Max Chg     | 10%     | 0-100%      | ERWhl Max Chg is an adjustable item that sets the maximum value for an increase or decrease of the energy recovery wheel speed.   |
| EWTfrost Spt      | 32.0°F  | 23.0-41.0°F | EWTfrost Spt is an adjustable item that sets a minimum entering wheel temp that frost prevention will be allowed at.  |
| SCRPreheat Cap    | -       | 0-100%      | SCRPreheatCap is status only item which displays the current SCR preheat capacity.  |
| SCRPreheat Period | 60.0s   | 0.0-999.0s  | SCRPreheatPeriod is an adjustable item which sets the "sampling time" used in the PI control function.  |
| SCRPrht Gain      | 0.8     | 0.0-100.0   | SCRPrht Gain is an adjustable item which sets the "Gain" used in the PI control function.   |
| SCRPrht PAT       | 120.0s  | 0.0-999.0s  | SCRPrht PAT is an adjustable item which sets the "project ahead time" used in the PI control function.  |
| SCRPrht Max Chg   | 10%     | 0-100%      | SCRPrht Max Chg is an adjustable item that sets the maximum value for an increase or decrease of the SCR Preheat capacity.  |

## A2L Sensors

Table 159: Main Menu \ Advanced Menu \ A2L Sensors

| Menu Display Name | Default | Range   | Description  |
|-------------------|---------|---|--|
| A2L State=        | -       | Init<br>Run<br>Fault<br>Alarm<br>Mitig<br>Testing<br>NoComm | A status only item that displays the current A2L Sensor Board Status.      |
| A2L Level Spt=    | -       | Factory locked at 15%                                       | A2L concentration Level Set point where Mitigation will be triggered.      |
| A2L Sensor Cnt=   | -       | 0-8   | Status only value displaying the number of A2L leak sensors in the system. |

## Sensor Offsets

**Table 160: Main Menu \ Advanced Menu \ Sensor Offsets**

| Menu Display Name | Default | Range                                  | Description   |
|-------------------|---------|--|---|
| Disch Air         | 0.0     | -10.0-10.0°F                           | Status only value which is the current discharge air temperature.                           |
| Return Air        | 0.0     | -10.0-10.0°F                           | Return Air is an adjustable setting that sets the sensor offset for the sensor.             |
| OA Temp           | 0.0     | -10.0-10.0°F                           | OA Temp is an adjustable setting that sets the sensor offset for the sensor.                |
| Space Temp 1      | 0.0     | -10.0-10.0°F                           | Space Temp 1 is an adjustable setting that sets the sensor offset for the sensor.           |
| Space Temp 2      | 0.0     | -10.0-10.0°F                           | Space Temp 2 is an adjustable setting that sets the sensor offset for the sensor.           |
| Space Temp 3      | 0.0     | -10.0-10.0°F                           | Space Temp 3 is an adjustable setting that sets the sensor offset for the sensor.           |
| EF/LC Temp        | 0.0     | -10.0-10.0°F                           | EF/LC Temp is an adjustable setting that sets the sensor offset for the sensor.             |
| ER EWT            | 0.0     | -10.0-10.0°F                           | ER EWT is an adjustable setting that sets the sensor offset for the sensor.                 |
| ER LWT            | 0.0     | -10.0-10.0°F                           | ER LWT is an adjustable setting that sets the sensor offset for the sensor.                 |
| C1-3 DRT1-6       | 0.0     | -10.0-10.0°F                           | An adjustable setting for Circuits 1-3/ Compressors 1-6 Discharge Refrigerant Temperatures. |
| VCmp1-3 Temp      | 0.0     | -10.0-10.0°F                           | An adjustable setting for Variable Compressors 1-3 shell Temperatures.                      |
| C1-2 FCmp1-6 Temp | 0.0     | -10.0-10.0°F                           | An adjustable setting for Circuits 1-2/ Compressors 1-6 shell Temperatures.                 |
| SRT1-3            | 0.0     | -10.0-10.0°F                           | SRT1-3 is an adjustable setting that sets the sensor offset for the sensor.                 |
| DFT1-3            | 0.0     | -10.0-10.0°F                           | An adjustable setting for Circuits 1-3 Defrost Temperatures.                                |
| LRT1-3            | 0.0     | -10.0-10.0°F                           | LRT1-3 is an adjustable setting that sets the sensor offset for the sensor.                 |
| C1HiTSnsrCfg=     | NTC50K  | Unknown<br>NTC10K<br>NTC50K<br>NTC230K | An adjustable setting for Circuit 1 Discharge Refrigerant Temperature sensor type.          |
| C2HiTSnsrCfg=     | NTC50K  | Unknown<br>NTC10K<br>NTC50K<br>NTC230K | An adjustable setting for Circuit 2 Discharge Refrigerant Temperature sensor type.          |
| C1EffHiTSnsrCfg=  | -       | Unknown<br>NTC10K<br>NTC50K<br>NTC230K | A status only item specifying Circuit 1 Discharge Refrigerant Temperature sensor type.      |
| C2EffHiTSnsrCfg=  | -       | Unknown<br>NTC10K<br>NTC50K<br>NTC230K | A status only item specifying Circuit 2 Discharge Refrigerant Temperature sensor type.      |

# A2L Detection and Mitigation

## A2L Leak Detection System

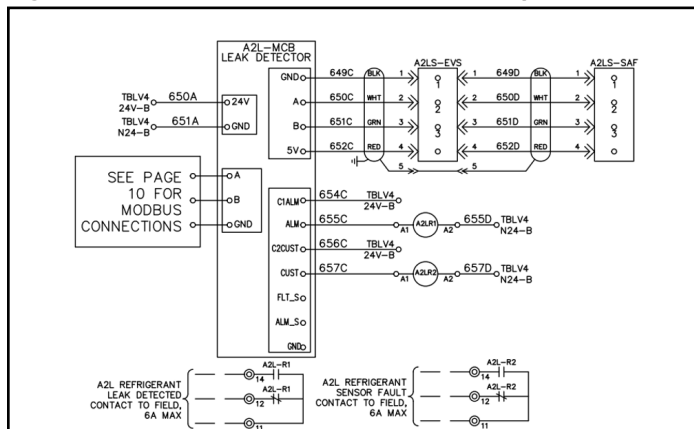
Daikin Applied Rooftop units that use an A2L refrigerant have a factory installed leak detection system.

**Table 161: A2L Leak Detection Sensors**

| Sensor  | Daikin Applied PN |
|---|-------------------|
| Refrigerant Sensor(s) (quantity 1 – 8)        | 910419801         |
| A2L Leak Detection Control Board (quantity 1) | 910419225         |

The sensors, if more than one, are wired in a daisy chain configuration and terminated at the mitigation board. The A2L Main Control board communicates the leak detection system status to the MicroTech controller via Modbus. The MicroTech controller will communicate alarms based on this system status in the same way as any other alarm. In addition, 2 alarm relays are provided for the field to connect to directly, as an alternative method to receive the alarm status. See schematic example shown in [Figure 30](#).

**Figure 30: A2L Leak Detector Schematic Sample**



## Alarms

- Refrigerant Leak:
  - The leak detection control board will trigger a leak alarm when at least 1 sensor detects a refrigerant concentration above 15% of the refrigerant Lower Flammability Level (LFL).
  - Upon detection of a leak, the A2L-R1 and A2L-R2 contactors are energized and the alarm is communicated via Modbus to the MicroTech unit controller.
- Refrigerant Sensor Fault:
  - The leak detection control board will trigger a fault alarm when any connected sensor is determined to be faulty (self-test failure, loss of communications, etc.).
  - Upon detection of a sensor fault, the fault is communicated via Modbus to the MicroTech unit controller.

## A2L Leak Mitigation

The MicroTech controller performs the following mitigation sequences to maintain safe operation in the event of an alarm condition:

### Refrigerant Leak Detected

1. When unit is enabled:

Upon notification from the leak detection system that a leak was detected, the MicroTech controller continues to operate the unit normally (conditioning the air: heating, cooling, humidifying, cleaning) with the following exceptions:

- All compressors are deactivated and locked-out.
- Supply fan minimum speed controls are overridden to prevent the fan from operating below a predetermined speed to maintain adequate airflow through the system to dilute any of the leaked refrigerant.
- The outside air damper in a DOAS unit without a return air path will be opened to 100% to provide air to dilute the leaked refrigerant.
- Manual Control operation is disabled.
- The gas or electric heat Cold Start feature is disabled.
- Refrigerant leak alarm is triggered.
- The mitigation controls continue to monitor the refrigerant sensors in the system and notifies the MicroTech unit controller when no refrigerant has been detected for five minutes, allowing the unit to resume normal operation.

2. When unit is disabled (see [Table 162 on page 185](#) for typical causes of disabled units):

Upon notification from the leak detection system that a leak was detected, the MicroTech controller performs the following tasks:

- Compressor operation remains locked-out.
- Supply fan is turned on and supply fan minimum speed controls are overridden to prevent the fan from operating below a predetermined speed to maintain adequate airflow through the system to dilute any of the leaked refrigerant.
- The outside air damper in a DOAS unit without a return air path will be opened to 100%.
- Manual Control operation is disabled.
- Fan operation digital output closes.
- VAV box digital output opens (to open boxes).
- Heating and cooling are disabled.

Exceptions (MicroTech will not activate mitigation steps):

- If unit is disabled due to supply fan alarm, the fan will not operate.
- E-Stop circuit is open. E-Stop takes priority over A2L leak alarm.
- High Discharge or Return Air temperature (>170°F) alarms are triggered.

**Table 162: Typical Causes for Disabled Units**

| Unit Status Enumeration | Description | Conditions  |
|-------------------------|-------------|---|
| 0                       | Enabled     | Conditions for Unit Status Enumerations 1-7 are all false.  |
| 1                       | OffMan      | Control Mode is set to Off.   |
| 2                       | OffManCtrl  | ManCtrActv flag is true.  |
| 3                       | Off Net     | Both of the following are true:<br>Control Mode is set to Auto.<br>NetApplicMode is set to Off.   |
| 4                       | OffAlm      | A fault alarm is active.  |
| 5                       | OffRetry    | Fan Retry flag is true.   |
| 6                       | OffPassVnt  | PassVentActv flag is true.  |
| 7                       | OffSnsrCfg  | All of the following are true:<br>- CtlrTempSrc is set to Space<br>- Either of the following is true:<br>QMX sensor configuration is in progress<br>EffSpctRel is false<br>- Control Temperature fault is inactive. |

## Leak Detection Board Detects a Sensor Fault

A fault can be caused by a leak sensor malfunctioning or being disconnected, an A2L board malfunction or a loss of Modbus communication between the MicroTech unit controller and the A2L board.

### 1. When unit is enabled:

Upon notification from the leak detection system that a sensor fault is detected, the MicroTech controller continues to operate the unit normally (conditioning the air: heating, cooling, humidifying, cleaning) with the following exceptions:

- Supply fan minimum speed controls are overridden to prevent the fan from operating below a predetermined speed to maintain adequate airflow through the system to dilute any of the leaked refrigerant.
- The outside air damper in a DOAS unit without a return air path will be opened to 100% to provide air to dilute the leaked refrigerant.
- The gas or electric heat Cold Start feature is disabled.
- Refrigerant Sensor alarm is triggered.
- Specific Refrigeration Only Controls (ROC):
  - Supply fan minimum speed controls are overridden to prevent the fan from operating below a predetermined speed to maintain adequate airflow through the system to dilute any of the leaked refrigerant.
  - The field supplied outside air damper signal on a DOAS unit without a return air opening is ignored and the dampers are overridden to 100%.
  - The field controls are responsible for opening any

isolation dampers to allow for airflow through the system.

- The field controls are responsible for sending cooling and heating capacity signals.
  - The mitigation controls continue to monitor all connected sensors and notifies the MicroTech unit controller when the fault condition is resolved allowing the unit to resume normal operation.
- ### 2. When unit is disabled:

Upon notification from the leak detection system that a sensor fault was detected, the MicroTech controller performs the following tasks:

- Compressor operation remains locked-out.
- Supply fan is turned on and supply fan minimum speed controls are overridden to prevent the fan from operating below a predetermined speed to maintain adequate airflow through the system to dilute any of the leaked refrigerant.
- The outside air damper in a DOAS unit without a return air path will be opened to 100%.
- Fan operation digital output closes.
- VAV box digital output opens (to open boxes).
- Heating and cooling are disabled.

Exceptions (MicroTech will not activate mitigation steps):

- If unit is disabled due to supply fan alarm, the fan will not operate.
- E-Stop circuit is open. E-Stop takes priority over A2L Sensor Fault.
- High Discharge or Return Air temperature (>170°F) alarms are active.
- Control Mode is set to Off.
- Duct High Limit Alarm is active.
- Freeze-stat alarm is active (DOAS units only).

## A2L Leak Detection Sensor and Board Service

- The sensors are not considered “Limited Life Sensors” and therefore, under normal operation, are not expected to be replaced within the life expectancy of the unit.
- The sensors have self-reporting diagnostics, which are monitored by the mitigation board. In the event that the sensor fails, the mitigation board will trigger a “Fault” alarm.
- There are no servicing nor maintenance requirements for the sensor(s) and board.

## A2L Leak Detection Sensor and Board Troubleshooting and Diagnostics

At power up, the Leak Detection Control Board display shows what sensors are detected (SX = 1 , sensor X is active and

communicating), and what sensors are not detected (SX = 0, sensor X is not communicating or inactive). Where X, is the sensor number (from 1 to 8).

By pressing and holding the push button for:

- *Less than 2 seconds*  
The Leak Detection Control Board display shows the last 10 sensor faults (can be loss of communication or faulted state reported by a specific sensor). General configuration fault (Flt CFG) is also shown when the expected number of sensors does not match the number of sensors detected online.
- *More than 2 seconds and less than 5 seconds*  
The display shows sensor(s) status info:
  - The current LFL level.
  - Loss of communication or faulted state reported by a specific sensor.
- *More than 5 seconds and less than 10 seconds*  
The Leak Detection Control Board starts a mitigation test. The board will go into alarm mode and the MicroTech controller will begin the mitigation sequence. The mitigation test will last approximately 5 minutes.
- *More than 10 seconds*  
The display shows all the GID values supported by the sensor board as shown in Table 163 on page 187.

Table 163: GID Descriptions

| GID ID | Name                  | Min Limit | Max Limit | Default | Description  |
|--------|-----------------------|-----------|-----------|---------|--|
| 1      | Number of Sensors     | 1         | 8         | 2       | Number of sensors configured.  |
| 2      | LFL Fault Threshold   | 1         | 10000     | 500     | LFL Threshold for setting a fault.   |
| 3      | LFL ALARM Threshold   | 1         | 1000      | 150     | LFL Threshold setting an alarm. 150 = 15%.                                       |
| 4      | USB Baud Rate         | 19200     | 115200    | 115200  | Baud Rate used for communicating with an external terminal.                      |
| 5      | MODbus Client Baud    | 19200     | 38400     | 38400   | Baud Rate used for communicating with the sensors.                               |
| 6      | MODbus Server Baud    | 9600      | 115200    | 19200   | Baud Rate used for communicating with an external controller.                    |
| 7      | Test Mitigation Time  | 10        | 300       | 300     | Test Mitigation time in seconds.   |
| 8      | Sensor Warm Up Time   | 5         | 180       | 30      | Sensor warm up time during power up in seconds.                                  |
| 9      | Mitigation Time       | 120       | 1200      | 300     | Mitigation time in seconds after LFL alarm has disappear.                        |
| 10     | Num of Sensors Online | 1         | 8         | 1       | Number of sensors detected online.   |
| 11     | A2L State             | 0         | 5         | 0       | A2L System State. Value = 1, A2L State is "run".                                 |
| 12     | Last Fault            | 0         | 2         | 0       | Recent Fault, Fault_Codes_e  |
| 13     | Modbus Server Address | 1         | 10        | 9       | A2L Modbus Address used in Modbus Server Network.                                |
| 14     | Sensor Addr Min       | 45        | 50        | 48      | Minimum address assigned to a recent discovered sensor.                          |
| 15     | EETbl Save Now        | 0         | 1         | 0       | Command to save data on non volatile memory.                                     |
| 16     | System Test           | 0         | 1         | 0       | System Test Mitigation Request.  |
| 17     | Display LFL           | 0         | 1         | 0       | Display LFL Levels.  |
| 18     | EETbl Load-Defaults   | 0         | 1         | 0       | Load Defaults values for those non volatile parameters.                          |
| 19     | EETbl Rev             | 1         | 1         | 1       | EE Table Revision.   |
| 20     | Sensor 1 Address      | GID14     | GID14 + 7 | 0       | Sensor 1 Address.  |
| 21     | Sensor 1 Level        | 0         | 65535     | 0       | Sensor 1 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 22     | Sensor 1 State        | 1         | 65535     | 0       | Sensor 1 current state. Value = 2, then state is "run".                          |
| 23     | Sensor 1 Faults       | 0         | 65535     | 0       | Sensor 1 internal faults reported. For instance value = 0, then no faults.       |
| 24     | Sensor 1 Temperature  | -400      | 940       | 0       | Sensor 1 Temperature reported value. For instance value = 250, then Temp = 25 C. |
| 25     | Sensor 1 Humidity     | 0         | 1000      | 0       | Sensor 1 Humidity reported value. For instance value = 400, then Humidity = 40%. |
| 26     | Sensor 1 Pressure     | 0         | 4000      | 0       | Sensor 1 Pressure reported value. Not available for now.                         |
| 27     | Sensor 2 Address      | GID14     | GID14 + 7 | 0       | Sensor 2 Address.  |
| 28     | Sensor 2 Level        | 0         | 65535     | 0       | Sensor 2 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 29     | Sensor 2 State        | 1         | 65535     | 0       | Sensor 2 current state. Value = 2, then state is "run".                          |
| 30     | Sensor 2 Faults       | 0         | 65535     | 0       | Sensor 2 internal faults reported. For instance value = 0, then no faults.       |
| 31     | Sensor 2 Temperature  | -400      | 940       | 0       | Sensor 2 Temperature reported value. For instance value = 250, then Temp = 25 C. |

| GID ID | Name                 | Min Limit | Max Limit | Default | Description  |
|--------|----------------------|-----------|-----------|---------|--|
| 32     | Sensor 2 Humidity    | 0         | 1000      | 0       | Sensor 2 Humidity reported value. For instance value = 400, then Humidity = 40%. |
| 33     | Sensor 2 Pressure    | 0         | 4000      | 0       | Sensor 2 Pressure reported value. Not available for now.                         |
| 34     | Sensor 3 Address     | GID14     | GID14 + 7 | 0       | Sensor 3 Address.  |
| 35     | Sensor 3 Level       | 0         | 65535     | 0       | Sensor 3 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 36     | Sensor 3 State       | 1         | 65535     | 0       | Sensor 3 current state. Value = 2, then state is "run".                          |
| 37     | Sensor 3 Faults      | 0         | 65535     | 0       | Sensor 3 internal faults reported. For instance value = 0, then no faults.       |
| 38     | Sensor 3 Temperature | -400      | 940       | 0       | Sensor 3 Temperature reported value. For instance value = 250, then Temp = 25 C. |
| 39     | Sensor 3 Humidity    | 0         | 1000      | 0       | Sensor 3 Humidity reported value. For instance value = 400, then Humidity = 40%. |
| 40     | Sensor 3 Pressure    | 0         | 4000      | 0       | Sensor 3 Pressure reported value. Not available for now.                         |
| 41     | Sensor 4 Address     | GID14     | GID14 + 7 | 0       | Sensor 4 Address.  |
| 42     | Sensor 4 Level       | 0         | 65535     | 0       | Sensor 4 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 43     | Sensor 4 State       | 1         | 65535     | 0       | Sensor 4 current state. Value = 2, then state is "run".                          |
| 44     | Sensor 4 Faults      | 0         | 65535     | 0       | Sensor 4 internal faults reported. For instance value = 0, then no faults.       |
| 45     | Sensor 4 Temperature | -400      | 940       | 0       | Sensor 4 Temperature reported value. For instance value = 250, then Temp = 25 C. |
| 46     | Sensor 4 Humidity    | 0         | 1000      | 0       | Sensor 4 Humidity reported value. For instance value = 400, then Humidity = 40%. |
| 47     | Sensor 4 Pressure    | 0         | 4000      | 0       | Sensor 4 Pressure reported value. Not available for now.                         |
| 48     | Sensor 5 Address     | GID14     | GID14 + 7 | 0       | Sensor 5 Address.  |
| 49     | Sensor 5 Level       | 0         | 65535     | 0       | Sensor 5 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 50     | Sensor 5 State       | 1         | 65535     | 0       | Sensor 5 current state. Value = 2, then state is "run".                          |
| 51     | Sensor 5 Faults      | 0         | 65535     | 0       | Sensor 5 internal faults reported. For instance value = 0, then no faults.       |
| 52     | Sensor 5 Temperature | -400      | 940       | 0       | Sensor 5 Temperature reported value. For instance value = 250, then Temp = 25 C. |
| 53     | Sensor 5 Humidity    | 0         | 1000      | 0       | Sensor 5 Humidity reported value. For instance value = 400, then Humidity = 40%. |
| 54     | Sensor 5 Pressure    | 0         | 4000      | 0       | Sensor 5 Pressure reported value. Not available for now.                         |
| 55     | Sensor 6 Address     | GID14     | GID14 + 7 | 0       | Sensor 6 Address.  |
| 56     | Sensor 6 Level       | 0         | 65535     | 0       | Sensor 6 LFL reported value. For instance value = 200, then LFL is 20%.          |
| 57     | Sensor 6 State       | 1         | 65535     | 0       | Sensor 6 current state. Value = 2, then state is "run".                          |
| 58     | Sensor 6 Faults      | 0         | 65535     | 0       | Sensor 6 internal faults reported. For instance value = 0, then no faults.       |
| 59     | Sensor 6 Temperature | -400      | 940       | 0       | Sensor 6 Temperature reported value. For instance value = 250, then Temp = 25 C. |
| 60     | Sensor 6 Humidity    | 0         | 1000      | 0       | Sensor 6 Humidity reported value. For instance value = 400, then Humidity = 40%. |

| GID ID | Name                  | Min Limit | Max Limit | Default | Description   |
|--------|-----------------------|-----------|-----------|---------|---|
| 61     | Sensor 6 Pressure     | 0         | 4000      | 0       | Sensor 6 Pressure reported value. Not available for now.                                      |
| 62     | Sensor 7 Address      | GID14     | GID14 + 7 | 0       | Sensor 7 Address.   |
| 63     | Sensor 7 Level        | 0         | 65535     | 0       | Sensor 7 LFL reported value. For instance value = 200, then LFL is 20%.                       |
| 64     | Sensor 7 State        | 1         | 65535     | 0       | Sensor 7 current state. Value = 2, then state is "run".                                       |
| 65     | Sensor 7 Faults       | 0         | 65535     | 0       | Sensor 7 internal faults reported. For instance value = 0, then no faults.                    |
| 66     | Sensor 7 Temperature  | -400      | 940       | 0       | Sensor 7 Temperature reported value. For instance value = 250, then Temp = 25 C.              |
| 67     | Sensor 7 Humidity     | 0         | 1000      | 0       | Sensor 7 Humidity reported value. For instance value = 400, then Humidity = 40%.              |
| 68     | Sensor 7 Pressure     | 0         | 4000      | 0       | Sensor 7 Pressure reported value. Not available for now.                                      |
| 69     | Sensor 8 Address      | GID14     | GID14 + 7 | 0       | Sensor 8 Address.   |
| 70     | Sensor 8 Level        | 0         | 65535     | 0       | Sensor 8 LFL reported value. For instance value = 200, then LFL is 20%.                       |
| 71     | Sensor 8 State        | 1         | 65535     | 0       | Sensor 8 current state. Value = 2, then state is "run".                                       |
| 72     | Sensor 8 Faults       | 0         | 65535     | 0       | Sensor 8 internal faults reported. For instance value = 0, then no faults.                    |
| 73     | Sensor 8 Temperature  | -400      | 940       | 0       | Sensor 8 Temperature reported value. For instance value = 250, then Temp = 25 C.              |
| 74     | Sensor 8 Humidity     | 0         | 1000      | 0       | Sensor 8 Humidity reported value. For instance value = 400, then Humidity = 40%.              |
| 75     | Sensor 8 Pressure     | 0         | 4000      | 0       | Sensor 8 Pressure reported value. Not available for now.                                      |
| 76     | DF Saving Time        | 15        | 120       | 15      | Data Flash saving time in minutes. How frequent data is saved on non volatile memory.         |
| 77     | Nominated Sensor Addr | 48        | 55        | 55      | Sensor address to be reset to the default value.  |
| 78     | Sensor Reset Command  | 0         | 1         | 0       | Command to invoke sensor function reset, value = 1 then this command is invoked.              |
| 79     | Sen Func Reset Result | 0         | 1         | 0       | Final result of the sensor reset function operation. Value = 0, the operation was successful. |

# Appendix

## Data Snapshot Tables

The following tables show the data snapshots that are taken at the time of an alarm or event.

MCB = Main Control Board

EM = Expansion Module.

+ = Denotes the 96UE version of the Expansion Module

**Table 164: Data Set 1-5**

| Data Set 1            | Data Set 2           | Data Set 3                  | Data Set 4              | Data Set 5       |
|-----------------------|----------------------|-----------------------------|-------------------------|------------------|
| 'Unit\UnitState'      | 'Unit\InviEconEnaS'  | 'Unit\PassVentActv'         | 'Unit\Circuit1.EVState' | 'Unit\C1EffDRT1' |
| 'Unit\UnitStatus'     | 'Unit\InviEconEnaV'  | 'Unit\LoPress1'             | 'Unit\Circuit2.EVState' | 'Unit\C2EffDRT2' |
| 'Unit\ClgStatus'      | 'Unit\NtwkDmdShed'   | 'Unit\LoPress2'             | 'Unit\Circuit3.EVState' | 'Unit\C3EffDRT1' |
| 'Unit\HtgStatus'      | 'Unit\ERCapFbk'      | 'Unit\HiPress1'             | 'Unit\Cir1EVI1Pos'      | 'Unit\C1EffDRT3' |
| 'Unit\DehumStatus'    | 'Unit\ExtOAIInput'   | 'Unit\HiPress2'             | 'Unit\Cir1EVI2Pos'      | 'Unit\C1EffDRT5' |
| 'Unit\EconStatus'     | 'Unit\PriStateStgG'  | 'Unit\FreezeStat'           | 'Unit\Cir2EVI1Pos'      | 'Unit\C2EffDRT4' |
| 'Unit\ClgCapacity'    | 'Unit\SplStateStgG'  | 'Unit\DHL'                  | 'Unit\Cir2EVI2Pos'      | 'Unit\C2EffDRT6' |
| 'Unit\HtgCapacity'    | 'Unit\PriStateModG'  | 'Unit\EmrgncyOff'           | 'Unit\Cir3EVI1Pos'      | 'Unit\C3EffDRT3' |
| 'Unit\SecHtgCap'      | 'Unit\DiagCodeStgG'  | 'Unit\ER EWT'               | 'Unit\Cir3EVI2Pos'      | 'Unit\C3EffDRT5' |
| 'Unit\ReheatCapacity' | 'Unit\DiagCodeStgG2' | 'Unit\ER LWT'               | 'Unit\Cir1EVOPos'       | 'Unit\Tp1'       |
| 'Unit\OADmprOut'      | 'Unit\DiagCodeStgG3' | 'Unit\MinSAFCap'            | 'Unit\Cir2EVOPos'       | 'Unit\Tp2'       |
| 'Unit\CtrTempSrc'     | 'Unit\DiagCodeModG'  | 'Unit\MaxSAFCap'            | 'Unit\Cir3EVOPos'       | 'Unit\Tp3'       |
| 'Unit\ControlTemp'    | 'Unit\ErrCodeModG'   | 'Unit\ECM_SAF1Status'       | 'Unit\PTS1Avg'          | 'Unit\SRT1'      |
| 'Unit\DAT'            | 'Unit\SAFDSP'        | 'Unit\ECM_SAF2Status'       | 'Unit\PTS2Avg'          | 'Unit\SRT2'      |
| 'Unit\RAT'            | 'Unit\MinOASrc'      | 'Unit\ECM_SAF3Status'       | 'Unit\PTS3Avg'          | 'Unit\SRT3'      |
| 'Unit\SpaceTemp1'     | 'Unit\AirFlwStatus'  | 'Unit\ECM_SAF4Status'       | 'Unit\Te1'              | 'Unit\SSH1'      |
| 'Unit\SpaceTemp2'     | 'Unit\NetPassVent'   | 'Unit\ECM_SAF5Status'       | 'Unit\Te2'              |                  |
| 'Unit\SpaceTemp3'     | 'Unit\InviEmrgOvrd'  | 'Unit\ECM_SAF6Status'       | 'Unit\Te3'              | 'Unit\SSH2'      |
| 'Unit\EffOAT'         | 'Unit\ReheatSpt'     | 'Unit\VFDAnlg_SAFStatus''   | 'Unit\PTD1Avg'          |                  |
| 'Unit\EFT_LCT'        | 'Unit\InviPrmClgEnS' | 'Unit\VFD2Anlg_SAFStatus''  | 'Unit\PTD2Avg'          | 'Unit\SSH3'      |
| 'Unit\SpaceRelHum1'   | 'Unit\InviPrmClgEnV' | 'Unit\VFD3Anlg_SAFStatus''  | 'Unit\PTD3Avg'          |                  |
| 'Unit\SpaceRelHum2'   | 'Unit\InviPrmHtgEnS' | 'Unit\VFD_SAFStatus''       | 'Unit\Tc1'              | 'Unit\DSH1'      |
| 'Unit\SAFCapOut'      | 'Unit\InviPrmHtgEnV' | 'Unit\ECM_RFEF1Status''     | 'Unit\Tc2'              | 'Unit\DSH2'      |
| 'Unit\SAFCapFbk'      | 'Unit\RARElHum'      | 'Unit\ECM_RFEF2Status''     | 'Unit\Tc3'              | 'Unit\DSH2'      |
| 'Unit\OAFLOW'         | 'Unit\OARElHum'      | 'Unit\ECM_RFEF3Status''     | VFDAnlg_RFEFStatus      | 'Unit\VCmp1Temp' |
|                       |                      | 'Unit\ECM_RFEF4Status''     | VFD_RFEFStatus          | 'Unit\VCmp2Temp' |
|                       |                      | 'Unit\ECM_RFEF4Status''     |                         | 'Unit\VCmp3Temp' |
|                       |                      | 'Unit\ECM_RFEF6Status''     |                         |                  |
|                       |                      | 'Unit\VFDAnlg_RFEFStatus''  |                         |                  |
|                       |                      | 'Unit\VFD2Anlg_RFEFStatus'' |                         |                  |
|                       |                      | 'Unit\VFD3Anlg_RFEFStatus'' |                         |                  |
|                       |                      | 'Unit\VFD_RFEFStatus''      |                         |                  |

**Table 165: Data Set 6-10**

| Data Set 6                   | Data Set 7                                    | Data Set 8        | Data Set 9            | Data Set 10           |
|------------------------------|---|-------------------|-----------------------|-----------------------|
| 'Unit\C1CmpOnOff             | 'Unit\Circuit1.HMIState'                      | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW InOutput\EMA'     |
| 'Unit\C2CmpOnOff             | 'Unit\Circuit2.HMIState'                      | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW InOutput\EMA'     |
| 'Unit\C3CmpOnOff             | 'Unit\Circuit3.HMIState'                      | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW InOutput\EMA'     |
| 'Unit\VCmp1RPSOut'           | 'Unit\IFB1CommStatus'                         | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW InOutput\EMA'     |
| 'Unit\VCmp2RPSOut'           | 'Unit\C1IFInptStat'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW InOutput\EMA'     |
| 'Unit\VCmp3RPSOut'           | 'Unit\C2IFInptStat'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD'     | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit1.EffSSHSPt'    | 'Unit\C1OAF1Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit1.EffPTSSPt'    | 'Unit\C2OAF1Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit2.EffSSHSPt'    | 'Unit\C3OAF1Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit2.EffPTSSPt'    | 'Unit\C1OAF2Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit3.EffSSHSPt'    | 'Unit\C2OAF2Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\Circuit3.EffPTSSPt'    | 'Unit\C3OAF2Status'                           | 'HW InOutput\MCB' | 'HW InOutput\EMD98U'  | 'HW_UIO\EMA_POL965'   |
| 'Unit\VCmpMB1.VC-mpAlarmDec' | 'Unit\VCmp1FinTemp'                           | 'HW InOutput\MCB' | 'HW InOutput\EME96EU' | 'HW_UIO\EMA_POL965'   |
| 'Unit\VCmpMB2.VC-mpAlarmDec' | 'Unit\VCmp2FinTemp'                           | 'HW InOutput\MCB' | 'HW InOutput\EME96EU' | 'HW InOutput\EMA96EU' |
| 'Unit\VCmpMB1.OF1AlarmDec'   | 'Unit\VCmp1HtSinkTmp'                         | 'HW InOutput\MCB' | 'HW InOutput\EME96EU' | 'HW InOutput\EMA96EU' |
| 'Unit\VCmpMB1.OF2AlarmDec'   | 'Unit\VCmp1CtrlCrdT'                          | 'HW InOutput\MCB' | 'HW InOutput\EME96EU' | 'HW InOutput\EMA96EU' |
| 'Unit\C1EVI1Status'          | 'Unit\VCmp2HtSinkTmp'                         | 'HW InOutput\MCB' | 'HW InOutput\EME96EU' | 'HW InOutput\EMA96EU' |
| 'Unit\C1EVI2Status'          | 'Unit\VCmp2CtrlCrdT'                          | 'HW_UIO\MCB'      | 'HW InOutput\EME96EU' | 'HW InOutput\EMA96EU' |
| 'Unit\C1EV0Status'           | 'Unit\VCmp3HtSinkTmp'                         | 'HW_UIO\MCB'      | 'HW InOutput\EME96EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C2EVI1Status'          | 'Unit\VCmp3CtrlCrdT'                          | 'HW_UIO\MCB'      | 'HW InOutput\EME96EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C2EVI2Status'          | 'Unit\Circuit1.OAFanCtrl.OAFanCtrl_Var.TcMax' | 'HW_UIO\MCB'      | 'HW InOutput\EME96EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C2EVIOStatus'          | 'Unit\Circuit2.OAFanCtrl.OAFanCtrl_Var.TcMax' | 'HW_UIO\MCB'      | 'HW InOutput\EME96EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C3EVI1Status'          | 'Unit\Circuit3.OAFanCtrl.OAFanCtrl_Var.TcMax' | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C3EVI2Status'          | 'Unit\VCmp1.VCmpOAFanCtrl.TcUnload'           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\C3EVIOStatus'          | 'Unit\VCmp2.VCmpOAFanCtrl.TcUnload'           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\EHGBP1CapOut'          | 'Unit\VCmp3.VCmpOAFanCtrl.TcUnload'           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\EHGBP2CapOut'          | 'Unit\VCmp1PriAmps'                           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW_UIO\EMA_POL96E'   |
| 'Unit\RhtBldVlvOut'          | 'Unit\VCmp1SecAmps'                           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              | 'Unit\VCmp2PriAmps'                           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              | 'Unit\VCmp2SecAmps'                           | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              |   | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              |   | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              |   | 'HW_UIO\MCB'      | 'HW InOutput\EME98EU' | 'HW InOutput\EMH'     |
|                              |   | 'HW_UIO\MCB'      | 'HW_UIO\EME_POL98E'   | 'HW_UIO\EMH_POL965'   |
|                              |   | 'HW InOutput\MCB' | 'HW_UIO\EME_POL98E'   | 'HW_UIO\EMH_POL965'   |
|                              |   | 'HW InOutput\MCB' | 'HW_UIO\EME_POL98E'   | 'HW_UIO\EMH_POL965'   |
|                              |   | 'HW_UIO\MCB'      | 'HW_UIO\EME_POL98E'   | 'HW_UIO\EMH_POL965'   |
|                              |   | 'HW_UIO\MCB'      | 'HW_UIO\EME_POL98E'   | 'HW_UIO\EMH_POL965'   |



## Limited Warranty



**DAIKIN APPLIED AMERICAS INC.  
LIMITED PRODUCT WARRANTY  
(United States and Canada)**

### WARRANTY

Daikin Applied Americas Inc. dba Daikin Applied ("Company") warrants to contractor, purchaser and any owner of the product (collectively "Owner") that, subject to the exclusions set forth below Company, at its option, will repair or replace defective parts in the event any product manufactured by Company, including products sold under the brand name Daikin and used in the United States or Canada, proves defective in material or workmanship within twelve (12) months from initial startup or eighteen (18) months from the date shipped by Company, whichever occurs first. Authorized replacement parts are warranted for the remainder of the original warranty. All shipments of such parts will be made FOB factory, freight prepaid and allowed. Company reserves the right to select carrier and method of shipment. In addition, Company provides labor to repair or replace warranty parts during Company normal working hours on products with rotary screw compressors or centrifugal compressors. Warranty labor is not provided for any other products.

Company must receive the Registration and Startup Forms for products containing motor compressors and/or furnaces within ten (10) days of original product startup, or the ship date and the startup date will be deemed the same for determining the commencement of the warranty period and this warranty shall expire twelve (12) months from that date. For additional consideration, Company will provide an extended warranty(ies) on certain products or components thereof. The terms of the extended warranty(ies) are shown on a separate extended warranty statement.

No person (including any agent, sales representative, dealer or distributor) has the authority to expand the Company's obligation beyond the terms of this express warranty or to state that the performance of the product is other than that published by Company.

### EXCLUSIONS

1. If free warranty labor is available as set forth above, such free labor does not include diagnostic visits, inspections, travel time and related expenses, or unusual access time or costs required by product location.
2. Refrigerants, fluids, oils and expendable items such as filters are not covered by this warranty.
3. This warranty shall not apply to products or parts : (a) that have been opened, disassembled, repaired, or altered, in each case by anyone other than Company or its authorized service representative; (b) that have been subjected to misuse, abuse, negligence, accidents, damage, or abnormal use or service; (c) that have not been properly maintained; (d) that have been operated or installed, or have had startup performed, in each case in a manner contrary to Company's printed instructions; (e) that have been exposed, directly or indirectly, to a corrosive atmosphere or material such as, but not limited to, chlorine, fluorine, fertilizers, waste water, urine, rust, salt, sulfur, ozone, or other chemicals, contaminants, minerals, or corrosive agents; (f) that were manufactured or furnished by others and/or are not an integral part of a product manufactured by Company; or (g) for which Company has not been paid in full.
4. This warranty shall not apply to products with rotary screw compressors or centrifugal compressors if such products have not been started, or if such startup has not been performed, by a Daikin Applied or Company authorized service representative.

### SOLE REMEDY AND LIMITATION OF LIABILITY

THIS WARRANTY CONSTITUTES THE SOLE WARRANTY MADE BY COMPANY. COMPANY'S LIABILITY TO OWNER AND OWNER'S SOLE REMEDY UNDER THIS WARRANTY SHALL NOT EXCEED THE LESSER OF: (i) THE COST OF REPAIRING OR REPLACING DEFECTIVE PRODUCTS; AND (ii) THE ORIGINAL PURCHASE PRICE ACTUALLY PAID FOR THE PRODUCTS. COMPANY MAKES NO REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, REGARDING PREVENTION OF MOLD/MOULD, FUNGUS, BACTERIA, MICROBIAL GROWTH, OR ANY OTHER CONTAMINATES. THIS WARRANTY IS GIVEN IN LIEU OF ALL OTHER WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT, WHICH ARE HEREBY DISCLAIMED. IN NO EVENT AND UNDER NO CIRCUMSTANCE SHALL COMPANY BE LIABLE TO OWNER OR ANY THIRD PARTY FOR INCIDENTAL, INDIRECT, SPECIAL, CONTINGENT, CONSEQUENTIAL, DELAY OR LIQUIDATED DAMAGES FOR ANY REASON, ARISING FROM ANY CAUSE WHATSOEVER, WHETHER THE THEORY FOR RECOVERY IS BASED IN LAW OR IN EQUITY, OR IS UNDER A THEORY OF BREACH CONTRACT OR WARRANTY, NEGLIGENCE, STRICT LIABILITY, OR OTHERWISE. THE TERM "CONSEQUENTIAL DAMAGE" INCLUDES, WITHOUT LIMITATION, THOSE DAMAGES ARISING FROM BUSINESS INTERRUPTION OR ECONOMIC LOSS, SUCH AS LOSS OF ANTICIPATED PROFITS, REVENUE, PRODUCTION, USE, REPUTATION, DATA OR CROPS.

### ASSISTANCE

To obtain assistance or information regarding this warranty, please contact your local sales representative or a Daikin Applied office.

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